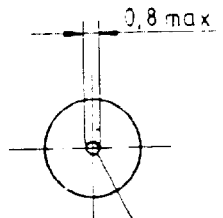
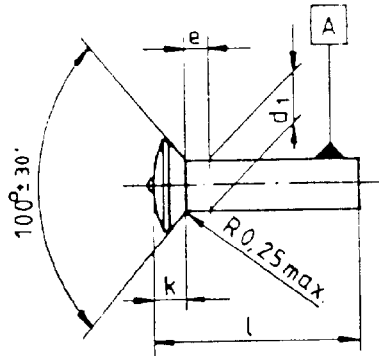
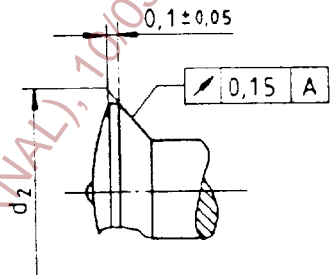


DIMENSIONS IN mm

RESTRICTED USE
FOR REPAIR ONLY



MATERIAL
IDENTIFICATION
ON HEAD
RAISED TEAT
MAX 0,5 mm



CODE-NO.	NOMINAL DIA	OVERSIZE FOR DIAMETER	d ₁		d ₂		e	k	r	L
			MAX	MIN	MAX	MIN				
44	4,4	4,0	4,44	4,32	7,32	7,22	2,5	1,20	89	30 ±
52	5,2	4,8	5,23	5,13	9,04	8,90	3	1,60	95	30

OTHER OVERSIZES IN ALUMINUM ALLOY 2017-T4: SEE NAS 1241

MATERIAL: ALUMINUM ALLOY 2017-T4 (CODE LETTER "D")

FINISH: PER LN9368 BL.3 CODE-NO. 1101
OR PROCUREMENT SPECIFICATION

EXAMPLE OF PART NUMBER:

DAN234D44 = RIVET SOLID, 100° FLUSH HEAD, ALUMINUM ALLOY
2017-T4 (CODE LETTER "D") NOMINAL DIAMETER
4,4 mm (CODE-NO. 44)

PROCUREMENT SPECIFICATION: MIL-R-5674

Approved AIRBUS-INDUSTRIE	Title	Classification
	RIVET - SOLID, 100° FLUSH HEAD, ALUMINUM ALLOY, 1/64 OVERSIZE	DAN234
	Issue: 8/79 Revision:	Page 01 of 01