Scene_2 / PLC_1 [CPU 1511-1 PN] / Program blocks

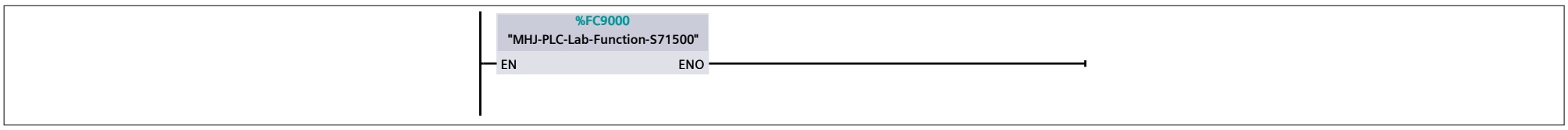
Main [OB1]

Main Properties							
General							
Name	Main	**Number**	1	**Type**	OB	**Language**	LAD
Numbering	Automatic						
Information							
Title		**Author**		**Comment**		**Family**	
Version	0.1	**User-defined ID**					

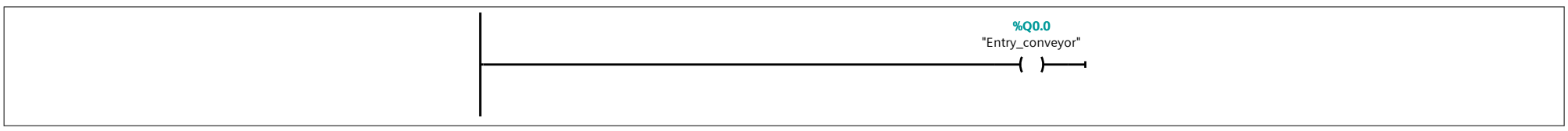
Main

Name	Data type	Default value	Comment
▼ Input			
Initial_Call	Bool		Initial call of this OB
Remanence	Bool		=True, if remanent data are available
Temp			
Constant			

Network 1: Connection to Factory I/O



Network 2: The entry conveyor must always be running



Network 3: Set conveyor when Sensor A is activated; reset when Sensor B is activated