



Tool Storage System

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Background

- Parts Tool Storage, used paper forms for tool request and records at excel to track history. Perform manual inventory and consolidation of reports. Per machine, and per tool checking of tool life, and manually writing data and input at excel monitoring.

Tool Request Form

The 'Tool Request' form contains the following fields and controls:

- Machine Number***: A dropdown menu with 'Select...' as the placeholder.
- MDF Number***: A text input field with the placeholder 'Enter MDF Number'.
- Tool Number***: A text input field with the placeholder 'Enter Tool #'.
- Remaining Tool Life***: A text input field with the placeholder 'Remaining Tool Life'.
- Remarks***: A text input field with the placeholder 'Enter Remarks'.
- Buttons**: Three buttons at the bottom right labeled 'Add Tool' (yellow), 'Save' (blue), and 'Close' (red).

Online Request Form

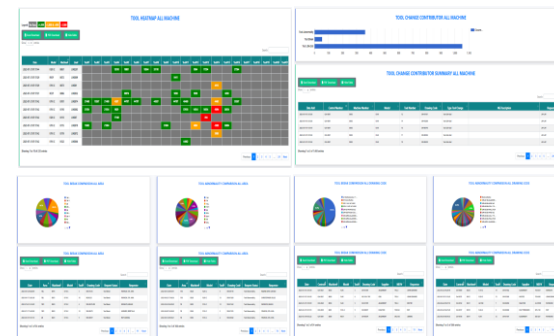
Request Approval

The 'Issue New Tool' form contains the following fields and controls:

- Control Number**: A text input field with the value 'Ctrl-0357'.
- Model**: A text input field with the value 'RK3Y'.
- Line Number**: A text input field with the value 'LINE025'.
- Tool Number**: A text input field with the value '16'.
- Quantity**: A text input field with the value '1'.
- Drawing Code ***: A text input field with the value 'SM-01411'.
- Returned Tool Supplier ***: A dropdown menu with 'Select Supplier' as the placeholder.
- Issued Tool Supplier ***: A dropdown menu with 'Select Supplier' as the placeholder.
- Remarks**: A text input field with the placeholder 'Enter Remarks Here'.
- Buttons**: Two buttons at the bottom right labeled 'Update' (blue) and 'Close' (red).

Machine Downtime History

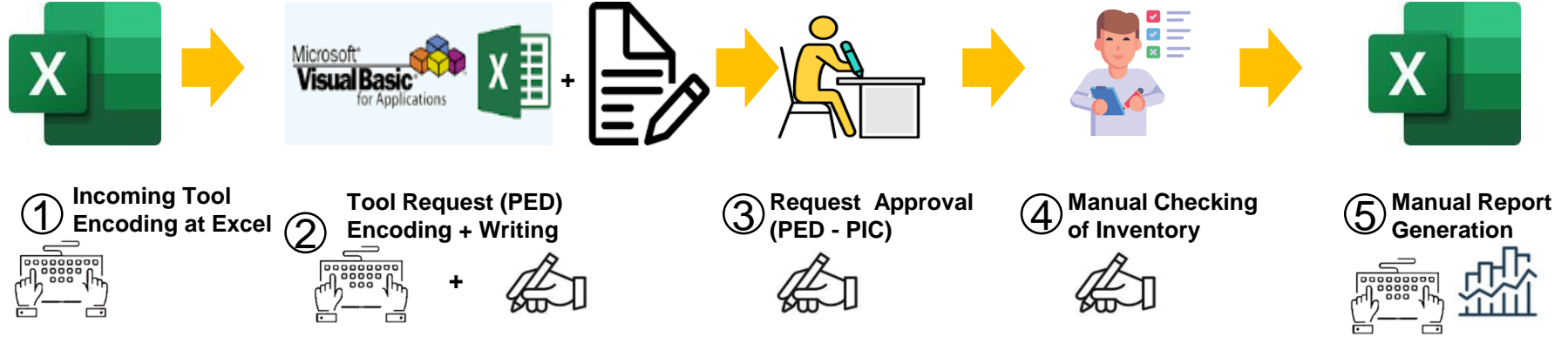
Historical Data and Trends



Trend Analysis

Tool Storage System


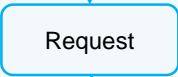
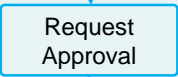
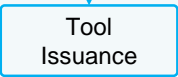
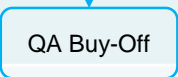
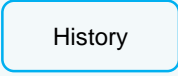
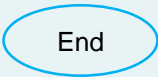
BEFORE



AFTER



Tool Storage System

System Flow	Description
	Machine alarm, encountered tool life-end alarm, tool-break, or tool abnormality.
	Technician will submit tool request online, with the information needed(i.e. machine number, tool number, root cause etc.).
	If request status is tool break and tool abnormality, acknowledgement of technician PIC is required before tool issuance of tool keeper, if tool request status is tool life end approval of technician pic isn't necessary.
	Tool keeper can select tool category(i.e. new tool, used tool, evaluation tool) to be issued to requestor.
	QA will include checking of online tool request upon buy-off of machine every tool change, if no record buy-off .
	Inventory of tool(new, used) system generated. Tool life per machine, history of tool change per machine, analysis for best and worst tool supplier per tool code, and per area tool break and tool abnormality analysis.
	Machine running.

User Interface

Request Form

The Tool Request form contains the following fields: Machine Number* (dropdown menu), MDF Number* (text input), Tool Number* (text input), Remaining Tool Life* (text input), and Remarks* (text input). Below the fields are three buttons: Add Tool (yellow), Save (blue), and Close (red).

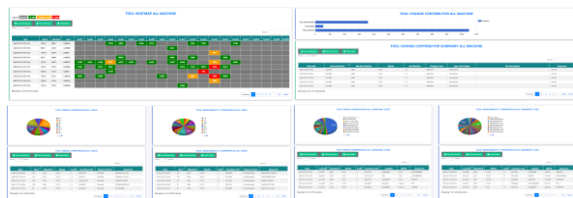
Approval Form

The Approval of Request form contains the following fields: Control Number (text input), Model (text input), Line Number (text input), Drawing Code (text input), Quantity (text input), Tool Number (text input), and Remarks* (text input). Below the fields are two buttons: Update (blue) and Close (red).

Tool Issuance Form

The Issue New Tool form contains the following fields: Control Number (text input), Model (text input), Line Number (text input), Drawing Code (text input), Quantity (text input), Tool Number (text input), Returned Tool Supplier* (dropdown menu), Issued Tool Supplier* (dropdown menu), and Remarks (text input). Below the fields are two buttons: Update (blue) and Close (red).

Dashboards and History



- This request form includes information of machine, MDF number, tool number and remaining tool life and remarks/reason of tool change. User has three option upon requesting, tool life end, tool break and tool abnormality.
- This approval form includes the request information from technician to verify by PIC before proceeding to tool keeper.
- Tool keeper have options of tool to be issued to request, new tool, used or evaluation tool. This form holds the information tool issued by tool keeper (i.e. returned tool supplier, issued tool supplier).
- Auto generated tool inventory, history of tool change per machine, tool life heat map per machine, analysis for best and worst tool supplier per tool code. And downloadable history in excel file format. Daily mail alert for machine under 1,000 remaining tool life.

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All for dreams