real Main Number 1 Type OB Language LAD nbering Automatic rmation Sion 0.1 Service Se	Totally Inte Automation	grated n Portal							
In [OB1] In Properties Fare	cene 2	/ PI C 1 [(^PII 1511-1 PI	dl / Progra	m blocks				
real Main Number 1 Type 08 Language LAD habring Automatic Type 08 Language LAD habring Language LAD habring Automatic To a Language LAD habring Language LAD habring Language LAD habring LAD habrin				N] / Flogia	III DIOCKS				
work 2: The entry conveyor when Sensor A is activated; reset when Sensor B is activated Automatic Author Comment Family	lain Propertio	es							
Author User-defined ID	ame umbering		Numbe	er 1		Туре	ОВ	Language LAD	
Default value Default value Comment	tle	0.1				Comment		Family	
Initial_Call Bool Initial call of this OB Remanence Bool —True, if remanent data are available True, if remanent data are	ain	0.1		<u>'</u>					
Remanence Bool	me Input				Default value				
work 1: Connection to Factory I/O MHJ-PC-Lab-Function 571500"	_								
work 2: The entry conveyor must always be running Well-Picclab-Function-571500 EN ENO WOO.0 "Entry_conveyor" () WOO.0 "Entry_conveyor" () WOO.1 "Sensor_A" "Conveyor" () WOO.1 "Sensor_B" WOO.1 "Conveyor" () WOO.1 "Conveyor"	Temp Constant								
work 2: The entry conveyor must always be running **40.0 *Entry_conveyor* **Entry_conveyor* **Onveyor* **Sensor_A* **Conveyor* **Sensor_B* **Q0.1 **Conveyor* **Conv	∍twork 1:	Connection t	to Factory I/O						
work 2: The entry conveyor must always be running **Q0.0 *Entry_conveyor* work 3: Set conveyor when Sensor A is activated; reset when Sensor B is activated **Q0.1 **Sensor_A* **Q0.1 **Conveyor* (\$) **Q0.1 **Sensor_B* **Conveyor* **Conveyor									
work 3: Set conveyor when Sensor A is activated; reset when Sensor B is activated Sensor A Sensor A Sensor A Sensor B Sen								—	
work 3: Set conveyor when Sensor A is activated; reset when Sensor B is activated Sensor A Sensor A Sensor A Sensor B Sen	twork 2:	The entry co	nveyor must alwa	ys be runnina	<u> </u>				
work 3: Set conveyor when Sensor A is activated; reset when Sensor B is activated **IO.0		,		, 3					
work 3: Set conveyor when Sensor A is activated; reset when Sensor B is activated		"Entry_conveyor"							
%I0.0 "Sensor_A" ———————————————————————————————————									
"Sensor_A" "Conveyor" (\$) **No.1 "Sensor_B" **Q0.1 "Conveyor"	twork 3:	Set conveyo	r when Sensor A is	activated; re	set when Senso	r B is activato	ed		
%I0.1 %Q0.1 "Sensor_B" "Conveyor"							%Q0.1		
"Sensor_B" "Conveyor"				<u> </u>			(s)—		
				"Sensor_B"			"Conveyor		