Commercial System (LP & LC)

Production Planing Entry
(Packing Material)
WHRP

↓

Packing Material Required
Calculation by PPIC

↓

Calculation Approved by ED

Raw Material

↓

**Requisition Entry
By (PPIC)**

**Requisition Sent To
Commercial** →

Quotation Entry & Received

↓

CS Entry & Approved

↓

Management Approved

↓

Work Order Entry

↓

Work Order Close ← **Material Received By WHRP**

↓

Bill Entry

↓

Bill Forward to F/A

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