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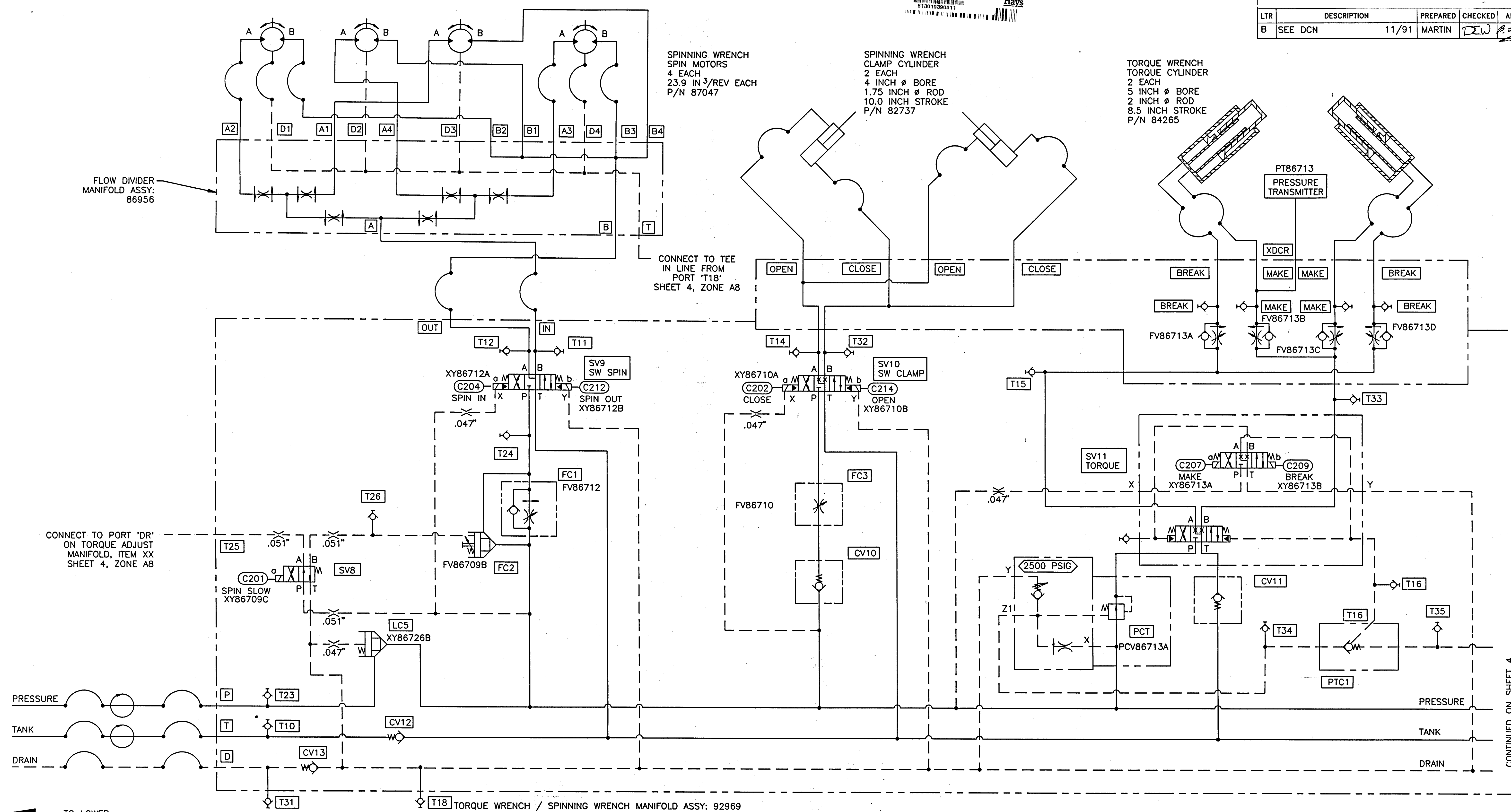
B

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813-019390-01-1T
813019390011

Hays

LTR	DESCRIPTION	PREPARED	CHECKED	APVD
B	SEE DCN	11/91	MARTIN	DEW



SPINNING WRENCH
SPIN MOTORS
4 EACH
23.9 IN³/REV EACH
P/N 87047

SPINNING WRENCH
CLAMP CYLINDER
2 EACH
4 INCH Ø BORE
1.75 INCH Ø ROD
10.0 INCH STROKE
P/N 82737

TORQUE WRENCH
TORQUE CYLINDER
2 EACH
5 INCH Ø BORE
2 INCH Ø ROD
8.5 INCH STROKE
P/N 84265

FLOW DIVIDER
MANIFOLD ASSY:
86956


CONNECT TO TEE
IN LINE FROM
PORT 'T18'
SHEET 4, ZONE A8

CONNECT TO PORT 'DR'
ON TORQUE ADJUST
MANIFOLD, ITEM XX
SHEET 4, ZONE A8

TORQUE WRENCH / SPINNING WRENCH MANIFOLD ASSY: 92969

AS SUPPLIED
Seller's statement:
this document accurately
represents the as supplied
condition of the work
Seller's Authorized Signature: *[Signature]* Date: 11/26/91

COMPANY RETURN CODES		AMERADA HESS LIMITED		
<input checked="" type="checkbox"/> 1. Accepted "As Supplied"		SCOTT FIELD DEVELOPMENT		
<input type="checkbox"/> 2. Accepted - No Comments		Package Desc	PHM-3I	
<input type="checkbox"/> 3. Qualified Acceptance - Minor Comments. Review & Resubmit as "As Supplied" Work May Proceed		Equip Nos	DY8612	
<input type="checkbox"/> 4. Qualified Acceptance - Minor Comments. Review & Resubmit To Obtain Code 2 Work May Proceed		SDRS Codes	D01	
<input type="checkbox"/> 5. Qualified Acceptance - Major Comments. Review & Resubmit To Obtain Code 2 Work May Proceed		Module	Sheet 3 of 8	
<input type="checkbox"/> 6. Rejected - Review & Resubmit Immediately Work May Not Proceed In The Affected Areas		Purchase Order No	Docu-ment No	Rev
<input type="checkbox"/> 7. Review Not Required		P0136	D 0,0,0,3,0,3	
Company's Signature: <i>[Signature]</i> Date: 9-6-92				

QTY REQD		PART NO.	DESCRIPTION	MATERIAL	ITEM NO.
LIST OF MATERIALS					
		UNLESS OTHERWISE SPECIFIED INTERPRET DIMENSIONS & TOLERANCES PER ANSI Y14.5 INTERPRET ABBREVIATIONS PER ANSI Y1.1 .XX.1 .XX±.03 .XXX±.010 ANGULAR TOLERANCE ±0° 30' MACHINED SURFACES 250 / MAX DIMENSIONS ARE IN INCHES DO NOT SCALE DOCUMENT	APPROVALS		DATE
			PREPARED	H.A. GILLBANK	5/91
			CHECKED	K. WIEN	5/91
			ENGR	K. WIEN	5/91
			APPROVED	JIM BRUGMAN	5/91
FINAL		PHM-3I	 TITLE HYDRAULIC SCHEMATIC PHM-3I AMERADA HESS/SCOTT		
NEXT ASSY		PRODUCT			
APPLICATION			THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION, AND SUCH INFORMATION MAY NOT BE DISCLOSED TO OTHERS FOR ANY PURPOSE NOR USED FOR MANUFACTURING PURPOSES WITHOUT WRITTEN PERMISSION FROM VARCO INTERNATIONAL, INC.		
			SIZE D	DOCUMENT NO.	95328
			SCALE ~	WT. LB ~	SHEET 3 OF 8

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