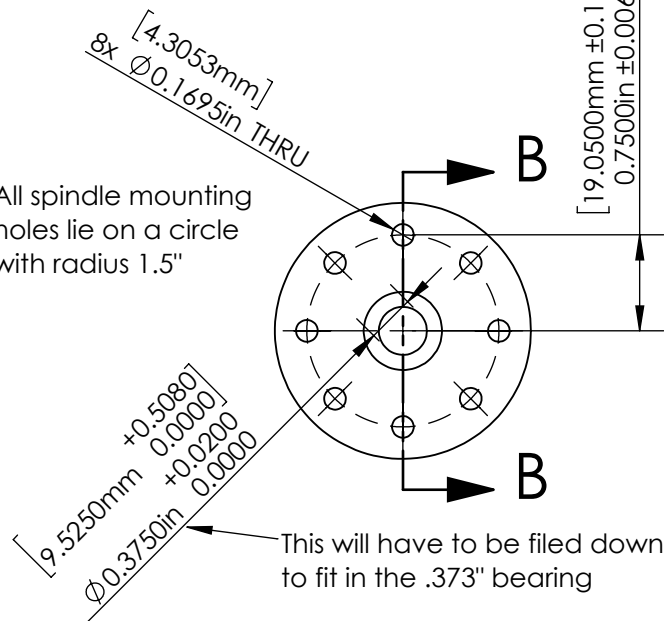
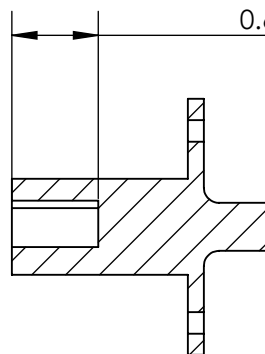
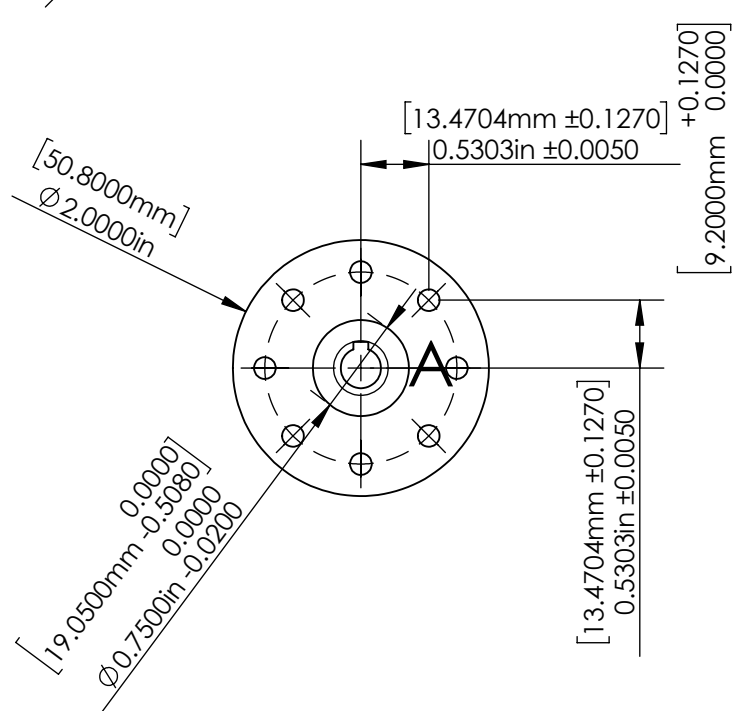


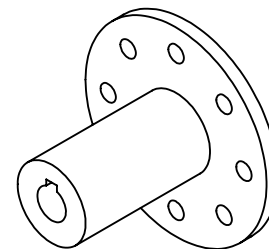
All spindle mounting holes lie on a circle with radius 1.5"



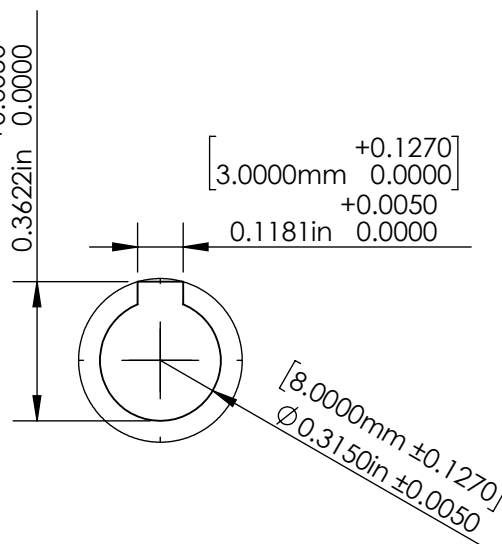
This will have to be filed down to fit in the .373" bearing



SECTION B-B

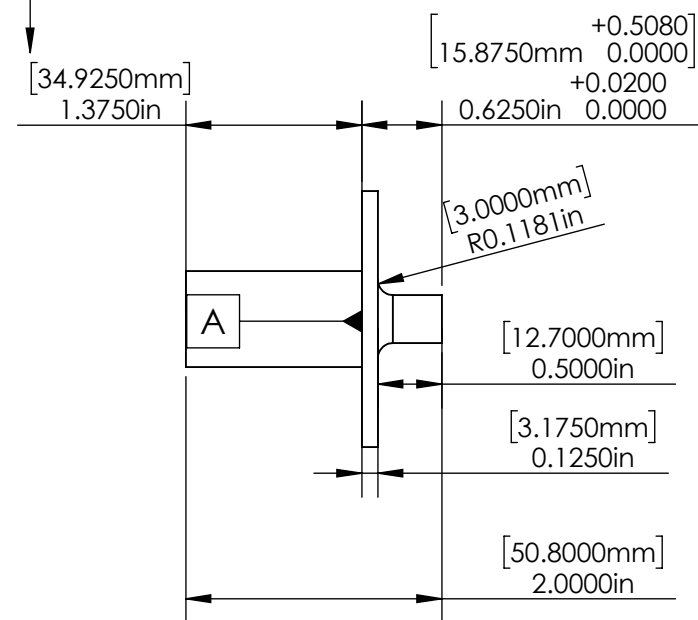


If spindle length from datum A to front of keyway is off, change depth of originally .6752" hole by same amount.



DETAIL A

SCALE 2 : 1



All dimensions with no given tolerance default to ± 0.050 ".