 AEROSPATIALE AERONAUTIQUE	RIVET - BIFURCATED	NSA5426 Issue : J Date : 06.99
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SUMMARY

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AMENDMENT RECORD SHEET

1 - SCOPE AND FIELD OF APPLICATION

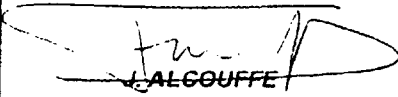
This standard specifies the dimensions, tolerances, required characteristics and the masses of a bifurcated rivet.

2 - REFERENCES

- EN 2424 : Aerospace series - Marking of aerospace products.
- ABS0777 : General technical specification for standard parts.

3 - TERMINOLOGY

Not applicable.

 J. ALCOUFFE	WRITER : AVBTE/SM-STD M. RUIZ
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4 - REQUIRED CHARACTERISTICS

4.1 - Configuration, dimensions, tolerances, mass

4.1.1 - Configuration shall be in accordance with the figure.

4.1.2 - Dimensions shall be in accordance with the table.

4.1.3 - Tolerances shall be in accordance with the table.

4.1.4 - Mass shall be in accordance with the table.

4.2 - Materials

Brass or aluminium alloy or nickel-plated steel.

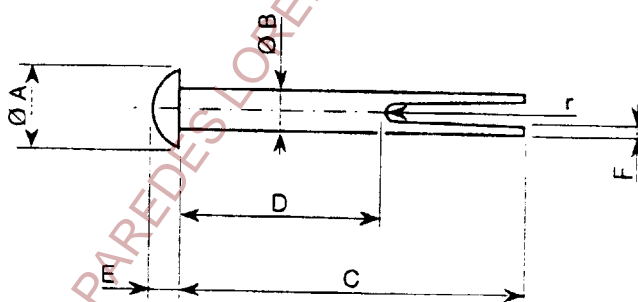


Figure - Configuration

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Table - Dimensions, tolerances, mass

ITEM CODE No.	$\varnothing A$ $\pm 0,1$	$\varnothing B$ $\pm 0,1$	C $\pm 0,1$	D 0 - 0,3	E $\pm 0,2$	F $\pm 0,1$	r $\pm 0,1$	GRIP LENGTH		MASS (g/100 parts)		
								max.	min.	Nickel-plated steel	Brass	Aluminium alloy
01	3	1,6	3,0	0,8	1	0,40 0,20	0,35 0,25	1,5	1,0	3,12	3,35	1,11
02			4,5	1,2				3,0	1,6	5,46	5,87	1,95
03			6,5	2,8				5,0	3,1	8,58	9,23	3,07
04			8,0	4,8				6,5	5,1	10,90	11,72	3,90
05			9,5	6,3				8,0	6,6	13,30	14,31	4,76
06			13,0	7,8				11,5	8,1	18,80	20,22	6,73

Dimensions in mm.

5 - DESIGNATION

Example of part number identification to be used on drawing schedules :

NSA5426-04 , Rivet

Example of part number construction :

NSA5426	-	04
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Standard No. _____ Item code No. _____

6 - MARKING

Parts shall be marked as per EN 2424, category G.

7 - TECHNICAL SPECIFICATION

ABS0777.

8 - MANUFACTURERS

Refer to the list of qualified manufacturers and products.

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AMENDMENT RECORD SHEET

Issue	Modified paragraph	Modification summary	Justification
A.02.71		New standard.	
B.			
C.			
D.04.84			
E.06.87			
F.06.88			
G.01.89		Standard amended. Mass added. Classification page numbering modified.	Change of manufacturer
H.09.96		Standard fully amended. D, E, F, r and grip length added in table.	New manufacturer
J.06.99		Tolerances dimensions A, B, C, F and r added.	TF3 WG1 item 09.30

NOTE : Modification to the last standard issue are indicated by a vertical line in the margin.