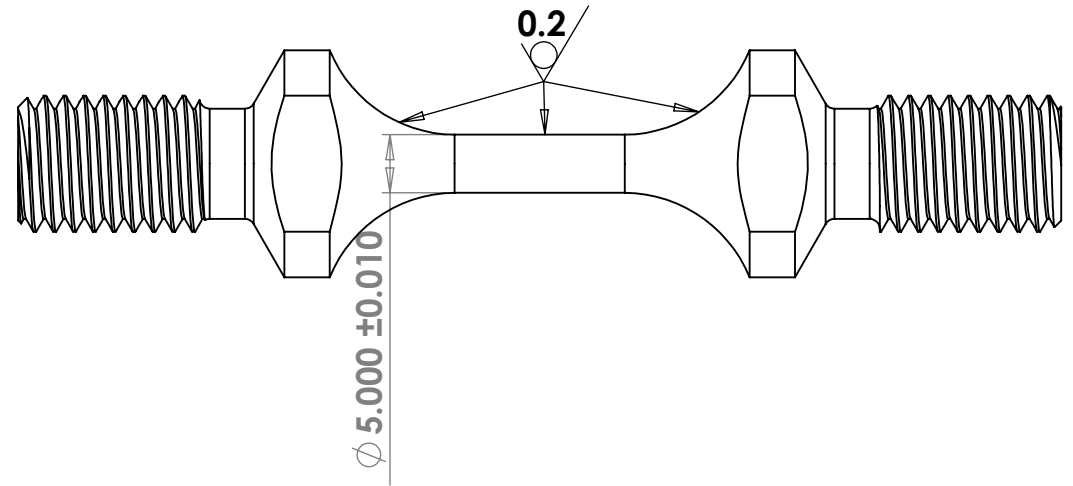





**NOTES FOR FINAL GAUGE PREPARATION:**  
**A) FINAL STAGES OF MACHINING, MATERIAL IS TO BE REMOVED IN SMALL STEPS UNTIL THE APPROPRIATE GAUGE IS AQUIREDVIA MACHINING.**  
**B) CYLINDRICAL OR MANUAL GRINDING MAY EMPLOYED TO BRING GAUGE DIAMETER WITHIN 0.020 OF FINAL DIAMETER**  
**C) LONGITUNIDAL POLISHING OF FINAL DIAMETER IS REQUIRED FOR FINAL SURFACE.**  
**ALL AS PER ASTM E606-04**



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS TOLERANCES: LINEAR: $\pm 0.05$ ANGULAR: $\pm 0.5$				FINISH:  <b>MACHINED NO GRINDING PERMITTED</b>		DEBUR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION 1																					
								<b>MANUFACTURE</b>																							
<table border="1"> <thead> <tr> <th></th> <th>NAME</th> <th>SIGNATURE</th> <th>DATE</th> </tr> </thead> <tbody> <tr> <td>DRAWN</td> <td>MJR</td> <td><i>MJR</i></td> <td>23/04/16</td> </tr> <tr> <td>CHK'D</td> <td></td> <td></td> <td></td> </tr> <tr> <td>APPV'D</td> <td></td> <td></td> <td></td> </tr> <tr> <td>Q.A</td> <td></td> <td></td> <td></td> </tr> </tbody> </table>					NAME	SIGNATURE	DATE	DRAWN	MJR	<i>MJR</i>	23/04/16	CHK'D				APPV'D				Q.A				COMMENTS:				TITLE: <b>COMMONIZED LCF SPECIMEN</b>			
	NAME	SIGNATURE	DATE																												
DRAWN	MJR	<i>MJR</i>	23/04/16																												
CHK'D																															
APPV'D																															
Q.A																															
				MATERIAL: <b>AS SPECIFIED PER QUOTE</b>				DWG NO. <b>LCF-C-01</b>		A4																					
				WEIGHT: <1 KG				SCALE:1:1		SHEET 2 OF 2																					

