
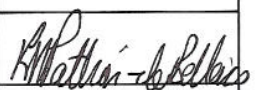
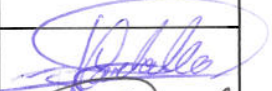



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|    | <b>NOTA TECNICA</b><br><b>TECHNICAL REPORT</b> |                        | Núm.<br>No.                  | NT-FA-SGU-06010   |                  |
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| Departamento<br>Department  |  | Electrical/UCS         |                              | Avión<br>Aircraft A330 MRTT   |                  |
| <b>Título/Title</b><br><br><b>A330-200 MRTT. ATA 24: Electrical System Ground Test</b><br><b>Requirements for Civil Configuration</b>   |  |                        |                              |   |                  |
| <b>Palabras clave/Key words</b><br><br>GTR, A330, MRTT, ELECTRICAL, SYSTEM  |  |                        |                              | <b>Clasificación acceso</b><br>Access class<br><br><b>P1</b>                          |                  |
|   |  |                        |                              | <b>Registro de Revisiones</b><br>Revisions Record<br><br><b>PAG. 2</b>                |                  |
| <b>Resumen/Summary</b><br><br>The object of this Technical Note is to define the requirements for the on ground tests to be performed on the Electrical System in the A330 MRTT, in order to check its proper functioning.  |  |                        |                              |   |                  |
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## REGISTRO DE REVISIONES/REVISIONS RECORD

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## 1. INTRODUCTION

### 1.1 Scope

The object of this Technical Note is to define the requirements for the on ground tests to be performed on the Electrical System in the A330 MRTT in its civil configuration, in order to check its proper functioning.

### 1.2 Applicability

This Technical Note is applicable to A330-200 MRTT aircraft for the RAAF.

### 1.3 Applicable documents and specifications

| Doc Reference   | Title  |
|-----------------|--|
| NT-FA-SGE-05011 | A330-200-MRTT- ECS (ATA21). Ground Test Program Requirements |
| N/A             | A330 AMM Royal Australian Air Force                          |

**Table 1. Documents referenced**

| Electrical principal diagrams reference | Title                          |
|---|--------------------------------|
| ME F252A9000                            | Power outlets general purposes |
| MF F256A7000                            | Power outlets for MEDEVAC      |
| PN F246A1000                            | TR3 distribution               |
| PN F246A1001                            | TR4 distribution               |
| PN F246A1002                            | DC Re-allocable                |
| PN F246A1003                            | DC-Re-allocable 2              |
| PU F243A2000                            | TR3                            |
| PU F243A2001                            | TR4                            |
| PU F243A2002                            | TIE CONTACTOR CONTROL          |
| XA F242A6000                            | Galley shedding modification   |
| XN F245A1000                            | AC distribution for PODS       |
| XN F245A1001                            | AAR power extension            |
| XN F245A1002                            | AAR power extension II         |
| XN F245A1004                            | Generator failure signal       |
| XN F245A1005                            | Console controls               |
| XN F245A1006                            | Console Master Panel           |

**Table 2. Wiring diagrams**

| Modified electrical wiring diagrams reference | Title  |
|---|--|
| 24-22-06                                      | AC Main Generation Gen 2 SWTG & INDG Sh 2/4 Pag 1                            |
| 24-22-07                                      | AC Main Generation Gen 2 SWTG & INDG Sh 2/4 Pag 1                            |
| 24-23-02                                      | AC Auxiliary Gen CTL & INDG Sh 2/4 Pag 1                                     |
| 24-51-01                                      | AC main distribution GLC1  |
| 24-51-04                                      | AC main distribution GLC2  |
| 24-51-05                                      | AC main distribution control   |
| 24-56-01                                      | Galley supply CTL. FWD & MID galley  |
| 25-18-01                                      | Equipment/Furnishings Additional cockpit electrical power. Electrical outlet |

**Table 3. Modified wiring diagrams of green A/C**

#### **1.4 Abbreviations and definitions**

##### **1.4.1 Abbreviations**

|      |                                |
|------|--------------------------------|
| AC   | Alternating current            |
| A/C  | Aircraft                       |
| AAR  | Air to Air Refuelling          |
| AMM  | Aircraft Maintenance Manual    |
| ARC  | Air Refuelling Computer        |
| ARO  | Air Refuelling Operator        |
| BCCS | Boom Computing Control System  |
| C.B. | Circuit Breaker                |
| DC   | Direct current                 |
| EEN  | Electrical Extension Network   |
| MCO  | Mission Coordinator Operator   |
| MFCD | Multi-Function Control Display |
| MFD  | Multi-Function Display         |
| P/B  | Push Button                    |
| SW   | Switch                         |
| TR   | Transformer rectifier          |

## **2. AIRCRAFT AND SYSTEM CONFIGURATION**

Previously to perform the testing of electrical system, it must be checked that the following tests have been performed:

### **2.1 Power supply**

Previously to perform any test, it must be checked that continuity tests of power wires which carry the main electrical power from power sources to bus bars, as well as their return power wires, have been made successfully.

The aircraft shall be supplied by one GPU unless otherwise specified.

In tests described in paragraphs 5.2.1. and 5.2.3. power will be provided by the aircraft generators since engines will be running.

### **2.2 Aircraft environment**

The aircraft shall be on ground. If not specified in the test, all the engines and the APU shall be shut down.

The corresponding system wiring continuity tests shall have been made successfully.

That equipment and components of the corresponding system shall have been properly installed and according to the applicable documentation, and that they are fully operatives.

### **2.3 Systems required to be operational before the test**

Basic aircraft systems will operative before the test.

### **3. TEST EQUIPMENT AND REQUIRED INSTRUMENTATION**

In order to perform the set of tests described in paragraph 5, two external GPUs of 115/200 VAC, 3-phase, 400 Hz (90KVA each one) test equipment is required.

For testing the wiring continuity, and so as to measure the voltage as indicated in the test descriptions, a digital multimeter model Fluke 8060 A or equivalent can be used.

Modified CBMU floppy disk for civil configuration.

In order to monitor the voltages an oscilloscope will be used.

#### **4. PREVIOUS REQUIREMENTS TO TEST**

Prior to perform any test, the following requirements must be met:

1. It shall be checked that adequate means to electrical equipment fire extinguishing are present at the aircraft proximity.
2. For the test which do not need neither the IDGs nor APU, it shall be checked that the fuel tanks are empty and there is no risk of explosion
3. It shall be checked that batteries are connected properly, and that have been recharged to their full capacity recently.
4. It shall be checked that all the control switches and selectors of the electrical installation are in OFF position.

It shall be checked that no other works, which prevent the test right execution, are being performed in the aircraft.



## 5. ELECTRICAL SYSTEM TEST DESCRIPTION

### 5.1 Previous assumptions

TBD

### 5.2 Electrical system tests descriptions

The modification of ATA 24 electrical system affects installation of AC and DC distribution, although in the civil configuration DC generation, operation, control and monitoring of Electrical Extension Network, EEN, will not be operative. Galley shedding will be the same as in the green A/C and new TR3 and TR4 will be de-energized.

Before performing the tests related to ATA24, ensure that the C.B. listed below are OPEN

| FIN    | Designation            | Panel       | Location |
|--------|------------------------|-------------|----------|
| A1ME   | POWER OUTLETS BUSINESS | 5001VE      | TBA      |
| A7ME   | OUTLETS CTL C.B.       | 5001VE      | TBA      |
| A1MF   | POWER OUTLETS MEDEVAC  | 5001VE      | TBA      |
| A5MF   | MEDEVAC OUT CLT        | 5001VE      | TBA      |
| A2PU   | TR4 SPLY               | 715VU (TBC) | TBA      |
| A6PU   | TR3 SPLY               | 715VU (TBC) | TBA      |
| A9PU   | TR3 MONG               | 722VU (TBC) | TBA      |
| A11PU  | TR4 MONG               | 721VU (TBC) | TBA      |
| A5XN   | A6XN CB                | 722VU (TBC) | TBA      |
| A13XN  | A4XP CB                | 722VU (TBC) | TBA      |
| A26XN  | HVPS1                  | 721VU (TBC) | TBA      |
| A27XN  | HVPS2                  | 721VU (TBC) | TBA      |
| A28XN  | A7XP CB                | 721VU (TBC) | TBA      |
| A29XN  | HVPS3                  | 722VU (TBC) | TBA      |
| A30XN  | HVPS4                  | 722VU (TBC) | TBA      |
| A31XN  | A8XP CB                | 722VU (TBC) | TBA      |
| A48XN  | A5XP CB                | 721VU (TBC) | TBA      |
| A54XN  | A3XP CB                | 721VU (TBC) | TBA      |
| A8UZ   | AUDIO EIRA1/LA1        | 742VU       | TBA      |
| A9UZ1  | AUDIO CAPT/FO          | 742VU       | TBA      |
| A9UZ7  | AUDIO DAMU             | 742VU       | TBA      |
| A9UZ5  | AUDIO V/UHF1           | 742VU       | TBA      |
| A9UZ10 | AUDIO SCIU2/3          | 742VU       | TBA      |
| A20UR1 | RMS1                   | 742VU       | TBA      |
| A2SH1  | IFF 1                  | 742VU       | TBA      |
| A4UH1  | RT1                    | 742VU       | TBA      |
| A3UV   | Control Unit           | 742VU       | TBA      |
| A4UV1  | RT V/UHF1              | 742VU       | TBA      |

#### 5.2.1 Electrical system general test

**WARNING:** Before power is supplied to the aircraft, make certain that electrical circuits upon which work is in progress are isolated.

| Number | Action   | Expected result                   |
|--------|--|-----------------------------------|
| 000    | Apply task 24-41-00-861-801 of AMM24-00-00 (page 501: Energisation of the aircraft from External Power Receptacle.   | Those described in the AMM.       |
| 001    | Measure AC power: voltage and current in the following busbars: <ul style="list-style-type: none"> <li>Busbar A3XP, A5XP, A7XP, placed in panel 721VU</li> </ul> | There is no power in the busbars. |

|     |   |   |
|-----|---|---|
|     | <ul style="list-style-type: none"> <li>Busbar A4XP, A6XP, A8XP placed in panel 722VU,</li> </ul>  |   |
| 002 | <p>Measure DC power: voltage and current in the following busbars:</p> <ul style="list-style-type: none"> <li>Busbar A1PP, placed in panel 721VU, where the C.B.-A1PN (DC A7PP C.B.) is placed</li> <li>Busbar A2PP, placed in panel 722VU, where the C.B.-A25PN (DC A8PP C.B.) is placed</li> <li>Busbar A100PP, placed in panel 721VU, where the C.B.-A5PN (DC A3PP C.B.) is placed</li> <li>Busbar A200PP, placed in panel 722VU, where the C.B.-A18PN (DC A4PP C.B.) is placed</li> </ul> | There is no power in the busbars.   |
| 003 | Do the EIS start procedure (EWD DU, SD DU only) (Ref. TASK 31-60-00-860-801).   | Those described in the AMM.   |
| 004 | On the ECAM control panel, push the EL/AC key   | <p>ELEC AC page comes into view in the SD.</p> <p>No indication of TR3 and TR4 is displayed</p>                 |
| 005 | On the ECAM control panel, push the EL/DC key   | <p>ELEC DC page comes into view in the SD.</p> <p>No indication of TR3 and TR4 and new busbars is displayed</p> |
| 006 | On the MCDU, get the SYSTEM REPORT/TEST ELEC:DC page (Ref. TASK 45-10-00-860-808).  |   |
| 007 | Perform subtask 24-00-00-710-063 so as to check the A/C energization with the batteries 1 and 2   | Those described in the AMM  |
| 008 | <p>Measure AC power: voltage and current in the following busbars:</p> <ul style="list-style-type: none"> <li>Busbar A3XP, A5XP, A7XP, placed in panel 721VU</li> <li>Busbar A4XP, A6XP, A8XP placed in panel 722VU,</li> </ul>   | There is no power in the busbars.   |
| 009 | <p>Measure DC power: voltage and current in the following busbars:</p> <ul style="list-style-type: none"> <li>Busbar A1PP, placed in panel 721VU, where the C.B.-A1PN (DC A7PP C.B.) is placed</li> <li>Busbar A2PP, placed in panel 722VU, where the C.B.-A25PN (DC A8PP C.B.) is placed</li> <li>Busbar A100PP, placed in panel 721VU, where the C.B.-A5PN (DC A3PP C.B.) is placed</li> <li>Busbar A200PP, placed in panel 722VU, where the C.B.-A18PN (DC A4PP C.B.) is placed</li> </ul> | There is no power in the busbars.   |
| 010 | Start the APU (Ref. TASK 49-00-00-860-801).   | Those described in the AMM  |
| 011 | Start the engines (Ref. TASK 71-00-00-860-808).   | Those described in the AMM  |
| 012 | On the ELEC control panel 235VU, release the GEN1, GEN2 and APU GEN pushbutton switches.  | Those described in the AMM  |
| 013 | Perform subtask 24-00-00-710-070 so as to perform the Generators Switching Test   | Those described in the AMM  |
| 014 | <p>Measure AC power: voltage and current in the following busbars:</p> <ul style="list-style-type: none"> <li>Busbar A3XP, A5XP, A7XP, placed in panel 721VU</li> <li>Busbar A4XP, A6XP, A8XP placed in panel 722VU,</li> </ul>   | There is no power in the busbars.   |

|     |  |                                   |
|-----|--|-----------------------------------|
| 015 | Measure DC power: voltage and current in the following busbars: <ul style="list-style-type: none"> <li>Busbar A1PP, placed in panel 721VU, where the C.B.-A1PN (DC A7PP C.B.) is placed</li> <li>Busbar A2PP, placed in panel 722VU, where the C.B.-A25PN (DC A8PP C.B.) is placed</li> <li>Busbar A100PP, placed in panel 721VU, where the C.B.-A5PN (DC A3PP C.B.) is placed</li> <li>Busbar A200PP, placed in panel 722VU, where the C.B.-A18PN (DC A4PP C.B.) is placed</li> </ul> | There is no power in the busbars. |
| 016 | Stop the engines (Ref. TASK 71-00-00-860-809   |                                   |
| 017 | Stop the APU (Ref. TASK 49-00-00-860-802).   |                                   |
| 018 | Do the EIS stop procedure (Ref. TASK 31-60-00-860-802  |                                   |
| 019 | De-energize the aircraft electrical  |                                   |

### 5.2.2 A/C Galleys shedding logic

**WARNING:** Before power is supplied to the aircraft, make certain that electrical circuits upon which work is in progress are isolated.

| Number | Action   | Expected result   |
|--------|--|---|
| 000    | Start the engines (Ref. TASK 71-00-00-860-808).  | Those described in the AMM  |
| 001    | In the avionics compartment, on the AC/DC main power center 710VU:<br>- make sure that the MC system RCCBs are OPEN (green window) but not RCCB 23MC (red window). |   |
| 002    | On the ELEC control panel 235VU:<br>- push the GEN1 pushbutton switch<br>- release the GEN2 pushbutton switch.   | On the ELEC control panel 235VU:<br>- the OFF legend of the GEN2 pushbutton switch comes on.<br><br>On the AC/DC main power center 710VU:<br>- the MC system RCCBs are OPEN (green window) but not RCCB 111MC (red window). |
| 003    | Measure voltage in busbar 115XP  | The busbar is energised   |
| 004    | On the ELEC control panel 235VU:<br>- release the COMMERCIAL pushbutton switch.  | On the ELEC control panel 235VU:<br>- the OFF legend of the COMMERCIAL pushbutton switch comes on.<br><br>On the AC/DC main power center 710VU:<br>- the MC system RCCBs are OPEN (green window).                           |
| 005    | Measure voltage in busbar 115XP  | The busbar is not energised   |
| 006    | Stop the engines (Ref. TASK 71-00-00-860-809)  |   |

### 5.2.3 C/B monitoring function

For the realization of this test, the CBMU shall have been uploaded with the floppy disk containing the civil configuration.

| Number | Action  | Expected result            |
|--------|---|----------------------------|
| 000    | Energize the aircraft electrical circuits<br>(Ref. TASK 24-41-00-861-801)   | Those described in the AMM |
| 001    | Make sure that this(these) circuit breaker(s) is(are) closed:<br>-----<br>PANEL DESIGNATION FIN LOCATION<br>-----<br>721VU DATA LOADER 3TD L13<br>721VU DLS/DLRB SPLY 27TD S20<br>721VU L/G SAFETY VLV 3GA S12<br>721VU CMC 1 SWTG 4TM1 U07<br>721VU CBMU 2XD X05<br>722VU MCDU 2 7CA2 C47<br>722VU CMC 2 3TM2 D45<br>722VU LGCIU 2 2GA U38<br>722VU CMC 2 SWTG 4TM2 W40<br>742VU LGCIU 1 1GA L63<br>742VU CMC 1 3TM1 N72<br>742VU MCDU 3 7CA3 N71<br>742VU MCDU 1 7CA1 Q61 |                            |
| 002    | Perform Subtask 24-53-00-860-056  |                            |
| 003    | Perform subtask 24-53-00-970-052 for the uploading of the CBMU Database (using the civil configuration floppy disk)   | Those described in the AMM |
| 004    | Ensure that no error message appears on the SD C.B. page  | Those described in the AMM |
| 005    | Perform subtask 24-53-00-280-052 to do a check of the Reference of the Data Loaded into the CBMU  | Those described in the AMM |
| 006    | Perform Subtask 24-53-00-860-057 so as to recover initial configuration   | Those described in the AMM |
| 007    | De-energize the aircraft electrical circuits<br>(Ref. TASK 24-41-00-862-801).   | Those described in the AMM |

### 5.2.4 Airstairs Functioning on batteries

**WARNING:** Before power is supplied to the aircraft, make certain that electrical circuits upon which work is in progress are isolated.

| Number | Action   | Expected result  |
|--------|--|--|
| 000    | Ensure that the A/C is de-energized and that the batteries 1 and 2 are charged at 80% of their capacity. |  |
| 001    | Push BAT1, and BAT2 pushbutton switches  | ON SD:<br>BAT1 and BAT2 are displayed in white normally (situation expected),<br>- in amber when the battery is faulty, as sensed by the System Data Analog Concentrator (SDAC). |

|     |  |   |
|-----|--|---|
|     |  | DC BAT busbar:<br>- in green normally,<br>- in amber if there is no voltage on the busbar 3PP,<br>- replaced by amber XX when busbar 3PP status information is not available from Electrical Contactor Management Unit 1 (ECMU1) or the Battery Charge Limiter (BCL). |
| 002 | Record during all this test the voltage values of batteries by using an oscilloscope.        |   |
| 003 | Ensure that the C.B. of the Airstairs A1NS, A2NS and A3NS located on 5001VE panel are closed |   |
| 004 | Perform a cycle of extension by operating the controls on the AIRSTAIR CONTROL PANEL.        | Airstairs will be able to be extended normally  |
| 005 | Switch on the airstair lights by using the controls on the AIRSTAIR CONTROL PANEL            | Airstairs lights on   |
| 006 | Switch off the airstair lights by using the controls on the AIRSTAIR CONTROL PANEL           | Airstairs lights off  |
| 007 | Perform a cycle of extension by operating the controls on the AIRSTAIR CONTROL PANEL.        | Airstairs will be able to be retracted normally   |
| 008 | Release BAT1, and BAT2 pushbutton switches   | All indications on SD goes off.   |

### 5.2.5 Battery Discharge Warning Test

| AUDIBLE WARNING TEST (BATTERIES SELECTED WITH AIRCRAFT SHUT-DOWN)  |  |            |      |             |      |
|--|--|------------|------|-------------|------|
| 1  | On ground, the aircraft shall be de-energised (ground power unit disconnected and generators not running), |            |      |             |      |
| 2  | Batteries (if not already connected) will be connected to the aircraft                                     |            |      |             |      |
| 3  | Depress battery pushbutton switches  |            |      |             |      |
| 4  | The operator shall confirm that the audible warning horn is activated on the flight – deck.                |            |      |             |      |
| 5  | Release the battery pushbutton switches  |            |      |             |      |
| 6  | The operator shall confirm that the audible warning horn is no longer activated                            |            |      |             |      |
| SUCCESS CRITERIA:  |  |            |      |             |      |
| The audible warning signal must automatically activate in the flight deck when the aircraft is in shut – down mode and the battery pushbuttons are depressed. The audible warning shall automatically de-activate when the batteries are disconnected. |  |            |      |             |      |
| RESULTS:   |  | WARNING ON |      | WARNING OFF |      |
|  |  | PASS       | FAIL | PASS        | FAIL |
| IN SHUT DOWN – BATTERIES CONNECTED   |  |            |      | N/A         | N/A  |
| IN SHUT DOWN – BATTERIES DISCONNECTED  |  | N/A        | N/A  |             |      |

COMMENTS:

#### 5.2.6 Cockpit Power Outlets functionality

Procedure to follow is described in document TBD.