

EUROFIGHTER GmbH	ELECTRICAL ASSEMBLY INSTRUCTION MANUAL 59010	FIN867
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WIRE FINISH SHEET FOR JN1036 (J62.311), SIZE 08 CONTACT

1. FIN CODE

The following FIN code shall be applied for the termination of the stated contact with the wire size listed below:

FIN Code	Wire Size	Contact
FIN867	050 – 090	JN1036S08

2. PROCEDURE

Follow the procedure herein detailed and in accordance with the relevant instruction sheets of paragraph 4.

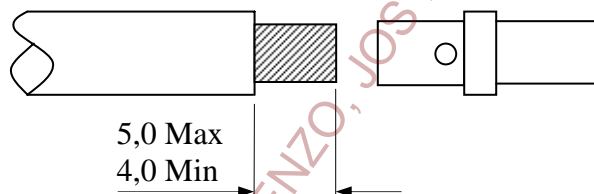


Figure 1

- 2.1 Strip the wire to the dimension shown in Figure 1.
- 2.2 Crimp the wire into the contact using the tooling as detailed in paragraph 3.

3. TOOL DATA

Crimp Tool : M300BT (DANIELS)
Locator : SP658 (DANIELS)
Selector : see TABLE 1

TABLE 1		
WIRE SIZE		SEL No.
Code	AWG ref.	
050	10	3
090	08	4

4. INSTRUCTION SHEETS

STRIPPING	INS 101
CRIMPING	INS 208

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