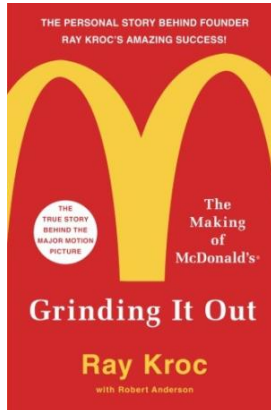


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GRINDING IT OUT - THE MAKING OF MCDONALD'S



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- Authored by Kroc, Ray
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