

## <u>NOTES</u>

- 1. ALL 207 BAR INTERFACE CONNECTIONS ARE SWAGELOK COMPRESSION FITTINGS SUITABLE FOR 1/2" TUBING.
- 2. ALL TUBING TO BE  $1/2" \times 0.049"$  WALL THICKNESS.
- 3. AMERADA HESS NUMBERS STATED ON THE STAB PLATE, VETCO GRAY NUMBERS ON THE UMBILICAL REFER TO DRAWING, SK-076036-01, SHEET 2, AHL DOCUMENT NUMBER C0069.
- 4. ---- SUPPLIED BY OTHERS.
- 5. CHECK VALVES ON VALVE EXHAUSTS SET TO CRACK AT 1.0 PSI.
- 6. 207 BAR CONNECTIONS TO 29 WAY MALE STAB PLATE ARE ALL 1/2" SWAGELOK TBG FITTINGS

•	WATER DEPTH(M)	ACCUMULATOR PRE-CHARGE PRESSURE(BAR)
	0	93
	50	98
	100	103
	150	109
	200	114

Sellers statement:
This document accurately represents the as supplied condition of the work

	DRAWN	A. E. BODEN	23 MAY 91	
SEE B/M FOR MATERIAL & SPECIAL REQUIREMENTS.	CHECKED	J. A. PAGE	23 MAY 91	
ITEM NUMBERS NOT APPEARING ON B/M DO NOT APPLY.	APPROVED	K. J. LISTER	23 MAY 91	IR
UNLESS OTHERWSE		. BA	DATE	AND MU
SPECIFIED ALL DIMENSIONS ARE IN MILLIMETRES.	ORIGINAL SCALE	_		APPROX. WEIGHT —

THIS DRAWING IS THE PROPERTY OF

WOOD

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OF

IRON WORKS, LTD.

WOODCHESTER, STROUD, GLOS. ENGLAND.

AND MUST NOT BE USED IN ANY WAY PREJUDICIAL TO THEIR INTERESTS

/Hathany

DO NOT SCALE

DO ALL CHANGES ON CAD SYSTEM

DOCUMENT REFERENCES									
Ref No	Description		AHL Doc	No C	CIW Doc No				
1	MANIFOLD 1 BOM		C004	6 312	312146-01		_		
2	MANIFOLD 2 BOM		C004	7 312	312146-02				
3	GENERAL ARRANGEMENT MANIFOLD 1		C004	8 SK-0	SK-076032-01				
4	GENERAL ARRANGEMENT MANIFOLD 2		C004	9 SK-0	SK-076032-02				
5	DOUBLE SUBSEA ACCUMULATOR BOM		C007	4 312	312079-01				
6	SINGLE SUBSEA ACCUMULATOR BOM		C007	3 312	312079-02				
7	SINGLE SUBSEA ACCUM & VLVS BOM		C007	6 312	312079-03				
COMPANY RETURN CODES			AMERADA HESS LIMITED						
1. 🗚	1. Accepted "As Supplied"		COOTT FIELD DEVELOPMENT						
2. Ao	copted — No Comments	SCOTT FIELD DEVELOPMENT							
3. Quellind Asseptence - Minor Coornents. Revies a Resolverit on "As Supplied"		Package Desc	WORKOVER CONTROL			·-·			
Work May Proceed		Equip Nos	SYSTEM SS6401A/B						
4. Qu	4. Qualified Acceptance — Minor Comments. Revice & Receiptin To Obtain Code 2 Work May Proceed		SS6402A/B						
•		SDRS Codes	D01		C1				
	S. Quelliod Asseptance — Major Comments Revice of Received To Obtain Code 2 Work May Proceed					D 1			
8. Rejected - Review & Resubmit Immediately Work May Not Proceed in The Afforded		Module			Sheet 1 of 1		ΒI		
_ *	nder Het Required	Purchase O	rder No	Document	No	Rev	A1		
Compa Signatu	10's PA Ju Dots 9-1-92	S 000 0045-F	CURM D 0 0 1 2 0 3		0,3	REV			
AOTRUS	USTOMER: AMERADA HESS — SCOTT								

P & I DIAGRAM SUBSEA CONTROL VALVES

SK-076028-04

SHEET 1 OF 1