



# ME310G1

## Hardware Design Guide

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# APPLICABILITY TABLE

## PRODUCTS

-   ME310G1-W1
-   ME310G1-WW
-   ME310G1-WWV

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## 1. INTRODUCTION

### 1.1. Scope

This document introduces the ME310G1 module and presents possible and recommended hardware solutions for developing a product based on this module. All the features and solutions detailed in this document are applicable to all the variants listed in the applicability table.

Obviously, this document cannot embrace every hardware solution or every product that can be designed. Where the suggested hardware configurations need not be considered mandatory, the information given should be used as a guide and a starting point for properly developing your product with the Telit module.

### 1.2. Audience

This document is intended for Telit customers, who are integrators, about to implement their applications using our ME310G1 modules.

### 1.3. Contact Information, Support

For general contact, technical support services, technical questions and report documentation errors contact Telit Technical Support at:

- TS-EMEA@telit.com
- TS-AMERICAS@telit.com
- TS-APAC@telit.com

Alternatively, use:

<http://www.telit.com/support>

For detailed information about where you can buy the Telit modules or for recommendations on accessories and components visit:

<http://www.telit.com>

Our aim is to make this guide as helpful as possible. Keep us informed of your comments and suggestions for improvements.

Telit appreciates feedback from the users of our information.

## 1.4. Text Conventions

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Danger – This information **MUST** be followed or catastrophic equipment failure or bodily injury may occur.

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Caution or Warning – Alerts the user to important points about integrating the module, if these points are not followed, the module and end user equipment may fail or malfunction.

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Tip or Information – Provides advice and suggestions that may be useful when integrating the module.

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All dates are in ISO 8601 format, i.e. YYYY-MM-DD.

## 1.5. Related Documents

## 2. GENERAL PRODUCT DESCRIPTION

### 2.1. Overview

The ME310G1 module is a CATM / NBIoT communication product which allows integrators to plan on availability for even the longest lifecycle applications, highly recommended for new designs specified for coverage worldwide.

The product is fully voice capable, the analog and digital audio interfaces make it suitable for applications such as voice enabled alarm panels, mHealth patient monitors and specialty phones such as those for the elderly or sensory-impaired.

The ME310G1 operates with 1.8 V GPIOs, minimizing power consumption and making it even more ideally suited for battery powered and wearable device applications.

### 2.2. Product Variants and Frequency Bands

Product	2G Band (MHz)	LTE CATM1	NBIoT	Region
<b>ME310G1-W1</b>	-	B1, B2, B3, B4, B5, B8, B12, B13, B18, B19, B20, B25, B26, B27, B28, B66, B85	B1, B2, B3, B4, B5, B8, B12, B13, B18, B19, B20, B25, B26, B28, B66, B71, B85	Worldwide
<b>ME310G1-WW</b>	850, 900, 1800, 1900	B1, B2, B3, B4, B5, B8, B12, B13, B18, B19, B20, B25, B26, B27, B28, B66, B85	B1, B2, B3, B4, B5, B8, B12, B13, B18, B19, B20, B25, B26, B28, B66, B71, B85	Worldwide
<b>ME310G1-WWV</b>	850, 900, 1800, 1900	B1, B2, B3, B4, B5, B8, B12, B13, B18, B19, B20, B25, B26, B27, B28, B66, B85	B1, B2, B3, B4, B5, B8, B12, B13, B18, B19, B20, B25, B26, B28, B66, B71, B85	Worldwide

Refer to “RF Section” for details information about frequencies.



**NOTE:**

Cellular technologies and frequency bands that are enabled may vary based on firmware version and firmware configuration used.

### 2.3. Target Market

ME310G1 can be used for telematics applications where tamper-resistance, confidentiality, integrity, and authenticity of end-user information are required, for example:

- Telematics services
- Road pricing
- Pay-as-you-drive insurance
- Stolen vehicles tracking
- Internet connectivity

### 2.4. Main features

Function	Features
<b>Modem</b>	<ul style="list-style-type: none"><li>• CATM and NBloT technologies</li><li>• SMS support (text and PDU)</li><li>• Alarm management</li><li>• Real Time Clock</li></ul>
<b>Interfaces</b>	<ul style="list-style-type: none"><li>• Main UART for AT command access</li><li>• Secondary UART and SPI interfaces for general purpose use</li><li>• AUX UART for AT command, diagnostic monitoring and debugging</li><li>• SPI</li><li>• 6 GPIOs</li><li>• Antenna port</li></ul>

## 2.5. TX Output Power

### 2.5.1. ME310G1-W1

Band	Mode	Class	RF power (dBm)
B1, B2, B3, B4, B5, B8, B12, B13, B14, B18, B19, B20, B25, B26, B27, B28, B66, B85	(LTE) CAT-M1	5	20 (+2dB / -2dB)
B1, B2, B3, B4, B5, B8, B12, B13, B18, B19, B20, B25, B26, B28, B66, B71, B85	(LTE) CAT-NB1	5	20 (+2dB / -2dB)

### 2.5.2. ME310G1-WW and ME310G1-WWV

Band	Mode	Class	RF power (dBm)
850/900MHz	GPRS	4	32.5 (+1.5dB / -1dB)
	EGPRS	E2	27 (+1.5dB / -2dB)
1800/1900MHz	GPRS	1	29.5 (+1.5dB / -1dB)
	EGPRS	E2	26 (+1.5dB / -2dB)
B1, B2, B3, B4, B5, B8, B12, B13, B18, B19, B20, B25, B26, B27, B28, B66, B85	(LTE) CAT-M1	3	23 (+2dB / -2dB)
B1, B2, B3, B4, B5, B8, B12, B13, B18, B19, B20, B25, B26, B28, B66, B85	(LTE) CAT-NB2	3	23 (+2dB / -2dB)
B71	(LTE) CAT-NB2	5	20 (+2dB / -2dB)

## 2.6. RX Sensitivity

### 2.6.1. ME310G1-W1

Band	REFsens (dBm) Typical	3GPP REFsens (dBm)*
CATM1 / Band1	-107.1	-102.7
CAT M1 / Band2	-107.5	-100.3
CAT M1 / Band3	-106.4	-99.3
CAT M1 / Band4	-107.3	-102.3
CAT M1 / Band5	-106.0	-100.8
CAT M1 / Band8	-107.3	-99.8
CAT M1 / Band12	-103.2	-99.3
CAT M1 / Band13	-104.3	-99.3
CAT M1 / Band18	-107.2	-102.3
CAT M1 / Band19	-106.5	-102.3
CAT M1 / Band20	-105.4	-99.8
CAT M1 / Band25	-107.5	-
CAT M1 / Band26	-107.1	-100.3
CAT M1 / Band27	-107.1	-100.8
CAT M1 / Band28	-105.5	-100.8

CAT M1 / Band66	-107.5	-
CAT M1 / Band85	-102.2	-
CAT NB2 / Band1	-115.5	-108.2
CAT NB2 / Band2	-115.6	-108.2
CAT NB2 / Band3	-114.0	-108.2
CAT NB2 / Band4	-115.8	-
CAT NB2 / Band5	-115.1	-108.2
CAT NB2 / Band8	-114.1	-108.2
CAT NB2 / Band12	-115.5	-108.2
CAT NB2 / Band13	-115.8	-108.2
CAT NB2 / Band18	-115.1	-108.2
CAT NB2 / Band19	-115.4	-108.2
CAT NB2 / Band20	-114.0	-108.2
CAT NB2 / Band25	-115.7	-
CAT NB2 / Band26	-115.4	-108.2
CAT NB2 / Band28	-115.7	-108.2
CAT NB2 / Band66	-115.3	-108.2
CAT NB2 / Band71	-111.3	-

CAT NB2 / Band85	-115.7	-
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\* 3GPP TS 36.521-1 Release 15



## 2.7. Mechanical Specifications

### 2.7.1. Dimensions

The overall dimensions of ME310G1-W1 are:

- Length: 14.3 mm
- Width: 13.1 mm
- Thickness: 2.6 mm

The overall dimensions of ME310G1-WW are:

- Length: 18.0 mm
- Width: 15.0 mm
- Thickness: 2.6 mm

### 2.7.2. Weight

The nominal weight of the ME310G1-W1 is 1 gram.

The nominal weight of the ME310G1-WW is 1.5 grams.

## 2.8. Temperature Range

Note		
<b>Operating Temperature Range</b>	–20°C to +55°C	The module is fully functional(*) within this 3GPP temperature range and meets 3GPP specifications.
<b>Extended Temperature Range</b>	–40°C to +85°C	The module is fully functional (*) within this temperature range. The RF performance may deviate from 3GPP requirements in this extended range. For example: receiver sensitivity or maximum output power may deviate by a few dB due to limitations of physics like higher thermal noise floor at high temperature.
<b>Storage Temperature Range</b>	–40°C to +85°C	-

(\*) Functional: if applicable, the module is able to make and receive voice calls, data calls, send and receive SMS and data traffic.

### 3. PINS ALLOCATION

#### 3.1. Pin-out

Pin	Signal	I/O	Function	Type	Comment
<b>USB HS 2.0 Communication Port</b>					
U19	USB_D+	I/O	USB differential Data (+)		
V18	USB_D-	I/O	USB differential Data (-)		
T18	USB_VBUS	AI	USB Power Sense		
<b>Asynchronous Serial Port (USIF0) – Prog. / Data + HW Flow Control</b>					
Y16	TXD0	I	Serial data input (TXD) from DTE	CMOS 1.8V	Internal PU (100K)
AA15	RXD0	O	Serial data output (RXD) to DTE	CMOS 1.8V	
Y18	RTS0	I	Input for Request to send signal (RTS) from DTE	CMOS 1.8V	Internal PU (100K)
AA17	CTS0	O	Output for Clear to send signal (CTS) to DTE	CMOS 1.8V	
<b>Asynchronous Serial Port (USIF1)</b>					
Y12	TXD1	I	Serial data input (TXD) from DTE	CMOS 1.8V	Internal PU (100K)
AA11	RXD1	O	Serial data output (RXD) to DTE	CMOS 1.8V	MUST BE “LOW” at boot
AA13	RTS1	I	Input for Request to send signal (RTS) from DTE	CMOS 1.8V	Internal PU (100K)

Y14	CTS1	O	Output for Clear to send signal (CTS) to DTE	CMOS 1.8V	
<b>Auxiliary Serial Port</b>					
Y10	TX_AUX	O	Auxiliary UART (TX Data to DTE)	CMOS 1.8V	
AA9	RX_AUX	I	Auxiliary UART (RX Data to DTE)	CMOS 1.8V	Internal PU (100K)
<b>SIM card interface</b>					
L1	SIM_CLK	O	External SIM signal – Clock	CMOS 1.8V	
M2	SIM_RST	O	External SIM signal – Reset	CMOS 1.8V	
N1	SIM_DAT	I/O	External SIM signal – Data I/O	CMOS 1.8V	
P2	SIM_VCC	-	Power supply for the SIM	1.8V	Only 1.8V simcard are supported
-	SIMIN	I	Presence SIM input	CMOS 1.8V	See par.5.8
<b>SPI</b>					
<b>AA5</b>	SPI_MOSI	I/O	SPI MOSI	CMOS 1.8V	
<b>Y8</b>	SPI_MISO	I/O	SPI MISO	CMOS 1.8V	
<b>AA7</b>	SPI_CLK	I/O	SPI Clock	CMOS 1.8V	
<b>Y6</b>	SPI_CS	I/O	SPI Chip Select	CMOS 1.8V	
<b>DIGITAL IO</b>					
V11	IO1	I/O	Configurable GPIO01/ DTR is alternate function	CMOS 1.8V	Internal PU (100K) if DTR

V13	IO2	I/O	Configurable GPIO02/ RING is alternate function	CMOS 1.8V	Internal PD (100K)
D7	IO3	I/O	Configurable GPIO03	CMOS 1.8V	Internal PD (100K)
D9	IO4	I/O	Configurable GPIO04	CMOS 1.8V	Internal PD (100K)
D11	IO5	I/O	Configurable GPIO05	CMOS 1.8V	Internal PD (100K)
D13	IO6	I/O	Configurable GPIO06	CMOS 1.8V	Internal PD (100K)
<b>ADC and DAC</b>					
B18	ADC	I	Analog To Digital converter Input	A/D	
R16	DAC	O	Digital To Analog converter Output	D/A	PWM signal
<b>RF Section</b>					
A5	CELL_MAIN ANTENNA	I/O	Main Antenna (50 ohm)	RF	
E19	GNSS ANTENNA	I	GNSS Antenna	RF	
<b>GNSS Control Signals</b>					
H18	GNSS_LNA_E N	O	GNSS external LNA enable	CMOS 1.8V	
G16	GNSS_PPS	O	1 Pulse per Second	CMOS 1.8V	
<b>Miscellaneous Functions</b>					
B2	S_LED	O	Status LED	CMOS 1.8V	

N16	ON_OFF*/WA KE*	I	Input Command for Power ON/OFF and to wake from deep sleep mode	CMOS 1.8V	Active Low
R1	PWRMON	O	Power ON Monitor	CMOS 1.8V	
T2	FORCED_USB_ BOOT	I	Optional pin, connect to test point	CMOS 1.8V	Active high, Internal PD (100K)
<b>Audio Section</b>					
C1	DVI_WA0	I/O	Digital Audio Interface (WA0)	CMOS 1.8V	
D2	DVI_RX	O	Digital Audio Interface (RX)	CMOS 1.8V	
E1	DVI_TX	I	Digital Audio Interface (TX)	CMOS 1.8V	
F2	DVI_CLK	I/O	Digital Audio Interface (CLK)	CMOS 1.8V	
<b>Power Supply</b>					
W1	VBATT_PA	-	Main power supply (Radio PA)	Power	
AA3	VBATT	-	Main power supply (Baseband)	Power	
N4	CTANK	-	Internal supply domain pin for external tank capacitor	1.8V	
A3	GND	-	RF Ground	Power	
A7	GND	-	RF Ground	Power	
A9	GND	-	RF Ground	Power	
A13	GND	-	RF Ground	Power	
A17	GND	-	RF Ground	Power	
B4	GND	-	RF Ground	Power	

B6	GND	-	RF Ground	Power
B10	GND	-	RF Ground	Power
B12	GND	-	RF Ground	Power
B14	GND	-	RF Ground	Power
B16	GND	-	RF Ground	Power
C19	GND	-	RF Ground	Power
D18	GND	-	RF Ground	Power
F8	GND	-	Thermal Ground	Power
F12	GND	-	Thermal Ground	Power
F18	GND	-	Thermal Ground	Power
G19	GND	-	Thermal Ground	Power
H6	GND	-	Thermal Ground	Power
H14	GND	-	Thermal Ground	Power
J19	GND	-	Thermal Ground	Power
K18	GND	-	Thermal Ground	Power
M18	GND	-	Thermal Ground	Power
N19	GND	-	Thermal Ground	Power
P6	GND	-	Thermal Ground	Power
P14	GND	-	Thermal Ground	Power
T8	GND	-	Thermal Ground	Power

T12	GND	-	Thermal Ground	Power
U1	GND	-	Power Ground	Power
V2	GND	-	Power Ground	Power
W19	GND	-	Power Ground	Power
Y2	GND	-	Power Ground	Power
Y4	GND	-	Power Ground	Power
<b>RESERVED</b>				
G1	RESERVED	-	RESERVED	
H2	RESERVED	-	RESERVED	
J1	RESERVED	-	RESERVED	
K2	RESERVED	-	RESERVED	
J4	RESERVED	-	RESERVED	
G4	RESERVED	-	RESERVED	
L19	RESERVED	-	RESERVED	
A11	RESERVED	-	RESERVED	
R4	RESERVED	-	RESERVED	
L4	RESERVED	-	RESERVED	
V7	RESERVED	-	RESERVED	
V9	RESERVED	-	RESERVED	
L16	RESERVED	-	RESERVED	



P18	RESERVED	-	RESERVED
J16	RESERVED	-	RESERVED
R19	RESERVED	-	RESERVED
B8	RESERVED	-	RESERVED
A15	RESERVED	-	RESERVED

**WARNING:**

Reserved pins must not be connected.

All pull-up (PU) and pull-down (PD) are about 100K.

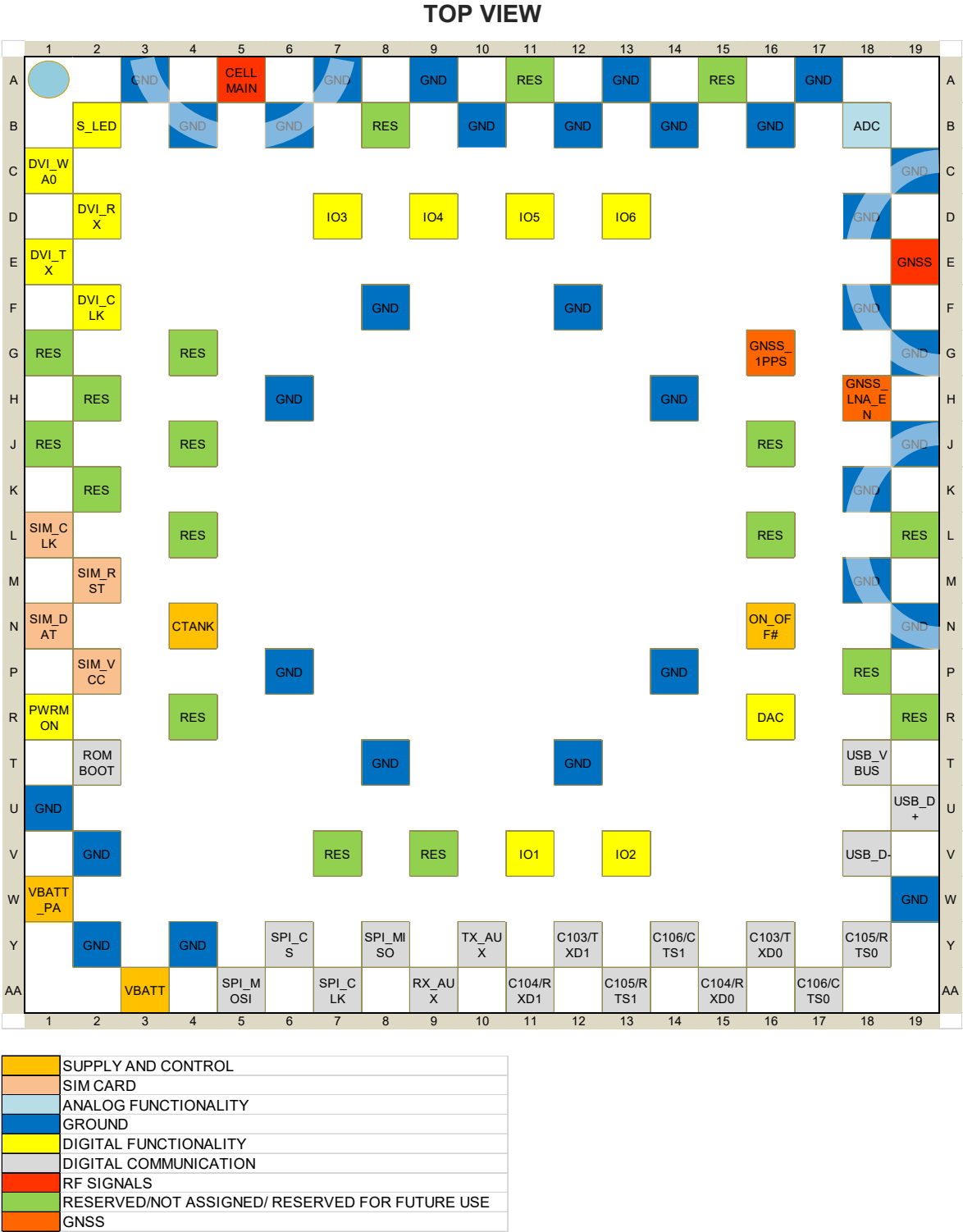
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**WARNING:**

C104/RXD1 cannot have any PU or HIGH state during BOOTING UP phase.

---

3.2. LGA Pads Layout



## 4. POWER SUPPLY

The power supply circuitry and board layout are a very important part in the full product design and they strongly reflect on the product overall performances, hence read carefully the requirements and the guidelines that will follow for a proper design.

### 4.1. Power Supply Requirements

The external power supply must be connected to VBATT & VBATT\_PA signals and must fulfil the following requirements:

Power Supply	Value
Nominal Supply Voltage	3.8V
Operating Voltage Range	3.4 V - 4.2 V
Extended Voltage Range	2.6 V - 4.5 V
VBATT <sub>min</sub>	2.7V



---

**CAUTION:**

The range 2.6V - 3.2V can be used only if both USB and 2G are disabled.

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**NOTE:**

The Operating Voltage Range MUST never be exceeded; care must be taken when designing the application's power supply section to avoid having an excessive voltage drop. If the voltage drop is exceeding the limits it could cause a Power Off of the module.

Overshoot voltage (regarding MAX Extended Operating Voltage) and drop in voltage (regarding MIN Extended Operating Voltage) MUST never be exceeded.

---



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**NOTE:**

For PTCRB approval on the final products the power supply is required to be within the "Normal Operating Voltage Range".

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## 4.2. Power Consumption

### 4.2.1. Idle mode

Mode	Measure (Typical)			Mode Description
IDLE MODE	CATM (mA)	NB IoT (mA)	2G (mA)	
<b>AT+CFUN=1</b>	8.1	8.0	8.0	Normal mode: full functionality of the module
<b>AT+CFUN=4</b>		7.5		Disabled TX and RX; module is not registered on the network
<b>AT+CFUN=5</b>	1.20	0.95	-	Paging cycle #256 frames (2.56s DRx cycle)
	0.60	0.60	-	81.92s eDRx cycle length (PTW=2.56s, DRX=1.28s)
	0.18 <sup>1</sup>	0.18 <sup>1</sup>	-	327.68s eDRx cycle length (PTW=2.56s, DRX=1.28s)
	0.10 <sup>1</sup>	0.10 <sup>1</sup>	-	655.36s eDRx cycle length (PTW=2.56s, DRX=1.28s)
	0.05 <sup>1</sup>	0.05 <sup>1</sup>	-	1310.72s eDRx cycle length (PTW=2.56s, DRX=1.28s)
	0.03 <sup>1</sup>	0.03 <sup>1</sup>	-	2621.44s eDRx cycle length (PTW=2.56s, DRX=1.28s)
	-	-	0.90	Paging Multiframe 9
PSM MODE	Typical (mA)			
<b>AT+CPS MS=1</b>	3uA			No current source or sink by any connected pin

<sup>1</sup>PSM in between eDRX

Mode		Measure* (Typical)	Mode Description
GPS		(mA)	
<b>Active State (GNSS ON, CFUN=4)</b>	Acquisition	69.3	GPS+GLO, DPO off
	Navigation	22	GPS+GLO, DPO on DWELL=280ms
		55.9	GPS+GLO, DPO off
<b>Active State (GNSS ON, CFUN=5 eDRX)</b>	Acquisition	68.5	GPS+GLO, DPO off
	Navigation	15.7	GPS+GLO, DPO on DWELL=280ms
		54	GPS+GLO, DPO off

\*reference signal @-130 dbm with static scenario



**NOTE:**

The reported LTE CAT M1 and LTE CAT NB1 idle mode values are an average among all the product variants and bands for each network wireless technology.

The support of specific network wireless technology depends on product variant configuration.

## 4.2.2. ME310G1-W1 Connected Mode

CONNECTED MODE	Measure (Typical)		Mode Description
	Average (mA)	Peak (mA)	
<b>CATM</b>	180	400	1 RB, RMC, TBS=5, QPSK, 21dBm, all bands
<b>NBIoT</b>	245	340	3.75KHz, 1 SC, RU 32ms, TBS=0, BPSK, 20dBm, all bands
	65	290	15KHz, 12 SC, RU 1ms, TBS=5, QPSK, 21dBm, all bands

## 4.2.3. ME310G1-WW and ME310G1-WWV Connected Mode

CONNECTED MODE	Measure (Typical)		Mode Description
	Average (mA)	Peak (mA)	
<b>CATM</b>	380	1100	1 RB, RMC, TBS=5, QPSK, 23dBm, Band 85, 28, 12
	320	900	1 RB, RMC, TBS=5, QPSK, 23dBm, Band 13, 26, 5, 18, 19, 20, 8
	305	800	1 RB, RMC, TBS=5, QPSK, 23dBm, Band 3, 2, 25, 4, 1, 66
<b>NBIoT</b>	240	335	3.75KHz, 1 SC, RU 32ms, TBS=0, BPSK, 20dBm, Band 71
	600	1000	3.75KHz, 1 SC, RU 32ms, TBS=0, BPSK, 23dBm, Band 85, 28, 12
	500	850	3.75KHz, 1 SC, RU 32ms, TBS=0, BPSK, 23dBm, Band 13, 26, 5, 18, 19, 20, 8
	430	750	3.75KHz, 1 SC, RU 32ms, TBS=0, BPSK, 23dBm, Band 3, 2, 25, 4, 1, 66

	68	300	15KHz, 12 SC, RU 1ms, TBS=5, QPSK, 21dBm, Band 71
	88	950	15KHz, 12 SC, RU 1ms, TBS=5, QPSK, 23dBm, Band 85, 28, 12
	78	800	15KHz, 12 SC, RU 1ms, TBS=5, QPSK, 23dBm, Band 13, 26, 5, 18, 19, 20, 8
	77	730	15KHz, 12 SC, RU 1ms, TBS=5, QPSK, 23dBm, Band 3, 2, 25, 4, 1, 66
<b>GPRS</b>	300	2000	1TX + 1RX, CS1, GMSK, Band 850, 900
	170	1000	1TX + 1RX, CS1, GMSK, Band 1800, 1900

### 4.3. General Design Rules

The principal guidelines for the Power Supply Design embrace three different design steps:

- the electrical design
- the thermal design
- the PCB layout

#### 4.3.1. Electrical Design Guidelines

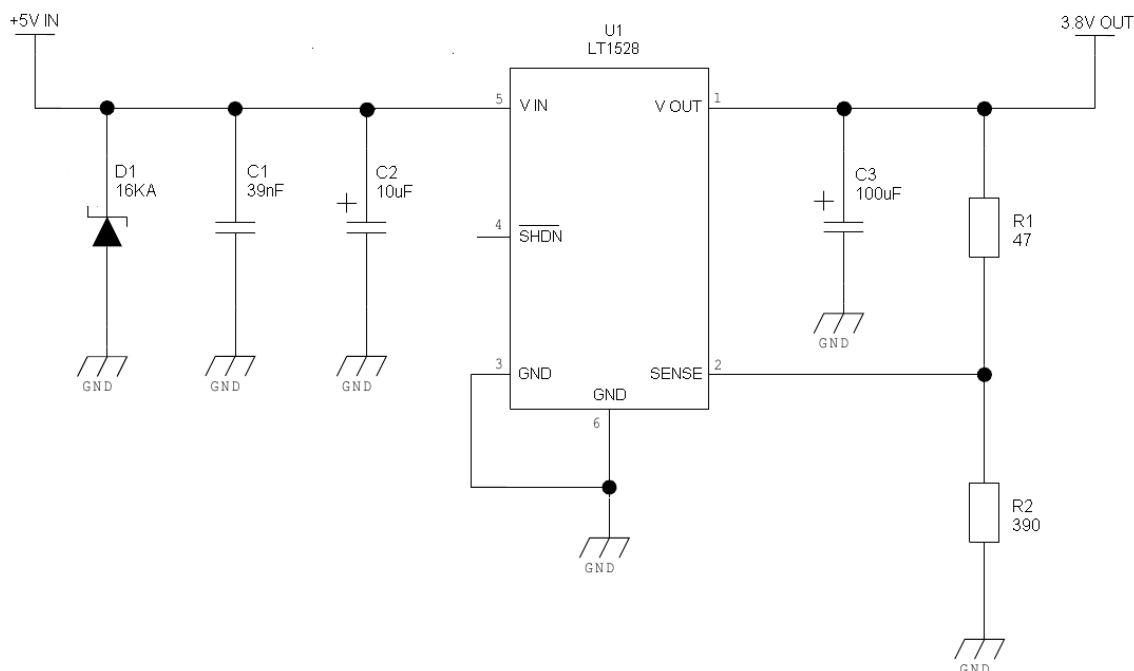
The electrical design of the power supply depends strongly from the power source where this power is drained. We will distinguish them into three categories:

- +5V input (typically PC internal regulator output)
- +12V input (typically automotive)
- Battery

##### 4.3.1.1. +5V Source Power Supply Design Guidelines

- The desired output for the power supply is 3.8V, hence there's not a big difference between the input source and the desired output and a linear regulator can be used. A switching power supply will not be suited because of the low drop out requirements.
- When using a linear regulator, a proper heat sink shall be provided in order to dissipate the power generated.
- A Bypass low ESR capacitor of adequate capacity must be provided in order to cut the current absorption peaks close to the Module, a 100 $\mu$ F capacitor is usually suited.
- Make sure the low ESR capacitor on the power supply output rated at least 10V.

An example of linear regulator with 5V input is:

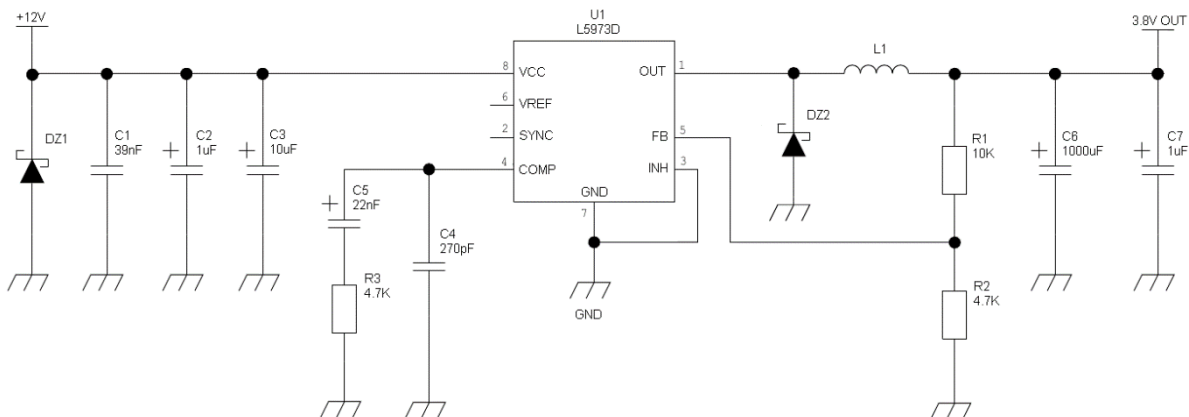




#### 4.3.1.2. +12V Source Power Supply Design Guidelines

- The desired output for the power supply is 3.8V, hence due to the big difference between the input source and the desired output, a linear regulator is not suited and shall not be used. A switching power supply will be preferable because of its better efficiency.
- When using a switching regulator, a 500kHz or more switching frequency regulator is preferable because of its smaller inductor size and its faster transient response. This allows the regulator to respond quickly to the current peaks absorption.
- In any case the frequency and Switching design selection is related to the application to be developed due to the fact the switching frequency could also generate EMC interferences.
- For car PB battery the input voltage can rise up to 15,8V and this should be kept in mind when choosing components: all components in the power supply must withstand this voltage.
- A Bypass low ESR capacitor of adequate capacity must be provided in order to cut the current absorption peaks, a 100μF capacitor is usually suited.
- Make sure the low ESR capacitor on the power supply output is rated at least 10V.
- For Car applications a spike protection diode should be inserted close to the power input, in order to clean the supply from spikes.

An example of switching regulator with 12V input is in the below schematic:



#### 4.3.1.3. Battery Source Power Supply Design Guidelines

The desired nominal output for the power supply is 3.8V and the maximum voltage allowed is 4.2V, hence a single 3.7V Li-Ion cell battery type is suited for supplying the power to the Telit ME310G1 module.

- A Bypass low ESR capacitor of adequate capacity must be provided in order to cut the current absorption peaks, a 100μF tantalum capacitor is usually suited.
- Make sure the low ESR capacitor (usually a tantalum one) is rated at least 10V.
- A protection diode should be inserted close to the power input, in order to save the ME310G1 from power polarity inversion. Otherwise the battery connector should be done in a way to avoid polarity inversions when connecting the battery.
- The battery must be rated to supply peaks of current up to 2A.

**NOTE:**

DON'T USE any Ni-Cd, Ni-MH, and Pb battery types directly connected with ME310G1. Their use can lead to overvoltage on the ME310G1 and damage it. USE ONLY Li-Ion battery types.

#### 4.3.2. Thermal Design Guidelines

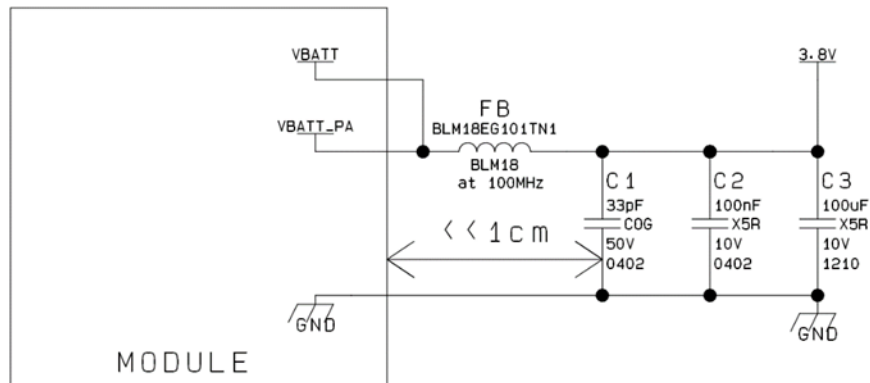
This section will be available in next document revisions.

#### 4.3.3. Power Supply PCB layout Guidelines

As seen on the electrical design guidelines the power supply shall have a low ESR capacitor on the output to cut the current peaks on the input to protect the supply from spikes. The placement of this component is crucial for the correct working of the circuitry. A misplaced component can be useless or can even decrease the power supply performance.

- The Bypass low ESR capacitor must be placed close to the Telit ME310G1 power input pads or in the case the power supply is a switching type it can be placed close to the inductor to cut the ripple provided the PCB trace from the capacitor to the ME310G1 is wide enough to ensure a dropless connection even during an 2A current peak.
- The protection diode must be placed close to the input connector where the power source is drained.
- The PCB traces to the ME310G1 and the Bypass capacitor must be wide enough to ensure no significant voltage drops occur. This is for the same reason as previous point. Try to keep this trace as short as possible.
- To reduce the EMI due to switching, it is important to keep very small the mesh involved; thus the input capacitor, the output diode (if not embodied in the IC) and the regulator have to form a very small loop. This is done in order to reduce the radiated field (noise) at the switching frequency (100-500 kHz usually).
- A dedicated ground for the Switching regulator separated by the common ground plane is suggested.
- The placement of the power supply on the board should be done in such a way to guarantee that the high current return paths in the ground plane are not overlapped to any noise sensitive circuitry as the microphone amplifier/buffer or earphone amplifier.
- The power supply input cables should be kept separate from noise sensitive lines such as microphone/earphone cables.
- The insertion of EMI filter on VBATT pins is suggested in those designs where antenna is placed close to battery or supply lines. A ferrite bead like Murata BLM18EG101TN1 or Taiyo Yuden P/N FBMH1608HM101 can be used for this purpose.

The below figure shows the recommended circuit:



#### 4.4. RTC

RTC is functional when ME310G1 is in PSM or OFF state and VBATT pin is supplied. RTC settings are erased if VBATT supply is temporary disconnected.

#### 4.5. PWRMON Power-on monitor

PWRMON is always active (output high) when the module is powered ON (module powered ON indication) and cannot be set to LOW level by any AT command.

This signal is present on pin R1. The operating range characteristics of PWRMON signal are:

Item	Min	Typical	Max
Output voltage	1.35V	1.8V	1.8V
Output current	-	1mA	3mA



PWRMON during PSM period is LOW ( PSM has to be previously enabled by AT+CPSMS command)

**NOTE:**

The Output Current **MUST** never be exceeded; care must be taken when designing the application section to avoid having an excessive current consumption.

If the Current is exceeding the limits it could cause a Power Off of the module.

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**WARNING:**

This signal is **NOT** provided in order to supply small devices from the module. PWRMON is only a module power-on indicator.

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## 5. DIGITAL SECTION

ME310G1 has four main operation states:

- **OFF state:** Vbatt is applied and only RTC is running. Baseband is switched OFF and the only change possible is the ON state.
- **ON state:** baseband is fully switched on and ME310G1 is ready to accept AT commands. ME310G1 can be idle or connected.
- **Sleep mode state:** main baseband processor is intermittently switched ON and AT commands can be processed with some latency. ME310G1 is idle with low current consumption.
- **Deep sleep mode state:** PSM defined in 3GPP Release 12. Baseband is switched OFF most of the time.

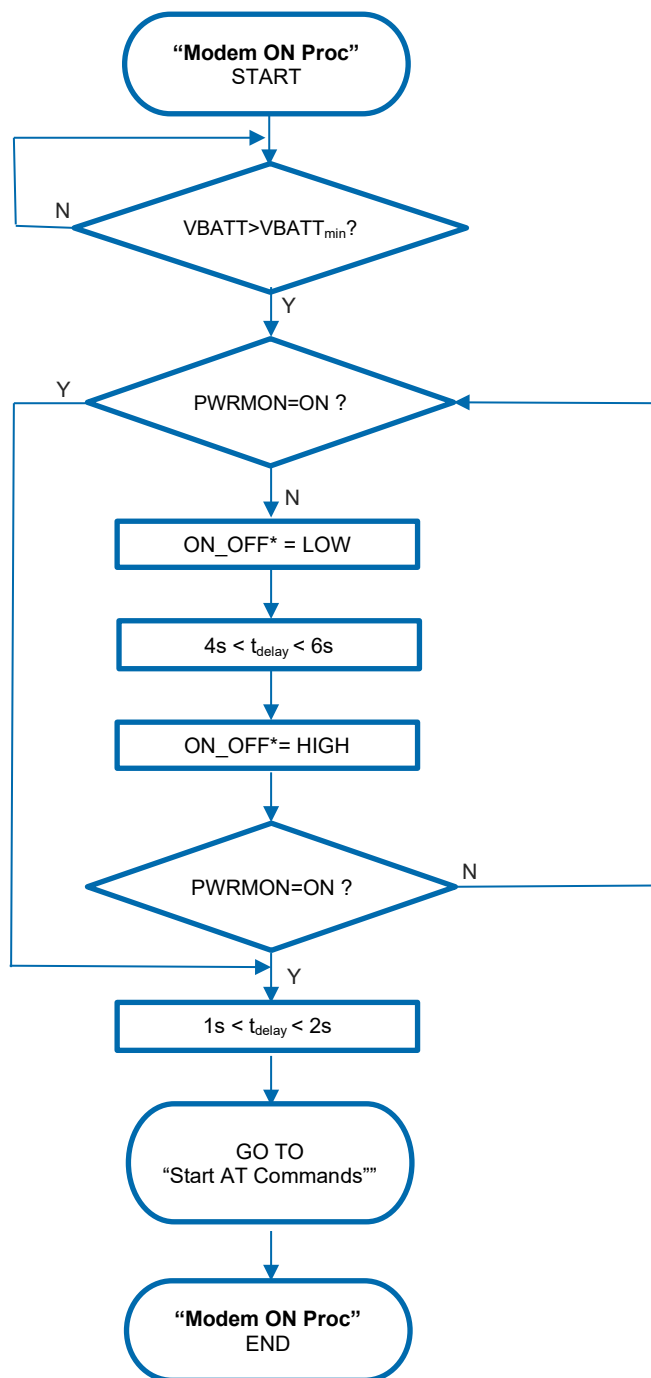
### 5.1. Logic Levels

Parameter	Min	Max
<b>ABSOLUTE MAXIMUM RATINGS – NOT FUNCTIONAL</b>		
Input level on any digital pin (CMOS 1.8) with respect to ground	-0.3V	2.1V
<b>Operating Range - Interface levels (1.8V CMOS)</b>		
Input high level	1.5V	1.9V
Input low level	0V	0.35V
Output high level	1.6V	1.9V
Output low level	0V	0.2V

Parameter	AVG
<b>CURRENT CHARACTERISTICS:</b>	
Output Current	1mA
Input Current	1uA

## 5.2. Power On

The following flow chart shows the proper “Modem Turn ON” procedure.



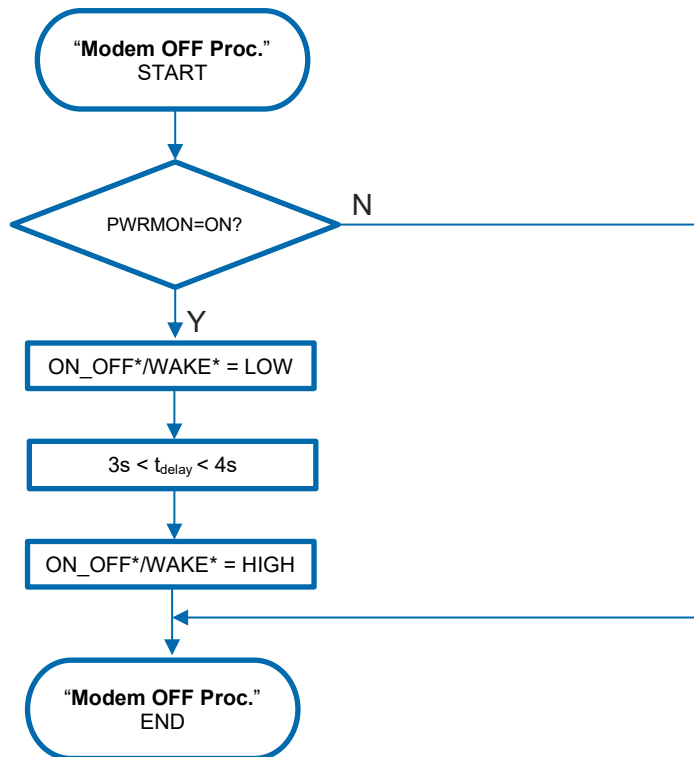
In some use cases ON\_OFF\* can be tied fix LOW taking in account of two limitations:

1. PSM wake-up asynchronous capability will be lost.
2. To perform an unconditional shutdown is necessary to send AT#SYSALT command and then to cut Vbatt.

### 5.3. Power Off

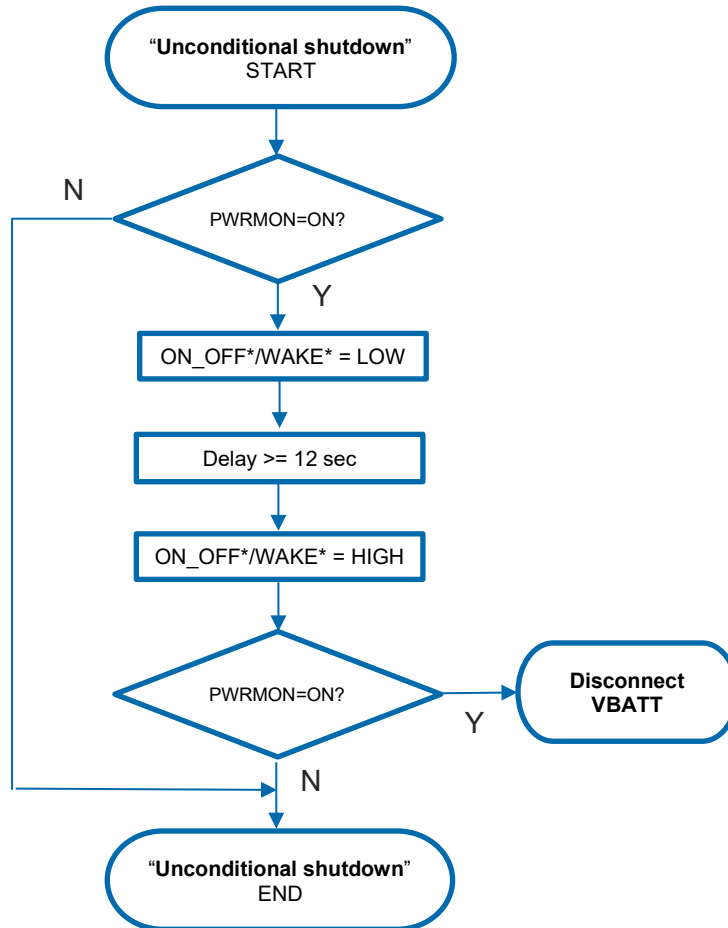
The proper procedure to power-off the module is to use the AT#SHDN command.

An alternative procedure consists of using ON\_OFF\* pin as described in the following procedure:



## 5.4. Unconditional shutdown

The following flow chart shows the proper procedure to unconditional shutdown ME310G1 except in PSM mode. When the procedure is completed the ME310G1 is reset and it stops any operation. After the release of the line, the ME310G1 is unconditionally shut down, without doing any detach operation from the network where it is registered.



Hardware Unconditional SHUTDOWN by toggling VBATT Power, must not be used during normal shutdown operation of the device since it does not detach the device from the network and can harm the memory content. It shall be kept as an emergency exit procedure.

INCORRECT SHUTDOWN Procedure can voids the warranty.



### 5.5. Wake from deep sleep mode

ME310G1 supports Power Saving Mode (PSM) functionality defined in 3GPP Release 12. When Periodic Update Timer expires, ME310G1 shuts down until the next scheduled wake-up time.

Asynchronous event controlled by host can wake up from deep sleep mode by asserting ON\_OFF\*/WAKE\* pin LOW for at least 5 seconds.

Host can detect deep sleep mode by polling PWRMON pin if PSM has been previously configured in the user schematic for this purpose..

## 5.6. Communication ports

### 5.6.1. USB 2.0 HS

The ME310G1 includes one integrated universal serial bus (USB 2.0 HS) transceiver.

The following table is listing the available signals:

PAD	Signal	I/O	Function	NOTE
U19	USB_D+	I/O	USB differential Data (+)	
V18	USB_D-	I/O	USB differential Data (-)	
T18	VUSB	AI	Power sense for the internal USB transceiver.	

USB\_VBUS input voltage range and input current are:

Parameter	Min	Max
<b>ABSOLUTE MAXIMUM RATINGS – NOT FUNCTIONAL</b>		
USB_VBUS Input level	-0.3V	6.0V
<b>Operating Range</b>		
USB_VBUS Input high level	1.0V	5.25V
USB_VBUS Input low level	0V	0.4V

Parameter	TYP
<b>CURRENT CHARACTERISTICS:</b>	
USB_VBUS Input Current	6uA

### 5.6.2. SPI

The ME310G1 Module is provided by a standard 3-wire master or slave SPI interface with chip select control.

The following table is listing the available signals:

PAD	Signal	I/O	Function	Type	NOTE
<b>AA5</b>	SPI_MOSI	I/O	SPI MOSI	CMOS 1.8V	
<b>Y8</b>	SPI_MISO	I/O	SPI MISO	CMOS 1.8V	
<b>AA7</b>	SPI_CLK	I/O	SPI Clock	CMOS 1.8V	
<b>Y6</b>	SPI_CS	I/O	SPI Chip Select	CMOS 1.8V	

### 5.6.3. Serial Ports

The ME310G1 module is provided with by 3 Asynchronous serial ports:

- Asynchronous Serial Port (USIF0)
- Asynchronous Serial Port (USIF1)\*
- Auxiliary Serial Port

Several configurations can be designed for the serial port on the OEM hardware, but the most common are:

- RS232 PC com port
- microcontroller UART @ 1.8V (Universal Asynchronous Receive Transmit)
- microcontroller UART @ 5V or other voltages different from 1.8V

Depending from the type of serial port on the OEM hardware a level translator circuit may be needed to make the system work. On the ME310G1 the ports are CMOS 1.8.



#### NOTE:

\*The USIF1 is currently NOT supported by ME310G1 firmware.

#### 5.6.3.1. Asynchronous Serial Port (USIF0)

The serial port 0 on the ME310G1 is a +1.8V UART with 5 RS232 signals. It differs from the PC-RS232 in the signal polarity (RS232 is reversed) and levels.

The following table is listing the available signals:

RS232 Pin	Signal	Pad	Name	Usage
2	C104/RXD0	AA15	Transmit line	Output transmit line of ME310G1 UART
3	C103/TXD0	Y16	Receive line	Input receive of the ME310G1 UART Pull-up default during ON state
4	DTR	(*)	Data Terminal Ready	Input to the ME310G1 that controls the DTE READY condition
5	GND	A3, A7, A9, A13, A17, B4, B6, B10, B12, B14, B16, C19, D18, F8, F12, F18, G19, H6, H14, J19, K18, M18, N19, P6, P14, T8, T12, U1, V2, W19, Y2, Y4	Ground	Ground
8	C106/CTS0	AA17	Clear to Send	Output from the ME310G1 that controls the Hardware flow control
7	C105/RTS0	Y18	Request to Send	Input to the ME310G1 that controls the Hardware flow control Pull-up default during ON state
9	RING	(*)	Ring Indicator	Output from the ME310G1 that indicates the incoming call condition

\* Alternate function with GPIO, refer to par. 5.7

**NOTE:**

According to V.24, some signal names are referred to the application side, therefore on the ME310G1 side these signal are on the opposite direction:

TXD on the application side will be connected to the receive line (here named C103/TXD0)

RXD on the application side will be connected to the transmit line (here named C104/RXD0)

For a minimum implementation, only the TXD, RXD lines can be connected, the other lines can be left open provided a software flow control is implemented.

In order to avoid a back powering effect it is recommended to avoid having any HIGH logic level signal applied to the digital pins of the ME310G1 when the module is powered off or during an ON/OFF transition (RESET included).

#### 5.6.3.2. Asynchronous Serial Port (USIF1)

The serial port 1 on the ME310G1 is a +1.8V UART with 5 RS232 signals. It differs from the PC-RS232 in the signal polarity (RS232 is reversed) and levels.



C104/RXD1 cannot have any PU or HIGH state during BOOTING UP phase.

The following table is listing the available signals:

RS232 Pin	Signal	Pad	Name	Usage
2	C104/RXD1	AA11	Transmit line	Output transmit line of ME310G1 UART
3	C103/TXD1	Y12	Receive line	Input receive of the ME310G1 UART Pull-up default during ON state
5	GND	A3, A7, A9, A13, A17, B4, B6, B10, B12, B14, B16, C19, D18, F8, F12, F18, G19,	Ground	Ground

			H6, H14, J19, K18, M18, N19, P6, P14, T8, T12, U1, V2, W19, Y2, Y4		
<b>8</b>	C106/CTS1	Y14	Clear to Send	Output from the ME310G1 that controls the Hardware flow control	
<b>7</b>	C105/RTS1	AA13	Request to Send	Input to the ME310G1 that controls the Hardware flow control  Pull-up default during ON state	

#### 5.6.3.3. Auxiliary Serial Port

The auxiliary serial port on the ME310G1 is a CMOS 1.8V with only the RX and TX signals. The signals of the ME310G1 serial port are:

PAD	Signal	I/O	Function	Type	NOTE
<b>Y10</b>	TX_AUX	O	Auxiliary UART (TX Data to DTE)	CMOS 1.8V	
<b>AA9</b>	RX_AUX	I	Auxiliary UART (RX Data from DTE)	CMOS 1.8V	

## 5.7. General purpose I/O

The ME310G1 module is provided by a set of Configurable Digital Input / Output pins (CMOS 1.8V). Input pads can only be read; they report the digital value (high or low) present on the pad at the read time. Output pads can only be written or queried and set the value of the pad output.

An alternate function pad is internally controlled by the ME310G1 firmware and acts depending on the function implemented.

The following table shows the available GPIO on the ME310G1:

PAD	Signal	I/O	Drive Strength	Default State	NOTE
<b>V11</b>	GPIO_01	I/O	1 mA	INPUT - PD (100K)	Alternate function DTR INPUT - PU (100K)
<b>V13</b>	GPIO_02	I/O	1 mA	INPUT - PD (100K)	Alternate function RING
<b>D7</b>	GPIO_03	I/O	1 mA	INPUT - PD (100K)	
<b>D9</b>	GPIO_04	I/O	1 mA	INPUT - PD (100K)	
<b>D11</b>	GPIO_05	I/O	1 mA	INPUT - PD (100K)	
<b>D13</b>	GPIO_06	I/O	1 mA	INPUT - PD (100K)	

### 5.7.1. Using a GPIO as INPUT

The GPIO pads, when used as inputs, can be connected to a digital output of another device and report its status, provided this device has interface levels compatible with the 1.8V CMOS levels of the GPIO.



#### NOTE:

In order to avoid a back powering effect it is recommended to avoid having any HIGH logic level signal applied to the digital pins of the ME310G1 when the module is powered off or during an ON/OFF transition.

### 5.7.2. Using a GPIO as OUTPUT

The GPIO pads, when used as outputs, can drive 1.8V CMOS digital devices or compatible hardware. When set as outputs, the pads have a push-pull output and therefore the pull-up resistor may be omitted.

## 5.8. External SIM Holder

Please refer to the related User Guide (SIM Holder Design Guides, 80000NT10001a).

n



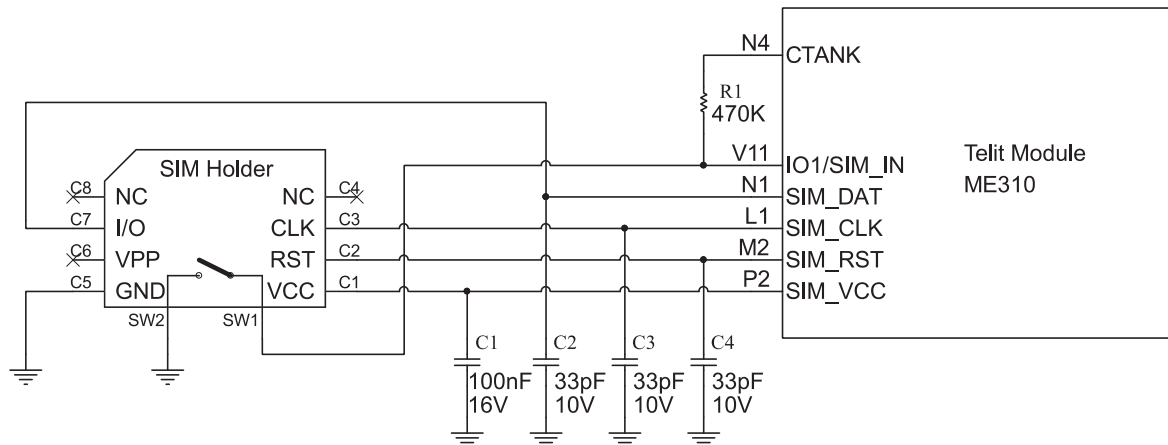
#### NOTE:

There is no dedicated signal (SIMIN) for “Presence SIM” in the ME310G1 pinout.

This feature can be performed by connection of GPIO\_01 (Pad **V11**) or of GPIO\_02 (Pad **V13**) or of GPIO\_03 (Pad **D7**) or of GPIO\_04 (Pad **D9**) to the switch embedded in the sim-holder.

SIM detection can be configured by specific AT Command.

Refer to SW User Guide or AT Commands Reference Guide for the full description of this function.



#### WARNING:

Pull-up 470K is required across CTANK (ball N4) and switch embedded in the sim-holder.



## 5.9. ADC Converter

The ME310G1 is provided by one AD converter. It is able to read a voltage level in the range of 0÷1.8 volts applied on the ADC pin input, store and convert it into 10 bit word.

The input lines are named as **ADC** (available on Pad **B18**).

The following table is showing the ADC characteristics:

Item	Min	Typical	Max	Unit
Input Voltage range	0	-	1.8	Volt
AD conversion	-	-	10	bits

### 5.9.1. Using ADC Converter

Available in a next document revision.

## 5.10. DAC Converter

The ME310G1 provides a Digital to Analog Converter. The signal (named DAC) is available on pin **R16** of the ME310G1.

### 5.10.1. Enabling DAC

Available in a next document revision.

## 5.11. CTANK

The ME310G1 provides an internal supply domain pin for additional capacitance or pullup reference to support only the specific use cases described in ME310G1 documentation. The internal supply domain (named CTANK) is available on pin **N4** of the ME310G1.

User application circuit should add a place-holder capacitor of 100uF 4V connected to pin **N4** of the ME310G1 to support an enhanced power loss recovering.

## 5.12. Forced USB boot

In some case of firmware upgrade **FORCED\_USB\_BOOT** pin must be set to 1.8V during poweron of ME310G1.

The input current is very low so 10K resistor to CTANK (pin N4) can be used to keep this pin in HI state.

**FORCED\_USB\_BOOT** pin must be connected only during firmware upgrade operation and normally it has to be left open.

**FORCED\_USB\_BOOT** and **CTANK** pins must be available in the user application circuit through test points for easy connection of 10K resistor.

## 6. RF SECTION

### 6.1. Bands Variants

See section 2.2.

### 6.2. TX Output power

See section 2.5.

### 6.3. Antenna requirements

The antenna connection and board layout design are the most important aspect in the full product design as they strongly affect the product overall performances, hence read carefully and follow the requirements and the guidelines for a proper design.

The antenna and antenna transmission line on PCB for a Telit ME310G1 device shall fulfil the following requirements:

Item	Value
<b>Frequency range</b>	Depending by frequency band(s) provided by the network operator, the customer shall use the most suitable antenna for that/those band(s)
<b>Bandwidth</b>	250 MHz in LTE Band 1 140 MHz in LTE Band 2, PCS1900 170 MHz in LTE Band 3, DCS1800 445 MHz in LTE Band 4 70 MHz in LTE Band 5, GSM850 80 MHz in LTE Band 8, GSM900 47 MHz in LTE Band 12 41 MHz in LTE Band 13 60 MHz in LTE Band 18 60 MHz in LTE Band 19 71 MHz in LTE Band 20 145 MHz in LTE Band 25 80 MHz in LTE Band 26 62 MHz in LTE Band 27 100 MHz in LTE Band 28 490 MHz in LTE Band 66 81 MHz in LTE Band 71 48 MHz in LTE Band 85
<b>Impedance</b>	50 ohm

<b>Input power</b>	ME310G1-W1: > 24dBm Average power ME310G1-WW: > 33dBm Average power
<b>VSWR absolute max</b>	≤ 10:1 (limit to avoid permanent damage)
<b>VSWR recommended</b>	≤ 2:1 (limit to fulfill all regulatory requirements)

### 6.3.1. PCB Design guidelines

When using the ME310G1, since there's no antenna connector on the module, the antenna must be connected to the ME310G1 antenna pad by means of a transmission line implemented on the PCB.

This transmission line shall fulfil the following requirements:

Item	Value
<b>Characteristic Impedance</b>	50 ohm (+-10%)
<b>Max Attenuation</b>	0.3 dB
<b>Coupling</b>	Coupling with other signals shall be avoided
<b>Ground Plane</b>	Cold End (Ground Plane) of antenna shall be equipotential to the ME310G1 ground pins

The transmission line should be designed according to the following guidelines:

- Make sure that the transmission line's characteristic impedance is 50ohm ;
- Keep line on the PCB as short as possible, since the antenna line loss shall be less than about 0.3 dB;
- Line geometry should have uniform characteristics, constant cross section, avoid meanders and abrupt curves;
- Any kind of suitable geometry / structure (Microstrip, Stripline, Coplanar, Grounded Coplanar Waveguide...) can be used for implementing the printed transmission line afferent the antenna;
- If a Ground plane is required in line geometry, that plane has to be continuous and sufficiently extended, so the geometry can be as similar as possible to the related canonical model;
- Keep, if possible, at least one layer of the PCB used only for the Ground plane; If possible, use this layer as reference Ground plane for the transmission line;
- It is wise to surround (on both sides) the PCB transmission line with Ground, avoid having other signal tracks facing directly the antenna line track.
- Avoid crossing any un-shielded transmission line footprint with other signal tracks on different layers;

- The ground surrounding the antenna line on PCB has to be strictly connected to the main Ground Plane by means of via holes (once per 2mm at least), placed close to the ground edges facing line track;
- Place EM noisy devices as far as possible from ME310G1 antenna line;
- Keep the antenna line far away from the ME310G1 power supply lines;
- If EM noisy devices (such as fast switching ICs, LCD and so on) are present on the PCB hosting the ME310G1, take care of the shielding of the antenna line by burying it in an inner layer of PCB and surround it with Ground planes, or shield it with a metal frame cover.
- If EM noisy devices are not present around the line, the use of geometries like Microstrip or Grounded Coplanar Waveguide has to be preferred, since they typically ensure less attenuation if compared to a Stripline having same length;

## 7. AUDIO SECTION

The Telit digital audio interface (DVI) of the ME310G1 Module is based on the I<sup>2</sup>S serial bus interface standard. The audio port can be connected to end device using digital interface, or via one of the several compliant codecs (in case an analog audio is needed).

### 7.1. Electrical Characteristics

The product is providing the DVI on the following pins:

Pin	Signal	I/O	Function	Internal Pull Up	Type
<b>C1</b>	DVI_WA0	I/O	Digital Audio Interface (Word Alignment / LRCLK)		CMOS 1.8V
<b>D2</b>	DVI_RX	I	Digital Audio Interface (RX)		CMOS 1.8V
<b>E1</b>	DVI_TX	O	Digital Audio Interface (TX)		CMOS 1.8V
<b>F2</b>	DVI_CLK	I/O	Digital Audio Interface (BCLK)		CMOS 1.8V

### 7.2. Codec examples

Please refer to the Digital Audio Application note.

## 8. GNSS SECTION

ME310G1 module includes a state-of-art receiver that can simultaneously search and track satellite signals from multiple satellite constellations. This multi-GNSS receiver uses the entire spectrum of GNSS systems available: GPS, GLONASS, BeiDou, Galileo, and QZSS.

### 8.1. GNSS Signals Pin-out

Pin	Signal	I/O	Function	Type
<b>E19</b>	ANT_GNSS	I	GNSS Antenna (50 ohm)	
<b>H18</b>	GNSS_LNA_EN	O	GNSS External LNA Enable	CMOS 1.8V
<b>G16</b>	GNSS_1PPS	O	1 Pulse per Second	CMOS 1.8V

### 8.2. RF Front End Design

The ME310G1 Module doesn't contain the LNA needed to reach the maximum sensitivity. Active antenna (antenna with a built-in low noise amplifier) must be used and must be supplied with proper bias-tee circuit.

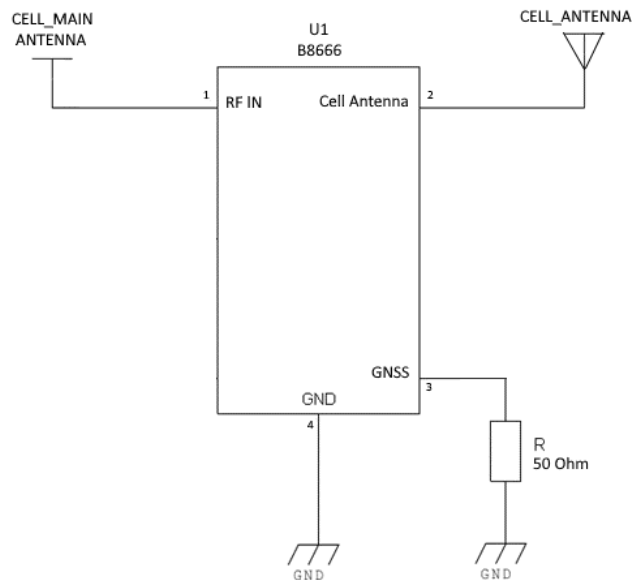
#### 8.2.1. Guidelines of PCB line for GNSS Antenna

- Ensure that the antenna line impedance is 50ohm.
- Keep the antenna line on the PCB as short as possible to reduce the loss.
- Antenna line must have uniform characteristics, constant cross section, avoid meanders and abrupt curves.
- Keep one layer of the PCB used only for the Ground plane, if possible.
- Surround (on both the sides, over and under) the antenna line on PCB with Ground, avoid having other signal tracks facing directly the antenna line of track.
- The ground around the antenna line on PCB has to be strictly connected to the Ground Plane by placing vias once per 2mm at least.
- Place EM noisy devices as far as possible from antenna line.
- Keep the antenna line far away from power supply lines.
- Keep the antenna line far away from GSM RF lines.
- If you have EM noisy devices around the PCB hosting the module, such as fast switching ICs, take care of the shielding of the antenna line by burying it inside the layers of PCB and surround it with Ground planes, or shield it with a metal frame cover.
- If you do not have EM noisy devices around the PCB hosting the module, use a strip-line on the superficial copper layer for the antenna line. The line attenuation will be lower than a buried one.

### 8.2.2. Hardware-based solution for GNSS and LTE coexistence

When in the user application a stand-alone GNSS receiver is present, the LTE transmission may desensitize the GNSS receiver in particular if the decoupling between LTE and GNSS antennas is low. A SAW filter can be added on LTE side, to protect GNSS receiver from LTE out-of-band emissions, as described in the schematic below.

When the GNSS receiver embedded in the ME310G1 module is used, there is no condition for degradation, because LTE part and GNSS part are never active simultaneously, therefore the filtering on the LTE side is not needed.



## 8.3. GNSS Antenna Requirements

GNSS active antenna must be used or integrated in the application.

### 8.3.1. GNSS Antenna specification

Item	Value
Frequency range	1559.0 ~ 1610.0 MHz
Gain	15 ~ 30dB
Impedance	50 ohm
Noise Figure of LNA	< 1.5 (recommended)
DC supply voltage	DC 1.8 ~ 3.3V
VSWR	≤ 3:1 (recommended)

**NOTE:**

In case of GNSS antenna placed close to module 15dB gain is enough, in case of long cable the gain has to be increased up to 30dB.

### 8.3.2. GNSS Antenna – Installation Guidelines

- The antenna must be installed according to the antenna manufacturer's instructions to obtain the maximum performance of GNSS receiver.
- The antenna location must be evaluated carefully if operating in conjunction with any other antenna or transmitter.
- The antenna must not be installed inside metal cases or near any obstacle that may degrade features like antenna lobes and gain.

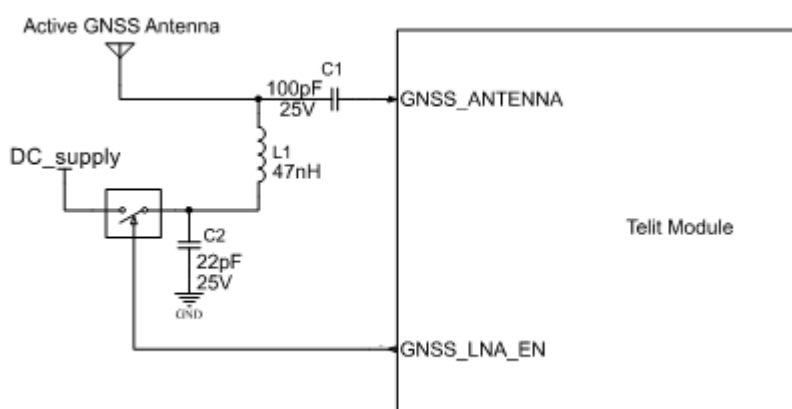
### 8.3.3. Powering the External LNA (active antenna)

The LNA of active antenna needs a source of power because 1.8V or 3V DC voltage needed by active antenna is not supplied by the ME310G1 module, but can be easily included in the user application circuit.

The electrical characteristics of the GPS\_LNA\_EN signal are:

Level	Min	Max
<b>Output High Level</b>	1.6V	1.9V
<b>Output Low Level</b>	0V	0.3V

Example of external antenna bias circuitry:





Be aware of max bias current in case of unwanted short on antenna cable because decoupling inductor can be damaged.

#### 8.4. GNSS Characteristics

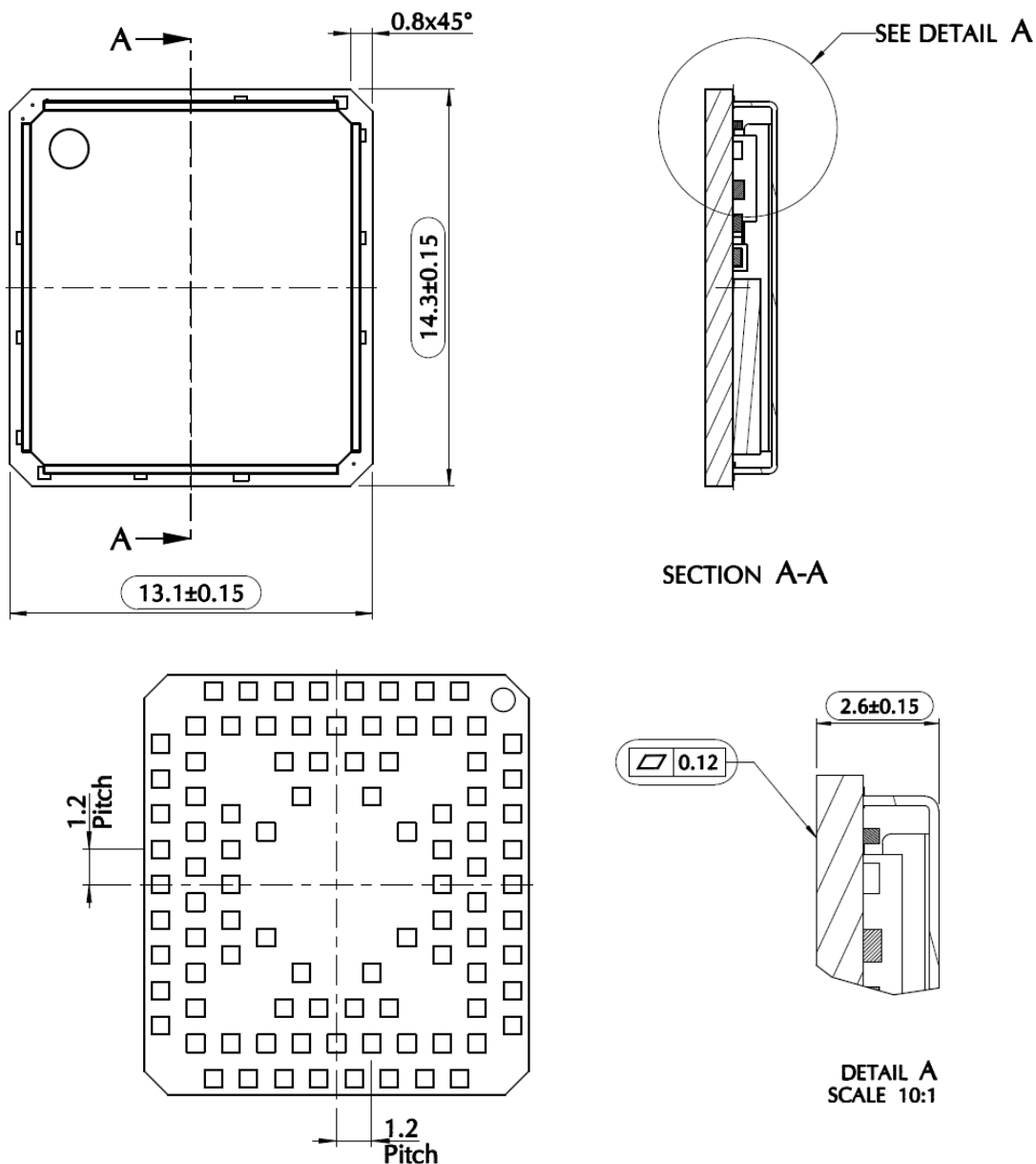
The table below specifies the GNSS characteristics and expected performance:

Parameters		Typical Measurement
Sensitivity	Tracking Sensitivity	-159 dBm
	Navigation	-155 dBm
	Cold Start	-144 dBm
Min Navigation update rate		1Hz

## 9. MECHANICAL DESIGN

### 9.1. Drawing

#### 9.1.1. ME310G1-W1

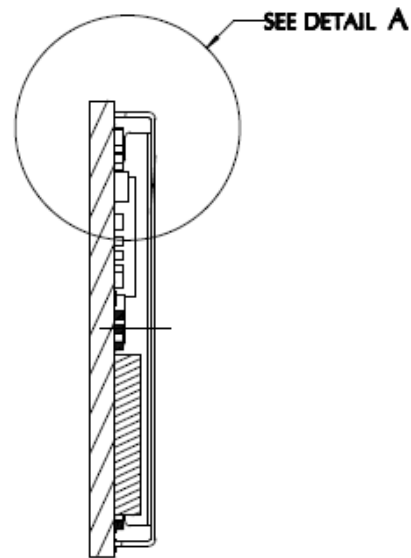
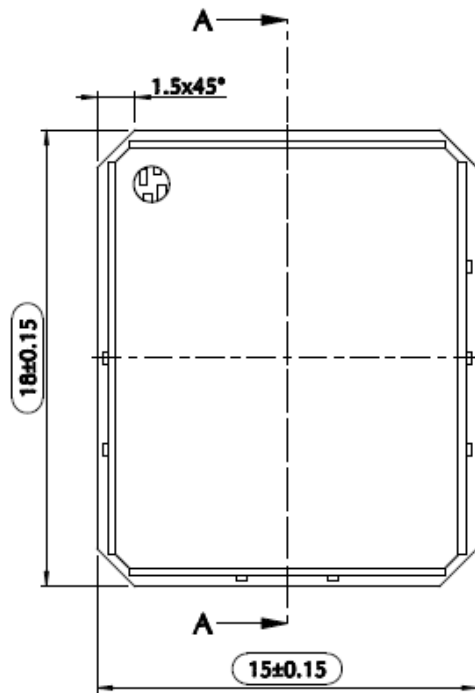


#### NOTE:

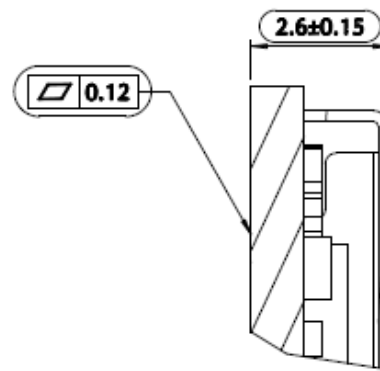
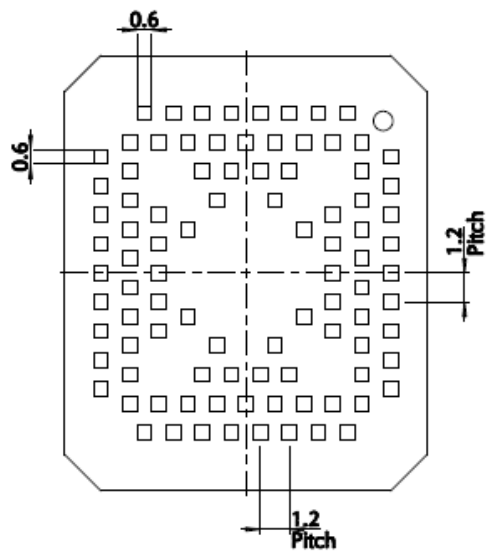
Dimensions in mm.

General Tolerance  $\pm 0.1$ , Angular Tolerance  $\pm 1^\circ$ , The tolerance is not cumulative.

9.1.2. ME310G1-WW



SECTION A-A



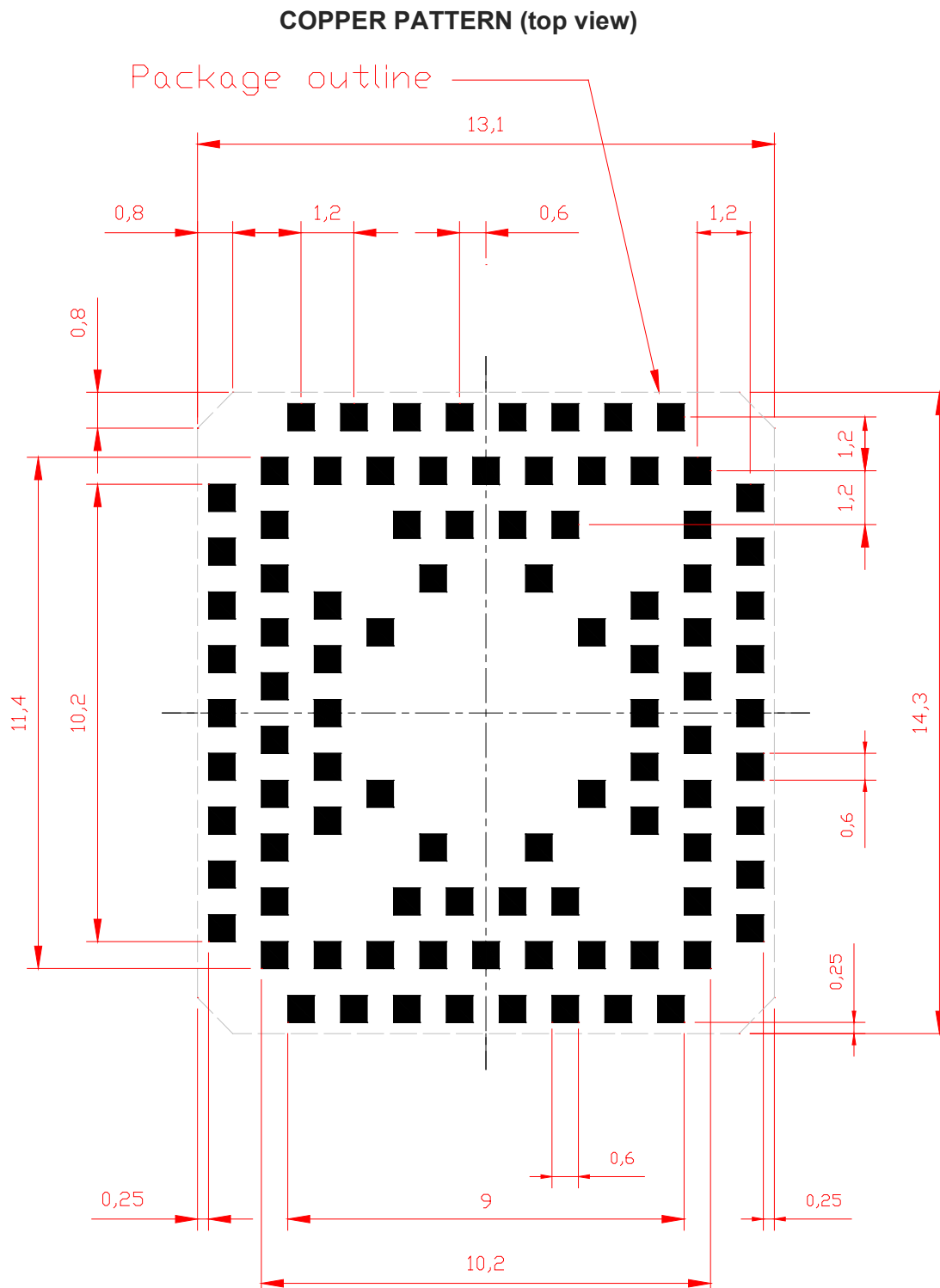
DETAIL A  
SCALE 10:1

## 10. APPLICATION PCB DESIGN

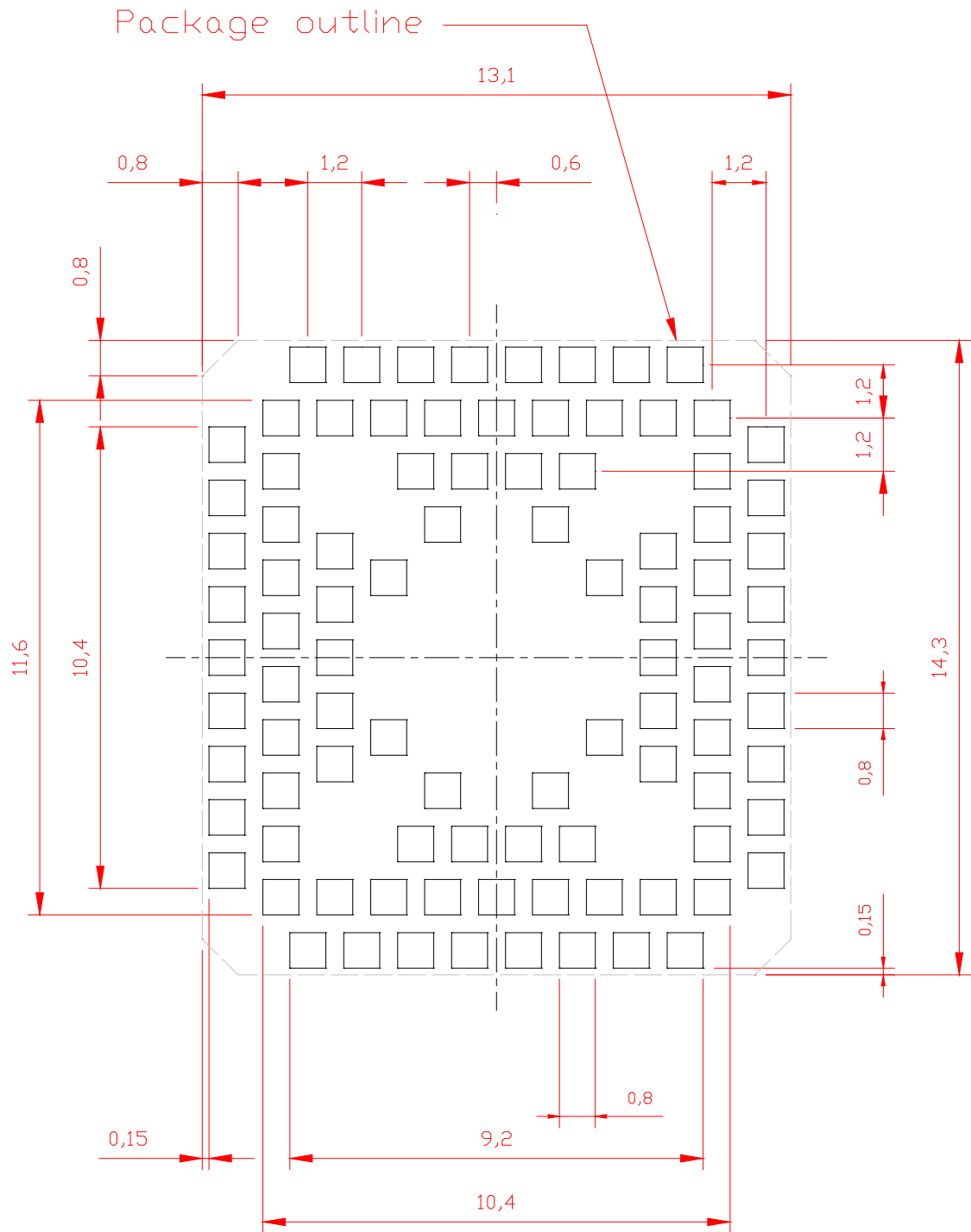
The ME310G1 modules have been designed in order to be compliant with a standard lead-free SMT process.

### 10.1. Footprint

#### 10.1.1. ME310G1-W1

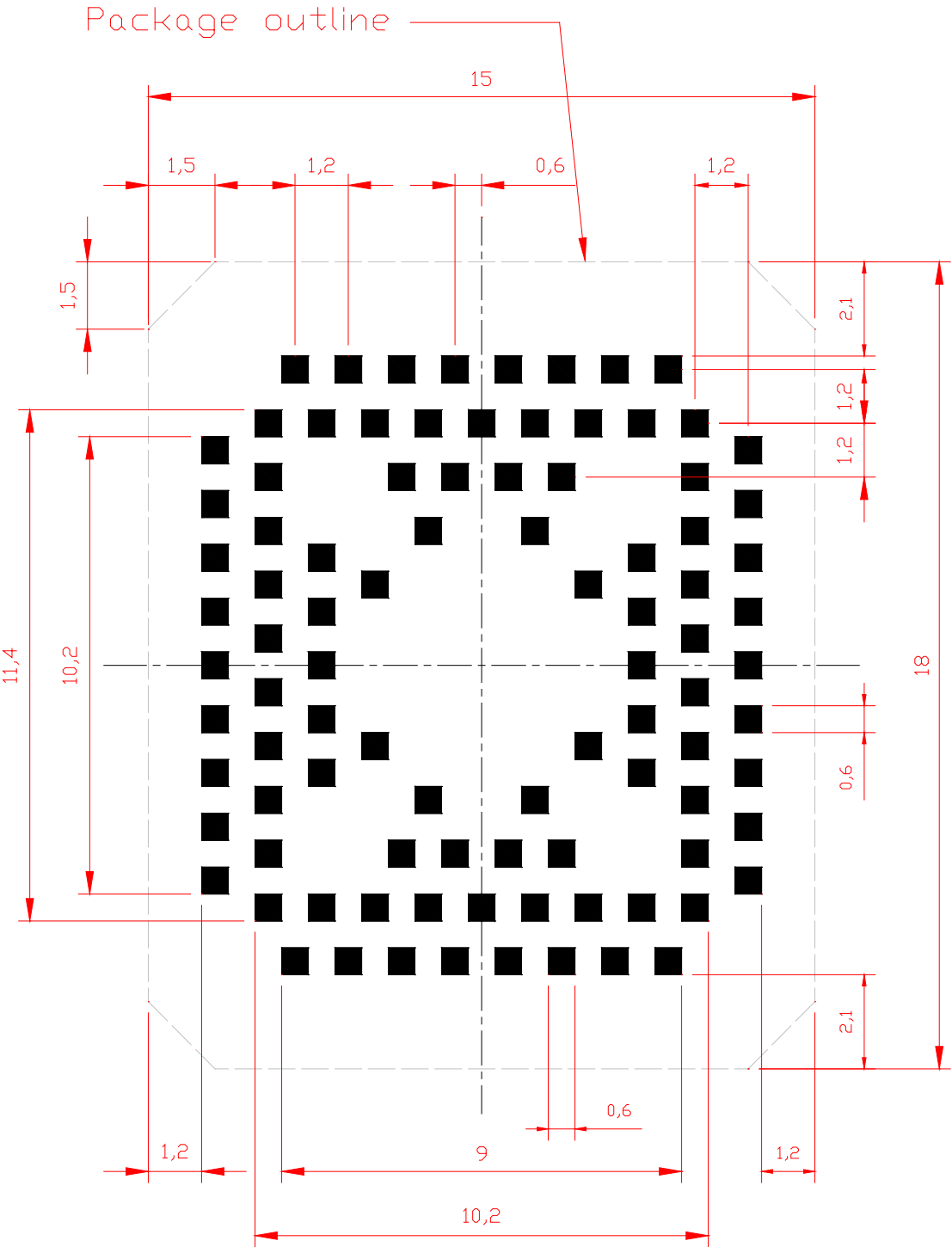


**SOLDER RESIST PATTERN (top view)**

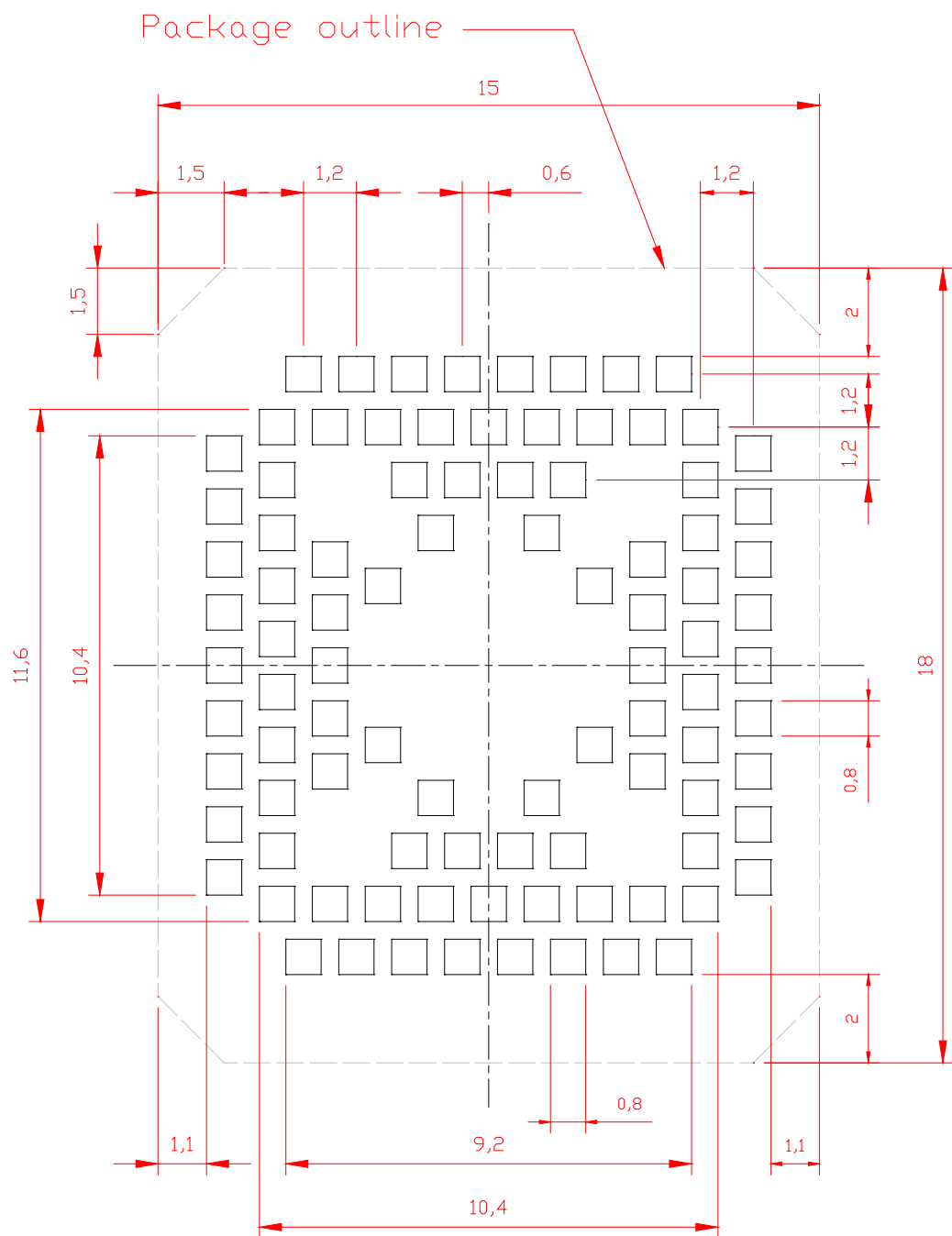


10.1.2. ME310G1-WW

**COPPER PATTERN (top view)**



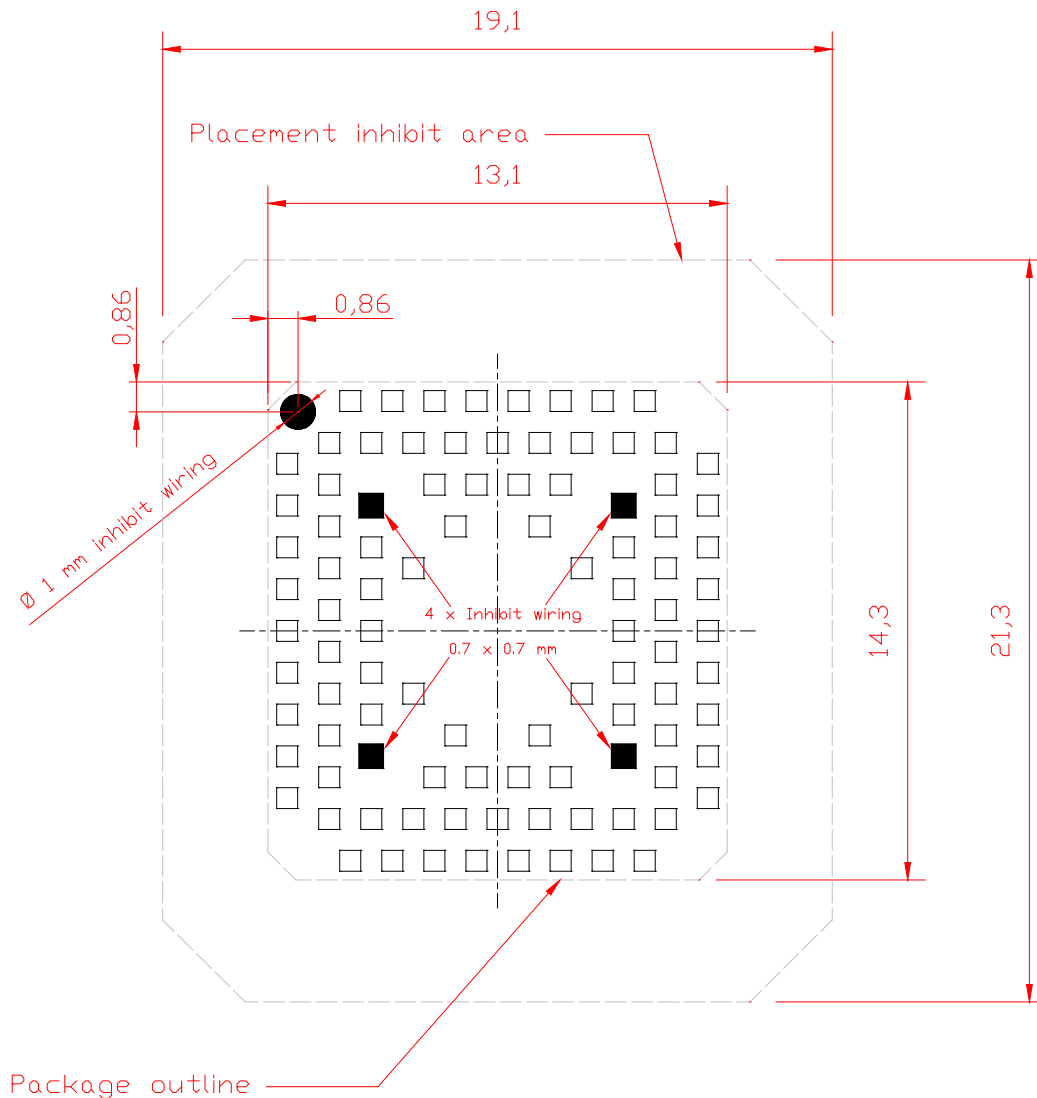
**SOLDER RESIST PATTERN (top view)**



### 10.1.3. Recommendations for ME310G1-W1

In order to easily rework the ME310G1-W1 is suggested to consider on the application a 2 mm placement inhibit area around the module.

It is also suggested, as common rule for an SMT component, to avoid having a mechanical part of the application in direct contact with the module.



NOTE:

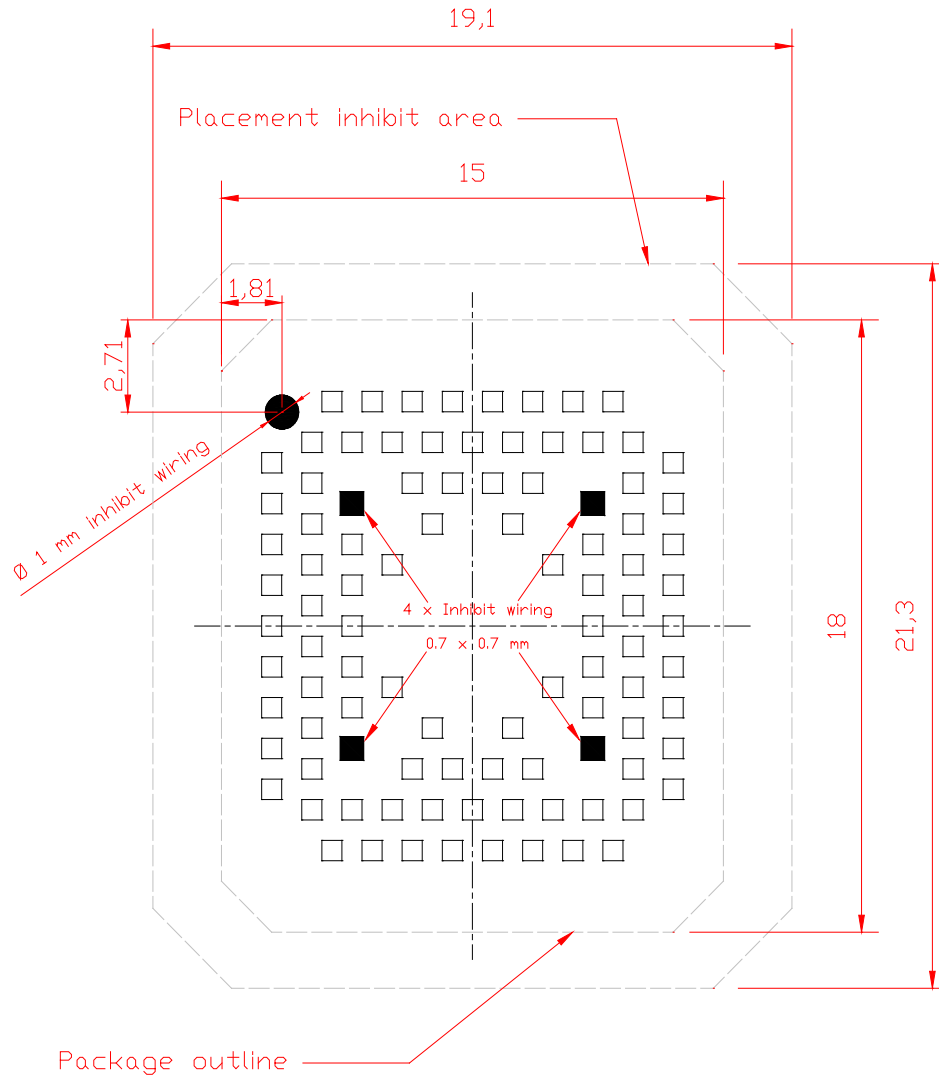
In the customer application, the region under WIRING INHIBIT (see figure above) must be clear from signal or ground paths.



#### 10.1.4. Recommendations for ME310G1-WW

In order to easily rework the ME310G1-WW is suggested to consider on the application placement inhibit area around the module as specified in the below figure.

It is also suggested, as common rule for an SMT component, to avoid having a mechanical part of the application in direct contact with the module.

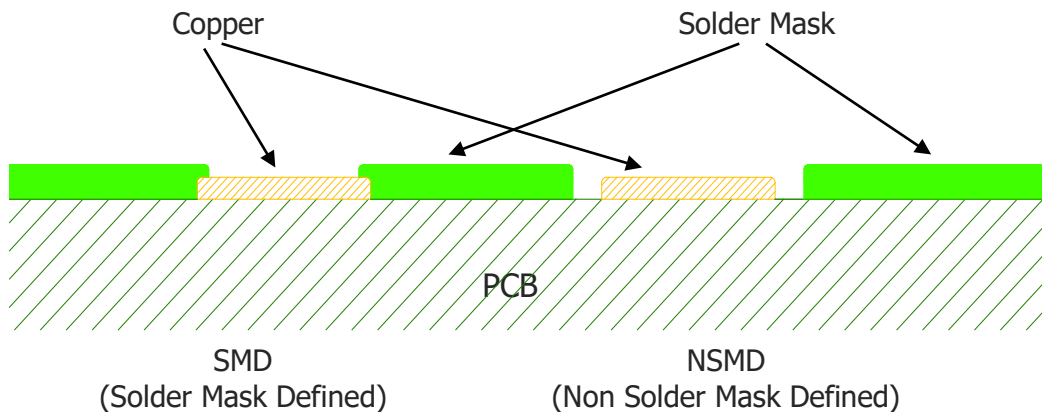


#### NOTE:

In the customer application, the region under WIRING INHIBIT (see figure above) must be clear from signal or ground paths.

## 10.2. PCB pad design

Non solder mask defined (NSMD) type is recommended for the solder pads on the PCB.



The recommendation for the PCB pads dimensions are 1:1 with module pads.

It is not recommended to place via or micro-via not covered by solder resist in an area of 0.3 mm around the pads unless it carries the same signal of the pad itself

Holes in pad are allowed only for blind holes and not for through holes.

Recommendations for PCB pad surfaces:

Finish	Layer Thickness (um)	Properties
<b>Electro-less Ni / Immersion Au</b>	3 –7 / 0.03 – 0.15	good solder ability protection, high shear force values

The PCB must be able to resist the higher temperatures which are occurring at the lead-free process. This issue should be discussed with the PCB-supplier. Generally, the wettability of tin-lead solder paste on the described surface plating is better compared to lead-free solder paste.

It is not necessary to panel the application's PCB, however in that case it is suggested to use milled contours and predrilled board breakouts; scoring or v-cut solutions are not recommended.

### 10.3. Stencil

Stencil's apertures layout can be the same of the recommended footprint (1:1), we suggest a thickness of stencil foil  $\geq 120 \mu\text{m}$ .

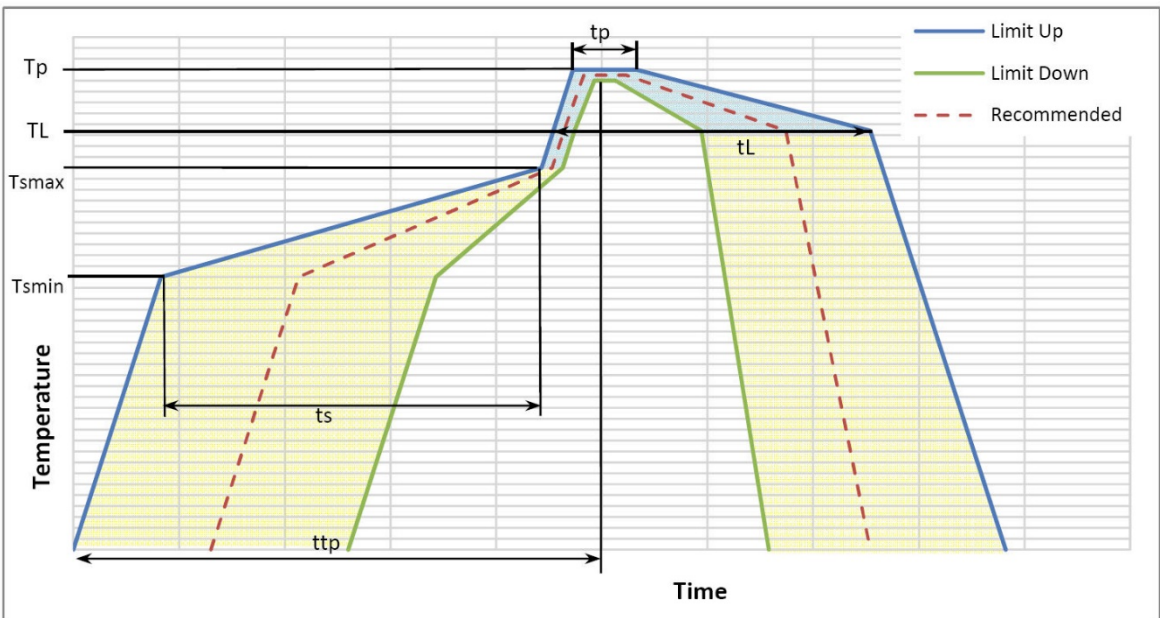
### 10.4. Solder paste

Item	Lead Free
<b>Solder Paste</b>	Sn/Ag/Cu

We recommend using only “no clean” solder paste in order to avoid the cleaning of the modules after assembly.

### 10.5. Solder Reflow

Recommended solder reflow profile:



**WARNING:**

The above solder reflow profile represents the typical SAC reflow limits and does not guarantee adequate adherence of the module to the customer application throughout the temperature range.

Customer must optimize the reflow profile depending on the overall system taking into account such factors as thermal mass and warpage..

Profile Feature	Pb-Free Assembly
Average ramp-up rate (T <sub>L</sub> to T <sub>P</sub> )	3°C/second max
<b>Preheat</b> – Temperature Min (T <sub>smin</sub> ) – Temperature Max (T <sub>smax</sub> ) – Time (min to max) (t <sub>s</sub> )	150°C 200°C 60-180 seconds
<b>T<sub>smax</sub> to T<sub>L</sub></b> – Ramp-up Rate	3°C/second max
<b>Time maintained above:</b> – Temperature (T <sub>L</sub> ) – Time (t <sub>L</sub> )	217°C 60-150 seconds
Peak Temperature (T <sub>p</sub> )	245 +0/-5°C
Time within 5°C of actual Peak Temperature (t <sub>p</sub> )	10-30 seconds
Ramp-down Rate	6°C/second max.
Time 25°C to Peak Temperature	8 minutes max.

**NOTE:**

All temperatures refer to topside of the package, measured on the package body surface

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**WARNING:**

THE ME310G1 MODULES WITHSTANDS ONE REFLOW PROCESS ONLY.

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**WARNING:**

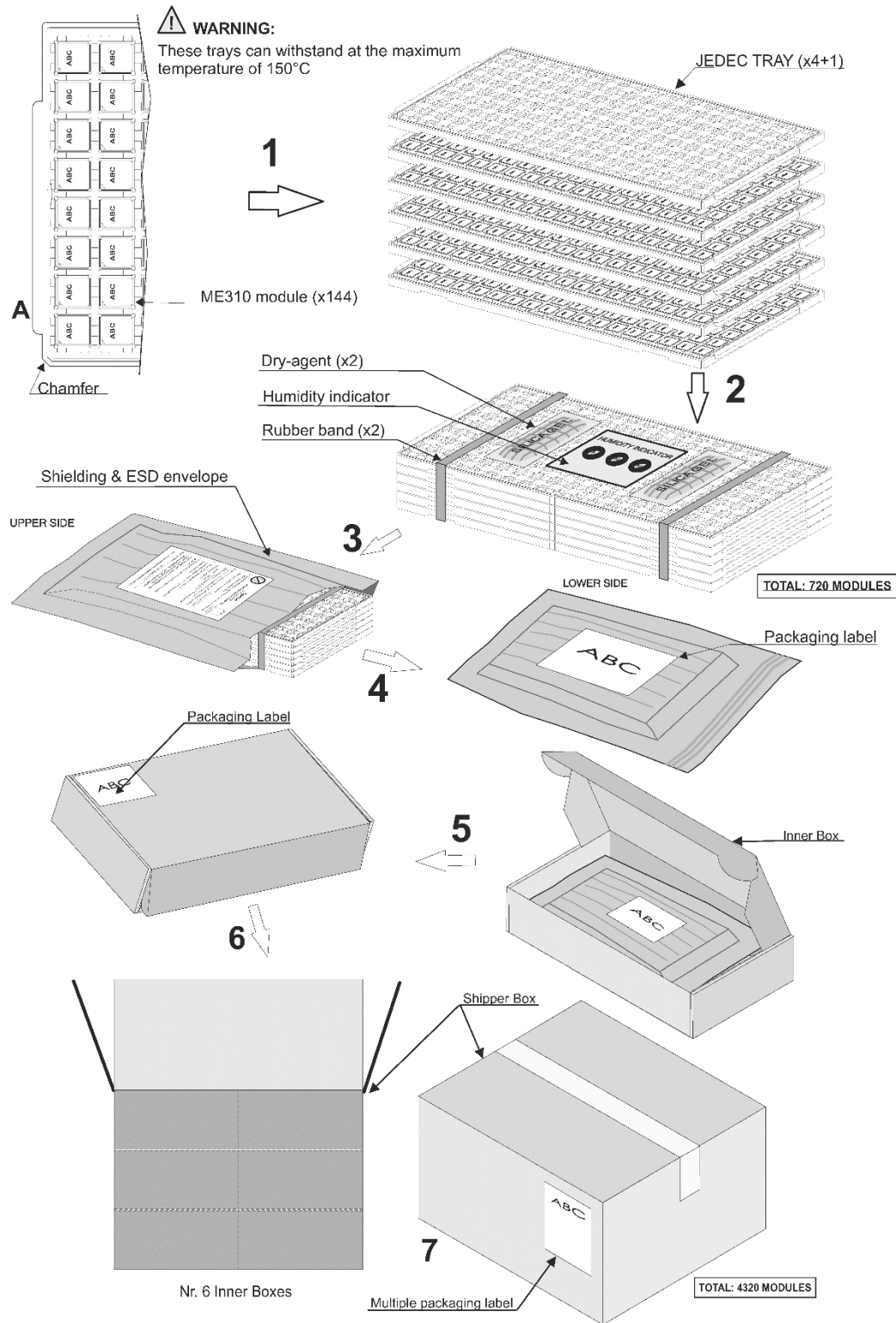
The above solder reflow profile represents the typical SAC reflow limits and does not guarantee adequate adherence of the module to the customer application throughout the temperature range. Customer must optimize the reflow profile depending on the overall system taking into account such factors as thermal mass and warpage.

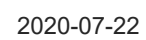
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## 11. PACKAGING

### 11.1. Tray

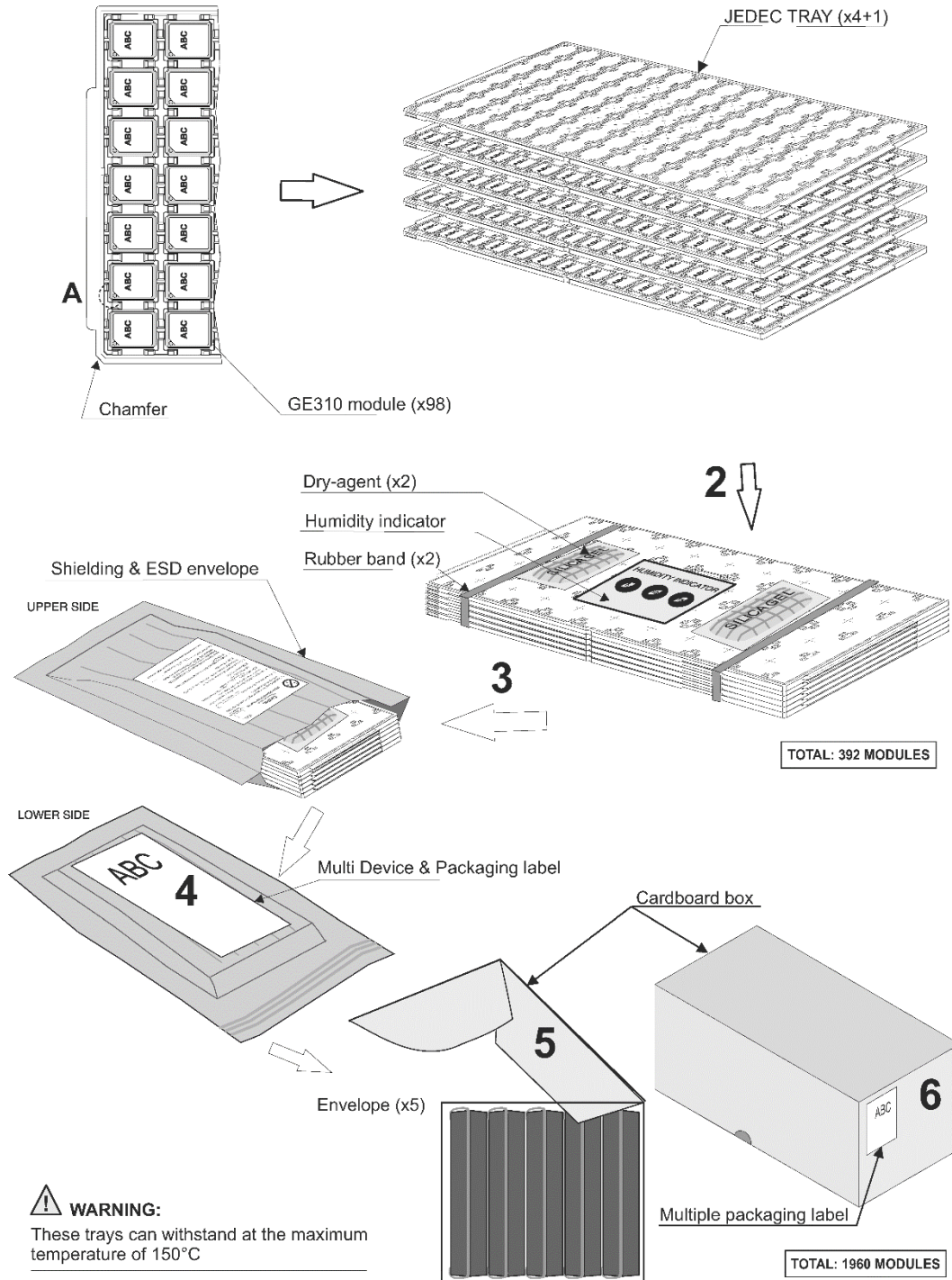
#### 11.1.1. ME310G1-W1







11.1.2. ME310G1-WW







## 11.2. Reel

This section will be available in next document revisions.

## 12. CONFORMITY ASSESSMENT ISSUES

### 12.1. Approvals

Type Approval	ME310G1-W1	ME310G1-WW
EU RED	Yes	Yes
US FCC	Yes	Yes
CA ISED	Yes	Yes

### 12.2. FCC certificates

The FCC Certificate is available here: <https://www.fcc.gov/oet/ea/fccid>

### 12.3. IC/ISED certificates

The ISED Certificate is available here:

<https://sms-sqs.ic.gc.ca/equipmentSearch/searchRadioEquipments?execution=e1s1&lang=en>

### 12.4. FCC/ISED Regulatory notices

#### Modification statement

Telit has not approved any changes or modifications to this device by the user. Any changes or modifications could void the user's authority to operate the equipment.

Telit n'approuve aucune modification apportée à l'appareil par l'utilisateur, quelle qu'en soit la nature. Tout changement ou modification peuvent annuler le droit d'utilisation de l'appareil par l'utilisateur.

#### Interference statement

This device complies with Part 15 of the FCC Rules and Industry Canada licence-exempt RSS standard(s). Operation is subject to the following two conditions: (1) this device may not cause interference, and (2) this device must accept any interference, including interference that may cause undesired operation of the device.

Le présent appareil est conforme aux CNR d'Industrie Canada applicables aux appareils radio exempts de licence. L'exploitation est autorisée aux deux conditions suivantes : (1) l'appareil ne doit pas produire de brouillage, et (2) l'utilisateur de l'appareil doit accepter tout brouillage radioélectrique subi, même si le brouillage est susceptible d'en compromettre le fonctionnement.

### Wireless notice

This device complies with FCC/ISED radiation exposure limits set forth for an uncontrolled environment and meets the FCC radio frequency (RF) Exposure Guidelines and RSS-102 of the ISED radio frequency (RF) Exposure rules. This transmitter must not be co-located or operating in conjunction with any other antenna or transmitter. The antenna should be installed and operated with minimum distance of 20 cm between the radiator and your body.

Le présent appareil est conforme à l'exposition aux radiations FCC / ISED définies pour un environnement non contrôlé et répond aux directives d'exposition de la fréquence de la FCC radiofréquence (RF) et RSS-102 de la fréquence radio (RF) ISED règles d'exposition. L'émetteur ne doit pas être colocalisé ni fonctionner conjointement avec à autre antenne ou autre émetteur. *L'antenne doit être installée de façon à garder une distance minimale de 20 centimètres entre la source de rayonnements et votre corps.*

### FCC Class B digital device notice

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

Reorient or relocate the receiving antenna.

- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

### CAN ICES-3 (B) / NMB-3 (B)

This Class B digital apparatus complies with Canadian ICES-003.

*Cet appareil numérique de classe B est conforme à la norme canadienne ICES-003.*

### List of applicable FCC and ISED rules

Model	Applicable FCC Rules	Applicable ISED Rules
<b>ME310G1-W1</b>	47 CFR	RSS: 132 Issue3, 133 Issue 6,
	Part 2, 22, 24, 27, 90	130 Issue 2, 139 Issue 3;
<b>ME310G1-WW</b>		RSS-Gen Issue 5

### Antennas / Antennes

This radio transmitter has been approved by FCC and ISED to operate with the antenna types listed below with the maximum permissible gain indicated. Antenna types not included in this list, having a gain greater than the maximum gain indicated for that type, are strictly prohibited for use with this device.

Model	Antenna Type
<b>ME310G1-W1</b>	Omnidirectional
<b>ME310G1-WW</b>	Antenna Gain 2.14 dBi

Max Gain for FCC (dBi)		
Band	ME310G1-W1	ME310G1-WW
GPRS/EGPRS 850	---	6.9
GPRS/EGPRS 1900	---	2.5
FDD 2	11.0	8.0
FDD 4	8.0	5.0
FDD 5	12.4	9.4
FDD 12	11.6	8.7
FDD 13	12.1	9.1
FDD 25	11.0	8.0

FDD 26	12.3	9.3
FDD 66	8.0	5.0
FDD 71	11.4	11.4
FDD 85	11.6	8.6

*Le présent émetteur radio a été approuvé par ISDE pour fonctionner avec les types d'antenne énumérés ci-dessous et ayant un gain admissible maximal. Les types d'antenne non inclus dans cette liste, et dont le gain est supérieur au gain maximal indiqué, sont strictement interdits pour l'exploitation de l'émetteur.*

Modèle	Type d'Antenne
<b>ME310G1-W1</b>	Omnidirectionelle Gain de l'antenne 2.14 dBi
<b>ME310G1-WW</b>	

Gain maximum pour ISDE (dBi)		
Bande	ME310G1-W1	ME310G1-WW
GPRS/EGPRS 850	---	3.6
GPRS/EGPRS 1900	---	2.5
FDD 2	11.0	8.0
FDD 4	8.0	5.0
FDD 5	9.1	6.1
FDD 12	8.6	5.6
FDD 13	8.9	5.9
FDD 25	11.0	8.0

FDD 26	9.0	6.0
FDD 66	8.0	5.0
FDD 71	8.4	8.4
FDD 85	8.6	5.6

### Label and compliance information FCC

The product has a FCC ID label on the device itself. Also, the OEM host end product manufacturer will be informed to display a label referring to the enclosed module. The exterior label will read as follows: "Contains Transmitter Module FCC ID: RI7ME310G1W1" or "Contains FCC ID: RI7ME310G1W1".

Below list of all the models and related FCC ID:

Model	FCC ID
<b>ME310G1-W1</b>	RI7ME310G1W1
<b>ME310G1-WW</b>	RI7ME310G1WW

### Label and compliance information ISCED

The host product shall be properly labelled to identify the modules within the host product.

The ISCED certification label of a module shall be clearly visible at all times when installed in the host product; otherwise, the host product must be labelled to display the ISCED certification number for the module, preceded by the word "contains" or similar wording expressing the same meaning, as follows:

Contains IC: XXXXXX-YYYYYYYYYYYY

In this case, XXXXXX-YYYYYYYYYYYY is the module's certification number.

*Le produit hôte devra être correctement étiqueté, de façon à permettre l'identification des modules qui s'y trouvent.*

*L'étiquette d'homologation d'un module d'ISDE devra être apposée sur le produit hôte à un endroit bien en vue, en tout temps. En l'absence d'étiquette, le produit hôte doit porter une étiquette sur laquelle figure le numéro d'homologation du module d'ISDE, précédé du mot « contient », ou d'une formulation similaire allant dans le même sens et qui va comme suit :*

*Contient IC : XXXXXX-YYYYYYYYYYYY*

*Dans ce cas, XXXXXX-YYYYYYYYYYYY est le numéro d'homologation du module.*

Model	ISED Certification Number
<b>ME310G1-W1</b>	5131A-ME310G1W1
<b>ME310G1-WW</b>	5131A-ME310G1WW

### Information on test modes and additional testing requirements

The module has been evaluated in mobile stand-alone conditions. For different operational conditions from a stand-alone modular transmitter in a host (multiple, simultaneously transmitting modules or other transmitters in a host), additional testing may be required (collocation, retesting...)

If this module is intended for use in a portable device, you are responsible for separate approval to satisfy the SAR requirements of FCC Part 2.1093 and IC RSS-102.

### Additional testing, Part 15 Subpart B disclaimer

The modular transmitter is only FCC authorized for the specific rule parts (i.e., FCC transmitter rules) listed on the grant, and that the host product manufacturer is responsible for compliance to any other FCC rules that apply to the host not covered by the modular transmitter grant of certification. If the grantee markets their product as being Part 15 Subpart B compliant (when it also contains unintentional-radiator digital circuitry), then the grantee shall provide a notice stating that the final host product still requires Part 15 Subpart B compliance testing with the modular transmitter installed. The end product with an embedded module may also need to pass the FCC Part 15 unintentional emission testing requirements and be properly authorized per FCC Part 15.



## 12.5. Declaration of Conformity

Hereby, Telit Communications S.p.A declares that the ME310G1-W1 and ME310G1-W1 Modules are in compliance with Directive 2014/53/EU.

The full text of the EU declaration of conformity is available at the following internet address: <http://www.telit.com/red>

Text of 2014/53/EU Directive (RED) can be found here:

<https://eur-lex.europa.eu/legal-content/EN/TXT/?uri=CELEX:32014L0053>

### Antennas

This radio transmitter has been approved under RED to operate with the antenna types listed below with the maximum permissible gain indicated. The usage of a different antenna in the final hosting device may need a new assessment of host conformity to RED.

Model	Antenna Type
<b>ME310G1-W1</b>	Omnidirectional Antenna Gain 2.14 dBi
<b>ME310G1-WW</b>	

Max Gain for RED (dBi)		
Band	ME310G1-W1	ME310G1-WW
GPRS/EGPRS 900	---	TBD
GPRS/EGPRS 1800	---	TDB
FDD 1	14.84	11.84
FDD 3	14.33	11.33
FDD 8	11.45	8.45
FDD 20	11.20	8.20
FDD 28	10.47	7.47

## 12.6. ANATEL Regulatory Notices



"Este equipamento não tem direito à proteção contra interferência prejudicial e não pode causar interferência em sistemas devidamente autorizados"

"This equipment is not entitled to protection against harmful interference and must not cause interference in duly authorized systems"

ME910G1-WW, ME310G1-WW, ML865G1-WW Homologation #: 08566-20-02618

## 13. SAFETY RECOMMENDATIONS

### 13.1. READ CAREFULLY

Be sure the use of this product is allowed in the country and in the environment required. The use of this product may be dangerous and has to be avoided in the following areas:

- Where it can interfere with other electronic devices in environments such as hospitals, airports, aircrafts, etc.
- Where there is risk of explosion such as gasoline stations, oil refineries, etc. It is responsibility of the user to enforce the country regulation and the specific environment regulation.

Do not disassemble the product; any mark of tampering will compromise the warranty validity. We recommend following the instructions of the hardware user guides for a correct wiring of the product. The product has to be supplied with a stabilized voltage source and the wiring has to be conforming to the security and fire prevention regulations. The product has to be handled with care, avoiding any contact with the pins because electrostatic discharges may damage the product itself. Same cautions have to be taken for the SIM, checking carefully the instruction for its use. Do not insert or remove the SIM when the product is in power saving mode.

The system integrator is responsible of the functioning of the final product; therefore, care has to be taken to the external components of the module, as well as of any project or installation issue, because the risk of disturbing the network or external devices or having impact on the security. Should there be any doubt, please refer to the technical documentation and the regulations in force. Every module has to be equipped with a proper antenna with specific characteristics. The antenna has

to be installed with care in order to avoid any interference with other electronic devices and has to guarantee a minimum distance from the body (20 cm). In case of this requirement cannot be satisfied, the system integrator has to assess the final product against the SAR regulation.

The European Community provides some Directives for the electronic equipment introduced on the market. All the relevant information's are available on the European Community website:

<http://ec.europa.eu/enterprise/sectors/rtte/documents/>

The text of the Directive 99/05 regarding telecommunication equipment is available, while the applicable Directives (Low Voltage and EMC) are available at:

<http://ec.europa.eu/enterprise/sectors/electrical/>

## 14. ACRONYMS

LTE	Long Term Evolution
RF	Radio Frequency
EMC	Electromagnetic Compatibility
FDD	Frequency Division Duplexing
EM	Electromagnetic
EMI	Electromagnetic Interference
PCB	Printed Circuit Board
USB	Universal Serial Bus
HS	High Speed
DTE	Data Terminal Equipment
UMTS	Universal Mobile Telecommunication System
WCDMA	Wideband Code Division Multiple Access
HSDPA	High Speed Downlink Packet Access
HSUPA	High Speed Uplink Packet Access
UART	Universal Asynchronous Receiver Transmitter
HSIC	High Speed Inter Chip
SIM	Subscriber Identification Module
SPI	Serial Peripheral Interface
ADC	Analog – Digital Converter
DAC	Digital – Analog Converter
I/O	Input Output

GPIO	General Purpose Input Output
CMOS	Complementary Metal – Oxide Semiconductor
MOSI	Master Output – Slave Input
MISO	Master Input – Slave Output
CLK	Clock
DVI	Digital Voice Interface
MRDY	Master Ready
SRDY	Slave Ready
CS	Chip Select
RTC	Real Time Clock
ESR	Equivalent Series Resistance
VSWR	Voltage Standing Wave Ratio
VNA	Vector Network Analyzer
PSM	Power Saving Mode according to 3GPP Rel.12
NAS	Non-Access Stratum

## 15. DOCUMENT HISTORY

Revision	Date	Changes
0	2019-03-11	<ul style="list-style-type: none"> <li>First issue</li> </ul>
1	2019-06-13	<ul style="list-style-type: none"> <li>Band list update, pinout update</li> <li>Added SIMIN, USB_VBUS, CTANK, PWRMON, ROM_BOOT pins description</li> <li>Added power on procedure</li> </ul>
2	2019-08-13	<ul style="list-style-type: none"> <li>Added ME310G1-WW</li> <li>Update of Temperature range table</li> <li>N16 pin update (ON_OFF*/WAKE* )</li> <li>ON/OFF procedure updated</li> </ul>
3	2019-10-02	<ul style="list-style-type: none"> <li>Power consumption figures update</li> <li>Added DTR and RING</li> <li>Removed B14</li> <li>Update ME310G1-WW inhibit area recommendation</li> <li>Extended Voltage Range lower limit change</li> </ul>
4	2020-01-31	<ul style="list-style-type: none"> <li>Power consumption figures update</li> <li>RX Sensitivity figures update</li> <li>HW Shutdown update</li> <li>Conformity assessment update</li> </ul>
5	2020-04-29	<ul style="list-style-type: none"> <li>Power consumption figures update</li> <li>FORCED_USB_BOOT renamed ROM_BOOT</li> <li>Added USB signals in PIN ALLOCATION</li> <li>Added "WARNING" RXD1 in PIN ALLOCATION and in section 5.6.3.2</li> <li>Footprint update in section 10.1</li> <li>Added Packaging Tray information</li> <li>Added GNSS and LTE coexistence suggestion</li> <li>VBATmin update in section 4.1</li> </ul>
6	2020-05-19	<ul style="list-style-type: none"> <li>Power consumption update (GPS)</li> <li>Conformity assessment update</li> <li>Added ME310G1-WWV variant</li> </ul>
7	2020-07-22	<ul style="list-style-type: none"> <li>Conformity assessment update with ANATEL</li> </ul>



# SUPPORT INQUIRIES

Link to **[www.telit.com](http://www.telit.com)** and contact our technical support team for any questions related to technical issues.

**[www.telit.com](http://www.telit.com)**



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