

Control Panel Configuration Table

Table 1 summarizes the default hardware addresses and communication settings used by the controller.

Port	Function	Default Address	Notes
P1	Sensor bus	0x10	4-20mA loop
P2	Actuator bus	0x20	Drives relays K1-K4
J5	Diagnostics	115200 bps	Service jack
J7	Communications	9600 bps	RS-485 multi-drop

The communications connector J7 is set for multi-drop RS-485 operation at 9600 bps. The diagnostic jack J5 uses a faster 115200 bps link for service tools.