

1) LEA stands for Load Effective Address.  
Offset denotes the number of address location.

2) Data segment is the starting of the Data segment. ~~Code~~ Data is the starting of the code segment.

3) ASSUME DS: DATA CS: CODE

In Assembly Language there are different registers for different purposes.  
So here ASSUME DS is assume data to Data segment and ~~DATA~~ CS: CODE assume CS is assume ~~data~~ Code to code segment register.

4) memory accessing registers;

CS, DS, SS, ES.