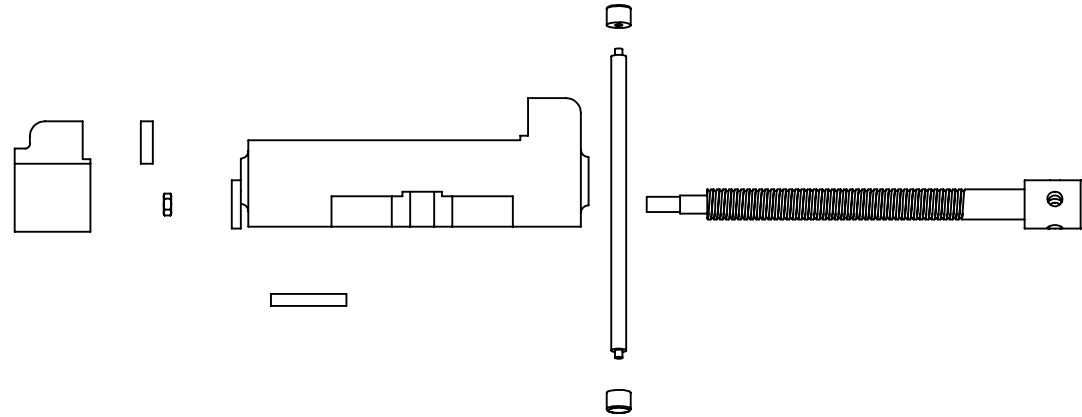
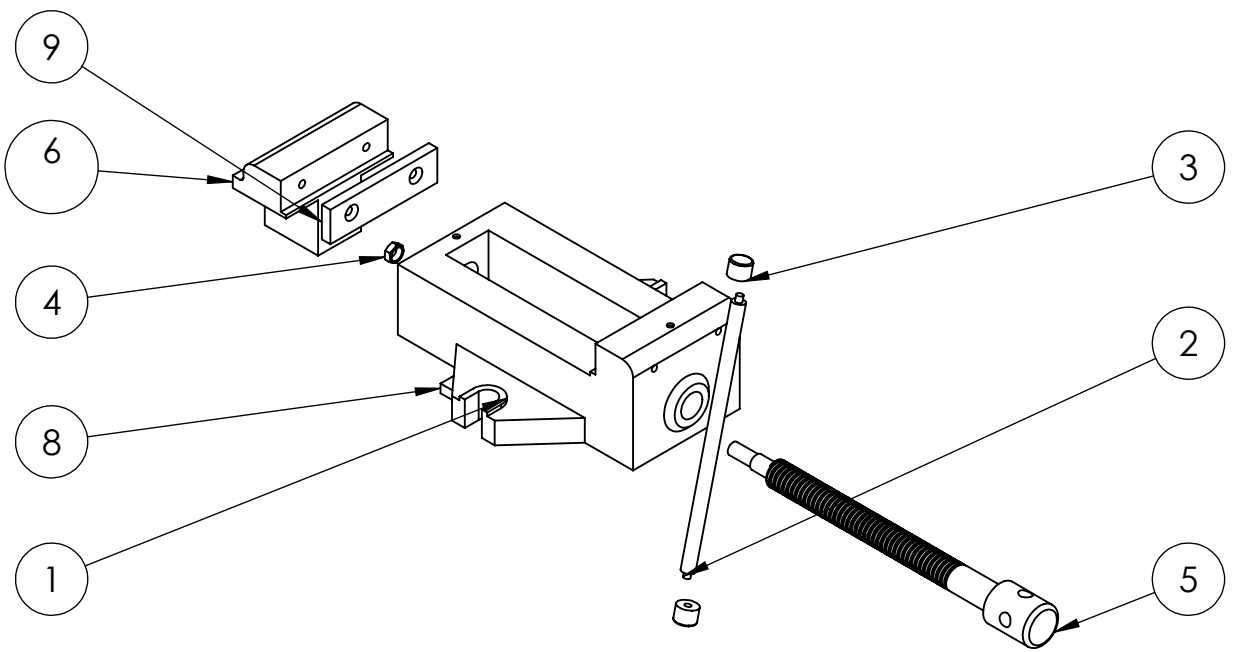


ITEM NO.	PART NUMBER	MATERIAL	Weight	QTY.
1	body	Gray Cast Iron	7584.12	1
2	handle	Plain Carbon Steel	124.05	1
3	handle cap	Gray Cast Iron	16.59	2
4	lock nut	Cast Alloy Steel	2.04	1
5	screw rod	AISI 316 Annealed Stainless Steel Bar (SS)	738.70	1
6	movable jaw	Gray Cast Iron (SN)	1287.21	1
7	screw	201 Annealed Stainless Steel (SS)	4.20	2
8	clamping plate	Chrome Stainless Steel	150.48	1
9	jaw	201 Annealed Stainless Steel (SS)	170.50	1



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:				FINISH:		DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION	
DRAWN		NAME		SIGNATURE		DATE		TITLE:		DWG NO.	
CHK'D											
APPV'D											
MFG											
Q.A											
								MATERIAL:		WEIGHT:	
								SCALE:1:5		SHEET 1 OF 1	

bench vise assembly-drawing B

A3