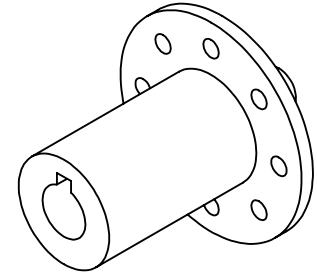
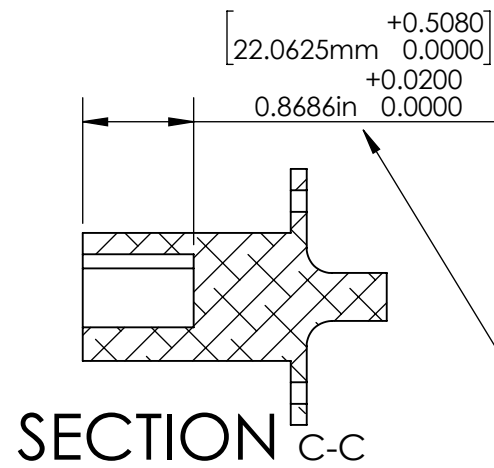
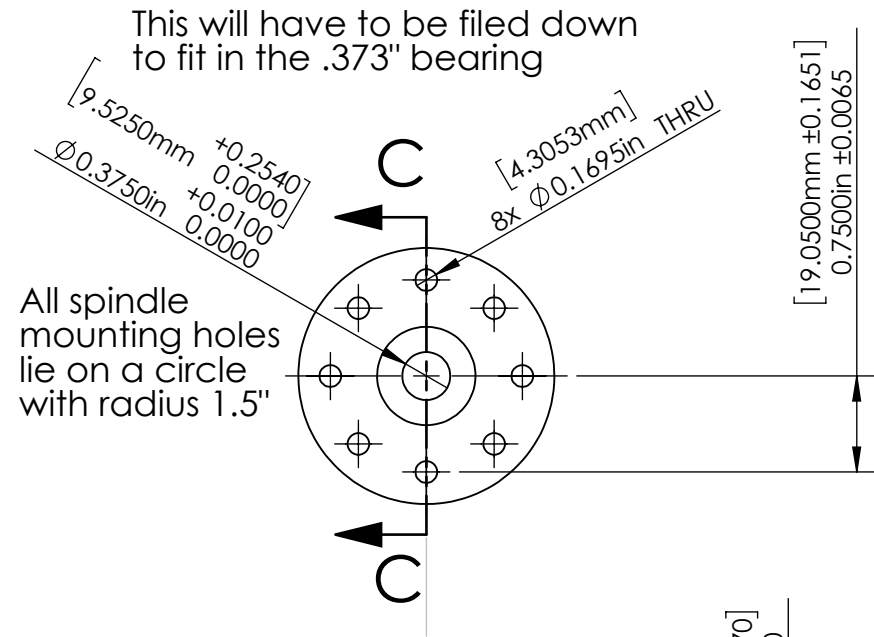
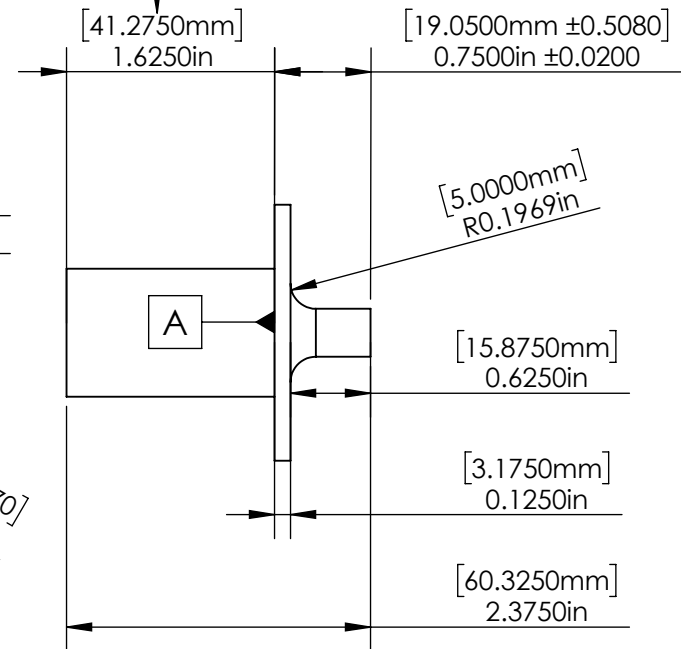
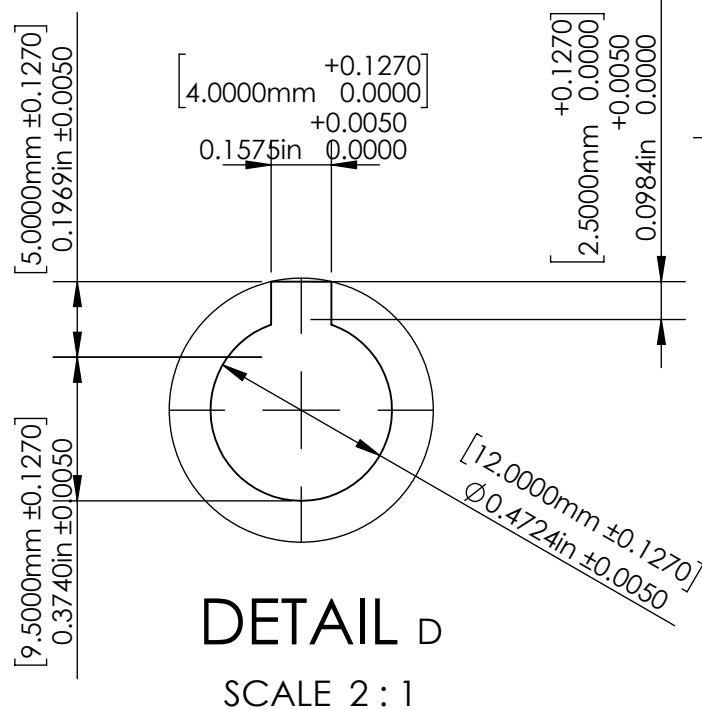
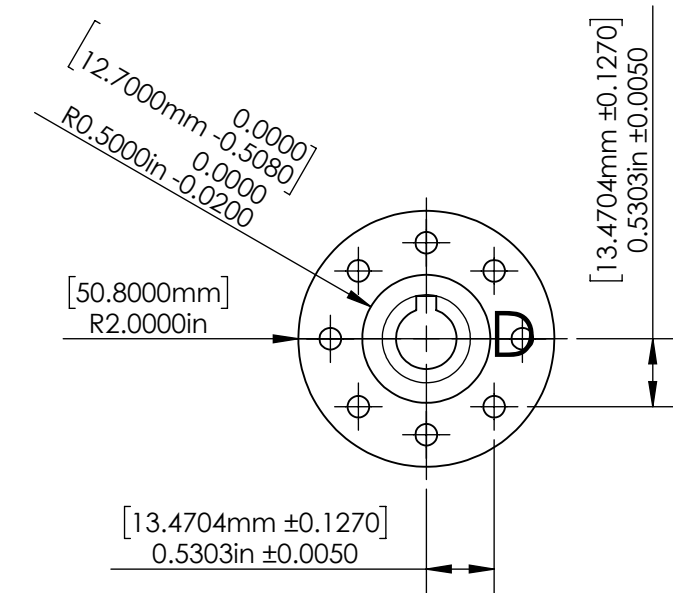


This will have to be filed down to fit in the .373" bearing



If spindle length from datum A to front of keyway is off, change depth of originally .8686" hole by same amount.



All dimensions with no given tolerance default to $\pm .050"$.