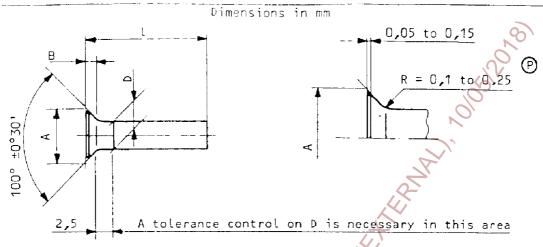
## **SAIRBUS INDUSTRIE**

STANDARDS MANUAL



NOMINAL	PART NO.		5	P	В	
DIAMETER	IDENTIFICATION	max.	min.	max.	min.	
1,6	L 21217-016	1,65	1,55	3	2,79	0,6
2,4	L 21217-024	2,46	2,36	4,65	4,45	0,9
3,2	L 21217-032	3,25	3,15	5,81	5,61	1,1
3,6	L 21217-036	3,65	3,55	6,66	6,46	1,25
4	L 21217-040	4,04	3,94	7,37	7,17	1,4
4,8	L 21217-048	4,83	4,73	9,07	8,87	1,8
5,6	L 21217-056	5,63	5,53	10,64	10,44	2,1
6,4	L 21217-064	6,43	6,33	12,19	11,99	2,4
8	L 21217-080	8	7,90	14,43	14,23	2,7
9,6	L 21217-096	9,60	9,50	17,50	17,50	3,4

## PART NO. IDENTIFICATION:

L 21 217 - 032 - 012 - DJC = NSA5412, 100°CSK head, 0 3,2; length L = 12, aluminum alloy AU2G

PROCUREMENT SPECIFICATION: IGC 04.45.100

Approved	Title	Classification
AIRBUS-INDUSTRIE	RIVET - 100° COUNTERSUNK HEAD	
	ALUMINUM ALLOY	NSA5412
	Issue: 09/74 Revision: (P) 06/84	Page 01 of 02

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## SAIRBUS INDUSTRIE

## MANUAL MANUAL

NOMI- NAL	LENGTH L												0									
Ø		4	5	6	7	ξ_	9	15	12	1.5.	18	20	22	25	28	32	35	40	45	50	55	60
1,6		+	+	+	+	+-			+					İ							5	-
2,4			+	+	+	+-	-j-	<b>→</b> -	+											6		
3,2				+	+	+-	4-	-+-	+	+											<b>—</b>	
3,6						-+-		+-	+	+	+	+		<u> </u>								
4	-					+-	+	+-	+	+	+	+						1	Y			<u> </u>
4,8								+	+	+	+	+	+	+	+			0				
5,6								+	+	+	+	+	+	+	+	+	+2	4				
6,4						-			+	+	+	+	+	+	+	+	+	+	+	+		
8									+	+	+	+	+	+	+	+.<	7	+	+	+	+	
9,6											+	+	+	+	+	±	+	+	+	+	+	+

UTILIZATION	MATERIAL	CODE	PROTECTION	MAR	KING COLOR	MINIMUM SHEAR STRENGTH
Ø 1,6 to 3,6	A-U2G	DCJ	Alodine	Per	Alodine	h bar 18
Ø4 to 9,6	A-U4G	DEJ	1200	L21-207	1200	25,5

NOTE: Tolerances: Concentricity of the conical area of the head in relation to the shank: 0,25 (total comparator reading)

Maximum head inclination axis = 0°30'

: If necessary, th production division may ask for  $\ensuremath{\mathsf{mm}}$  lengths not listed above.

Classification NSA5412

P 06/84

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