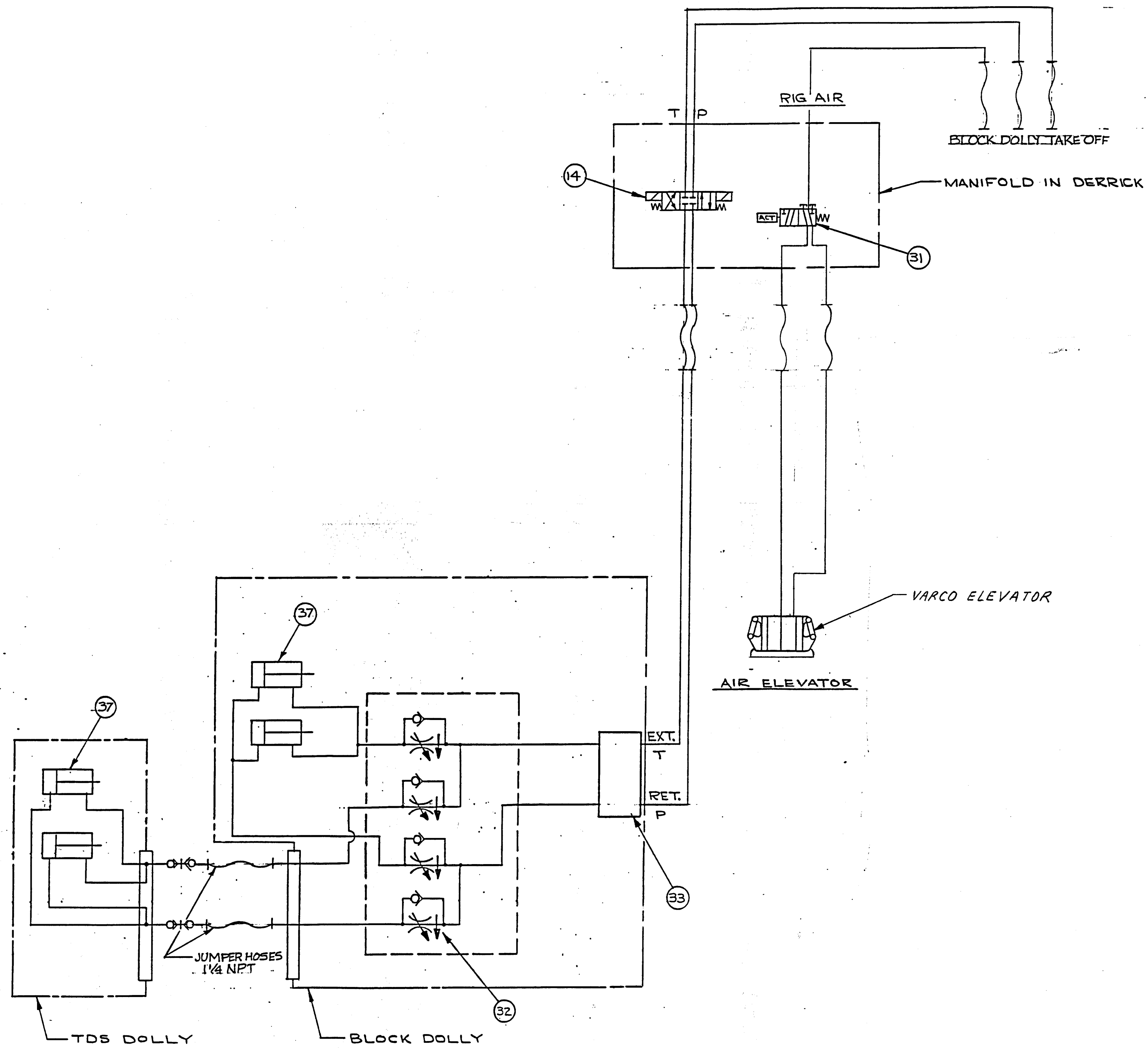


REVISIONS				
LTR	DESCRIPTION	PREPARED	CHECKED	APVD
—	DEV REL	B MEISCH 9-20-90	R.A.W. 9-20-90	
A	SEE DCN	D. LUC 12-14-90		RSP 12/14/90
B	SEE DCN	B MEISCH 10-9-91		RSP 9-10-91



VIEW A

AS SUPPLIED
Sellers statement:
This document accurately
represents the as supplied
condition of the work
Seller's Authorized Signature: *T. Martinez* Date: 9-11-92

COMPANY RETURN CODES		AMERADA HESS LIMITED	
<input checked="" type="checkbox"/> 1. Accepted "As Supplied"		SCOTT FIELD DEVELOPMENT	
<input type="checkbox"/> 2. Accepted - No Comments		Package Desc:	TOP DRIVE TDS4S
<input type="checkbox"/> 3. Qualified Acceptance - Minor Comments. Review & Resubmit as "As Supplied" Work May Proceed		Equip No:	DT8601
<input type="checkbox"/> 4. Qualified Acceptance - Minor Comments. Review & Resubmit To Obtain Code 2 Work May Proceed		SDRS Code:	DO1
<input type="checkbox"/> 5. Qualified Acceptance - Major Comments. Review & Resubmit To Obtain Code 2 Work May Proceed		Module:	Sheet 2 of 2
<input type="checkbox"/> 6. Rejected - Review & Resubmit Immediately Work May Not Proceed In The Affected Area		Purchase Order No:	Document No:
<input type="checkbox"/> 7. Review Not Required		Rev:	
Company's Signature: <i>T. Martinez</i> Date: 9-11-92		P0003	D 900203

QTY REQD	PART NO.	DESCRIPTION	MATERIAL	ITEM NO.
LIST OF MATERIALS				
UNLESS OTHERWISE SPECIFIED		APPROVALS	DATE	
INTERPRET DIMENSIONS & TOLERANCES PER ANSI Y14.5		PREPARED	B MEISCH	9-90
INTERPRET ABBREVIATIONS PER ANSI Y11.1		CHECKED	R.A.W.	9-20-90
.X ± .1 .XX ± .03 .XXX ± .010		ENGR		
ANGULAR TOLERANCE ± 0° 30'		APPROVED		
MACHINED SURFACES 250/ MAX. DIMENSIONS ARE IN INCHES		THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION AND SUCH INFORMATION MAY NOT BE DISCLOSED TO OTHERS FOR ANY PURPOSE NOR USED FOR MANUFACTURING PURPOSES WITHOUT WRITTEN PERMISSION FROM VARCO INTERNATIONAL, INC.		
DO NOT SCALE DOCUMENT		Varco BJ DRILLING SYSTEMS		
92925 TDS-4S		TITLE HYD/PNUE/ SCHEMATIC		
NEXT ASSY PRODUCT		CLOSED LOOP COOLING TDS-4S (AMERADA HESS)		
APPLICATION		SIZE DOCUMENT NO. 91982		
		SCALE WT LB SHEET 2 OF 2		