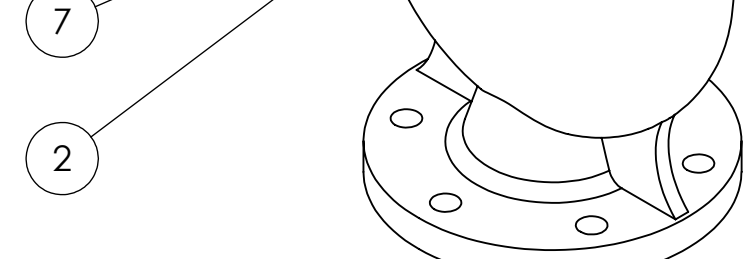
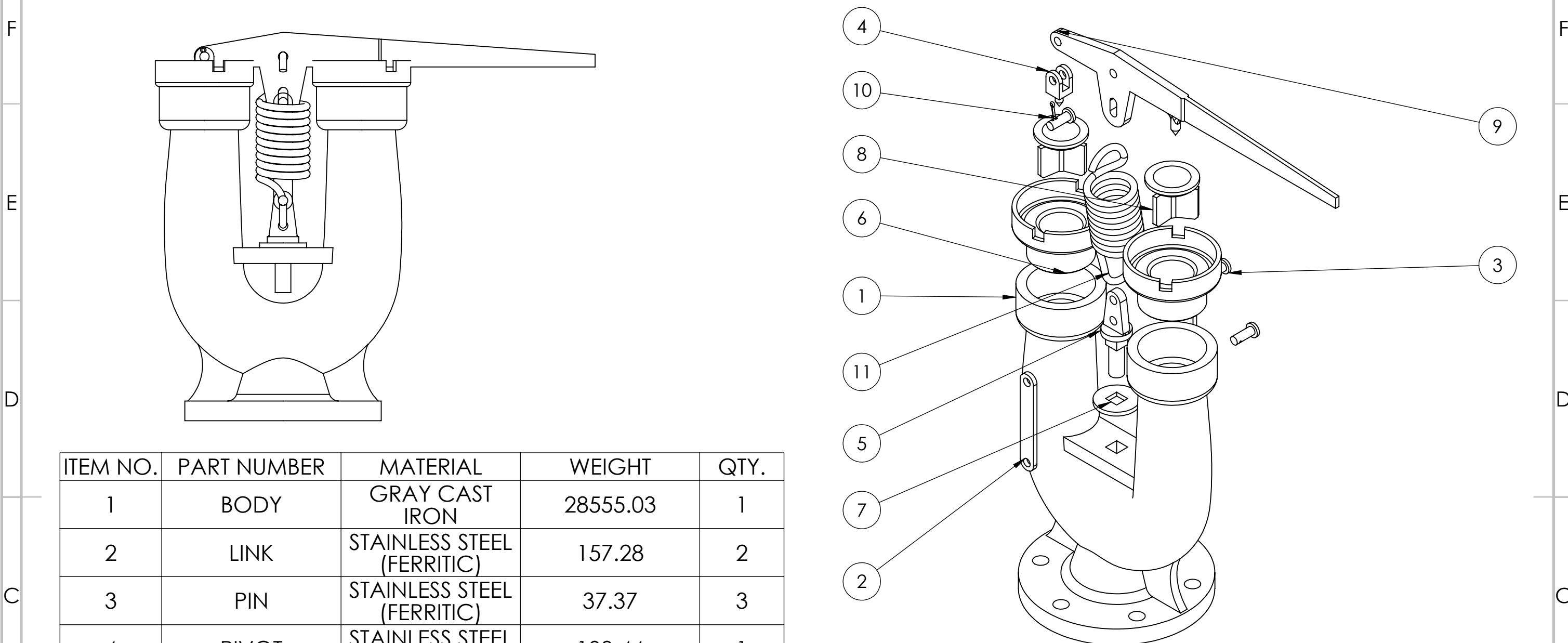


| ITEM NO. | PART NUMBER | MATERIAL                   | WEIGHT   | QTY. |
|----------|-------------|----------------------------|----------|------|
| 1        | BODY        | GRAY CAST IRON             | 28555.03 | 1    |
| 2        | LINK        | STAINLESS STEEL (FERRITIC) | 157.28   | 2    |
| 3        | PIN         | STAINLESS STEEL (FERRITIC) | 37.37    | 3    |
| 4        | PIVOT       | STAINLESS STEEL (FERRITIC) | 108.44   | 1    |
| 5        | SHACKLE     | STAINLESS STEEL (FERRITIC) | 374.56   | 1    |
| 6        | VALVE SEAT  | STAINLESS STEEL (FERRITIC) | 2109.76  | 2    |
| 7        | WASHER      | STAINLESS STEEL (FERRITIC) | 113.60   | 1    |
| 8        | VALVE       | STAINLESS STEEL (FERRITIC) | 459.86   | 2    |
| 9        | LEVER       | CHROME STAINLESS STEEL     | 1405.19  | 1    |
| 10       | SPLIT PIN   |                            |          | 1    |
| 11       | SPRING      | STAINLESS STEEL (FERRITIC) | 1073.44  | 1    |



|   |  |           |  |                                    |  |                      |  |          |  |
|---|--|-----------|--|------------------------------------|--|----------------------|--|----------|--|
| UNLESS OTHERWISE SPECIFIED:<br>DIMENSIONS ARE IN MILLIMETERS<br>SURFACE FINISH:<br>TOLERANCES:<br>LINEAR:<br>ANGULAR: |  | FINISH:   |  | DEBURR AND<br>BREAK SHARP<br>EDGES |  | DO NOT SCALE DRAWING |  | REVISION |  |
| NAME  |  | SIGNATURE |  | DATE                               |  | TITLE:               |  |          |  |
| DRAWN   |  |           |  |                                    |  |                      |  |          |  |
| CHK'D   |  |           |  |                                    |  |                      |  |          |  |
| APPV'D  |  |           |  |                                    |  |                      |  |          |  |
| MFG   |  |           |  |                                    |  |                      |  |          |  |
| Q.A   |  |           |  |                                    |  | MATERIAL:            |  | DWG NO.  |  |



|    |           |                               |         |   |
|----|-----------|-------------------------------|---------|---|
| 8  | VALVE     | STAINLESS STEEL<br>(FERRITIC) | 459.86  | 2 |
| 9  | LEVER     | CHROME<br>STAINLESS STEEL     | 1405.19 | 1 |
| 10 | SPLIT PIN |                               |         | 1 |
| 11 | SPRING    | STAINLESS STEEL<br>(FERRITIC) | 1073.44 | 1 |

|   |      |           |         |  |                                    |  |                      |  |              |  |  |
|---|------|-----------|---------|--|------------------------------------|--|----------------------|--|--------------|--|--|
| UNLESS OTHERWISE SPECIFIED:<br>DIMENSIONS ARE IN MILLIMETERS<br>SURFACE FINISH:<br>TOLERANCES:<br>LINEAR:<br>ANGULAR: |      |           | FINISH: |  | DEBURR AND<br>BREAK SHARP<br>EDGES |  | DO NOT SCALE DRAWING |  | REVISION     |  |  |
|   |      |           |         |  |                                    |  |                      |  |              |  |  |
|   | NAME | SIGNATURE | DATE    |  |                                    |  | TITLE:               |  |              |  |  |
| DRAWN   |      |           |         |  |                                    |  |                      |  |              |  |  |
| CHK'D   |      |           |         |  |                                    |  |                      |  |              |  |  |
| APPV'D  |      |           |         |  |                                    |  |                      |  |              |  |  |
| MFG   |      |           |         |  |                                    |  |                      |  |              |  |  |
| Q.A.  |      |           |         |  | MATERIAL:                          |  | DWG NO.              |  | A3           |  |  |
|   |      |           |         |  |                                    |  |                      |  |              |  |  |
|   |      |           |         |  | WEIGHT:                            |  | SCALE:1:5            |  | SHEET 1 OF 1 |  |  |

# rambottom spring assembly-DRAW