



AIRCRAFT MAINTENANCE MANUAL

HIGHLIGHTS

REVISION NO. 75 Jun 01/15

Pages which have been revised are outlined below, together with the Highlights of the Revision

CH/SE/SU C PAGES	REASON FOR CHANGE	EFFECTIVITY
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CHAPTER 11

L.E.P. 1- 3	Revised to Reflect this revision indicating new, revised, and/or deleted pages
T. OF C. 1	Revised to reflect this revision
11-00-00	Minor additions and amplification
1, 3-	DELETED PLACARD AND MARKING DESCRIPTIONS DUE
4, 7-	TO REDUNDANCY WITH OTHER MANUALS. FOR
15, 17-	PROCURABLE PLACARDS, REFER TO IPC. FOR
18	MARKINGS, REFER TO ENGINEERING DRAWINGS.
11-20-00	Mod.2968M8171 removed
1, 7	No definition
	Mod.7416S8335 removed
	KEEL BEAM - STINGER CUTOUT MODIFICATION
	Minor additions and amplification
	DELETED PLACARD AND MARKING DESCRIPTIONS DUE
	TO REDUNDANCY WITH OTHER MANUALS. FOR
	PROCURABLE PLACARDS, REFER TO IPC. FOR
	MARKINGS, REFER TO ENGINEERING DRAWINGS.
11-21-21	Topic cancelled
1- 3	
11-21-24	Topic cancelled
1- 2	
11-21-27	Topic cancelled
1- 3	
11-21-28	Topic cancelled
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11-21-29	Topic cancelled
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11-21-31	Topic cancelled
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11-21-32 1- 4	Topic cancelled	
11-21-34 1- 2	Topic cancelled	
11-21-35 1- 2	Topic cancelled	
11-21-38 1- 11	Topic cancelled	
11-21-52 1- 2	Effectivity updated at the bottom of the page Mod.0001X0567 removed TECHNICAL PUBLICATION-BASIC MODIFICATION. Mod.5512S6431 removed PLACARDS AND MARKINGS - ADD EXTERIOR MARKINGS IN FRENCH ON PAX CREW DOORS AND EMERGENCY EXITS. SB 52-2039 01 removed DOORS - PASSENGER/CREW AND CARGO COMPARTMENT DOORS - INTRODUCE RESIDUAL PRESSURE WARNING S YSTEM	
11-21-53 1- 4	Topic cancelled	
11-21-54 1- 2	Topic cancelled	
11-22-32 1- 19	Topic cancelled	
11-23-00 1	Topic cancelled	
11-23-27 1- 4	Topic cancelled	
11-23-28 1- 4	Topic cancelled	
11-23-29 1- 4	Topic cancelled	
11-23-57 1- 3	Topic cancelled	



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11-24-26 1- 3	Topic cancelled	
11-24-71 01 1- 14	Topic cancelled	
11-25-00 1	Topic cancelled	
11-25-27 1- 2	Topic cancelled	
11-25-28 1- 2	Topic cancelled	
11-25-55 1- 4	Topic cancelled	
11-31-00 1	Topic cancelled	
11-31-11 1- 7	Topic cancelled	
11-31-21 1- 2	Topic cancelled	
11-32-11 1- 2	Topic cancelled	
11-32-25 1- 12	Effectivity updated at the bottom of the page Mod.0001X0057 removed TECHNICAL PUBLICATION-BASIC MODIFICATION. Mod.5391D4510 removed EQUIPMENT/FURNISHINGS - PAX COMPARTMENT - INSTALL A THREE CLASS CABIN LAYOUT Mod.7226D6487 removed EQUIPMENT/FURNISHINGS - PAX COMPARTMENT - INSTALL A MIXED CLASS CABIN LAYOUT FOR OS2 VERSION Mod.8756D8989 removed EQUIPMENT/FURNISHINGS -PAX COMPARTMENT- MODIFY FIRST AID KIT PLACARD - SB 25-2137 removed No definition SB 25-2155 01 removed EQUIPMENT/FURNISHINGS - PASSENGER COMPARTMENT	



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- INSTALL PLACARDS ON DOOR OF LAVATORY A		
11-32-52 1- 9	Topic cancelled	
11-33-27 1- 3	Topic cancelled	
11-33-35 1- 2	Topic cancelled	
11-34-29 1- 5	Topic cancelled	
11-35-25 1- 15	Topic cancelled	
11-36-35 1- 21	Topic cancelled	



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CHAPTER 11

PLACARDS AND MARKING

LIST OF EFFECTIVE PAGES

N, R or D indicates pages which are New, Revised or Deleted respectively
Remove and insert the affected pages and complete the Record of Revisions and
the Record of Temporary Revisions as necessary

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CHAPTER 11

PLACARDS AND MARKING

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R <u>INTERIOR PLACARDS AND MARKINGS</u>	<u>11-32-25</u>			
R Equipment/Furnishings			1	401-401,404-500,
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<u>AND 311/314</u>				
General			1	ALL



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PLACARDS AND MARKINGS - GENERAL

1. General

R This chapter gives information and maintenance procedures related to
R placards and markings.
R Information about placards and the description and location of the markings
R are available from the sources that follow:
R - All placards and markings that are installed on the aircraft at the time
R of delivery are in e-drawing on Airbus World.
R - Procurable Airbus-proprietary placards and markings are available in the
R Illustrated Parts Catalog (IPC).
R - Placards and Markings that are necessary for EASA Type Certification are
R given in the document "A3XX EASA required placards and marking". This
R document is available on Airbus World.
R **NOTE** : The name of the EASA document is different for different aircraft.
R For the A310:
R A310 - EASA required Placards and Markings.
R For the A300-600:
R A300-600 - EASA required Placards and Markings.
R - Maintenance Procedures for removal and installation of placards and
R markings are available in the Aircraft Maintenance Manual (AMM).

2. Labels

There are three types of labels:

A. General

- (1) Standard type No.1 label
- (2) Standard type No.2 label
- (3) FOTOFOIL type No.3

Standard No.1 and 2 labels are in plastic material with white letters on black matt finish.

Type No.3 labels are in 0.076 mm (0.002 in.) metal foil for use in skydrol zones with white letters on black matt finish.

B. Dimensions

(Ref. Fig. 001)

3. Label Replacement

Label replacement according to type and purpose is dealt with below.

- Decals
- Nameplates (For example on circuit breaker panel)
- Identification bands on metal lines
- Labels on heat resistant ducting
- Labels on laminations
- ESSO labels
- SSO (SCOTCHCAL) labels
- FOTOFOIL labels
- BSB (DUROFIX) labels

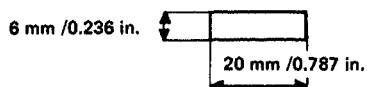
EFFECTIVITY: ALL

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(a) CODE A FOR ELECTRICAL IDENTIFICATION IN BOXES AND PANELS

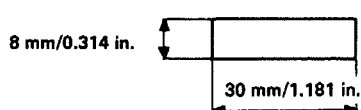


HEIGHT OF LETTERS 3.2 mm / 0.125 in.

EXAMPLE

20 FV 2

(b) CODE B FOR ELECTRICAL IDENTIFICATION AWAY FROM BOXES OR PANELS

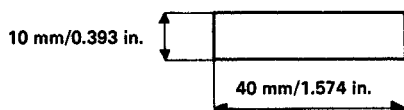


HEIGHT OF LETTERS 4 mm / 0.157 in.

EXAMPLE

110 PP

(c) CODE C FOR IDENTIFICATION ON RACKS, BOXES AND PANELS

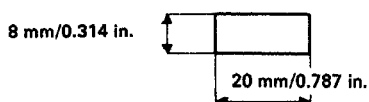


HEIGHT OF LETTERS 6.4 mm / 0.251 in.

EXAMPLE

120 VU

(d) CODE D FOR IDENTIFICATION OF HYDRAULIC SYSTEM COMPONENTS

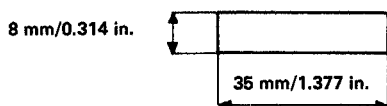


HEIGHT OF LETTERS 4 mm / 0.157 in.

EXAMPLE

1221

(e) CODE E FOR FUNCTIONAL DESCRIPTION OF EQUIPMENT

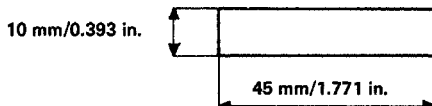


HEIGHT OF LETTERS 3.2 mm / 0.125 in.

EXAMPLE

HAS 1

(f) CODE F FOR FUNCTIONAL DESCRIPTION OF EQUIPMENT

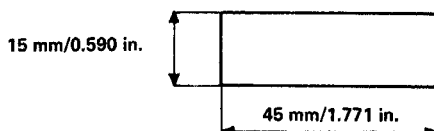


HEIGHT OF LETTERS 3.2 mm / 0.125 in.

EXAMPLE

PUMP 1
AUX PWR - GRN

(g) CODE G FOR FUNCTIONAL DESCRIPTION OF EQUIPMENT



HEIGHT OF LETTERS 3.2 mm / 0.125 in.

EXAMPLE

CONTACTOR
FLT GND BYS 6 PP
FROM EXT PWR TR

BM5 11 00 00 0 AAMO - 17

Dimensions of Labels
Figure 001

EFFECTIVITY: ALL

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- DISA (SUPRAFIX) labels
- Metal identification plates
- Labels on landing gear
- Cabin placards

NOTE : 1. This list is not restrictive
2. Installation or replacement of labels or instruction placards attached by various types of threaded fasteners or rivets are not dealt with below since no special procedure is involved.

A. Labels removal

WARNING : USE SOLVANTS/CLEANING AGENTS, SEALANTS AND OTHER SPECIAL MATERIALS ONLY WITH A GOOD SUPPLY OF AIR.
OBEY THE MANUFACTURERS INSTRUCTIONS.
PUT ON PROTECTIVE CLOTHING.
DO NOT GET THEM IN YOUR MOUTH.
DO NOT SMOKE.
DO NOT BREATHE THE GAS.
THESE MATERIALS ARE POISONOUS, FLAMMABLE AND SKIN IRRITANT.
GET MEDICAL HELP IF YOUR SKIN OR EYES BECOME IRRITATED.

(1) Equipment and Materials

ITEM	DESIGNATION
(1)Material No. 19-003	USA AMS 3819 LINT-FREE COTTON CLOTH (Ref. 20-31-00)
(2)Material No. 19-011	SCOTCH BRITE PADS (Ref. 20-31-00) Abrasive cloth, grade 240

(2) Procedure

(a) Job set-up

- 1 Get access to the area where you must remove the decal.

(b) Removal

1 Stripping :

- Apply masking tape or masking paper on the area adjacent to the decal location.
- Rub the marking surface with CLEANING AGENTS (Material No. 19-011) to remove the varnish.
- Rub the marking surface with Abrasive cloth, grade 240.
- Clean the rubbed area with CLEANING AGENTS (Material No. 19-003).

2 Painting :

- Apply paint where necessary (Ref. TASK51-75-10, P. Block 801).

(c) Close-up

- 1 Make sure that the work area is clean and clear of tool(s) and other items.

B. Cabin placards removal

WARNING : USE SOLVANTS/CLEANING AGENTS, SEALANTS AND OTHER SPECIAL MATERIALS ONLY WITH A GOOD SUPPLY OF AIR.
OBEY THE MANUFACTURERS INSTRUCTIONS.
PUT ON PROTECTIVE CLOTHING.

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DO NOT GET THEM IN YOUR MOUTH.
DO NOT SMOKE.
DO NOT BREATHE THE GAS.
THESE MATERIALS ARE POISONOUS, FLAMMABLE AND SKIN IRRITANT.
GET MEDICAL HELP IF YOUR SKIN OR EYES BECOME IRRITATED.

(1) Equipment and Materials

ITEM	DESIGNATION
(1) Material No. 19-003	USA AMS 3819 LINT-FREE COTTON CLOTH (Ref. 20-31-00)
(2) Material No. 11-002	USA MIL-PRF-680 DRY CLEANING SOLVENT (VARSOL/WHITE SPIRIT) (Ref. 20-31-00)

(2) Procedure

(a) Job set-up

- 1 Get access to the area where you must remove the decal.

(b) Removal

- 1 Removal of the Placard

CAUTION : DO NOT USE A METAL SCRAPER TO REMOVE THE UNWANTED MATERIAL. A METAL SCRAPER CAN CAUSE DAMAGE TO THE SURFACE OF THE COMPONENT.

Remove the placard with a plastic scraper.

- 2 Cleaning

Remove unwanted glue with CLEANING AGENTS (Material No. 19-003) soaked with CLEANING AGENTS (Material No. 11-002) then thoroughly dry out.

(c) Close-up

- 1 Make sure that the work area is clean and clear of tool(s) and other items.

C. Decals

(1) Application over even or irregular surfaces (Ref. Fig. 002, 003)

NOTE : To prevent scribe marks on the aircraft skin, use scissors or a cutter with a plate between the film and the aircraft skin (0.6 mm (0.0236 in.) thick minimum with metal and 2 mm (0.0787 in.) thick minimum with hard plastic).
You can also use a couppy cutter or spare blades.

(a) Decals applied over a joint between two surfaces which move with respect to each other.

- 1 With gaps of 0.1 in. and greater, cut the decal at the center of the gap and wrap the decal around both edges. See Method A.
- 2 With gaps of less than 0.1 in., cut the decal flush with the front or upper edge of the joint and wrap the decal around the rear or lower edge. See Method B.

(b) Decals applied across lap joints

- 1 The decal, when it is applied, is wrapped smoothly and continuously around the edge of the lap joint. See Method C (preferred method).

(c) Decals applied to exterior emergency exit handles. See Method E.

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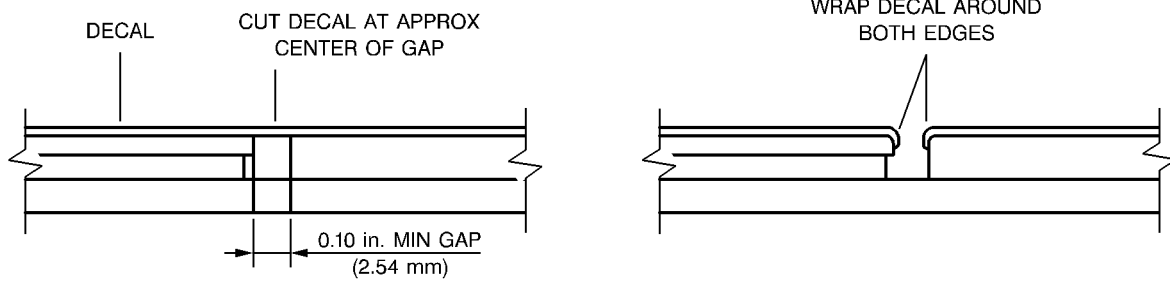
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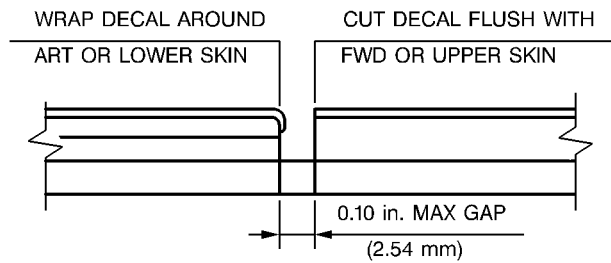
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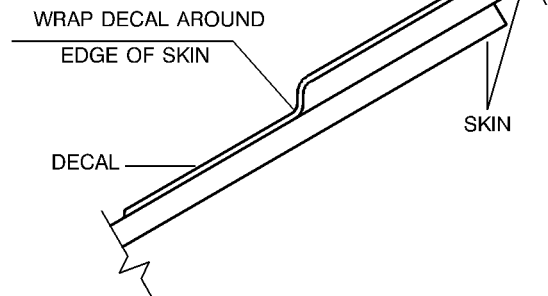
METHOD A



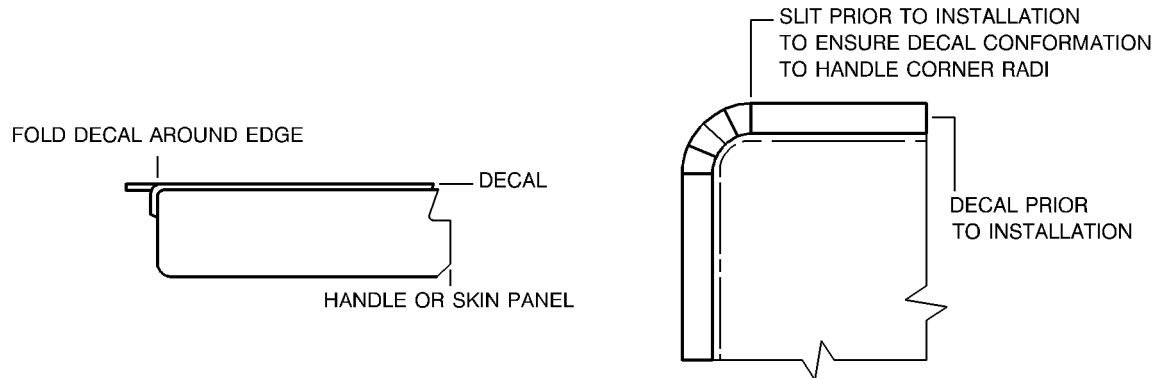
METHOD B



METHOD C



METHOD E



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Application of Decals
Figure 002

EFFECTIVITY: ALL

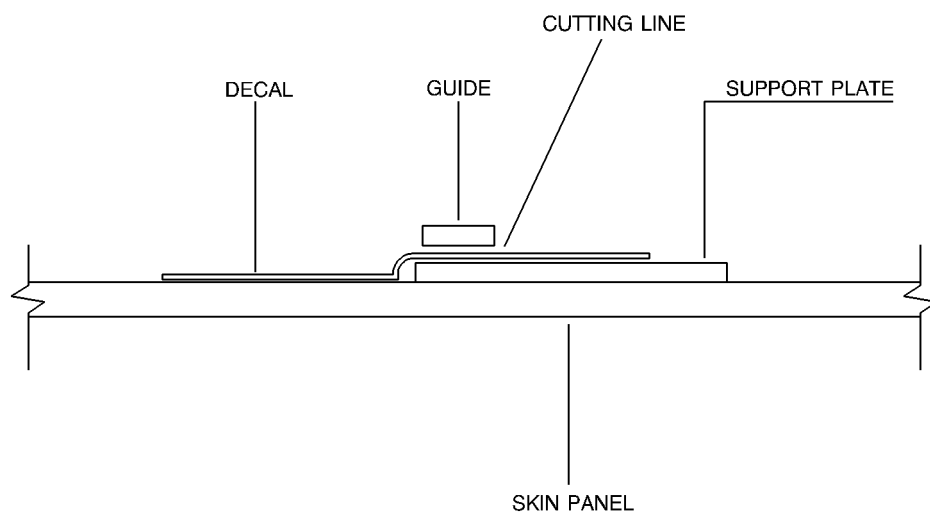
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Application of Decals
Figure 003

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- 1 Before removing the backing paper, place the decal on the handle and slit the decal overlap around each rounded corner.
- 2 Remove the backing paper and apply the decal, pressing the overlap around the edges of the handle.
- (d) Cut decals, except pressure sensitive Polyester, around the heads of fasteners on removable panels and punch the decal into the recessed slot. Cut and remove an area of film, of pressure sensitive polyester decals the approximate size of a protruding-head rivet or fastener. Press the decal film firmly in place around the rivet or fastener. Allow the adhesive to cure for 1/2 hour before sealing edges.
- (e) Puncture the decal film, with a sharp pointed instrument, at each rivet, of decals applied over pressurized areas.

D. Placards on Panels

(1) General

These are SPRINT 639 self-adhesive placards affixed to Plexiglas surfaces.

(2) Equipment and Materials

ITEM	DESIGNATION
(1) Material No. 11-002	Cleaning Agents (Ref. 20-31-00)

(3) Procedure

(a) Job set-up

- 1 Clean and degrease Plexiglas surface to which placard is to be affixed, using Material No.11-002 then thoroughly dry out.
- 2 Any drilling of holes or trimming of placard called for shall be performed prior to installation

(b) Installation

- 1 Starting at one end, peel off the protective backing paper over 1 cm (0.4 in.) approx. and fold back.
 - 2 Affix peeled end to Plexiglas and gradually remove backing paper while pressing down the placard on to the Plexiglas.
 - 3 Carefully smooth out placard working from the center outwards.
- NOTE** : Do not soil adhesive contact surface of placard, refrain from fingering that surface.

E. Identification Bands on Metal Lines

(1) Equipment and Materials

ITEM	DESIGNATION
(a) Material No. 11-003	Cleaning Agents (Ref. 20-31-00)
(b) Material No. 11-004	Cleaning Agents (Ref. 20-31-00)
(c) Material No. 16-003	Structure Paints (Ref. 20-31-00)

(2) Procedure

(a) Job set-up

- 1 Clean surface to which band is to be affixed using Material No.11-004 or alternatively Material No.11-003 then thoroughly dry out.

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- 2 Band must be approximately 5 mm (0.2 in.) longer than circumference of metal line.
- (b) Installation
 - 1 Remove backing paper.
 - 2 Affix band by evenly unrolling and gradually smoothing out to prevent formation of air bubbles.
 - 3 Overlap band ends and smooth out.
- (c) Protective finish

Apply two coats of Material No.16-003 to band, overlapping edge of band by 1 cm (0.4 in.) approx. using a soft hair brush.

NOTE : In the event that Material No.16-003 protective finish becomes damaged, two coats of Material No.16-016 shall be applied to prevent attack of adhesive by fluid (e.g. hydraulic fluid) and subsequent separation of band.

If film of material No.16-003 is excessively damaged, replace band and renew protective finish.

F. Labels on Heat Resistant Ducting

(1) Equipment and Materials

ITEM	DESIGNATION
(a) Material No. 08-004	Bonding and Adhesive Compounds (Ref. 20-31-00)
(b) Material No. 11-004	Cleaning Agents (Ref. 20-31-00)

(2) Procedure

(a) Job set-up

- 1 Degrease and clean surface to which label is to be affixed using Material No.11-004, then thoroughly dry out.

(b) Installation

- 1 Label to be affixed to fabric impregnated with silicone synthetic rubber.

Affix label with Material No.08-004 as per Vendor instructions.
- 2 Label to be affixed to fabric impregnated with Viton synthetic rubber.
 - Material No.08-004 shall be applied only after Viton coating has been treated with a bond coat comprising MB primer of the same composition.
 - Primer must be left to dry for 30 minutes prior to affixing label.

G. Labels on Laminated Tubing

(1) Equipment and Materials

ITEM	DESIGNATION
(a) Material No. 11-004	Cleaning Agents (Ref. 20-31-00)

(2) Procedure

(a) Job set-up

- 1 Degrease and clean surface to which label is to be affixed using Material No.11-004, then thoroughly dry out.

(b) Installation

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- 1 Remove backing paper.
- 2 Affix label and smooth out working from center outwards to prevent formation of air bubbles.
- 3 Smooth out whole surface.

H. ESSO Labels

(1) Equipment and Materials

ITEM	DESIGNATION
(a)Material No. 11-003	Cleaning Agents (Ref. 20-31-00)
(b)Material No. 11-004	Cleaning Agents (Ref. 20-31-00)

(2) Procedure

(a) Job set-up

- 1 Degrease and clean the surfaces to which ESSO labels are to be affixed using Material No.11-003 or Material No.11-004 then thoroughly dry out.

(b) Installation

- 1 Remove protective backing.
- 2 Using a clean brush, apply coat of Material No.11-003 to adhesive film on back of label.
- 3 As soon as adhesive softens and becomes tacky, install label and press down on same especially around the edges.

I. SS0 (Scotchcal Labels)

(1) Equipment and Materials

ITEM	DESIGNATION
(a)Material No. 08-017	Bonding and Adhesive Compounds (Ref. 20-31-00)
(b)Material No. 11-002	Cleaning Agents (Ref. 20-31-00)
(c)Material No. 11-003	Cleaning Agents (Ref. 20-31-00)
(d)	Emery Cloth, Grade 350

(2) Procedure (General)

(a) Job set-up

- 1 Clean surface to which label is to be affixed using Material No.11-003, then thoroughly dry out.

(b) Installation

- 1 Remove protective backing paper from label.
- 2 Position label and apply heavy pressure.

(c) Maintenance and cleaning

- 1 These labels can be cleaned with soapy water.
- 2 Oil stains can be removed with Material No.11-002.

(3) Procedure in Presence of Skydrol

(a) Job set-up

- 1 Roughen surface to which label is to be applied using Grade 350 emery cloth and then clean with Material No.11-003, then thoroughly dry out.
- 2 Remove protective backing, then remove adhesive with pad dipped in

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Material No.11-003.

(b)Installation

- 1 Using a brush, apply coat of Material No.08-017.
- 2 Affix label and apply light pressure to label for about 30 seconds.

J. FOTOFIL Labels

(1)Equipment and Materials

ITEM	DESIGNATION
(a)Material No. 08-010	Bonding and Adhesive Compounds (Ref. 20-31-00)
(b)Material No. 11-003	Cleaning Agents (Ref. 20-31-00)

(2)Procedure

(a)Job set-up

- 1 Roughen surface to which label is to be affixed using emery cloth, and clean with Material No.11-003 then thoroughly dry out.
 - 2 Apply coat of Material No.08-010 to surface to which label is to be affixed.
 - 3 Affix label and apply light pressure to label for about 30 seconds.
- NOTE : When label is to be affixed to a cylindrical component, temporarily install a tie strap and leave in position until Material No.08-010 is fully dry.

K. B.S.B. (DUROFIX) Labels

NOTE : Do not use in areas painted with Material No. 07-004.

NOTE : This procedure is related to the installation of the DUROFIX labels (Material No. 05-136) (Marking by reactivable transfer label).

(1)Equipment and Materials

ITEM	DESIGNATION
(a)	Lukewarm Water
(b)	Needle
(c)	Plastic Container
(d)	Plastic Scraper
(e)	Rubber Roller
(f)	Soft Hair Brush
(g)	Sponge
(h)Material No. 11-003	Cleaning Agents (Ref. 20-31-00)
(i)Material No. 05-029	Special Materials (Ref. 20-31-00)
(j)Material No. 07-018	Lacquers (Ref. 20-31-00)
(k)Material No. 11-016	Cleaning Solvent (Ref. 20-31-00)
(l)Material No. 19-003	Lint-Free Cotton Cloth (Ref. 20-31-00)

(2)Procedure

(a)Job set-up

NOTE : The labels shall not be installed if paint has not cured for 24 hours minimum at ambient temperature.

- 1 Thoroughly clean surface to which label is to be affixed using lint-free cotton cloth (Material No. 19-003) soaked in cleaning

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agents (Material No. 11-003 or 11-016) and allow to dry.

2 Prepare the bonding material :

NOTE : Obey the manufacturer's instructions and the safety precautions to use bonding material.

a If the paint is new, do the step that follows :

- Mix one volume of lukewarm water (by volume) 30 to 40°C (86 to 104°F) with one volume of the fixative special materials (Material No. 05-029) in a plastic container.

b If the paint is not new, do the steps that follow :

- Apply the fixative special materials (Material No. 05-029) on the paint of the applicable area.
- Mix two volumes of lukewarm water (by volume) 30 to 40°C (86 to 104°F) with one volume of the fixative special materials (Material No. 05-029) in a plastic container.

3 Prior to application, immerse the labels for 15 to 20 seconds in the above-mentioned mixture.

(b) Installation

1 Offer-up label above its location with markings facing contact surface.

2 Apply one end of label to support while lifting the other end stretched tight to prevent formation of wrinkles.

3 Press the label against the surface with a plastic scraper. Start from the center and press towards the edges. Be careful to prevent formation of wrinkles or air pockets. To complete the operation apply a strong pressure on all the surface with a rubber roller.

4 As you do these operations, remove the unwanted solution with a moist sponge.

(c) Close-up

1 Apply the moist sponge on the backing paper of the label.

2 Wait for 2 minutes and remove backing paper.

(d) Check

If label is not correctly affixed ;

1 If label is wet :

Remove label and repeat procedure with a new label.

2 If label is dry :

Wet label with a lint-free cotton cloth (Material No. 19-003) soaked with cleaning agents (Material No. 11-003). Remove label with a plastic scraper or cleaning agents (Material No. 11-016) and repeat procedure.

NOTE : Maximum adhesion is achieved after three or four days, do not clean label area during this period.

(e) Protective finish

In areas which may be exposed to hydraulic fluid contamination, apply lacquer (Material No. 07-018) on label, using a soft hair brush.

NOTE : Apply the lacquer only after labels have dried for 24 hours minimum at ambient temperature.

L. DISA (SUPRAFIX) Labels

NOTE : Do not use in areas painted with Material No. 07-004.

NOTE : This procedure is related to the installation of the

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DISA FRS Labels (SUPRAFX FRS Material No. 05-135) (Marking by reactivable transfer label).

(1) Equipment and Materials

ITEM	DESIGNATION
(a)	Lukewarm Water
(b)	Needle
(c)	Plastic Container
(d)	Plastic Scraper
(e)	Rubber Roller
(f)	Soft Hair Brush
(g)	Sponge
(h)Material No. 11-003	Cleaning Agents (Ref. 20-31-00)
(i)Material No. 11-016	Cleaning Solvent (Ref. 20-31-00)
(j)Material No. 11-026	Cleaning Solvent (Ref. 20-31-00)
(k)Material No. 05-137	Special Materials (Ref. 20-31-00)
(l)Material No. 07-018	Lacquers (Ref. 20-31-00)
(m)Material No. 19-003	Lint-Free Cotton Cloth (Ref. 20-31-00)

(2) Procedure

(a) Job set-up

NOTE : The labels shall not be installed if paint has not cured for 24 hours minimum at ambient temperature.

- 1 Thoroughly clean surface to which label is to be affixed using lint free cotton cloth (Material No. 19-003) soaked in cleaning agents (Material No. 11-003 or 11-016 or 11-026) and allow to dry.
- 2 Prepare the bonding material :
 - a Put fixative (Material No. 05-137) in a plastic container (large enough not to fold the label) at 17 to 23°C (62.6 to 73.4°F).
 - b Prior to application, immerse the labels for 30 to 45 seconds in the above-mentioned preparation.

(b) Installation

- 1 Offer-up label above its location with markings facing contact surface.
- 2 Apply one end of label to support while lifting the other end stretched tight to prevent formation of wrinkles.
- 3 Press the label against the surface with a plastic scraper. Start from the center and press towards the edges. Be careful to prevent formation of wrinkles or air pockets. To complete the operation apply a strong pressure on all the surface with a rubber roller.
- 4 As you do these operations, remove the unwanted solution with a moist sponge.

(c) Close-up

- 1 Apply the moist sponge on the backing paper of the label.
- 2 Wait for 2 minutes and remove backing paper.
- 3 Gently remove the remaining compound from the label surface and around the label with a sponge soaked in water.
- 4 Make holes in the air pockets, if any, with a needle.

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(d)Check

If label is not correctly affixed ;

1 If label is wet :

Remove label and repeat procedure with a new label.

2 If label is dry :

Wet label with a lint-free cotton cloth (Material No. 19-003) soaked with cleaning agents (Material No. 11-003). Remove label with a plastic scraper or cleaning agents (Material No. 11-016 or 11-026) and repeat procedure.

NOTE : Maximum adhesion is achieved after three or four days, do not clean label area during this period.

(e)Protective finish

In areas which may be exposed to hydraulic fluid contamination, apply of lacquer (Material No. 07-018) on label, using a soft hair brush.

NOTE : This procedure is recommended to improve the durability of the labels applied on external surfaces.

NOTE : Apply the lacquer only after labels have dried for 24 hours minimum at ambient temperature.

M. Installation of Metal Identification plates

(1)General

- Leveling point identification plates
- Rudder neutral position identification
- Alpha probe adjustment tool positioning identification, etc.

(2)Equipment and Materials

ITEM	DESIGNATION
(1)Material No. 11-003	Cleaning Agents (Ref. 20-31-00)
(2)Material No. 09-008	Sealants (Ref. 20-31-00)
(3)	Abrasive Paper, Grade 500

(3)Procedure

(a)Job set-up

- Sand structure surface with abrasive paper grade 500.
- Clean surface and plate with Material No. 11-003.
- Check planeity of contact surfaces. If insufficient, slightly curve plates for better adherence.
- Prepare Material No. 09-008.

(b)Installation

- Apply Material No. 09-008 with a brush preferably on the plate.
- Install plate at its exact location, making certain that it perfectly adheres to mating surface.

N. Installation of Labels on Landing Gear

(1)Equipment and Materials

ITEM	DESIGNATION
(a)Material No. 08-001	Bonding and Adhesive Compounds (Ref. 20-31-00)
(b)Material No. 11-003	Cleaning Agents (Ref. 20-31-00)
(c)Material No. 07-018	Aerodur Clearcoat U.V.R (Ref. 20-31-00)

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ITEM	DESIGNATION
(d)	Abrasive Paper, Grade 500
(e)	Brush

(2) Procedure

(a) Job set-up

- Lightly abrade the paint surface with fine-grit type abrasive paper, such as P500 grade paper, to get a matt finish applicable for bonding.
- Clean surfaces and plates with Material No. 11-003.
- Check planeity of contact surfaces . If insufficient, slightly curve plates for better adherence.

(b) Installation

Apply Material No. 08-001 on plates and install.

(c) Close-up

Apply two coats of Material No. 07-018 on labels, using a soft hair brush.

0. Installation of the Reference Triangle

(1) General

This procedure gives the information to bond the reference triangles on the fuselage and tail cone.

(2) Equipment and materials

ITEM	DESIGNATION
(a) Material No. 08-001	Bonding and Adhesive Compounds (Ref. 20-31-00)
(b) Material No. 11-003	Cleaning Agents (Ref. 20-31-00)
(c)	Adhesive Tape
(d)	Lint-free Cotton Cloth
(e)	Non Metallic Spatula
Referenced Procedures	
- 27-21-00, P. Block 501	Rudder
- 27-31-00, P. Block 501	Elevator

(3) Job set-up

(a) Before you install the reference triangle, make sure that the rudder and/or the elevator are in the correct position.

- for the rudder (Ref. 27-21-00, P. Block 501)
- for the elevator (Ref. 27-31-00, P. Block 501).

(b) Preparation of the contact surfaces

- Clean the contact surfaces with a lint-free cloth soaked with CLEANING AGENTS (Material No. 11-003).
- Remove the remaining adhesive compound with non-metallic spatula.
- Use adhesive tape to show the limits of the bonded area.
- Do a check of the condition of the contact surfaces and rework it if necessary (Ref. SRM 512110, P. Block 001) and (Ref. SRM 512310, P. Block 001).
- Apply finish paint on the contact surfaces.

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- Remove the adhesive tape.
- Clean the contact surfaces with a lint-free cloth soaked with **CLEANING AGENTS** (Material No. 11-003).
- Use adhesive tape to show the limits of the bonded area.
- Rub the contact surfaces with emery paper grade 320 to make the surface mat.
- Remove the adhesive tape.
- Clean the contact surfaces with a lint-free cloth soaked with **CLEANING AGENTS** (Material No. 11-003).

(4) Procedure

- (a) Remove the protection paper from the reference triangle.
- (b) Install the reference triangle with **BONDING AND ADHESIVE COMPOUNDS** (Material No. 08-001).
- (c) Use adhesive tape to hold the reference triangle during cure time.

(5) Close-up

- (a) Make sure that the work area is clean and clear of tool(s) and other items.

P. Installation of the Cabin placards

WARNING : USE SOLVANTS/CLEANING AGENTS, SEALANTS AND OTHER SPECIAL MATERIALS ONLY WITH A GOOD SUPPLY OF AIR.
OBEY THE MANUFACTURERS INSTRUCTIONS.
PUT ON PROTECTIVE CLOTHING.
DO NOT GET THEM IN YOUR MOUTH.
DO NOT SMOKE.
DO NOT BREATHE THE GAS.
THESE MATERIALS ARE POISONOUS, FLAMMABLE AND SKIN IRRITANT.
GET MEDICAL HELP IF YOUR SKIN OR EYES BECOME IRRITATED.

(1) Equipment and Materials

ITEM	DESIGNATION
(1) Material No. 11-002	USA MIL-PRF-680 DRY CLEANING SOLVENT (VARISOL/WHITE SPIRIT) (Ref. 20-31-00)

(2) Procedure

(a) Job set-up

1 Cleaning

Clean and degrease the surface on which you will bond the placard with **CLEANING AGENTS** (Materials No. 11-002) then fully dry the surface.

NOTE : You must drill the holes or cut the placard before you install it.

(Ref. Fig. 004)

(b) Installation

1 Make sure that the adjacent placards are aligned vertically and/or horizontally.

2 If applicable, put the placard 20mm (0.7874 in.) from the edge

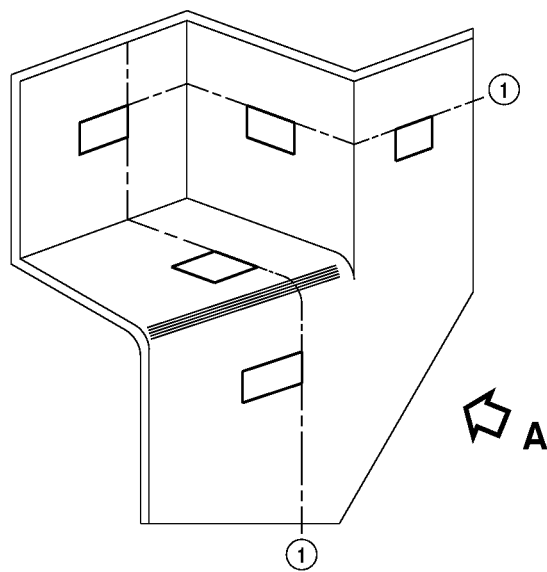
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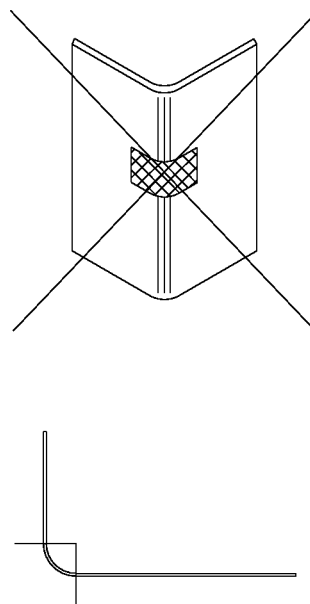
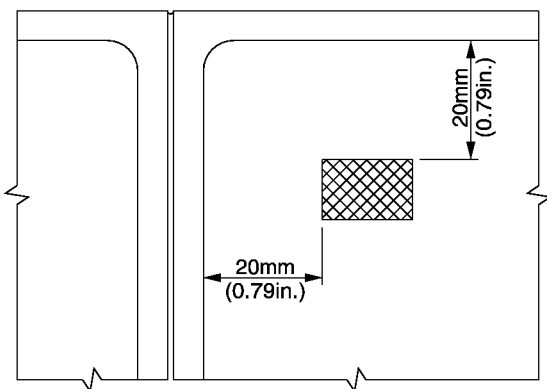
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NOTE : ① CONTIGUOUS LABELS MUST BE IN
VERTICAL AND/OR HORIZONTAL ALIGNMENT

Installation of Cabin placards
Figure 004

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of its location or the end of corners.

- 3 Do not bond the placards around the corners.
- 4 Apply pressure on the placard against the surface (specially around the edges) and at the same time gradually remove the backing paper.
- 5 Carefully apply pressure on the placard from the center to the sides.

NOTE : Do not cause contamination to the mating surface of the placard. Do not touch this surface with your fingers.

(c)Close-up

- 1 Make sure that the work area is clean and clear of tool(s) and other items.

4. Marking Paints

A. Apply Marking Paints with Stencils

(1)Equipment and Materials

ITEM	DESIGNATION
(a)Material No. 07-018	Paints For Details (Ref. 20-31-00)
(b)Material No. 11-003	Cleaning Agents (Ref. 20-31-00)
(c)Material No. 11-010	Cleaning Agents (Ref. 20-31-00)
(d)	Access Platform
(e)	Brush
(f)	Masking Film
(g)	Tape

(2)Job set-up

- 1 Put an access platform in position in the work area.
- 2 Clean surface to which paint is to be applied using Material No. 11-010 or Material No. 11-003 if the paint is fully cured, and let it dry.

(3)Procedure

(a)Installation

NOTE : The base paint must be sufficiently dry (the paint manufacturer gives the indications "dry to tape" or "maskable drying time") before you apply the paint with a stencil.

- 1 Put the masking film or tape in position.
- 2 Refer to the supplier's instructions to mix the paint.

NOTE : For more information about the coatings (Ref. SRM 51-23-10, P. Block 001).

- 3 Apply the paint as a spray or with a brush.

NOTE : Make sure that you keep the contrast between the color of the base paint and the marking.

- 4 Remove all the masking material and touch up as necessary.

(b)Protective finish

- 1 When the paint is dry, apply Material No. 07-018 if necessary.

(4)Close-up

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- (a) Remove the access platform(s).
- (b) Make sure that the work area is clean and clear of tool(s) and other items.

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EXTERIOR PLACARDS AND MARKINGS

1. General

R This chapter gives data about the painted exterior markings.

2. Equipment and Materials

ITEM	DESIGNATION
A. Material No. 05-052	Special Materials (Ref. 20-31-00)

3. Hoisting and Jacking Points

A. Jacking Points

(Ref. Fig. 001)

B. Hoisting Points

(1) Markings on fuselage and doors

(Ref. Fig. 002)

(2) Markings on wing

(Ref. Fig. 003)

(3) Markings on trimmable horizontal stabilizer

(Ref. Fig. 004)

(4) Markings on vertical stabilizer

(Ref. Fig. 005)

NOTE : All hoisting point holes are blanked off by material No. 05-052. (Ref. Fig. 006). Blanking is performed after complete painting of aircraft.

Each blanking sheet is painted in the same color as the area in which it is located.

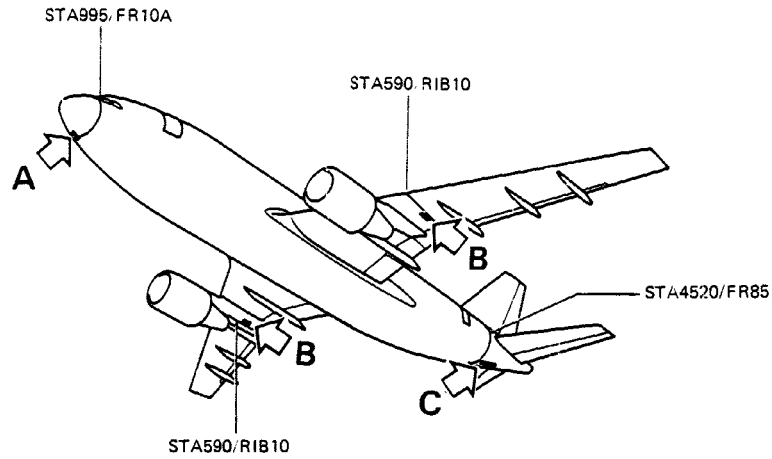
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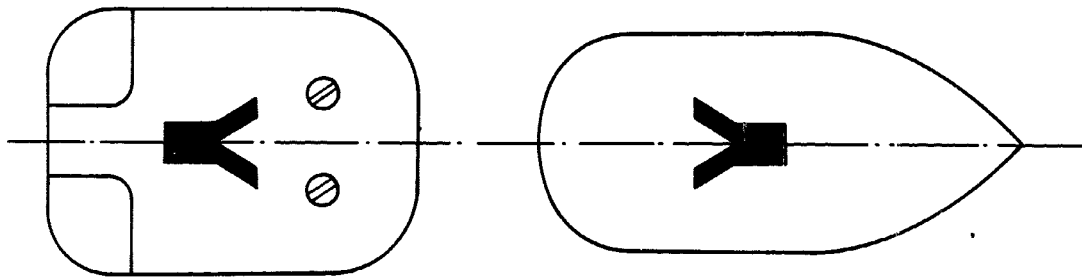
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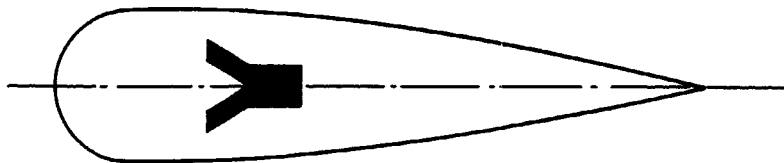


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Location of Jacking Points
Figure 001

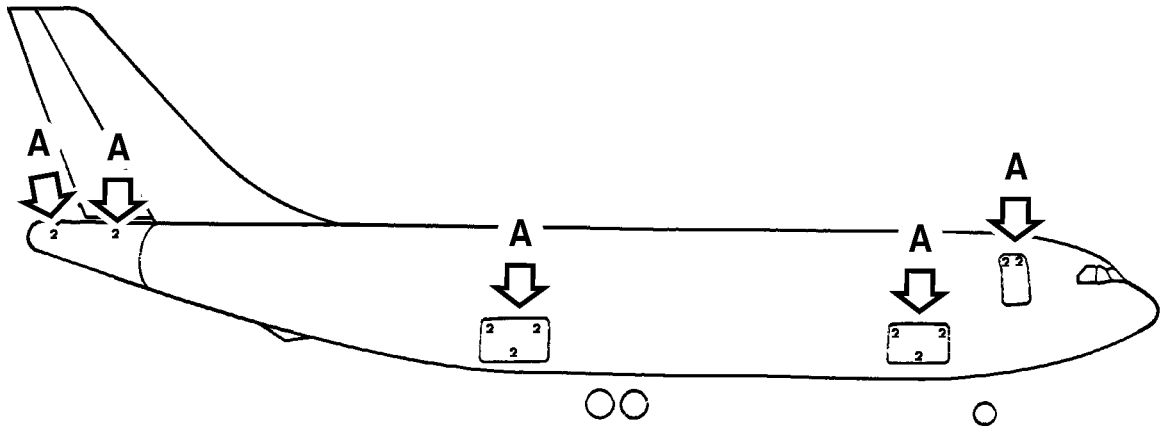
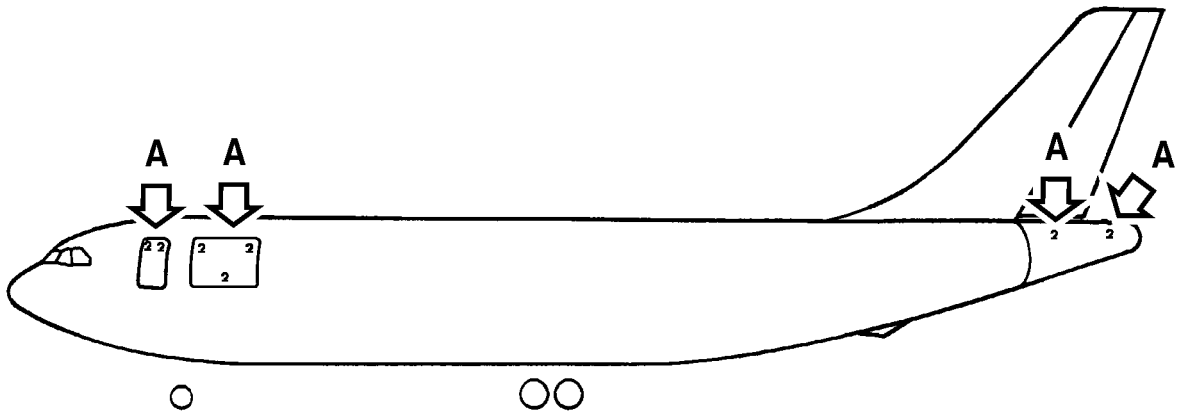
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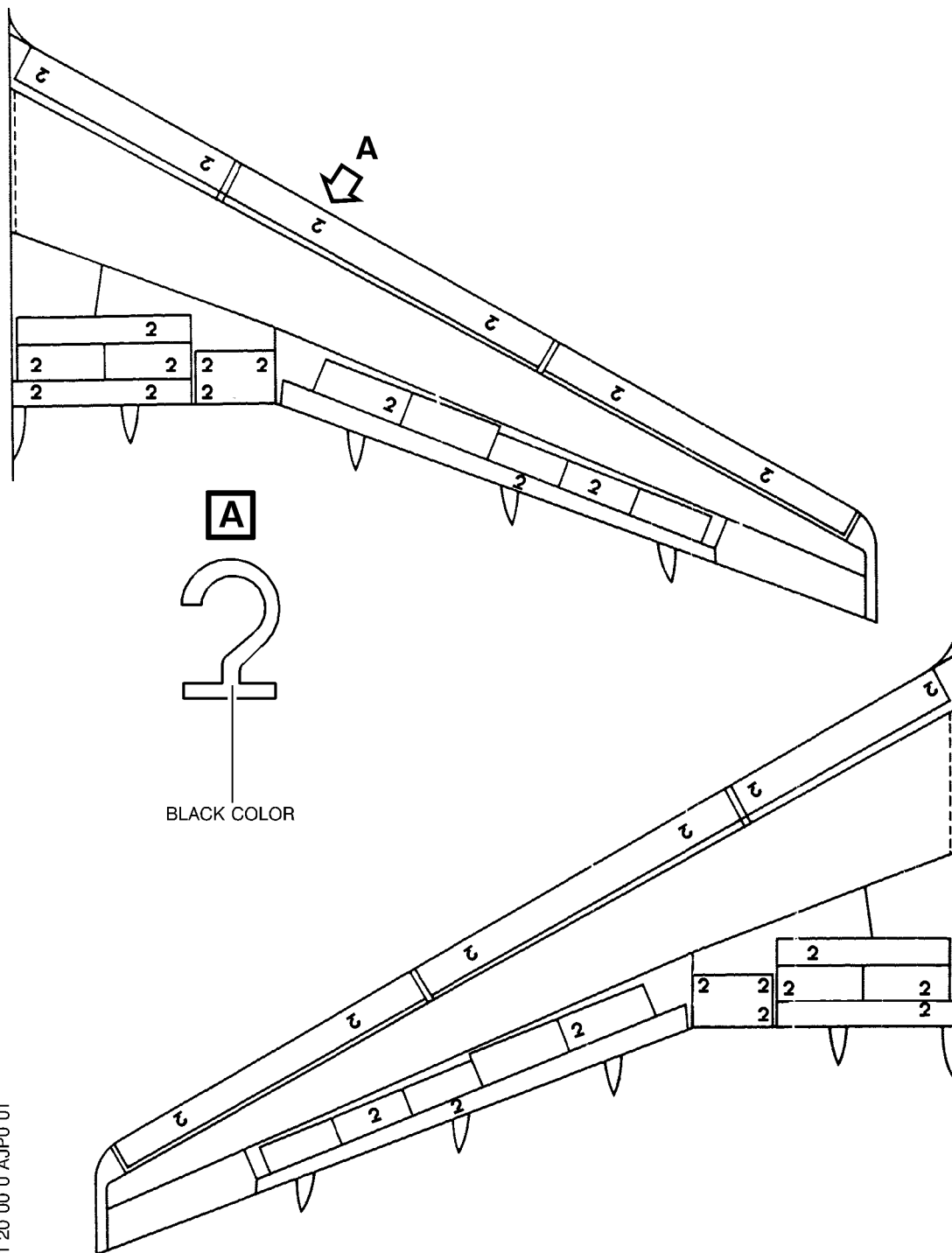
Location of Hoisting Points on Fuselage and Doors
Figure 002

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BM5 11 20 00 0 AJPO 01

Location of Hoisting Points on Wing
Figure 003

R

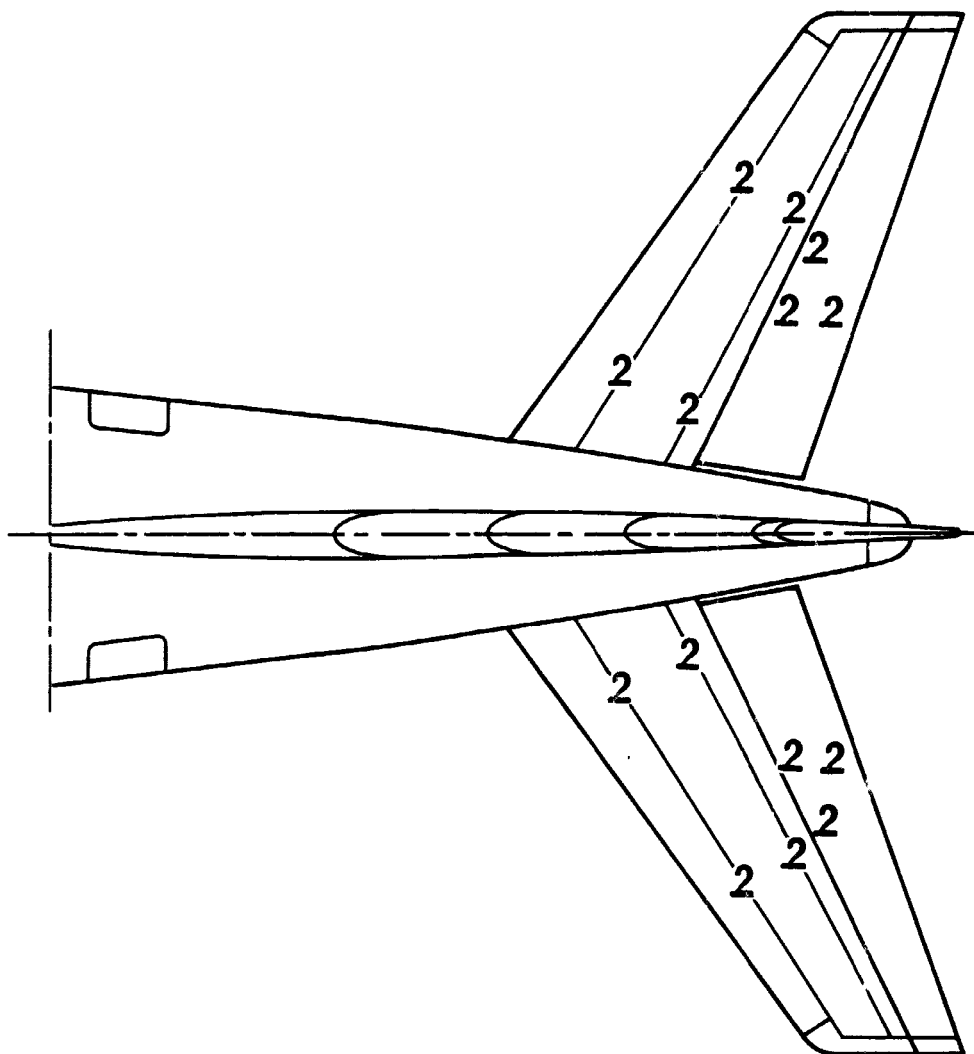
R

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BMS 11 20 00 0 ALPO

Location of Hoisting Points on the Trimmable Horizontal
Stabilizer
Figure 004

R

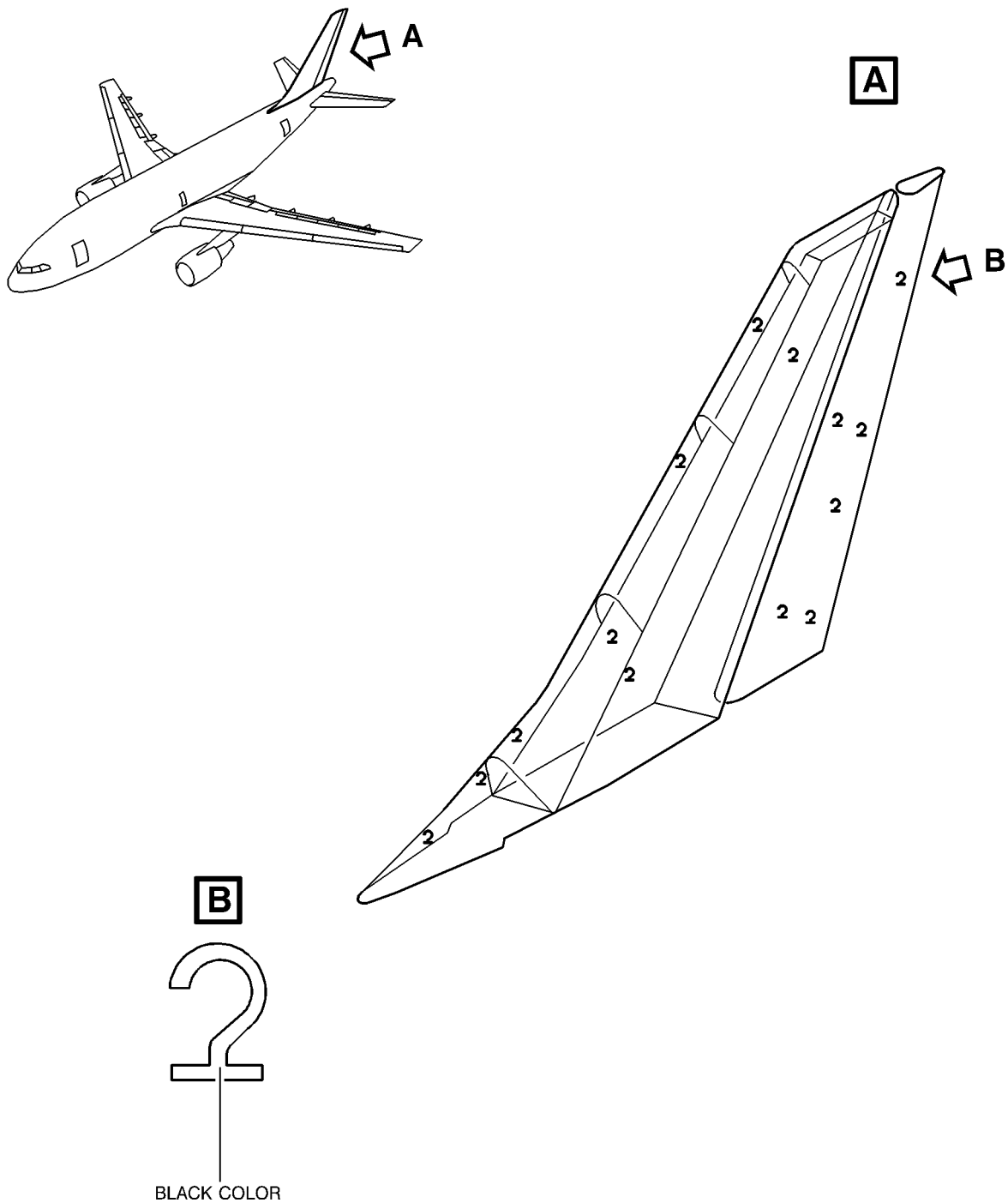
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Location of Hoisting Points on Vertical Stabilizer
Figure 005

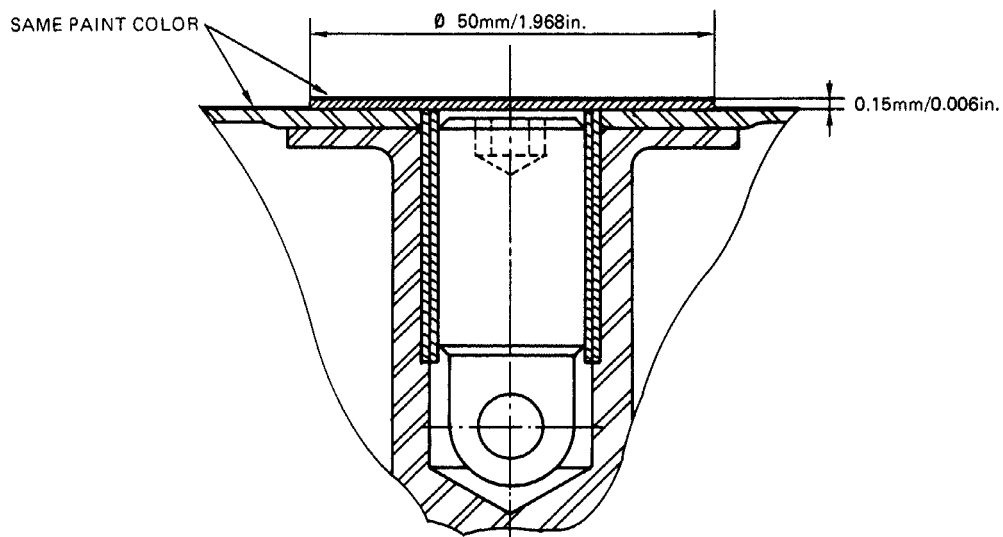
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BM5 11 20 00 0 AMM0 - 00

Blanking of Hoisting Points
Figure 006

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AIRCRAFT MAINTENANCE MANUAL

****ON A/C 226-226, 229-249, 401-401,**

Post SB 11-2002 For A/C 226-226,229-249,401-401,

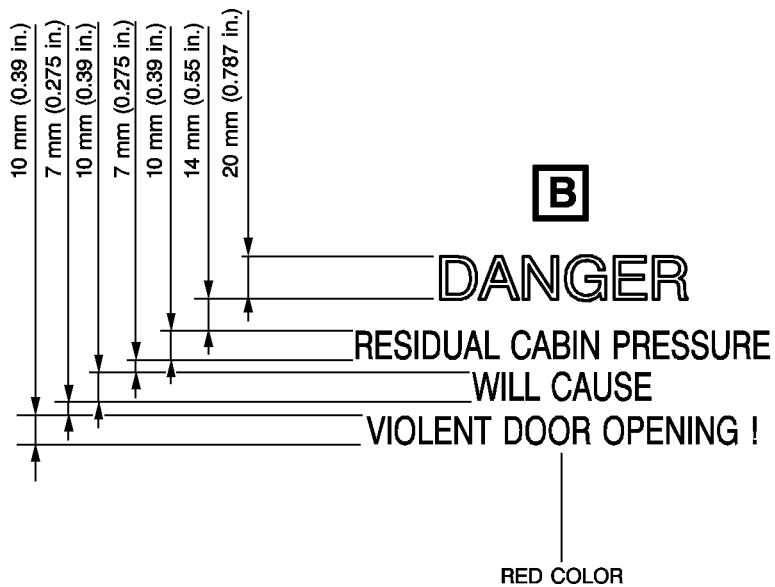
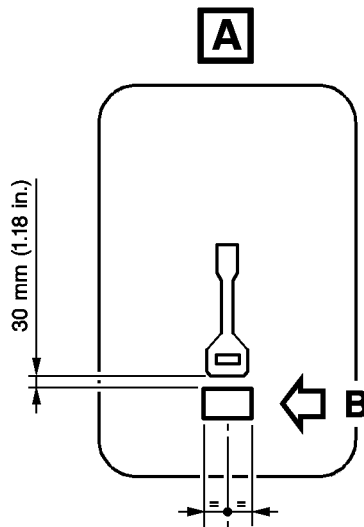
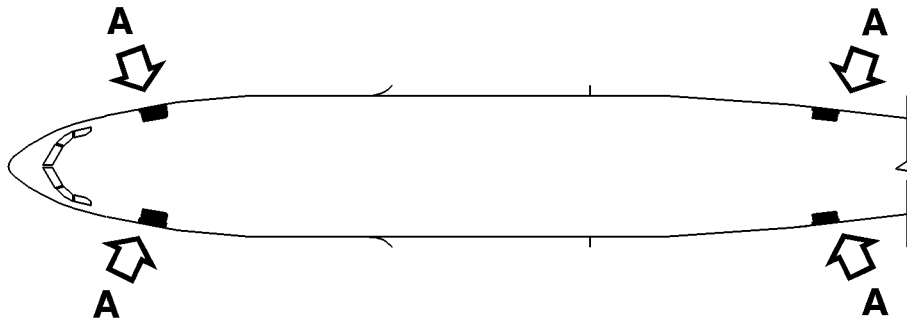
(Ref. Fig. 001)

R EFFECTIVITY: 226-226, 229-249, 401-401,

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11-21-52

Page 1
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BM5 11 21 52 0 KAR0 00

Marking of Pressurization on Passenger/Crew Doors
Figure 001

R EFFECTIVITY: 226-226, 229-249, 401-401,

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AIRCRAFT MAINTENANCE MANUAL

R **0N A/C 401-401, 404-500,

R Post COCAUA-DA25-072 For A/C 401-401,404-500,

R EQUIPMENT/FURNISHINGS - INTERIOR PLACARDS AND MARKINGS

R **0N A/C 401-401, 404-500,

R Post COCAUA-DA25-072 For A/C 401-401,404-500,

R 1. General

R This subject provides information concerning the interior placards and
R markings located on equipment/furnishings within the passenger compartment.

R **0N A/C 401-401, 404-500,

R Post COCAUA-DA25-072 For A/C 401-401,404-500,

R B. Passenger Compartment - Locations

**0N A/C 401-401, 404-500,

Post COCAUA-DA25-072 For A/C 401-401,404-500,

- | | |
|---|---|
| A. Passenger Compartment - Placards/Markings (Ref. Fig. 001) | * |
| B. Lavatory Y - Placards/Markings (Ref. Fig. 002) | * |
| C. Seat Identification and Seatrow Numbering - Locations (Ref. Fig. 003) | * |
| D. Seat Identification and Seatrow Numbering - Placards/Markings
(Ref. Fig. 004) | * |

R EFFECTIVITY: 401-401, 404-500,

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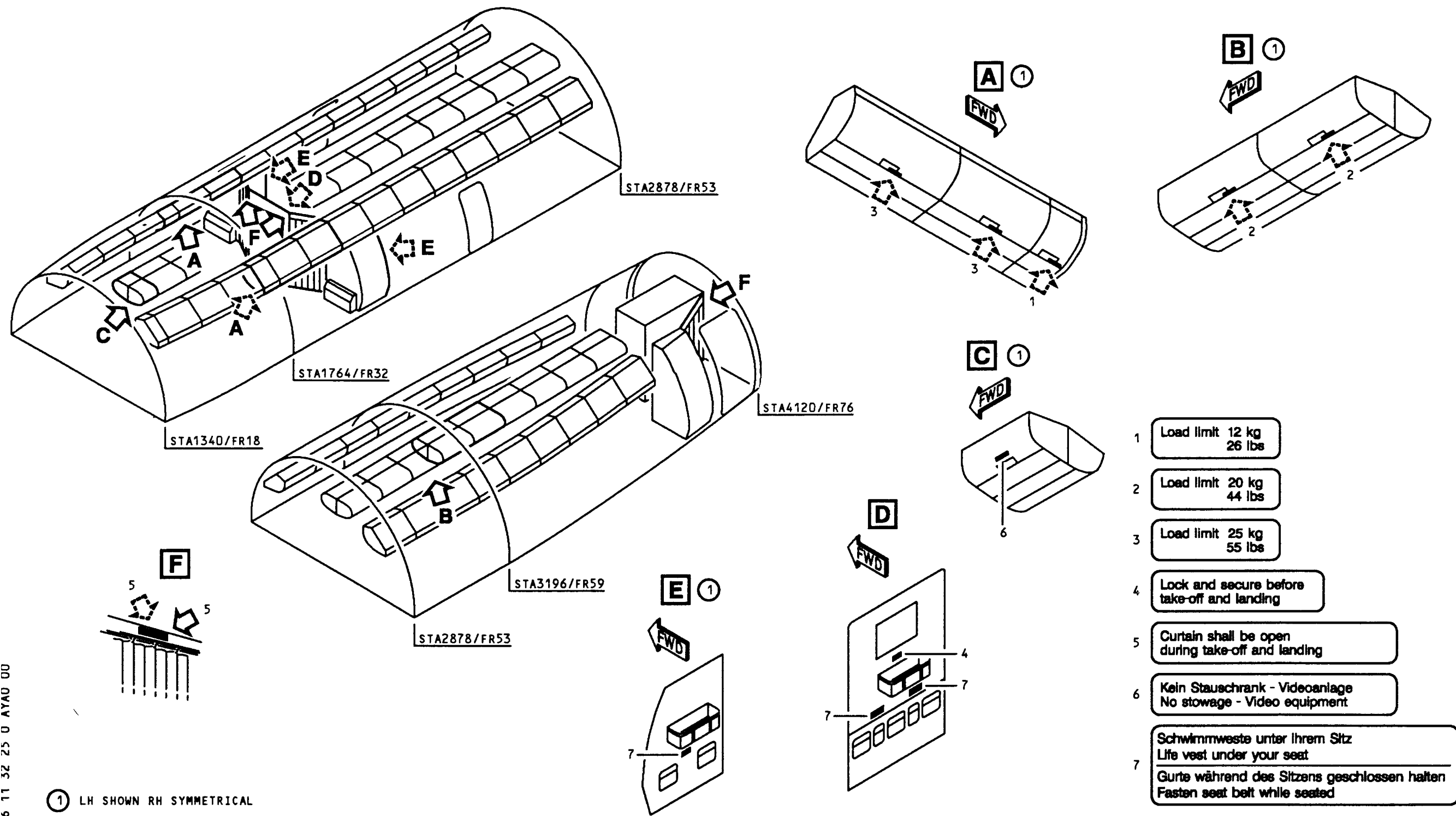
R

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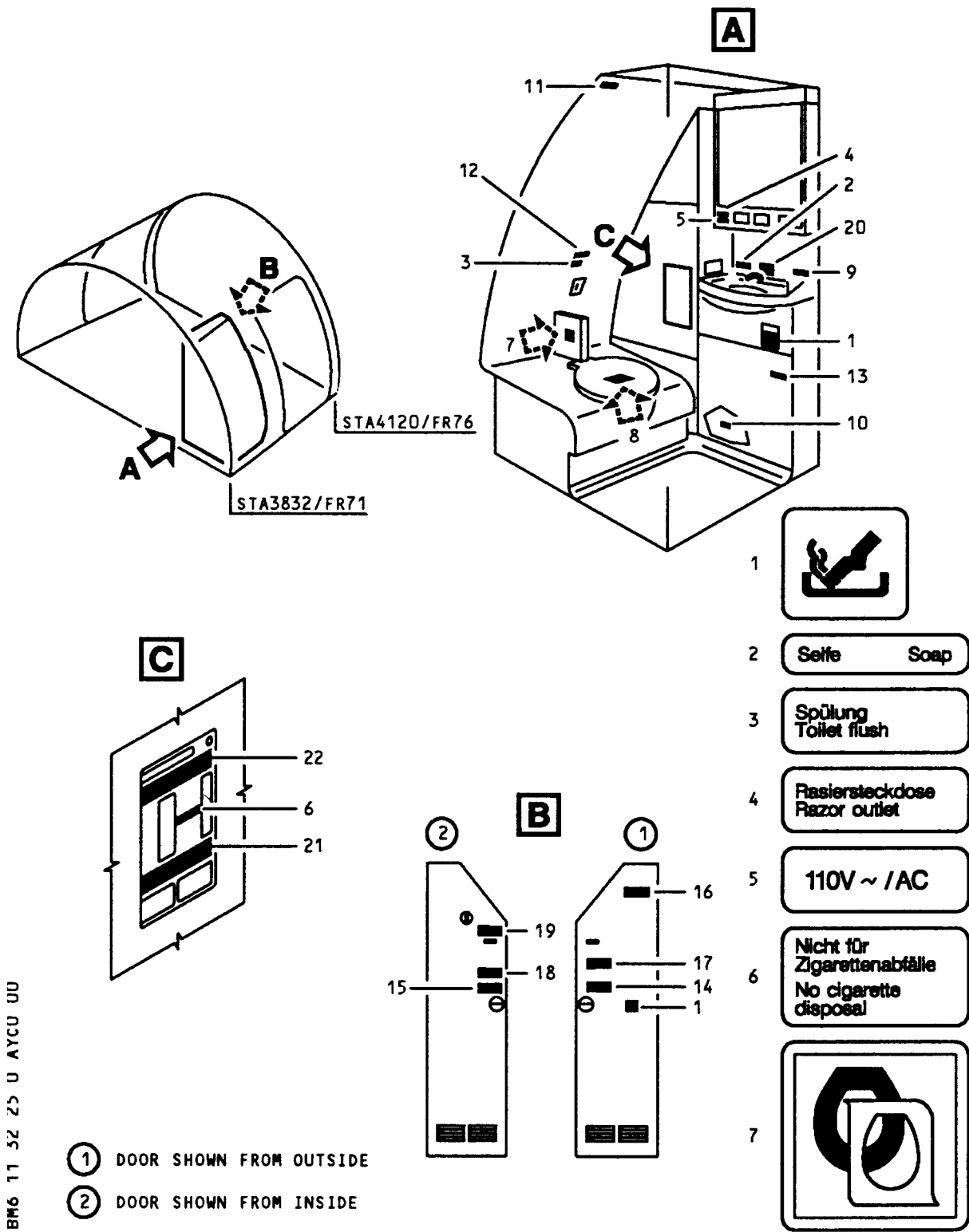
① LH SHOWN RH SYMMETRICAL

Passenger Compartment - Placards/Markings
Figure 001


*

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8



9

Nicht für Zigarettenabfälle
No cigarette disposal

Abfälle Waste

10

Fresh water system

Open Closed

11

Rauchwarngerät ist eingebaut
Lavatory smoke detector installed

12

Vor dem Spülen Deckel schließen
Please close lid before flushing toilet

13

Abfallbehälter muss eingebaut werden
Waste container must be installed

14

Im Waschraum
nicht rauchen

No smoking
in Lavatory

15

Im Waschraum
nicht rauchen

No smoking
in Lavatory

16

Toilette Lavatory

17

Knopf drehen und
ziehen

Turn knob and pull

18

Knopf drehen und
drücken

Turn knob and push

19

Bitte Tür verriegeln

Please lock door

20

Als freundliche Gäste den Mitreisenden
gegenüber bitten wir, den Waschtisch mit
dem gebrauchten Handtuch zu säubern.
Vielen Dank

As a courtesy to the next passenger may we
suggest that you use your towel to wipe
the wash basin. Thank you

Kein Trinkwasser No drinking water

21

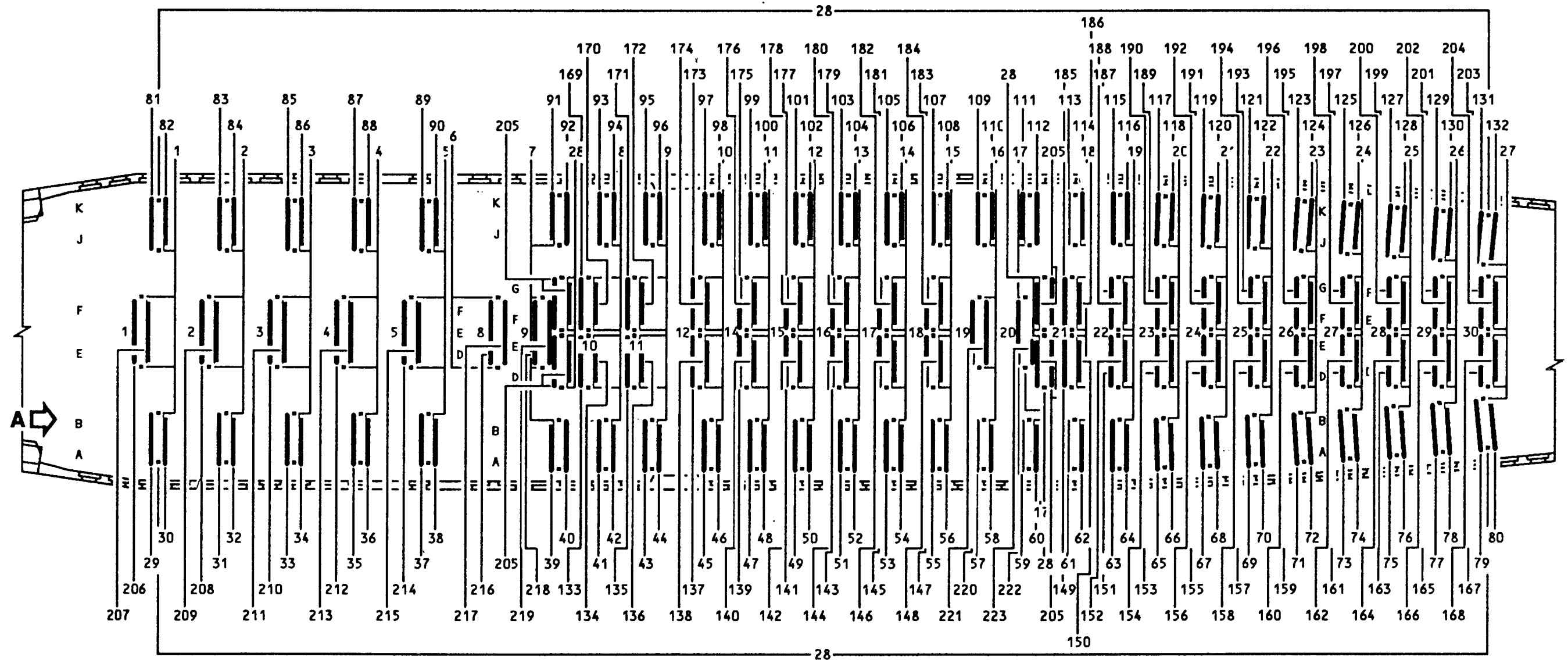
Kosmetische Artikel	Cosmetics
Toilettenpapier ▼	Toilet paper ▼

22

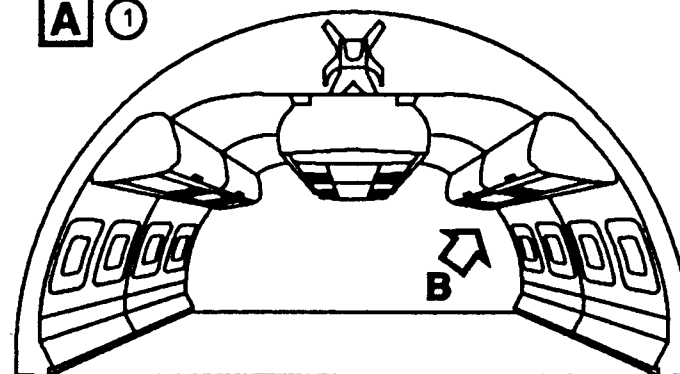
Cosmetic towels ▲	Used razor blades ▲
Kosmetiktücher	Gebrauchte Klingen
Papierhandtücher ▼	Spucktüten ▼
Paper towels	Air sick bags

Lavatory Y - Placards/Markings
Figure 002

*

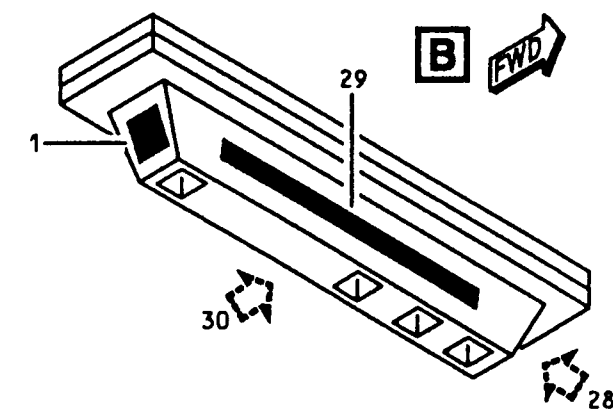


A ①



① FITTING EXAMPLE AT SEATROW 1 SEEN IN FLIGHT DIRECTION

B FWD



Seat Identification and Seatrow Numbering - Locations
Figure 003

*

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AIRCRAFT MAINTENANCE MANUAL

BM6 11 32 25 0 AYGA 00

1	1	15	18	29	1 B		1 A	63	22 B		22 A	97	12 K		12 J	131	30 K		30 J
				30	1 A	Life vest under your seat	1 B	64	22 A	Life vest under your seat	22 B	98	12 J	Schulmnveste unter Ihrem Sitz	12 K	132	30 J	Life vest under your seat	30 K
2	2	16	19	31	2 B		2 A	65	23 B		23 A	99	14 K		14 J	133	10 E		10 D
				32	2 A	Schulmnveste unter Ihrem Sitz	2 B	66	23 A	Schulmnveste unter Ihrem Sitz	23 B	100	14 J	Life vest under your seat	14 K	134	10 D	Schulmnveste unter Ihrem Sitz	10 E
3	3	17	20	33	3 B		3 A	67	24 B		24 A	101	15 K		15 J	135	11 E		11 D
				34	3 A	Life vest under your seat	3 B	68	24 A	Life vest under your seat	24 B	102	15 J	Schulmnveste unter Ihrem Sitz	15 K	136	11 D	Life vest under your seat	11 E
4	4	18	21	35	4 B		4 A	69	25 B		25 A	103	16 K		16 J	137	12 E		12 D
				36	4 A	Schulmnveste unter Ihrem Sitz	4 B	70	25 A	Schulmnveste unter Ihrem Sitz	25 B	104	16 J	Life vest under your seat	16 K	138	12 D	Schulmnveste unter Ihrem Sitz	12 E
5	5	19	22	37	5 B		5 A	71	26 B		26 A	105	17 K		17 J	139	14 E		14 D
				38	5 A	Life vest under your seat	5 B	72	26 A	Life vest under your seat	26 B	106	17 J	Schulmnveste unter Ihrem Sitz	17 K	140	14 D	Life vest under your seat	14 E
6	8	20	23	39	9 B		9 A	73	27 B		27 A	107	18 K		18 J	141	15 E		15 D
				40	9 A	Life vest under your seat	9 B	74	27 A	Schulmnveste unter Ihrem Sitz	27 B	108	18 J	Life vest under your seat	18 K	142	15 D	Schulmnveste unter Ihrem Sitz	15 E
7	9	21	24	41	10 B		10 A	75	28 B		28 A	109	19 K		19 J	143	16 E		16 D
				42	10 A	Schulmnveste unter Ihrem Sitz	10 B	76	28 A	Life vest under your seat	28 B	110	19 J	Schulmnveste unter Ihrem Sitz	19 K	144	16 D	Life vest under your seat	16 E
8	10	22	25	43	11 B		11 A	77	29 B		29 A	111	20 K		20 J	145	17 E		17 D
				44	11 A	Life vest under your seat	11 B	78	29 A	Schulmnveste unter Ihrem Sitz	29 B	112	20 J	Life vest under your seat	20 K	146	17 D	Schulmnveste unter Ihrem Sitz	17 E
9	11	23	26	45	12 B		12 A	79	30 B		30 A	113	21 K		21 J	147	18 E		18 D
				46	12 A	Schulmnveste unter Ihrem Sitz	12 B	80	30 A	Life vest under your seat	30 B	114	21 J	Schulmnveste unter Ihrem Sitz	21 K	148	18 D	Life vest under your seat	18 E
10	12	24	27	47	14 B		14 A	81	1 K		1 J	115	22 K		22 J	149	21 E		21 D
				48	14 A	Life vest under your seat	14 B	82	1 J	Life vest under your seat	1 K	116	22 J	Life vest under your seat	22 K	150	21 D	Schulmnveste unter Ihrem Sitz	21 E
11	14	25	28	49	15 B		15 A	83	2 K		2 J	117	23 K		23 J	151	22 E		22 D
				50	15 A	Schulmnveste unter Ihrem Sitz	15 B	84	2 J	Schulmnveste unter Ihrem Sitz	2 K	118	23 J	Schulmnveste unter Ihrem Sitz	23 K	152	22 D	Life vest under your seat	22 E
12	15	26	29	51	16 B		16 A	85	3 K		3 J	119	24 K		24 J	153	23 E		23 D
				52	16 A	Life vest under your seat	16 B	86	3 J	Life vest under your seat	3 K	120	24 J	Life vest under your seat	24 K	154	23 D	Schulmnveste unter Ihrem Sitz	23 E
13	16	27	30	53	17 B		17 A	87	4 K		4 J	121	25 K		25 J	155	24 E		24 D
				54	17 A	Schulmnveste unter Ihrem Sitz	17 B	88	4 J	Schulmnveste unter Ihrem Sitz	4 K	122	25 J	Schulmnveste unter Ihrem Sitz	25 K	156	24 D	Life vest under your seat	24 E
14	17	28		55	18 B		18 A	89	5 K		5 J	123	26 K		26 J	157	25 E		25 D
				56	18 A	Life vest under your seat	18 B	90	5 J	Life vest under your seat	5 K	124	26 J	Life vest under your seat	26 K	158	25 D	Schulmnveste unter Ihrem Sitz	25 E
				57	19 B		19 A	91	9 K		9 J	125	27 K		27 J	159	26 E		26 D
				58	19 A	Schulmnveste unter Ihrem Sitz	19 B	92	9 J	Life vest under your seat	9 K	126	27 J	Schulmnveste unter Ihrem Sitz	27 K	160	26 D	Life vest under your seat	26 E
				59	20 B		20 A	93	10 K		10 J	127	28 K		28 J	161	27 E		27 D
				60	20 A	Life vest under your seat	20 B	94	10 J	Schulmnveste unter Ihrem Sitz	10 K	128	28 J	Life vest under your seat	28 K	162	27 D	Schulmnveste unter Ihrem Sitz	27 E
				61	21 B		21 A	95	11 K		11 J	129	29 K		29 J				
				62	21 A	Schulmnveste unter Ihrem Sitz	21 B	96	11 J	Life vest under your seat	11 K	130	29 J	Schulmnveste unter Ihrem Sitz	29 K				

Seat Identification and Seatrow Numbering -
Placards/Markings (Sheet 1/2)
Figure 004

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163		28 D	197	27 G		27 F		
164	28 D	Life vest under your seat	198	27 F	Schwimmweste unter Ihrem Sitz	27 G		
165		29 D	199	28 F		28 E		
166	29 D	Schwimmweste unter Ihrem Sitz	200	28 E	Life vest under your seat	28 F		
167		30 D	201	29 F		29 E		
168	30 D	Life vest under your seat	202	29 E	Schwimmweste unter Ihrem Sitz	29 F		
169	10 G		203	30 F		30 E		
170	10 F	Schwimmweste unter Ihrem Sitz	204	30 E	Life vest under your seat	30 F		
171	11 G		205					
172	11 F	Life vest under your seat	206	1 F		1 E		
173	12 G		207	1 E	Life vest under your seat	1 F		
174	12 F	Schwimmweste unter Ihrem Sitz	208	2 F		2 E		
175	14 G		209	2 E	Schwimmweste unter Ihrem Sitz	2 F		
176	14 F	Life vest under your seat	210	3 F		3 E		
177	15 G		211	3 E	Life vest under your seat	3 F		
178	15 F	Schwimmweste unter Ihrem Sitz	212	4 F		4 E		
179	16 G		213	4 E	Schwimmweste unter Ihrem Sitz	4 F		
180	16 F	Life vest under your seat	214	5 F		5 E		
181	17 G		215	5 E	Life vest under your seat	5 F		
182	17 F	Schwimmweste unter Ihrem Sitz	216	8 F	8 E	08 D		
183	18 G		217	8 D	Schwimmweste unter Ihrem Sitz	8 E	8 F	
184	18 F	Life vest under your seat	218	9 G	9 F	9 E	9 D	
185	21 G		219	9 D	9 E	Life vest under your seat	9 F	9 G
186	21 F	Schwimmweste unter Ihrem Sitz	220	19 G	19 F	19 E	19 D	
187	22 G		221	19 D	19 E	Schwimmweste unter Ihrem Sitz	19 F	19 G
188	22 F	Life vest under your seat	222	20 G	20 F	20 E	20 D	
189	23 G		223	20 D	20 E	Life vest under your seat	20 F	20 G
190	23 F	Schwimmweste unter Ihrem Sitz						
191	24 G							
192	24 F	Life vest under your seat						
193	25 G							
194	25 F	Schwimmweste unter Ihrem Sitz						
195	26 G							
196	26 F	Life vest under your seat						

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Seat Identification and Seatrow Numbering -
Placards/Markings (Sheet 2/2)
Figure 004

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AIRCRAFT MAINTENANCE MANUAL

EQUIPMENT COMPARTMENT, ZONES 171/172 AND 311/314

1. General

This subject provides information concerning placards and markings located equipment compartment, zones 171/172 and 311/314.

A. Zone 171/172

(1) Cable Cover (Ref. Fig. 001)

B. Zone 313/314

(1) Tailcone (Ref. Fig. 002)

EFFECTIVITY: ALL

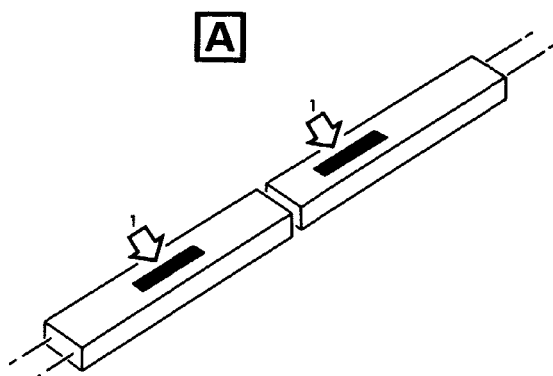
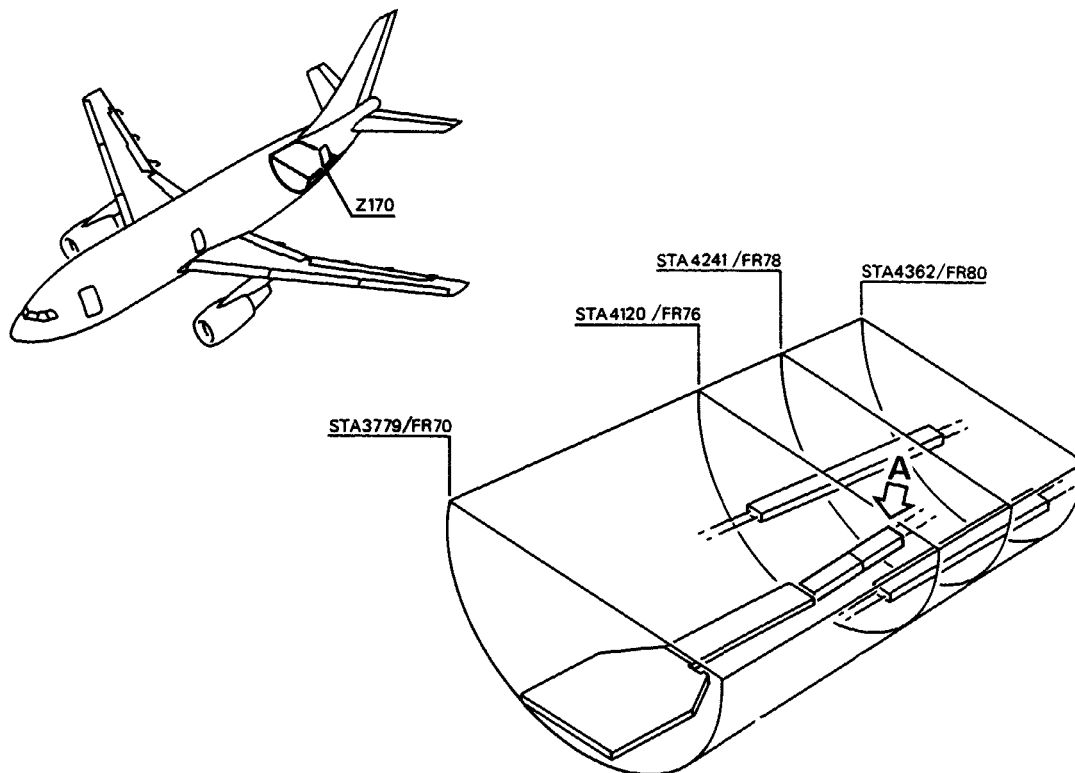
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DO NOT STEP HERE

BM6 11 37 00 0AAMO

Cable Cover
Figure 001

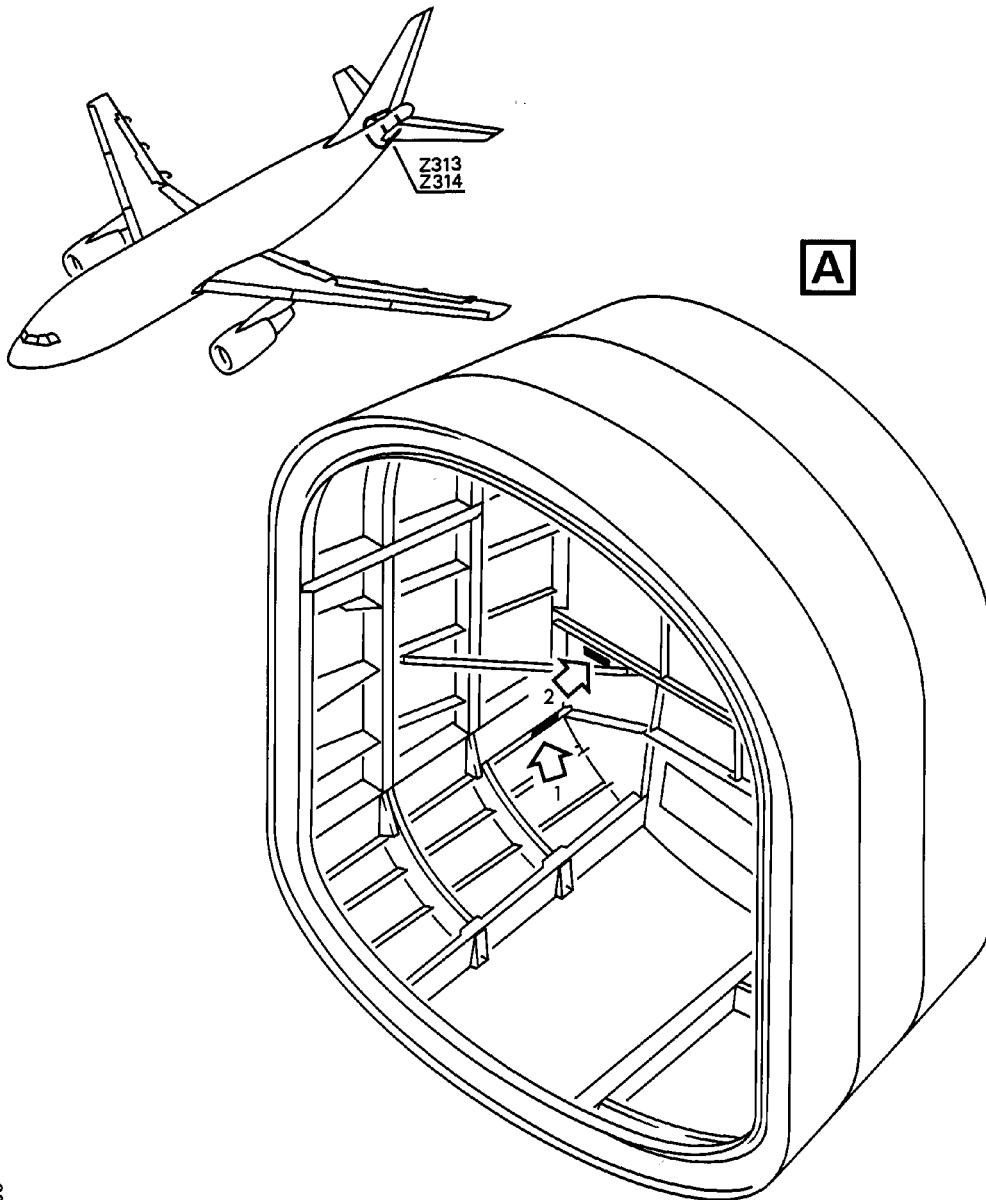
EFFECTIVITY: ALL

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○	DO NOT DISCONNECT WITHOUT CB'S 1WF AND 2WF ON 124 VU PULLED AND SECURED	○	2	○ DO NOT DISCONNECT WITHOUT CB'S 1WF AND 2WF ON 124 VU PULLED AND SECURED ○	○ ○
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Tailcone
Figure 002

R EFFECTIVITY: ALL

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