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- Ultem is a registered trademark of SABIC Innovative Plastics IP BV. Type 316 Stainless Steel Stock option only available on inch
- compression stock springs
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 substituted with equivalent cobalt
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	Compression Springs	Comments	Materials and Finishes
and the second	Bantam™ Mini Series Free Length: 1.00mm–15.88mm	Ends Not Ground	• Elgiloy®§
	Instrument Series Free Length: 1.00mm-53.00mm	Ends Square, Not Ground	Pre-coated Music Wire Passivated Type 302/304 Stainless Passivated & Ultrasonically Cleaned Typ 316 Stainless**
	Lite Pressure™ Series Free Length: 7.95mm—152.40mm	Ends Square, Not Ground	 Passivated & Ultrasonically Cleaned Typ 316 Stainless**
	Standard Series Free Length: 4.40mm–290.0mm	Squared and Ground Ends	Plated Music Wire Passivated Type 302/304 Stainless Passivated & Ultrasonically Cleaned Type 316 Stainless ** ***
	Heavy Duty Series Free Length: 22.23mm-152.4mm	Squared and Ground Ends Shot-Peened and Pre-Set	Plated Music Wire/Oil-Tempered WirePassivated Type 302/304 Stainless
	High Pressure Series Free Length: 6.35mm-50.80mm	Squared and Ground Ends Shot-Peened and Pre-Set	Passivated Type 17-7 PH Stainless Stee
	Heavy Duty Die Springs Free Length: 25.40mm-304.8mm	Squared and Ground Ends Shot-Peened and Pre-Set Powder Coated Five color coded versions in various strengths	Music Wire/Oil-Tempered Chrome Silicon
	LeeP™ Plastic Composite Series Free Length: 9.53mm—31.75mm	Available in 6 Color-Coded Strengths	Ultem* Resin
	REDUX™ Wave Springs	Comments	Materials and Finishes
	REDUX™ Wave Compression Springs Outside Diameter: 5.33mm–43.36mm Free Height: 1.52mm–50.80mm		Passivated Type 17-7 PH Stainless Stee
	Belleville Washers	Comments	Materials and Finishes
	Belleville Washers Outside Diameter: 4.78mm-95.25mm Free Height: 0.36mm-7.14mm		Passivated 300 Series Stainless Steel
	Extension Springs	Comments	Materials and Finishes
	Instrument Series Outside Diameter: 1.60mm-4.00mm Free Length: 6.35mm-30.00mm	Loops in random position, full diameter machine or cross over center except those made to DIN 2097. Loop openings approximately one wire diameter	 Pre-coated Music Wire Passivated Type 302/304 Stainless Stee
	Standard Series Outside Diameter: 2.50mm-50.80mm Free Length: 7.90mm-290.0mm	Loops in random position, full diameter machine or cross over center except those made to DIN 2097. Loop openings approximately one wire diameter	
	Torsion Springs	Comments	Materials and Finishes
	Torsion Springs Outside Diameter: 2.62mm-54.37mm Work Over Rod: 1.50mm-42.07mm Leg Length: 9.53mm-108.0mm	Available in 7 Free Positions: 90°, 120°, 180°, 210°, 270°, 300°, 360°	 Plated Music Wire Passivated Stainless Steel Type 302/304
	Constant Force	Comments	Materials and Finishes
	Constant Force Springs Load Range: .10kg-7.48kg Material Widths: 6.35mm-31.75mm		Type 301 Stainless Steel
	Specialty Springs	Comments	Materials and Finishes
	Battery Springs	AAA, AA, C and D Battery Sizes Various Mount Types	Nickel Coated Music Wire Silver Coated Beryllium Copper
	Continuous Length Extension	305mm, 610mm, and 914mm Lengths	Music Wire Type 302 Stainless Steel
	Spring Kits	Comments	Materials and Finishes
	Compression Spring Kit Free Length Ranges: 6.35mm–50.80mm Outside Diameter Ranges: 3.05mm–18.29mm	252 Springs - 126 Different Sizes	Music Wire - Zinc Plated (or pre-coated Tin/Zinc) Passivated Type 302/304 Stainless Stee
	Extension Spring Kit Free Length Ranges: 6.35mm–127.0mm Outside Diameter Ranges: 1.60mm–19.05mm	186 Springs - 93 Different Sizes	Music Wire - Zinc Plated (or pre-coated Tin/Zinc) Passivated Type 302/304 Stainless Stee
	Instrument Spring Kit Free Length Ranges: 3.18mm–31.75mm	216 Springs - 108 Different Sizes Includes Compression, Extension	Music Wire - Zinc Plated (or pre-coated Tin/Zinc)



74 Springs - 37 Different Sizes

Outside Diameter Ranges: 1.45mm–9.14mm & Torsion

Body Length Ranges: 2.40mm - 22.60mm Outside Diameter Ranges: 4.75mm -

Torsion Spring Kit

21.40mm 1612-LCINENG

> #21/10B, 1st Floor Konankunte Cross Kanakapura Main Road Bangalore 560062 India +91 80 49376666 | leespring.in An ISO 9001 Certified Company

Passivated Type 302/304 Stainless Steel

Music Wire - Zinc Plated

(or pre-coated Tin/Zinc)

Custom Springs, Wire Forms, Stampings and Fourslide Parts

Lee Spring Offers Support for Every Stage of Custom Design, Manufacturing and Distribution

- Application/concurrent engineering staff
- Regulatory expertise including RoHS and REACH
- CAD assisted product design, drawing and modeling
- In-house prototype production services for rapid turnaround
- Global supply chain network for both production and distribution
- Blanket agreement and consignment inventory management capabilities
- Short and long production run capabilities
- In-house tooling production including EDM
- Proprietary integrated quality control system
- Extensive experience working with Aerospace/Military specifications (AS9100) and automotive specifications (TS16949)
- ISO 9001 registered quality management system



From Start to Finish, Lee Spring has the Custom Capabilities You Need!

Spring Types and Dimension	ons	
Compression Springs	Outside Diameter: 0.010" - 5.75"/0.25 mm - 146.1 mm	Wire Diameter: 0.002" - 0.625"/0.05 mm - 15.88 mm
Extension Springs	Outside Diameter: 0.010" - 5.75"/0.25 mm - 146.1 mm	Wire Diameter: 0.002" - 0.625"/0.05 mm - 15.88 mm
Torsion Springs	Outside Diameter: 0.010" – 5.75"/0.25 mm – 146.1 mm	Wire Diameter: 0.002" - 0.625"/0.05 mm - 15.88 mm
Wave Springs	Outside Diameter: 0.210" – 5.000"/5.33 mm – 127.0 mm	Inside Diameter: 0.150" – 4.54"/3.81 mm – 115.32 mm
Constant Force	Min. Outside Diameter: 0.340"/8.636 mm Min Length: 11.80"/299.72 mm	Inside Diameter: 0.280" – 1.97"/7.11 mm – 50.04 mm
Wire Forms	Wire Diameters: 0.010" – 0.24" /0.25 mm – 6 mm	Maximum Finished Length: 60"/ 1524 mm
Stampings	Strip Width: up to 3" / 76.20 mm	Strip Thickness: 0.005 to 0.062" /0.13mm – 1.57 mm
Fourslide Parts	Strip Width: 0.010" – 0.500"/0.25 mm – 12.70 mm Strip Thickness: 0.003" – 0.125"/ 0.08 mm – 3.18 mm	Wire Diameter: 0.005" – 0.187"/ 0.13 mm – 4.75 mm

Distinct Production Capabilities including: Plastic Compression, Drawbar, Cone, Double Torsion, Specialty Extension and more

· Inconel®§

Monel®8

· Music Wire

· Phosphor Bronze

· Plastic Composites

· Stainless Steel, 17-7

· Stainless Steel, 300 Series

Materials

- · Beryllium Copper
- Brass
- · Carbon Steel, Hard Drawn
- · Carbon Steel, Oil Tempered
- · Chrome Silicon, Oil Tempered

Inquire regarding additional materials

- · Chrome Vanadium, Oil Tempered
- · Elgiloy®* · Hastelloy®**

- Hastelloy is a registered trademark of Haynes International Inc. § Inconel & Monel are registered trademarks of Special Metals Corporation.
- Elgiloy is a trademark of Elgiloy ltd. Partnership

- Secondary Operations, Finishing and Services
- Assembly
- · Color Coding
- Electropolishing
- Grindina
- · Heat Treating
- Looping

- - Passivation
 - Powder Coating · Shot Peening
 - · Spring Setting
 - · Plating: Nickel, Zinc, Cadmium
 - · Special Finishes (e.g., Black Oxide)







