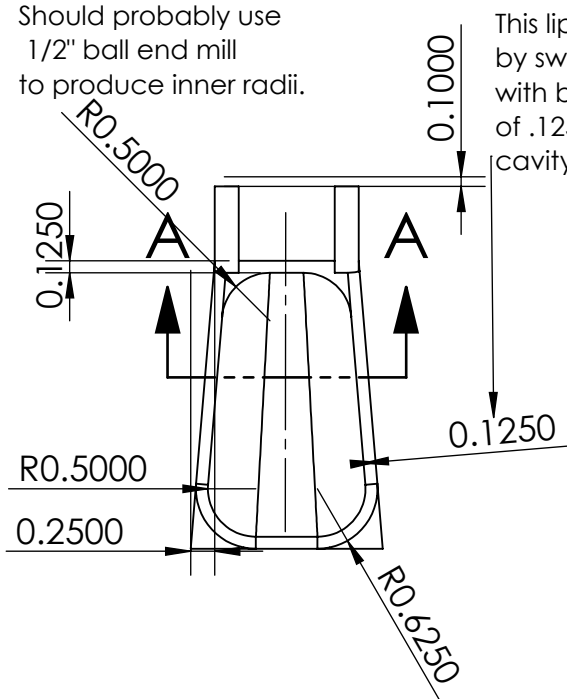
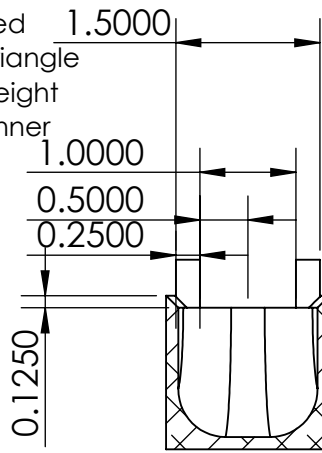


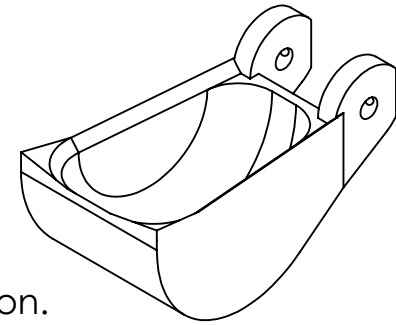
Should probably use
1/2" ball end mill
to produce inner radii.



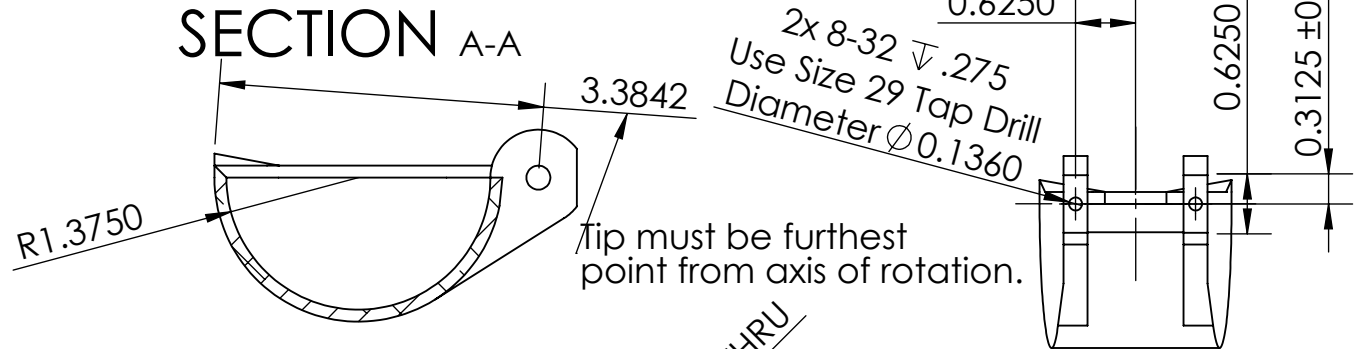
This lip is produced
by sweeping a triangle
with base and height
of .125" around inner
cavity.



Shape and sharpness
of cutting edge
are much more
important than any
untoleranced dimension.



SECTION A-A



SECTION D-D

