BY REGD. POST WITH AD

STATE POLLUTION CONTROL BOARD, ODISHA

A/118, Nilakantha Nagar, Unit-VIII, Bhubaneswar-751012
Phone-2561909, Fax: 2562822, 2560955 E-mail: paribesh1@ospcboard.org, Website: www.ospcboard.org

CONSENT ORDER

No. 4820 / IND-I-CON- 245 Dt. 18-03-2016

CONSENT ORDER NO. 2083

Sub: Consent for discharge of sewage and trade effluent under section 25/26 of Water (PCP) Act, 1974 and for existing / new operation of the plant under section 21 of Air (PCP) Act, 1981.

Ref: Your online application No. 458634 Dated 31.12.2015 and online reply dated 03.03.2016.

Consent to operate is hereby granted under section 25/26 of Water (Prevention & Control of Pollution) Act, 1974 and under section 21 of Air (Prevention & Control of Pollution) Act, 1981 and rules framed thereunder to

Name of the Industry: KURMITAR IRON ORE MINES OF M/S. OMC LTD.

Name of the Occupier & Designation: SRI KATHI PRADHAN, MANAGER (MINING).

Address: AT/PO: BARSUAN, DIST: SUNDARGARH.

This consent order is valid for the period up to 31/03/2020

This consent order supersedes the earlier consent order issued vide letter No. 5456 dated 22.03.2012.

Details of Products Manufactured

Sl. No	Product	Quantity
01.	Iron Ore	2.4 MTPA

This consent order is valid for the specified outlets, discharge quantity and quality, specified chimney/stack, emission quantity and quality of emissions as specified below. This consent is granted subject to the general and special conditions stipulated therein.

SM(F&E) 15/3/16

19/3/16

A. Discharge permitted through the following outlet subject to the standard

Outlet No.	Description of outlet	Point of discharge	Quantity of discharge KL/hr	Pre-scribed Standard			
				pH	TSS (mg/l)	Oil & Grease (mg/l)	BOD (mg/l)
01	Septic tank (Domestic effluent)	Soak pit	1.25	5.5-9.0	200	--	100
02	Mine drainage water/ surface runoff/other wastewater	On land / inland surface water body.	28608.24 (Monsoon period)	5.5-9.0	100 (Rainy day 50 (Non-Rainy day)	10	-

B. Emission permitted through the following stack subject to the prescribed standard

Chimney Stack No.	Description of Stack	Stack height (m)	Quantity of emission	Prescribed Standard			
				PM (mg/Nm^3)	SO_2	NO_x	
					--	--	

C. Disposal of solid waste permitted in the following manner

Sl. No.	Type of Solid waste	Quantity generated (TPD)	Quantity to be reused on site(TPD)	Quantity to be reused off site(TPD)	Quantity disposed off (TPD)	Description of disposal site.
01	Top soil & over burden	As per approved mining plan	--	--	--	As per approved mining plan

D. GENERAL CONDITIONS FOR ALL UNITS

1. The consent is given by the Board in consideration of the particulars given in the application. Any change or alternation or deviation made in actual practice from the particulars furnished in the application will also be the ground liable for review/variation/revocation of the consent order under section 27 of the Act of Water (Prevention & Control of Pollution) Act, 1974 and section 21 of Air (Prevention & Control of Pollution) Act, 1981 and to make such variations as deemed fit for the purpose of the Acts.

2. The industry would immediately submit revised application for consent to operate to this Board in the event of any change in the quantity and quality of raw material / and products / manufacturing process or quantity /quality of the effluent rate of emission / air pollution control equipment / system etc.

3. The applicant shall not change or alter either the quality or quantity or the rate of discharge or temperature or the route of discharge without the previous written permission of the Board.

4. The application shall comply with and carry out the directives/orders issued by the Board in this consent order and at all subsequent times without any negligence on his part. . In case of non-compliance of any order/directives issued at any time and/or violation of the terms and conditions of this consent order, the applicant shall be liable for legal action as per the provisions of the Law/Act.

5. The applicant shall make an application for grant of fresh consent at least 90 days before the date of expiry of this consent order.

6. The issuance of this consent does not convey any property right in either real or personal property or any exclusive privileges nor does it authorize any injury to private property or any invasion of personal rights, nor any infringement of Central, State laws or regulation.

7. This consent does not authorize or approve the construction of any physical structure or facilities or the undertaking of any work in any natural water course.

8. The applicant shall display this consent granted to him in a prominent place for perusal of the public and inspecting officers of this Board.

9. An inspection book shall be opened and made available to Board's Officers during the visit to the factory.

10. The applicant shall furnish to the visiting officer of the Board any information regarding the construction, installation or operation of the plant or of effluent treatment system / air pollution control system / stack monitoring system any other particulars as may be pertinent to preventing and controlling pollution of Water / Air.

11. Meters must be affixed at the entrance of the water supply connection so that such meters are easily accessible for inspection and maintenance and for other purposes of the Act provided that the place where it is affixed shall in no case be at a point before which water has been taped by the consumer for utilization for any purposes whatsoever.

12. Separate meters with necessary pipe-line for assessing the quantity of water used for each of the purposes mentioned below:

    a) Industrial cooling, spraying in mine pits or boiler feed,

    b) Domestic purpose

    c) Process

13. The applicant shall display suitable caution board at the face where the effluent is entering into any water-body or any other place to be indicated by the Board, indicating therein that the area into which the effluents are being discharged is not fit for the domestic use/bathing.

14. Storm water shall not be allowed to mix with the trade and/or domestic effluent on the upstream of the terminal manholes where the flow measuring devices will be installed.

15. The applicant shall maintain good house-keeping both within the factory and the premises. All pipes, valves, sewers and drains shall be leak-proof. Floor washing shall be admitted into the effluent collection system only and shall not be allowed to find their way in storm drains or open areas.

16. The applicant shall at all times maintain in good working order and operate as efficiently as possible all treatment or control facilities or systems install or used by him to achieve with the term(s) and conditions of the consent.

17. Care should be taken to keep the anaerobic lagoons, if any, biologically active and not utilized as mere stagnation ponds. The anaerobic lagoons should be fed with the required nutrients for effective digestion. Lagoons should be constructed with sides and bottom made impervious.

18. The utilization of treated effluent on factory's own land, if any, should be completed and there should be no possibility of the effluent gaining access into any drainage channel or other water courses either directly or by overflow.

19. The effluent disposal on land, if any, should be done without creating any nuisance to the surroundings or inundation of the lands at any time.

20. If at any time the disposal of treated effluent on land becomes incomplete or unsatisfactory or create any problem or becomes a matter of dispute, the industry must adopt alternate satisfactory treatment and disposal measures.

21. The sludge from treatment units shall be dried in sludge drying beds and the drained liquid shall be taken to equalization tank.

22. The effluent treatment units and disposal measures shall become operative at the time of commencement of production.

23. The applicant shall provide port holes for sampling the emissions and access platform for carrying out stack sampling and provide electrical outlet points and other arrangements for chimneys/stacks and other sources of emissions so as to collect samples of emission by the Board or the applicant at any time in accordance with the provision of the Act or Rules made therein.

24. The applicant shall provide all facilities and render required assistance to the Board staff for collection of samples / stack monitoring / inspection.

25. The applicant shall not change or alter either the quality or quantity or rate of emission or install, replace or alter the air pollution control equipment or change the raw material or manufacturing process resulting in any change in quality and/or quantity of emissions, without the previous written permission of the Board.

26. No control equipments or chimney shall be altered or replaced or as the case may be erected or re-erected except with the previous approval of the Board.

27. The liquid effluent arising out of the operation of the air pollution control equipment shall be treated in the manner and to ion of standards prescribed by the Board in accordance with the provisions of Water (Prevention and Control of Pollution) Act, 1974 (as amended).

28. The stack monitoring system employed by the applicant shall be opened for inspection to this Board at any time.

29. There shall not be any fugitive or episodal discharge from the premises.

30. In case of such episodal discharge/emissions the industry shall take immediate action to bring down the emission within the limits prescribed by the Board in conditions/stop the operation of the plant. Report of such accidental discharge /emission shall be brought to the notice of the Board within 24 hours of occurrence.

31. The applicant shall keep the premises of the industrial plant and air pollution control equipments clean and make all hoods, pipes, valves, stacks/chimneys leak proof. The air pollution control equipments, location, inspection chambers, sampling port holes shall be made easily accessible at all times.

32. Any upset condition in any of the plant/plants of the factory which is likely to result in increased effluent discharge/emission of air pollutants and / or result in violation of the standards mentioned above shall be reported to the Headquarters and Regional Office of the Board by fax / speed post within 24 hours of its occurence.

33. The industry has to ensure that minimum three varieties of trees are planted at the density of not less than 1000 trees per acre. The trees may be planted along boundaries of the industries or industrial premises. This plantation is stipulated over and above the bulk plantation of trees in that area.

34. The solid waste such as sweeping, wastage packages, empty containers residues, sludge including that from air pollution control equipments collected within the premises of the industrial plants shall be disposed off scientifically to the satisfaction of the Board, so as no to cause fugitive emission, dust problems through leaching etc., of any kind.

35. All solid wastes arising in the premises shall be properly classified and disposed off to the satisfaction of the Board by :
   i) Land fill in case of inert material, care being taken to ensure that the material does not give rise to leachate which may percolate into ground water or carried away with storm run-off.
   ii) Controlled incineration, wherever possible in case of combustible organic material.
   iii) Composting, in case of bio-degradable material.

36. Any toxic material shall be detoxicated if possible, otherwise be sealed in steel drums and buried in protected areas after obtaining approval of this Board in writing. The detoxication or sealing and burying shall be carried out in the presence of Board's authorized persons only. Letter of authorization shall be obtained for handling and disposal of hazardous wastes.

37. If due to any technological improvement or otherwise this Board is of opinion that all or any of the conditions referred to above requires variation (including the change of any control equipment either in whole or in part) this Board shall after giving the applicant an opportunity of being heard, vary all or any of such condition and thereupon the applicant shall be bound to comply with the conditions so varied.

38. The applicant, his/heirs/legal representatives or assignees shall have no claim whatsoever to the condition or renewal of this consent after the expiry period of this consent.

39. The Board reserves the right to review, impose additional conditions or condition, revoke change or alter the terms and conditions of this consent.

40 Notwithstanding anything contained in this conditional letter of consent, the Board hereby reserves to it the right and power under section 27(2) of the Water (Prevention & Control of Pollution) Act, 1974 to review any and/or all the conditions imposed herein above and to make such variations as deemed fit for the purpose of the Act by the Board.

41. The conditions imposed as above shall continue to be in force until revoked under section 27(2) of the Water (Prevention & Control of Pollution) Act, 1974 and section 21 A of Air (Prevention & Control of Pollution) Act, 1981.

42. In case the consent fee is revised upward during this period, the industry shall pay the differential fees to the Board (for the remaining years) to keep the consent order in force. If they fail to pay the amount within the period stipulated by the Board the consent order will be revoked without prior notice.

43. The Board reserves the right to revoke/refuse consent to operate at any time during period for which consent is granted in case any violation is observed and to modify/ stipulate additional conditions as deemed appropriate.

44. Grant of consent order is subject to grant of Forest Clearance under Forest (Conservation) Act, 1980.

GENERAL CONDITIONS FOR UNITS WITH INVESTMENT OF MORE THAN Rs 50 CRORES, AND 17 CATEGORIES OF HIGHLY POLLUTING INDUSTRIES (RED A).

1. The applicant shall analyse the emissions every month for the parameters indicated in TABLE .B & C as mentioned in this order and shall furnish the report thereof to the Board by the 10th of the succeeding month.

2. The applicant shall provide and maintain at his own cost three ambient air quality monitoring stations for monitoring Suspended Particulate Matter, Sulphor Dioxide, Oxides of Nitrogen, Hydro-Carbon, Carbon-Monixide and monitor the same once in a day/week/fortnight/month. The data collected shall be maintained in a register and a monthly extract be furnished to the Board.

3. The applicant shall provide and maintain at his own cost a meteorological station to collect the data on wind velocity, direction, temperature, humidity, rainfall, etc. and the daily reading shall be recorded and the extract sent to the Board once in a month.

4. The applicant shall forward the following information to the Member Secretary, State Pollution Control Board, Odisha, Bhubaneswar regularly.
   a. Report of analysis of stack monitoring, ambient air quality monitoring meteorological data as required every month.
   b. Progress on planting of trees quarterly.

5. The applicant shall install mechanical composite sampling equipment and continuous flow measuring / recording devices on the effluent drains of trade as well as domestic effluent. A record of daily discharge shall be maintained.

6. The following information shall be forwarded to the Member Secretary on or before 10th of every month.
   a. Performance / progress of the treatment plant.
   b. Monthly statement of daily discharge of domestic and/or trade effluent.

7. **Non-compliance with effluent limitations**

a) If for any reason the applicant does not comply with or is unable to comply with any effluent limitations specified in this consent, the applicant shall immediately notify the consent issuing authority by telephone and provide the consent issuing authority with the following information in writing within 5 days of such notification.

   i) Causes of non-compliance

   I) A description of the non-compliance discharge including its impact on the receiving waters.

   ii) Anticipated time of continuance of non-compliance if expected to continue or if such condition has been corrected the duration or period of non-compliance.

   iii) Steps taken by the applicant to reduce and eliminate the non-complying discharge and

   Iv) Steps to be taken by the applicant too prevent the condition of non-compliance.

b) The applicant shall take all reasonable steps to minimize any adverse impact to natural waters resulting from non-compliance with any effluent limitation specified in this consent including such accelerated or additional monitoring as necessary to determine the nature and impact of the non-complying discharge.

c) Nothing in this consent shall be construed to relieve the applicant from civil or criminal penalties for non-compliance whether or not such non-compliance is due to factors beyond his control, such as break-down, electric failure, accident or natural disaster.

8. The applicant shall at his own cost get the effluent samples collected both before and after treatment and get them analysed at an approval laboratory every month for the parameters indicated in Part-D and shall submit in duplicate the report thereof to the Board.

9. The addition of various treatment chemicals should be done only with mechanical dosers and proper equipment for regulation of correct dosages determined daily and for proper uniform feeding. Crude practices such as dumping of chemicals in drains or sumps or trickling of acids or alkalies arbitrarily and utilizing poles for stirring etc. should not be resorted to.

10. In the disposal of treated effluent on land for irrigation, the industry shall keep in view of the need for;

    Rotation of crops

    Change of point of application of effluent on land

    A portion of land kept fallow.

11. The adoption of these would avoid soil becoming sick or slate, the industry may ensure this in consultation with the Agriculture Department.

12. It is the sole responsibility of the Industry to ensure that there are no complaints at any time from the royats in the surrounding areas as a result of discharge of sewage or trade effluent if any.

13. Proper housekeeping shall be maintained by a dedicated team.

14. The industry must constitute a team of responsible and technically qualified personnel who will ensure continuous operation of all pollution control devices round the clock (including night hours) and should be in a position to explain the status of operation of the pollution control measures to the inspecting officers of the Board at any point of time. The name of these persons with their contact telephone numbers shall be intimated to the concerned. Regional Officer and Head Office of the Board and in case of any change in the team it shall be intimated to the Board immediately.

E. SPECIAL CONDITIONS:

1) A copy of the annual return (annual return submitted to IBM, Govt. of India/ Directorate of Mines, Govt. of Odisha) shall be submitted every year.
2) The environmental statement report shall be submitted to the Board in proper format every year.
3) Drills shall either be operated with dust extractors or equipped with water injection system to minimize dust generation in the work environment.
4) Controlled blasting shall be practiced to minimize generation of dust and fly rocks. No blasting shall be carried out after the sunset.
5) The top soil generated shall be stored at earmarked site (s) only and stabilized or shall be used for land reclamation and plantation.
6) The over burden generated during the course of mining shall be stacked at earmarked dump site (s) and stabilized or used for reclamation of excavated land followed by plantation. Improvement of dump management practices shall be done in consultation with Regional Officer, SPCB.
7) The project proponent shall ensure that no natural watercourse and / or water resources are obstructed due to any mining operations.
8) Adequate numbers of check dams and check weirs shall be constructed at appropriate places of the mine lease area to prevent direct flow of runoff to nearby water bodies in consultation with Regional Officers, SPCB. The surface run off water from the existing runoff management system shall meet the prescribed standards.
9) Retention wall shall be constructed at the toe of topsoil dump and OB dump. Garland drain shall be constructed around topsoil dumps, over burden dumps and mineral stack yards terminating at settling pit to prevent direct disposal of runoff to nearby water bodies. Garland drain and sedimentation pit shall be de-silted after monsoon or as and when required. The runoff discharge quality from runoff management system shall meet the standards prescribed.

10) Quantification of surface runoff and other wastewater generated in the mine shall be done and report on runoff management practice as well as wastewater management practices shall be furnished to the Board before the start of monsoon every year. The report of runoff management practices shall be submitted along with a map indicating the flow direction of runoff and management systems.

11) Appropriate mitigative measures shall be taken to prevent pollution of the nearby water bodies.

12) Regular monitoring of ground water level and quality should be carried out by establishing a network of existing wells. The monitoring should be done four times a year in pre-monsoon (April/May), monsoon (August), post-monsoon (November) and winter (January) seasons. Data thus collected should be submitted to the Board quarterly.

13) Sewage treatment plant shall be installed for domestic wastewater or it shall be discharged to soak pit through septic tank constructed as per BIS specification.

14) ETP shall also be provided for workshop and wastewater generated during mining operation, if any.

15) Regular water sprinkling shall be carried out in critical areas prone to air pollution such as around crushing and screening plant. Water sprinkling shall also be carried out on haul roads at desired interval and should always be in wet condition. Haulage roads shall be devoid of ruts and potholes and shall be maintained properly to avoid generation of dust during movement of vehicles.

16) Dust suppression measures preferably dry fog system shall be provided at all appropriate places of mineral handling plants (crusher & screening plant). Loading the unloading areas including all the transfer points shall also have efficient dust suppression arrangements (dry fog system). These shall be properly maintained and operated.

17) Wheel washing facility for the ore transport vehicles shall be provided at the exit point of the mine.

18) The vehicles carrying ore for transportation from the mine shall be covered with tarpaulin (both bottom & top).

19) Regular water sprinkling on mineral transportation roads passing through the habitation area as well as other strategic point on the National Highway shall be done jointly by the mining lessees.

20) The mine shall take necessary action for compliance of the following air and water quality standards.

Parameter	Standard for iron ore mines
A. Emission standards for stack for De-dusting unit	
Particulate matter	100mg/Nm^3
Stack height **	15.0m
** Stack height for De-dusting unit shall be calculated as H=74 Q $^{0.27}$, where H and Q are stack height in metre and particulate matter (PM) emission in tonne / hr respectively, i.e.,	
Q (kg/hr)	**H (metre)**
Up to 2.71 2.72-7.86 7.87-17.96 17.97-35.29	15 20 25 30
Note : Stack attached to De-dusting unit shall have minimum height of 15.0 meters and would be atleast 2.50 metres above the top-most point of the nearby building / shed or plant in the mine	
B. Fugitive Emission Standards	
Particulate Matter	1200 µg/m^3
Note : Fugitive emission shall be monitored in the predominant downwind direction at a distance 25.0 ± 2.0 metres from the source of fugitive emission as per following :	
Area	**Monitoring Location**
Mine face / Benches	Drilling, excavation and loading applicable for operating benches above water table
Haul Roads/ Service Roads	Haul roads to ore processing plant, waste dumps and loading areas and service road.
Crushing plant	Run-off mine unloading at hopper, crushing areas, screens and transfer points.
Screening plant	Screens, conveying and transportation of ore discharge points.
Ore storage and loading	Intermediate stock bin / pile areas, ore stock bin / pile areas, wagon / truck loading areas.
Waste dump	Active waste / reject dumps
C. Effluent Standards	
pH	5.5-9.0
Suspended solids (non-rainy day)	50 mg/l
Suspended solids (rainy day)	100 mg/l
Oil & Grease	10 mg/l
Note : (i) All efforts shall be made to reuse and re-circulate the treated effluent. (ii) The aforesaid effluent standards shall be complied with for sewage, service water, beneficiation of ore wash water and surface run-off put together".	

21) Fugitive Dust Emission Monitoring shall be carried out at the places as stated above.

22) Four Ambient Air Quality Monitoring Stations shall be established in core zone and buffer zone for monitoring of ambient air quality and location of the stations shall be decided based on the metrological data, topographical features and environmentally and ecologically sensitive targets in consultation with the Regional Officer, State Pollution Control Board.

23) Monitoring of Ambient Air Quality and fugitive dust emission of the mine shall be done twice in a week (24 hourly) at a particular site and data shall be submitted to the State Pollution Control Board, once in every six months.

24) Regular monitoring of water quality of upstream and downstream of surface water bodies existed if any within 5 Km shall be carried out once in every month and record shall be maintained and submitted to the State Pollution Control Board once in every year. Monitoring shall be carried out through MoEF & CC accredited laboratory.

25) Measures shall be taken for control of noise levels below 85 dBA in the work environment.

26) Ambient air quality monitoring data, noise monitoring data and water / wastewater quality monitoring data shall be electronically displayed at the entry point of the mine or at a suitable location of the mine.

27) Plantation of trees shall be undertaken in the colony/ township, over top soil dumps, OB dumps, back filled areas, along the side of haul road and in other areas of the mines not being utilized for mining activities. The mine shall take up avenue plantation and plantation in nearby village areas in consultation with DFO/Horticulture Department. The density of the plantation shall be around 2500 plants per hectare. Nursery shall also be developed for plantation activities within the ML area and free distribution of seedlings to nearby villagers. The annual statements pertaining to the number of trees planted areas where plantation has been done, survival percentage and area in Ha. covered under plantation shall be submitted to the Board, every year in prescribed format.

28) Mining operation is subject to availability of all other statutory clearances required under relevant Acts/Rules.

29) The mine shall submit a declaration by 30th of April every year that all pollution control systems are in good condition, operated and ambient air quality as well as wastewater quality conforms to the prescribed standards

MEMBER SECRETARY
STATE POLLUTION CONTROL BOARD, ODISHA

TO,

SRI KATHI PRADHAN, MANAGER (MINING),
KURMITAR IRON ORE MINES OF M/S. OMC LTD.
AT/PO: BARSUAN, DIST: SUNDARGARH
PIN-770041.

Memo No._____/Dt._____/

Copy forwarded to :

i) Regional Officer, State Pollution Control Board, Rourkela
ii) District Collector, Sundargarh
iii) Director of Mines, Govt. of Odisha, Bhubaneswar
iv) Director, Environment-cum-Special Secretary, F & E. Dept. Govt. of Odisha, Bhubaneswar.
v) D.F.O, Sundargarh
vi) Deputy Director of Mines, Koira
vii) Sr. Env. Engineer-L-I (C) (Hazardous waste cell)
viii) Sr. Env. Scientist –L-I (L), Central Lab. SPCB, Bhubaneswar
ix) Cess Section (Head Office)
x) Consent Register

SR. ENV. SCIENTIST (MINES)
STATE POLLUTION CONTROL BOARD, ODISHA

GENERAL STANDARDS FOR DISCHARGE OF ENVIRONMENTAL POLLUTANTS

GENERAL STANDARDS FOR DISCHARGE OF ENVIRONMENTAL POLLUTANTS PART –A : EFFLUENTS

Sl.No.	Parameters	Standards			
		Inland surface	Public sewers	Land for irrigation	Marine Costal Areas
		(a)	(b)	(c)	(d)
1.	Colour & odour	Colourless/Odourless as far as practible	------	See 6 of Annex-1	See 6 of Annex-1
2.	Suspended Solids (mg/l)	100	600	200	For process wastewater – 100 b. For cooling water effluent 10% above total suspended matter of influent.
3.	Particular size of SS	Shall pass 850	-----	------	
5.	pH value	5.5 to 9.0	5.5 to 9.0	5.5 to 9.0	5.5 to 9.0
6.	Temperature	Shall not exceed 5^0C above the receiving water temperature	-------	--------	Shall not exceed 5^0C above the receiving water temperature
7.	Oil & Grease mg/l max.	10	20	10	20
8.	Total residual chlorine	1.0	----	------	1.0
9.	Ammonical nitrogen (as N) mg/l max.	50	50	------	50
10.	Total Kajeldahl nitrogen (as NH_3) mg/1 max.	100	----	------	100
11.	Free ammonia (as NH_3) mg/1 max.	5.0	----	------	5.0
12.	Biochemical Oxygen Demand (5 days at (20^0C) mg/1 max.	30	350	100	100
13.	Chemical Oxygen Demand, mg/1 max.	250	----	------	250
14.	Arsenic (as As) mg/1 max.	0.2	0.2	0.2	0.2
15.	Mercury (as Hg) mg/1 max.	0.01	0.01	------	0.001
16.	Lead (as pb) mg/1 max.	01.	1.0	------	2.0

17.	Cardmium (as Cd) mg/1 max.	2.0	1.0	------	2.0
18.	Hexavalent Chromium (as Cr + 6) mg/l max.	0.1	2.0	--------	1.0
19.	Total Chromium (as Cr) mg/l max.	2.0	2.0	---------	2.0
20.	Copper (as Cu) mg/l max.	3.0	3.0	---------	3.0
21.	Zinc (as Zn) mg/l max.	5.0	15	---------	15
22.	Selenium (as Sc) mg/l max.	0.05	0.05	---------	0.05
23.	Nickel (as Nil) mg/l max.	3.0	3.0	---------	5.0
24.	Cyanide (as CN) mg/l max.	0.2	2.0	0.2	0.02
25.	Fluoride (as F) mg/l max.	2.0	15	---------	15
26.	Dissolved Phosphates (as P) mg/l max.	5.0	-------	---------	--------
27.	Sulphide (as S) mg/l max.	2.0	--------	---------	5.0
28.	Phennolic compounds as (C_6H_5OH) mg/l max.	1.0	5.0	---------	5.0
29.	Radioactive materials a. Alpha emitter micro curle/ml. b. Beta emitter micro curle/ml.	10^7 10^6	10^7 10^6	10^8 10^7	10^7 10^6
30.	Bio-assay test	90% survival of fish after 96 hours in 100% effluent	90% survival of fish after 96 hours in 100% effluent	90% survival of fish after 96 hours in 100% effluent	90% survival of fish after 96 hours in 100% effluent
31	Manganese (as Mn)	2 mg/l	2 mg/l	---------	2 mg/l
32.	Iron (Fe)	3 mg/l	3 mg/l	---------	3 mg/l
33.	Vanadium (as V)	0.2 mg/l	0.2 mg/l	---------	0.2 mg/l
34.	Nitrate Nitrogen	10 mg/l	--------	---------	20 mg/l

CONSENT ORDER

KURMITAR IRON ORE MINES OF M/S. OMC LTD.

NATIONAL AMBIENT AIR QUALITY STANDARDS

Sl. No.	Pollutants	Time Weighed Average	Concentrate of Ambient Air		Methods of Measurement
			Industrial Residential, Rural and other Area	Ecologically Sensitive Area (notified by Central Government)	
(1)	(2)	(3)	(4)	(5)	(6)
1.	Sulphur Dioxide (SO_2), $\mu g/m^3$	Annual *	50	20	-Improved west and Gaeke
		24 Hours **	80	80	- Ultraviolet fluorescence
2.	Nitrogen Dioxide (NO_2), $\mu g/m^3$	Annual *	40	30	- Modified Jacob & Hochheiser (Na-Arsenite)
		24 Hours **	80	80	- Chemiluminescence
3.	Particulate Matter (size less than 10µm) or $PM_{10}\mu g/m^3$	Annual *	60	60	-Gravimetric - TOEM - Beta Attenuation
		24 Hours **	100	100	
4.	Particulate Matter (size less than 2.5µm) or $PM_{2.5}$ $\mu g/m^3$	Annual *	40	40	-Gravimetric - TOEM - Beta Attenuation
		24 Hours **	60	60	
5.	Ozone (O_3) $\mu g/m^3$	8 Hours **	100	100	- UV Photometric - Chemiluminescence - Chemical Method
		1 Hours **	180	180	
6.	Lead (Pb) $\mu g/m^3$	Annual *	0.50	0.50	-AAS/ICP method after sampling on EMP 2000 or equivalent filter paper. - ED-XRF using Teflon filter
		24 Hours **	1.0	1.0	
7.	Carbon Monoxide (CO) mg/m^3	8 Hours **	02	02	- Non Dispersive Infra Red (NDIR) Spectroscopy
		1 Hours **	04	04	
8.	Ammonia (NH_3) $\mu g/m^3$	Annual*	100	100	-Chemiluminescence - Indophenol Blue Method
		24 Hours**	400	400	
9.	Benzene (C_6H_6) $\mu g/m^3$	Annul *	05	05	-Gas Chromatography based continuous analyzer - Adsorption and Desorption followed by GC analysis
10.	Benzo (a) Pyrene (BaP)-Particulate phase only, ng/m^3	Annual*	01	01	-Solvent extraction followed by HPLC/GC analysis
11.	Arsenic (As), ng/m^3	Annual*	06	06	-AAS/ICP method after sampling on EPM 2000 or equivalent filter paper
12.	Nickel (Ni),ng/m^3	Annual*	20	20	-AAS/ICP method after sampling on EPM 2000 or equivalent filter paper

** Annual arithmetic mean of minimum I04 measurements in a year at a particular site taken twice a week 24 hourly at uniform intervals.

** 24 hourly or 08 hourly or 0I hourly monitored values, as applicable, shall be complied with 98% of the time in a year, 2% of the time, they may exceed the limits but not on two consecutive days of monitoring.