

### **FUNCTIONAL TEST**

**PFBFA-33-50-01-00/1** Issue D Pages.

10

# SPF, Aircraft System Engineering Department

		A330 MRTT				
Title:						
Cabii	n & Cargo Lights Functio	mai rest				
Summary:						
1 INTRODUCTION		3				
1.1 OBJECT	EVIATIONS	3				
2 APPLICABLE DOCUMENT	TATION	3				
3 REQUIRED EQUIPMENT.	·	<u></u> 3				
- DIGITAL MULTIMETER	<u>)                                    </u>	3				
4 DEFINITIONS		3				
5 PRELIMINARY INSTRUCT	NONS	4				
5.1 TEST PREPARATION	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	4 4 4				
6 TEST EXECUTION		6				
6.2 AVIONICS COMPARTMENT LIG	ESTHTS FUNCTIONAL TESTEST	6				
7 TEST RESULTS		10				
7.2 AVIONICS COMPARTMENT LIG	FUNCTIONAL TEST RESULTS HTS FUNCTIONAL TEST RESULTS	10				
	nent shall be neither used nor complete ADS-CASA Manufacturing Direction.	ely or partially reproduced without				
Prepared by:	Checked by:	Approved by:				
Javier Fernández Martín	Jesús Villasante San Román	Casildo Calderón				
Signature:	ignature:	Signature:				
Date:	Date: Date:					

#### PFBFA-33-50-01-00/1

#### **REVISIONS RECORD**

Issue	Revision Reason	Approved
Date	Chapters, Sections, Affected Pages	Signature
Α	New Issue	Casildo Calderón
10/10/08	All pages	
В	Update procedure	
23/04/09	All page	
С	New distributions on performance	
18/01/10	All page	
D 27/05/10	New distributions on performance  All page	

#### 1 INTRODUCTION

#### 1.1 Object

The aim of this test is to demonstrate the correct operation and functionality of the following lights in ground conditions:

- -Cabin Emergency Lights
- -Cargo and Service Lights:
- -Lower deck cargo compartment
- -Avionics Compartment Lights

### 1.2 List of acronyms and abbreviations

A/C	Aircraft	
CMS	Central Maintenance System	
FWS	Flight Warning System	
GPU	Ground Power Unit	
GTR	Ground Test Requirements	
LGCIU	Landing Gear Control and Interface Unit	
MCO	Mission Coordinator Operator	
MFD	Multi-Function Display / \	
MRTT	Multi Role Transport Vanker     \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	
NVIS	Night Visions Imaging System / \	
TBD	To Be Defined \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	
2 APPLICABLE DOCUMENTATION		

NT-FA-SGU-07026 Lights Functional Test

AMM A330 Aircraft Maintenance Manual (AMM)
AWM A330 Aircraft Wiring Manual (AWM)

24-00-00-861-801 Energize the Aircraft Electrical Circuits from the External Power A
 24-41-00-862-801 De-energize the Aircraft Electrical Circuits from the External Power A

### **3 REQUIRED EQUIPMENT**

- External GPU of 115/200 VAC, 3-phase, 400 Hz.

### Digital Multimeter

#### 4 DEFINITIONS

#### 5 PRELIMINARY INSTRUCTIONS

#### 5.1 Test Preparation

Before performing this test, applicable points of these Grounding and Bounding functional tests must be performed:

- PFAFA-24-00-10-00/1
- PFAFA-24-00-11-00/1
- PFAFA-24-00-12-00/1
- PFAFA-24-00-13-00/1
- PFAFA-24-00-14-00/1
- PFAFA-24-00-15-00/1

On the other hand PFBFA-24-00-01-00/1 and must have been executed.

#### 5.2 Safety Instructions

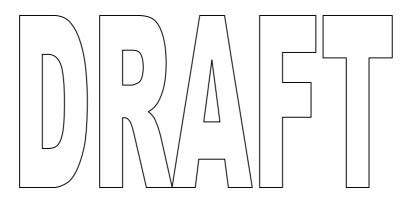
Prior to performing any test, the following requirements must be met:

- Adequate electrical fire, extinguishing equipment shall be available within the aircraft and shall be within calibration / maintenance.
- No other testing shall be executed simultaneously on the aircraft which might interfere with the correct execution of these tests.
- All Operator Safety hazards shall be identified and appropriate clothing, and or precautions shall be taken.
- Check that all control switches, and selectors of the electrical installation are in the OFF position.
- Fuel tanks shall be checked to ensure that they are empty and inerter, (to ensure that there is no risk of explosion), except for tests in which a pre-determined fuel quantity is required. This information shall be recorded on the Pre-Test Requirements Results Sheet below

### 5.3 Preliminary Actions

- All the engines and the APU shall be shut down.
- Batteries will be checked for correct connectivity. They shall also be checked to ensure they are fully charged.

- The wiring continuity tests of the system-under-test shall have been concluded successfully.
- The equipment and components of the system-under-test shall have been properly installed, in accordance with the applicable documentation. They shall be verified as fully operative.



#### **6** TEST EXECUTION.

Every test step has a relevant data sheet to be filled (chapter 7: test date sheets).

6.	1	Cargo	Lights	<b>Functional</b>	Test

6.1.1 Apply procedure 24-41-00-861-801 of AMM: Energize the Aircraft Electrical Circuits from the External Power A.
6.1.2 Apply procedure 33-34-00-710-801 of AMM: Operational Test of the FWD, AFT and BULK Cargo-Compartment Lighting  PASS FAIL COMMENT:
6.1.3 On panel 5005VU, set the switch A1LU to ON and then check that bulk cargo lights go on.
PASS FAIL COMMENT:
6.1.4 On panel 5005VU, set the switch A1LU to OFF then check that bulk cargo lights go of PASS FAIL COMMENT:
6.2 Avionics Compartment Lights Functional Test
6.2.1 Make sure that CBs listed bellow are closed:
FIN PANEL LOCATION DESIGNATION  4LS   722VU   F44  AVNC\$ OUTLET 115V
4LS 722VU F44 HAVNCS OUTLET 115V 12LS 722VU R39 AVNCS COMP LT 2LS 722VU R38 AVNCS OUTLET 28V
6.2.2 On coat stowage, set the AVNCS LT switch 1LS to ON.
6.2.3 In the avionics bay, check that the seven dome lights come on.  PASS FAIL COMMENT:
6.2.4 With a multimeter, check that the output voltage at terminals of the outlet 14LS on th
panel 722VU is 28Vdc.  PASS FAIL COMMENT:
6.2.5 Check that the output voltage at terminals of the outlet 16LS on the right side FR6, in the ceiling is 28Vdc.
PASS FAIL COMMENT:
6.2.6 Check that the output voltage at terminals of the outlet 15LS on the panel 722VU is 115Vac.
PASS FAIL COMMENT:

6.2.7 On avionics bay, set the AVNCS LT switch 5LS to OFF.

6.2.8 Check that the seven dome lights go off.  PASS FAIL COMMENT:
6.3 Cabin Lights Functional Test
6.3.1 Apply procedure 33-21-00-710-801 of AMM: Operational Test of the General Illumination.  PASS FAIL COMMENT:
6.3.2 On the Middle Panel Control Galley, sure that CBs listed bellow are closed:
FIN DESIGNATION  C007 G1 WORKDECK LIGHT  006 G1 GALLEY LIGHT  C106 G2 GALLEY LIGHT  C109 CEILING LIGHT
FIN PANEL LOCATION DESIGNATION  316LG 5001VU C09 LIGHT - CABIN ENTRY FWD
6.3.3 On the Middle Panel Control Galley, turn the CALLEY LIGTHS rotary switch (S402) from OFF to BRT position. Check that the brightness of the galley lights (L401&L402) increases as the switch is turned towards MAX  PASS FAIL COMMENT:  6.3.4 Turn the GALLEY LIGTHS rotary switch (S402) from BRT to DIM position. Check that the brightness of the galley lights (L401&L402) come on moderately bright.  PASS FAIL COMMENT:
6.3.5 Set the switch (S402) to <b>OFF</b> . Check that the brightness of the galley lights (L401&L402) go off.  PASS FAIL COMMENT:
6.3.6 On the Middle Panel Control Galley, turn the GALLEY LIGTHS rotary switch (S001) from <b>OFF to BRT</b> position. Check that the brightness of the galley lights (L004&L005) increases as the switch is turned towards MAX.  PASS FAIL COMMENT:
6.3.7 Turn the GALLEY LIGTHS rotary switch (S001) from <b>BRT to DIM</b> position. Check that the brightness of the galley lights (L004&L005) come on moderately bright.  PASS FAIL COMMENT:
6.3.8 Set the switch (S001) to <b>OFF</b> . Check that the brightness of the galley lights (L004&L005) go off.  PASS FAIL COMMENT:

	ition. Check t	hat the bright	the GALLEY LIGTHS rotary somess of the galley lights (L21) and MAX.	
PASS FAIL	COMMENT:			
			5004) from <b>BRT to DIM</b> posi 13 and L214) come on mode	
6.3.11 Set the switch L212, L213 and L214)  PASS FAIL		<b>F</b> . Check that	the brightness of the galley l	ights (L211,
	ition. Check t	•	the WORKDECK LIGHT rota ness of the galley lights (L00	•
6.3.13 Turn the GALI the brightness of the pass FAIL			5002) from <b>BRT to DIM</b> posi n moderately bright.	ition. Check that
off. PASS FAIL	COMMENT:	ialley, sure tha	HT AFT	
FIN	PANEL	LOCATION	DESIGNATION	
		,	LIGHT - CABIN ENTRY AFT  E GALLEY LIGTHS rotary switalley lights increases as the sw	
6.3.17 Turn the GALI brightness of the galle			rom <b>BRT to DIM</b> position. C ly bright.	heck that the
6.3.18 Set the switch	to <b>OFF</b> . Chec	ck that the brig	ghtness of the galley lights go	o off.

OFF to BRT position. Check that the brightness of the galley lights increases as the switch i turned towards MAX.  PASS FAIL COMMENT:
6.3.20 Turn the GALLEY LIGTHS rotary switch from <b>BRT to DIM</b> position. Check that the brightness of the galley lights come on moderately bright.  PASS FAIL COMMENT:
6.3.21 Set the switch to <b>OFF</b> . Check that the brightness of the galley lights go off.  PASS FAIL COMMENT:
6.3.22 Apply procedure 33-24-00-710-801 of AMM: Operational Test of the Lavatory Lighting.  PASS FAIL COMMENT:
6.3.23 Apply procedure 33-26-00-710-801 of AMM: Operational Test of the Lavatory Lighted Signs.  PASS FAIL COMMENT:
6.3.24 Apply procedure 33-25-00-710-801 of AMM: Operational Test of the Passenger Reading Lights and Cabin Attendant Lights.  PASS FAIL COMMENT:
6.3.25 Apply procedure 33-51-00-710-801 of AMM: Operational Check of the Emergency Light via MCDU. And check that the new emergency lights installed on the airstairs compartment work properly.
PASS   FAIL     COMMENT:

6.3.26 De-energize the Aircraft Electrical Circuits (Ref. Task 24-41-00-862-801).

#### **7 TEST RESULTS**

Test readings have to be logged on the result Tables and any additional observations have to be recorded.

### 7.1 Cargo and Service Lights Functional Test Results

	STEP RESULT (TICK BOX)		CK	COMMENT (IF FAIL)		
STEP			•			
	Operati	onal <sup>-</sup>	Test OK			
6.1.2	PASS		FAIL			
	bulk car	go lig	ghts go	on		
6.1.3	PASS		FAIL			
	bulk car	go lig		off		
6.1.4	PASS		FAIL			
OVERAL		CO	MENTS	5:		
RESULT						
BOX	<b>()</b>	∥				
PASS FAIL		1				
FAIL						
	STEP RESULT (TICK BOX) COMMEN					
				T (IF FAIL)		
STEP						
	Opera	tiona	l Test C	K		
6.1.2	PASS				FAIL	
	bulk cargo lights go on					
6.1.3	PASS				FAIL	
	bulk c	argo	lights go	o off		
6.1.4	PASS				FAIL	
OVER. RESULT	ALL TES		COM	ENT	·S:	
PASS						
FAII						

## 7.2 Avionics Compartment Lights Functional Test Results

STEP	STEP RESULT (TICK BOX)	COMMENT (IF FAIL)
(22	The seven dome lights	s come on
6.2.3	PASS FAIL	
6.2.4	The output voltage at t	terminals of the outlet 14LS on the panel 722VU is 28Vdc
0.2.4	PASS FAIL	
6.2.5	The output voltage at 28Vdc	t terminals of the outlet 16LS on the right side FR6, in the ceiling is
	PASS FAIL	
6.2.6		terminals of the outlet 15LS on the panel 722VU is 115Vac
0.2.0	PASS FAIL	
6.2.8	The seven dome lights	s go off
0.2.0	PASS FAIL	
6.2.9	Functional Test of the	Electrical Outlets and the Avionics Compartment Lighting OK
	PASS FAIL COMENTS:	
PASS FAIL 7.3 Ca	bin Lights Functi	onal Test
STEP	STEP RESULT (TICK BOX)	COMMENT (IF FAIL)
JILI		e General Illumination OK
6.3.1	PASS FAIL	
6.3.3	Check that the brightn	ness of the galley lights increases as the switch is turned towards
	PASS FAIL	
6.3.4	Check that the brightn	ness of the galley lights (L401&L402) come on moderately bright
0.5.4	PASS FAIL	
6.3.5	Check that the brightn	ness of the galley lights (L401&L402) go off.
0.5.5	PASS FAIL	
6.3.6	Check that the brightn turned towards MAX.	ness of the galley lights (L004&L005) increases as the switch is

Check that the brightness of the galley lights (L004&L005) come on moderately bright

Check that the brightness of the galley lights (L004&L005) go off.

PASS

PASS

PASS

6.3.7

6.3.8

**FAIL** 

**FAIL** 

FAIL

	STEP RESULT COMMENT (IF FAIL)
STEP	(TICK BOX)
	Check that the brightness of the galley lights (L211, L212, L213 and L214) increases as
6.3.9	the switch is turned towards MAX.
	PASS FAIL Check that the brightness of the calley lights (1211 1212 1212 and 1214) some on
6.3.10	Check that the brightness of the galley lights (L211, L212, L213 and L214) come on moderately bright.
0.5.10	PASS FAIL
	Check that the brightness of the galley lights (L211, L212, L213 and L214) go off.
6.3.11	PASS FAIL
	Check that the brightness of the galley lights (L006) increases as the switch is turned
6.3.12	towards MAX
	PASS FAIL
6212	Check that the brightness of the galley lights (L006) come on moderately bright.
6.3.13	PASS FAIL
(214	Check that the brightness of the galley lights (L006) go off.
6.3.14	PASS FAIL
	Check that the brightness of the galley lights increases as the switch is turned towards
6.3.16	MAX.
	PASS FAIL
6.3.17	Check that the brightness of the galley lights come on moderately bright.
0.2.17	PASS FAIL \ / \ \
6.3.18	Check that the brightness of the galley lights come on moderately bright.
0.5.10	PASS      FAIL         / / /
	Check that the brightness of the galley lights increases as the switch is turned towards
6.3.19	PASS FAIL V
	Check that the brightness of the galley lights come on moderately bright.
6.3.20	PASS FAIL PASS OF the galley lights come on moderately bright.
	Check that the brightness of the galley lights go off.
6.3.21	PASS FAIL
	Operational Test of the Lavatory Lighting OK
6.3.22	PASS FAIL
0.3.22	
6222	Operational Test of the Lavatory Lighted Signs OK  PASS   FAIL
6.3.23	
6224	Operational Test of the Passenger Reading Lights and Cabin Attendant Lights OK
6.3.24	PASS FAIL
	Emergency Lights test OK
	PASS FAIL
RESULT	L TEST COMENTS:
BOX	
PASS	
FAIL	
IAIL	

IMPORTANT NOTE: Any comments or remarks arisen during test execution shall be written down here and send to Engineering Department. Non-conformities shall be processed according to CASA-1023

NOTE: In Case of NCS, write down its number on Table 7.1

N.C.S Number	Date

Table 7.1

**NOTE:** After this functional test execution, stamp the correspondent operation on the

Production Ord	ęr.							
<b>NOTE:</b> Every	result sheet n	nust be stamp	ed and attac	hed to Produ	ıctio	n Orde	r.	
			$/ \bigwedge \setminus  $		ST	AMP:		
					DA	TE:		
			/ \ \					