



#### **About Us**

Utilizing our Director Mr. Anuj Mangla's 30 years of experience in sheet metal industry and successfully running a processing center - M/s Jai Ganga Ispat Pvt. Ltd. since 1999, he has lately envisioned to start a new unit and enter the market of manufacturing sheet metal components. His vision has now translated into reality and we hereby happily announce the launch of M/s 24 Steel Impressions Private Limited.

We at **24 Steel Impressions Pvt. Ltd.** manufacture sheet metal components using a wide range of Mechanical presses from **10 ton to 250 ton**, we offer the flexibility to take care of the most demanding requirements. We can help our customers to reduce material cost and improve productivity and reduce lead time without compromising quality and maintaining it to stay at par with the industry standards. An unyielded commitment to quality has been a mainstay to manage our process for accuracy and efficiency. We offer a wide range of Sheet Metal Components used in Automotive applications, Home appliances and White goods which can be manufactured. In house tool room facility is our strength to design and fabricate the tooling for any type of sheet metal component. Hoping to working with you the near future, 24 Steel Impressions Pvt. Ltd. is looking forward to your visiting!



Our ISO Certification (9001:2015 & 14001:2015)

# Certificate of Registration

This is to Certify that Quality Management System of

#### 24 STEEL IMPRESSIONS PRIVATE LIMITED

PLOT NO – P-5/6, UPSIDC, SITE - 5 KASNA INDL AREA, GREATER NOIDA, GAUTAM BUDDHA NAGAR – 201310, UTTAR PRADESH, INDIA

has been assessed and found to conform to the requirements of

#### ISO 9001:2015

for the following scope:

MANUFACTURER AND FABRICATOR OF VARIOUS KINDS OF SHEET METAL COMPONENTS WITH POWDER COATING.

Certificate No : 22EQHO04

Initial Registration Date: 27/06/2022 Issuance Date: 27/06/2022

Date of Expiry : 26/06/2025

1st Surve. Due : 27/05/2023 2nd Surve. Due : 27/05/2024







Magnitude Management Services Pvt. Ltd.
B-55, Lower Ground Floor, Sector 02, Noida-201301, U.P. India

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has been assessed and found to conform to the requirements of

#### ISO 14001:2015

for the following scope:

MANUFACTURER AND FABRICATOR OF VARIOUS KINDS OF SHEET METAL COMPONENTS WITH POWDER COATING.

Certificate No : 22EEHR02

Initial Registration Date: 27/06/2022 Date of Expiry: 26/06/2025

1st Surve. Due : 27/05/2023

Issuance Date : 27/06/2022

2nd Surve. Due: 27/05/2024









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Our Certification By AJEO



TEST REPORT

FIRE RESISTANCE TEST FOR

DOUBLE LEAF INSULATED METAL FIRE DOOR FD 120 PI

AS PER IS 3614: 2021, IS/ISO 3008 (PART-1): 2019, BS 476: P 20 & 22: 1987



Test Report No.: A2402090001-0002 Samples ID: L2/ A2402090001-0002 Date of Report Issue: 14.02.2024

ULR No.: TC834224000000654F



STUDY CONDUCTED FOR 24 STEEL IMPRESSIONS PVT. LTD.

ADDRESS: PLOT NO-5&6 UPSIDA SITE-5 KASNA GREATER NOIDA,GAUTAM BUDH NAGAR-201310 U.P.



TEST REPORT

FIRE RESISTANCE TEST FOR

SINGLE LEAF METAL FIRE DOOR FD 120 PI

AS PER IS 3614: 2021, IS/ISO 3008 (PART-1): 2019, BS 476 : P 20 & 22 : 1987



Test Report No.: A2402090001-0001 Samples ID: L2/ A2402090001-0001 Date of Report Issue: 14.02.2024 ULR No.: TC834224000000653F



STUDY CONDUCTED FOR 24 STEEL IMPRESSIONS PVT. LTD.

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### **Our Quality Policy**

"Right from me, first time and every time."

We at 24 Steel Impressions Private Limited are committed to be a preferred business partner for our customers by providing exceptional product quality and services. Our employee demonstrate that quality comes first by continually increasing knowledge about our customers, business partners, products and processes.

#### We assure our commitment by applying the following activities

#### **Passionate**

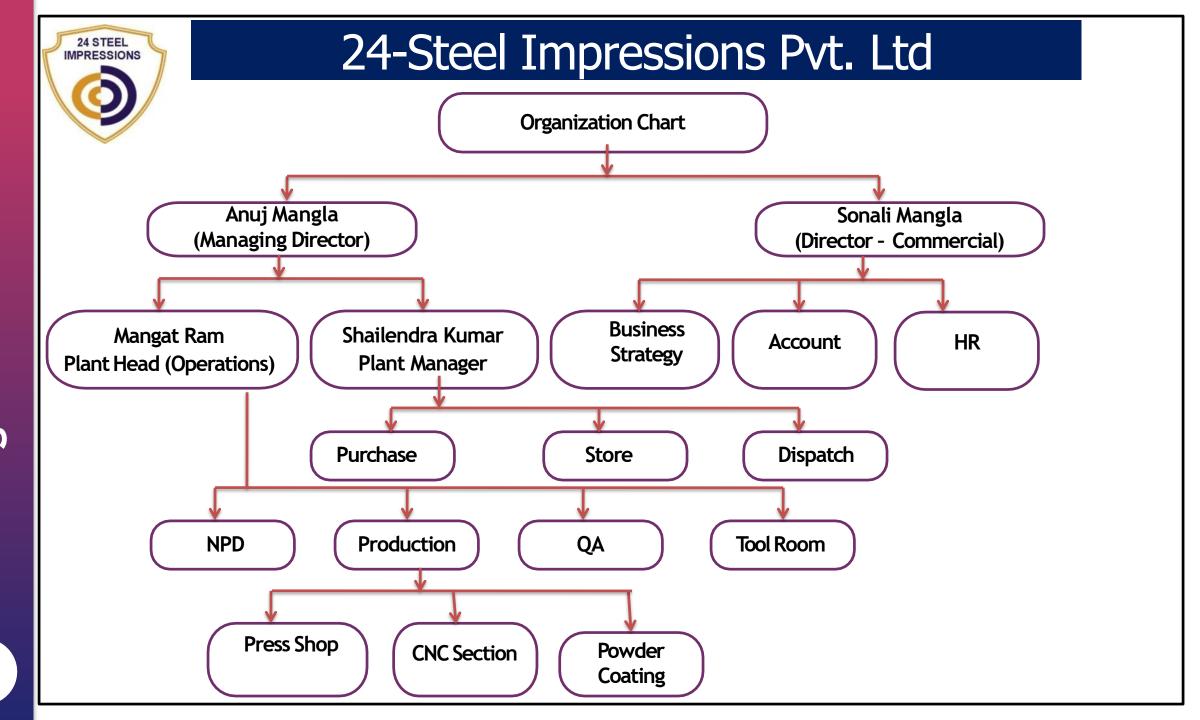
- Effectively developing all employees' talents and competence.
- Continually improving by using Lean principles and related tools.
- Striving to achieve total customer satisfaction.

#### **Accountable**

- Tracking Key Performance Indicators (KPIs) through internal evaluation and reporting.
- Monitoring the voice of the customer and taking appropriate actions where necessary.
- Requiring commitment from suppliers and other partners to apply the same principles.
- Using fair trade principles and acting ethically with honesty and integrity.

#### **Prepared**

- Establishing robust processes to continually deliver products on time, with zero defects.
- Establishing and continually improving our quality systems that align with customer requirements along with ISO 9001 and/or ISO TS 16949.





#### **SCOPE**

- PLANT AREA 15000 SQ. FEETS
- INHOUSE TOOL ROOM
- WELDING AND FABRICATION
- INHOUSE POWDER COATING
- (1) STAMPING DIVISION
- POWER PRESS 10 TONS TO 250 TONS
- PLANT CAPACITY: 1 LAKH STROKES PER DAY
- (2) DOOR DIVISION
- CAPACITY 100 DOORS PER DAY
- 3-KW LASER CUT M/C
- 135 TON X3200mm PRESS BRAKE M/C



#### **Sheet metal Products**

Inverter cabinet - 875 VA va12 volts



Inverter cabinet - 1050VA



Inverter cabinet - 1500VA



Inverter cabinet - 3500VA

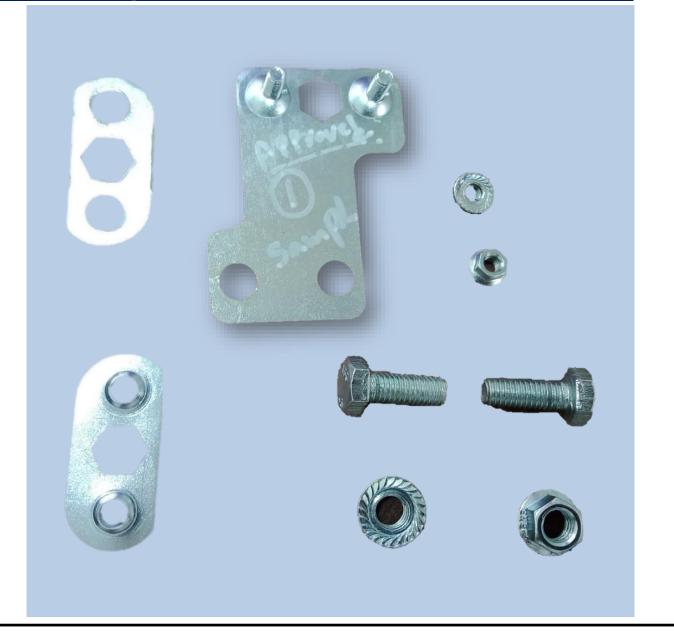


# 24 STEEL IMPRESSIONS

## 24-Steel Impressions Pvt. Ltd

#### **Sheet metal Products**

LOCKING PLATE ASSY.





#### **Sheet metal Products**

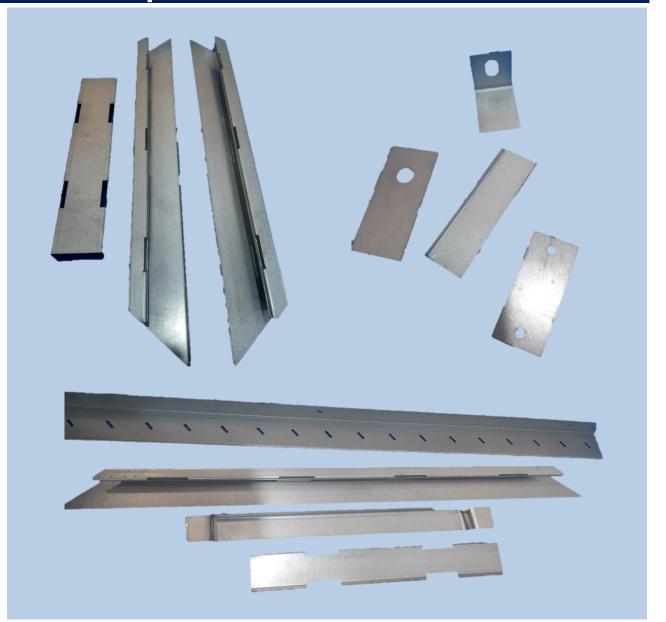
SEAT BELT PARTS





#### **Sheet metal Products**

VISION FRAME PARTS





#### **Sheet metal Products**

**DESCRIPTION** LOUVER ASSY.





#### **Sheet metal Products**

CATCHER PLATE







#### **Sheet metal Products**

CLAMP PARTS





#### **FIRE DOOR**



(1)STEEL FIRE DOOR SINGLE DOOR



(2)STEEL FIRE DOOR
DOUBLE DOOR



(3) GLAZED FIRE DOOR



(4)HMPS DOORS (Non Fire)



(5)Scientific Doors



(6) Lead Line Door(Radiation Control)



### **Detail Description**

#### Single Leaf Door



Door Type Steel Fire Door

Criteria Stability & Integrity with Infill

**Insulation Material** 

Rating 120mins

**Shutter Thickness** 46mm

Testing Standards IS 3614: 2021, IS/ISO3008 (PART-1):2019,

ISO834-1, BS 476 PART 20 &22:1987

Test Report No. : A2402090001-0001

Testing Report Issue: 14 Feb 2024

Test Laboratory A J E O

#### **Detail Description**

I Steel Frame Profile Design- 100x57

2 Frame manufactured with 1.6mm Galvanised steel

3 Shutter Thickness - 46mm

4 Shutter Honey Comb/ Wool Insulation Infill

5 Shutter manufactured with 1.0mm Galvanised Steel

6 Tested with Vision Panel For 120 minutes rating

#### **Recommended Finish**

Frame & Shutter

1.1 Powder Coating in desired RAL Shade Code



#### **Detail Description**



#### **Double Leaf Door**

Door Type Steel Fire Door

Criteria Stability & Integrity with Infill

**Insulation Material** 

Rating 120mins

**Shutter Thickness** 46mm

Testing Standards IS 3614: 2021, IS/ISO3008 (PART-1):2019,

ISO834-1, BS 476 PART 20 &22:1987

Test Report No. : A2402090001-0002

Testing Report Issue: 14 Feb 2024

Test Laboratory A J E O

#### **Detail Description**

1 Steel Frame Profile Design- 100x57

2 Frame manufactured with 1.6mm Galvanised steel

3 Shutter Thickness - 46mm

4 Shutter Honey Comb/ Wool Insulation Infill

5 Shutter manufactured with 1.0mm Galvanised Steel

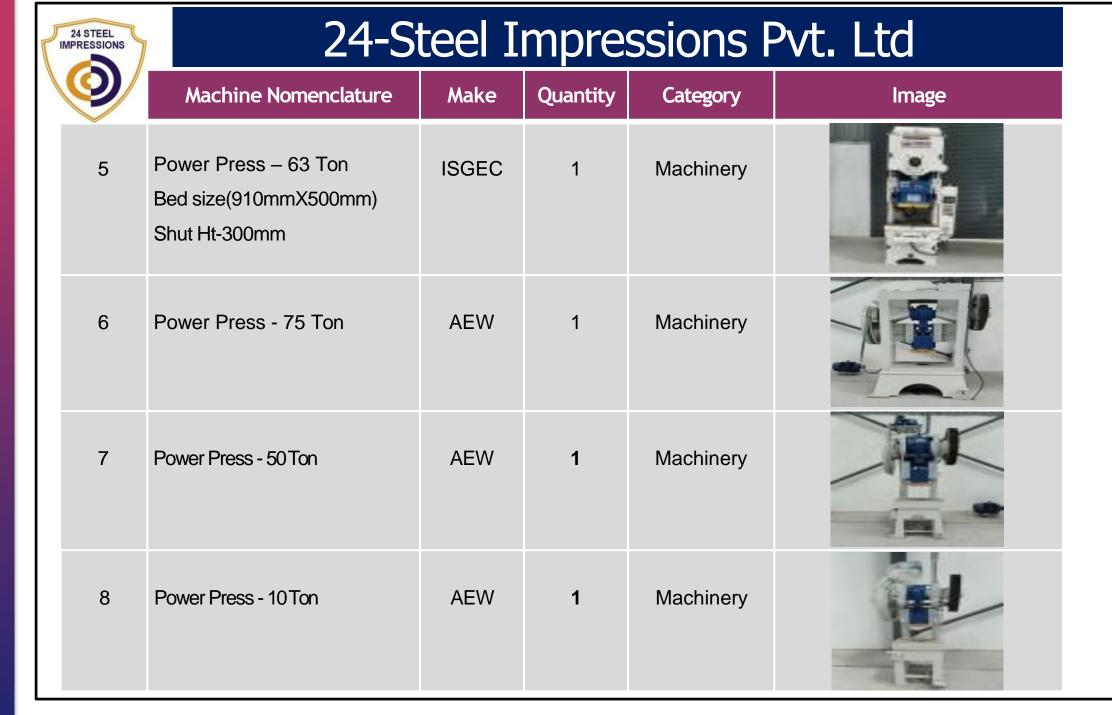
6 Tested with Vision Panel For 120 minutes rating

#### **Recommended Finish**

Frame & Shutter

1.1 Powder Coating in desired RAL Shade Code

<b>9</b> /	Machine Nomenclature	Make	Quantity	Category	lmage
1	Power Press – 250 Ton Bed size(1460mmX960mm) Shut Ht-600mm	ISGEC	1	Machinery	
2	Power Press – 200 Ton Bed size(1460mmX850mm) Shut Ht-550mm	ISGEC	1	Machinery	
3	Power Press - 110 Ton Bed size(1150mmX710mm) Shut Ht-350mm	ISGEC	1	Machinery	
4	Power Press - 80 Ton Bed size(1050mmX600mm) Shut Ht-330mm	ISGEC	1	Machinery	





### **Tool Room Machinery Kasna Plant**

Sr. No.	Machine Nomenclature	Make	Quantity	Category	lmage
1	Surface Grinder	GAMT	1	Machinery	
2	Lathe - 7'	OLYMPIC	1	Machinery	
3	MITR - Milling Machine	PRECICUT	1	Machinery	



24 STEEL IMPRESSIONS	24-Steel Impressions Pvt. Ltd						
	Machine Nomenclature	Make	Quantity	Category	lmage		
1	MIG WELDING M/C	WELD TECH	02	Machinery			
					O TO		
2	TAPPING M/C	FTCO	01	Machinery			
					AN SHOT ON OPPO		



### Instruments and Equipment at Kasna Plant

Sr. No.	Machine Nomenclature	Make	Quantity	Category	lmage
- 51,110,	Machine Homenetatare	Marte	Quarterey	Gategory	- Image
1	Granite Surface Plate	LUTHRA	1	Instrument	
2	Double Column Digimatic Height Gauge 0-600 MM	MITUTOYO	1	Instrument	
3	Digimatic Vernier Calliper 0- 300 MM	MITUTOYO	2	Instrument	<del>17</del>
4	Point Micrometer 0- 25MM	MITUTOYO	1	Instrument	



### Instruments and Equipment at Kasna Plant

Sr. No.	Machine Nomenclature	Make	Quantity	Category	lmage
5	Outside Micrometer 0-250MM	MITUTOYO	1	Instrument	6
6	Combination Bevel Protecter	MITUTOYO	1	Instrument	
7	Angle Protecter	MITUTOYO	Ī	Instrument	
8	Radious Gauge Set 1-7MM	MITUTOYO	1	Instrument	



### Instruments and Equipment at Kasna Plant

Sr. No.	Machine Nomenclature	Make	Quantity	Category	lmage
9	Radious Gauge Set 7.5-15MM	MITUTOYO	1	Instrument	
10	Radious Gauge Set 15.5- 25MM	MITUTOYO	1	Instrument	
11	Feeler Gauge Set 0.02 -1MM	MITUTOYO	1	Instrument	



**Our Clients** 













# Thank you

### **Contact Us**

24 STEEL IMPRESSIONS PRIVATE LIMITED, Plot 5 & 6, Site-5, Kasna Industrial Area, UPSIDA, Gautam Budh Nagar, Greater Noida,

Uttar Pradesh - 201310 Emailanujmangla@24steelimpressions.com

Mobile Number: +919810124845