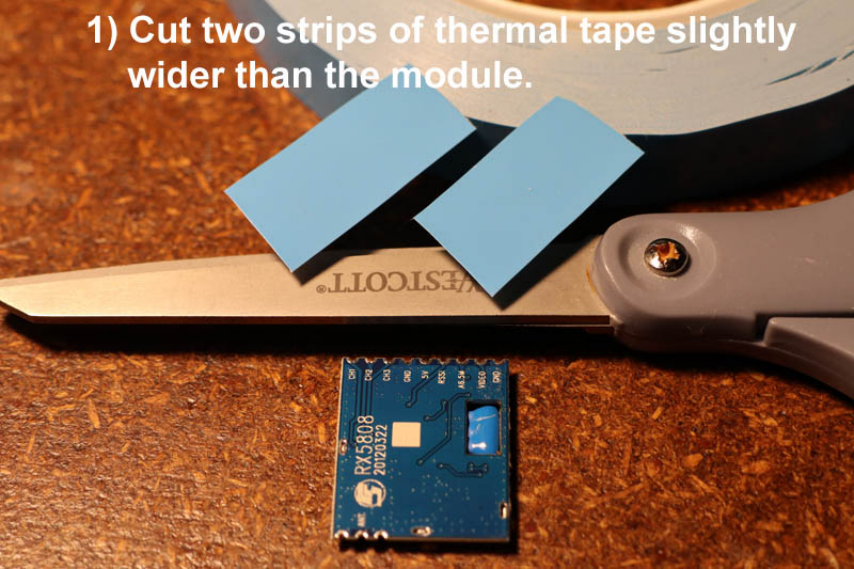
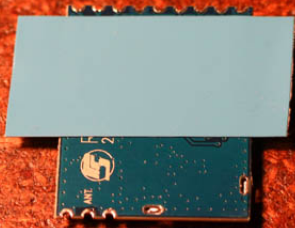


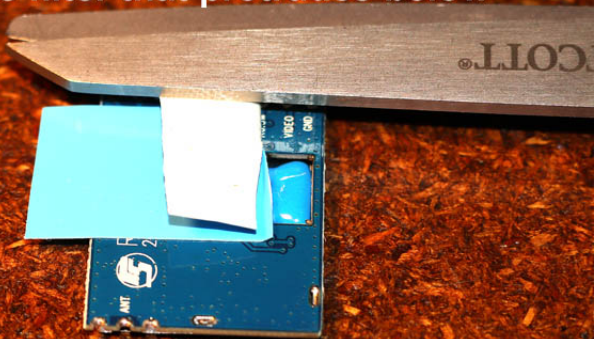
1) Cut two strips of thermal tape slightly wider than the module.



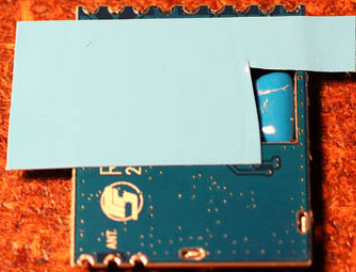
**2) Place thermal tape gently along one edge of module, just inside pads.  
Do not press down yet.**



3) Pull back thermal tape and cut to expose filter that protrudes below PCB.



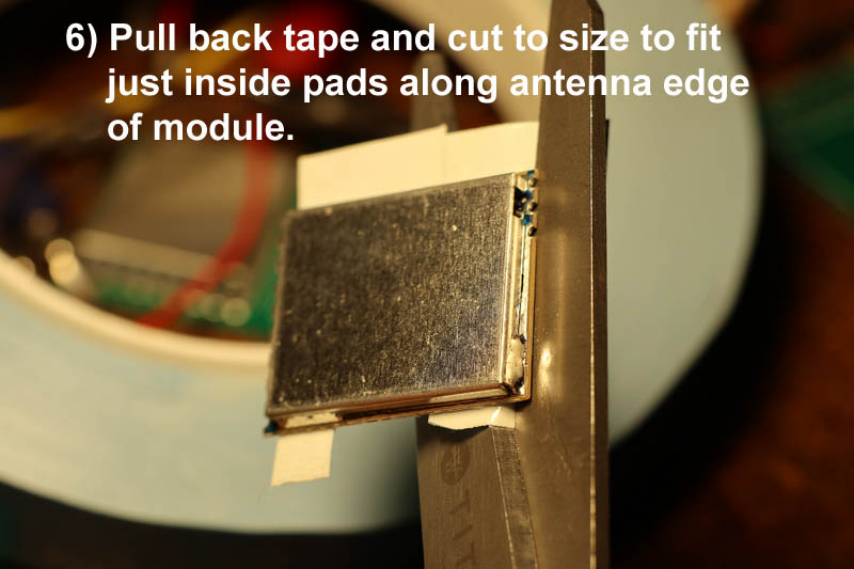
4) Remove cut section and place the rest of the piece of tape back into position.



**5) Place second piece of tape alongside first piece. Do not press down yet.**

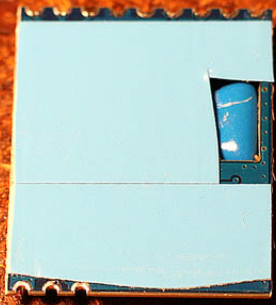


**6) Pull back tape and cut to size to fit just inside pads along antenna edge of module.**





**7) Smooth out all tape on bottom  
and cut to fit edges of PCB.**

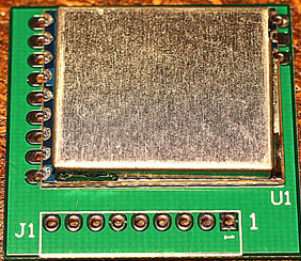


**8) Remove remaining backing from tape.**





9) Carefully place module on PCB, lining up to match silkscreen outline. Castellations should also line up with PCB pads.



10) Note gap that allows room for module filter.



11) Solder module pads (both edges) and right-angle header. Clean flux off board.

