



*Prof. Sérgio D. Correia*  
*Portalegre Polytechnic University*  
*Portugal*

## Workshop

# Inertial Measurement Units (IMUs) Data Acquisition and Filtering

*“Tangible interfaces for VR applications”*  
*International Week 2025*

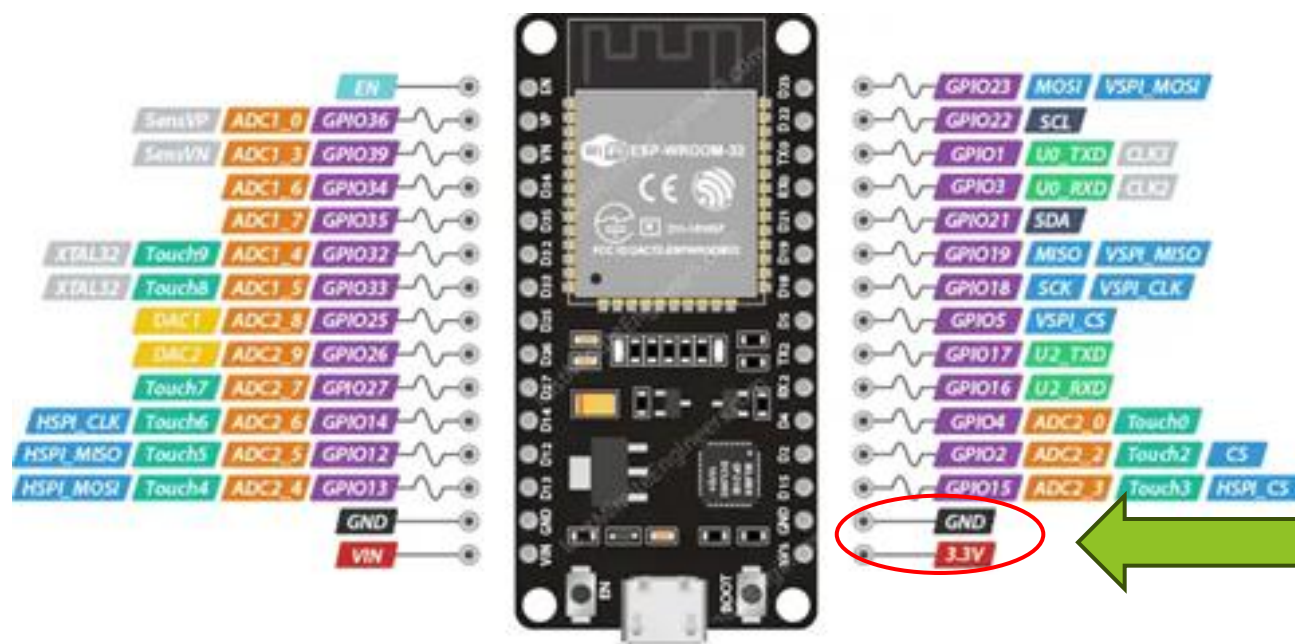


# Let's think about the Hardware

## The IMU and the ESP32

What is it? How to get it to work?

# 1. Connecting an IMU to an ESP32



We need two digital lines to be responsible for the data transfer through the I2C BUS

Used to power the IMU module



ESP32 Dev. Board Pinout

<https://lastminuteengineers.com/esp32-pinout-reference/>



# 1. Connecting an IMU to an ESP32

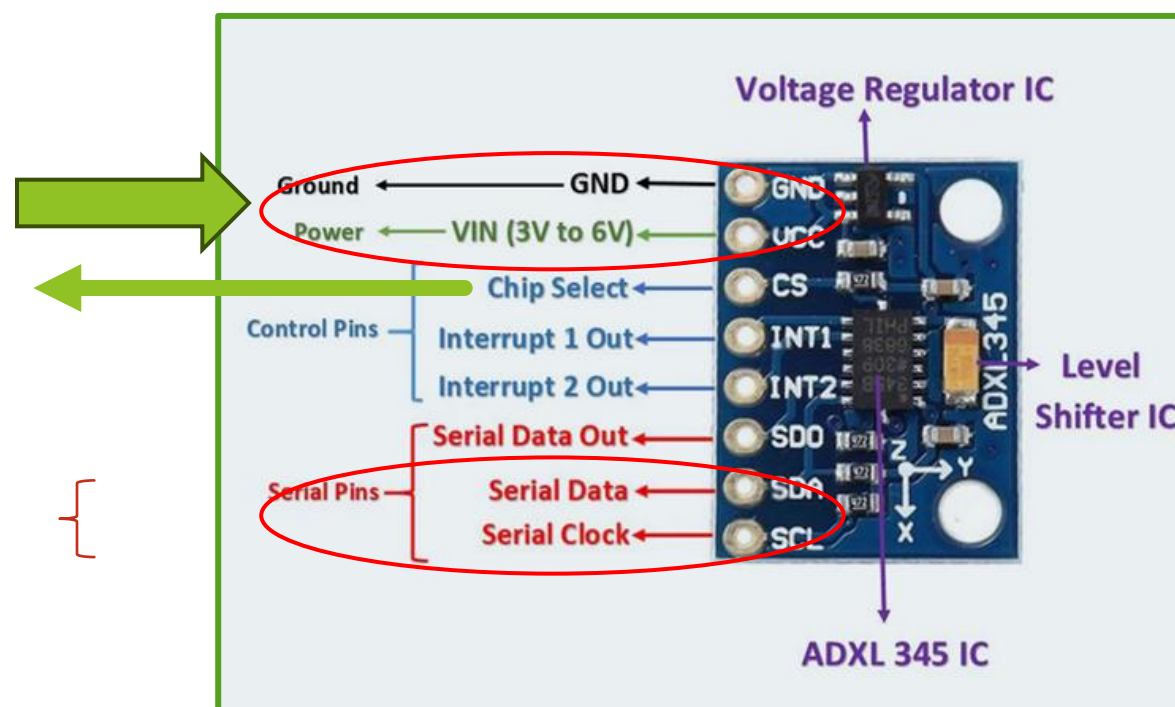


Power supply

Connected to VCC, so the chip “is always selected”

We will not use the interrupt lines

The I2S BUS will be controlled through the DAS and SCL lines



<https://www.theengineeringprojects.com/2025/02/adxl345-3-axis-digital-accelerometer.html>

## ADXL345 Module Pin Description

**VCC:** Power supply pin connects in the range of 3 to 5.5V DC.

**GND:** Connect to Supply ground.

**CS (Chip Select):** Chip Select Pin.

**INT1 (Interrupt 1):** Interrupt 1 Output Pin

**INT2 (Interrupt 2):** Interrupt 2 Output Pin

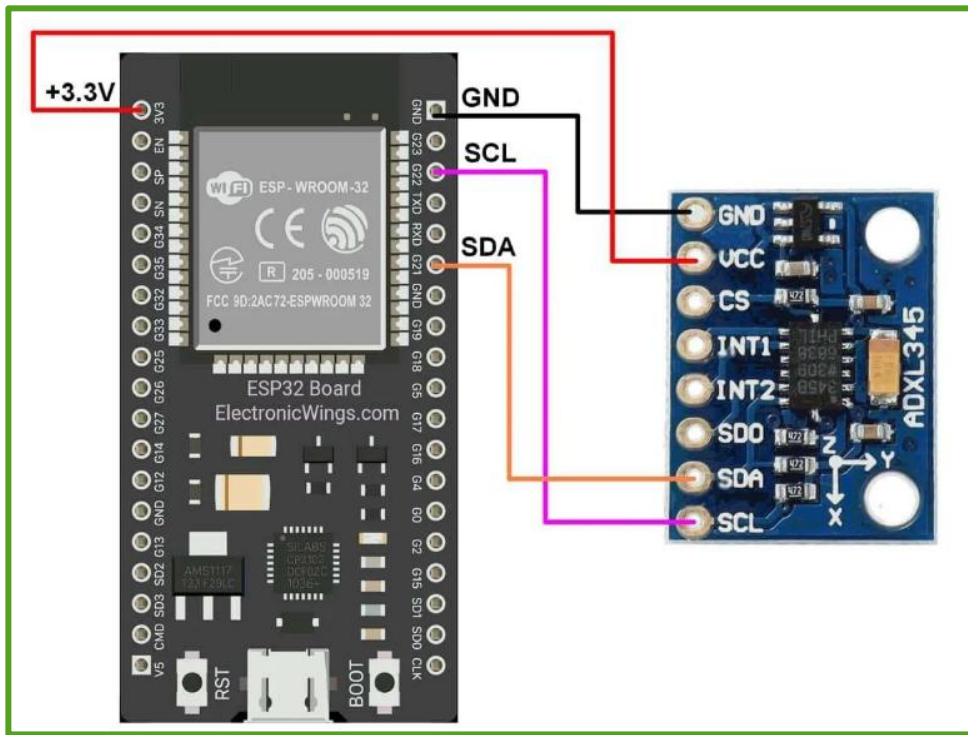
**SDO (Serial Data Out):** Serial Data Output (SPI 4-Wire)/Alternate I2C Address Select (I2C).

**SDA (Serial Data):** Serial Data (I2C)/Serial Data Input (SPI 4-Wire)/Serial Data Input and Output (SPI 3-Wire).

**SCL (Serial Clock):** Serial Communications Clock. SCL is the clock for I2C, and SCLK is the clock for SPI.

“Serial Data Out” is used for SPI BUS, thus, not for our project

# 2. Physical Connections



Note that different manufacturers may have slightly different pinouts. You should always carefully check your board pinout.

## 3. Software Requirements

1

### Arduino IDE Setup

Install ESP32 board package via Boards Manager. Select appropriate board from the list.

2

### Library Installation

Add Adafruit ADXL345 and Adafruit Unified Sensor libraries. Include Wire.h for I2C communication.

3

### Driver Configuration

Install CP210x or FTDI drivers if needed. These enable USB communication with the ESP32.

4

### Test Connection

Upload a simple sketch to verify the development environment works properly.

More details will be given in our Workshop

# Let's think about the Software

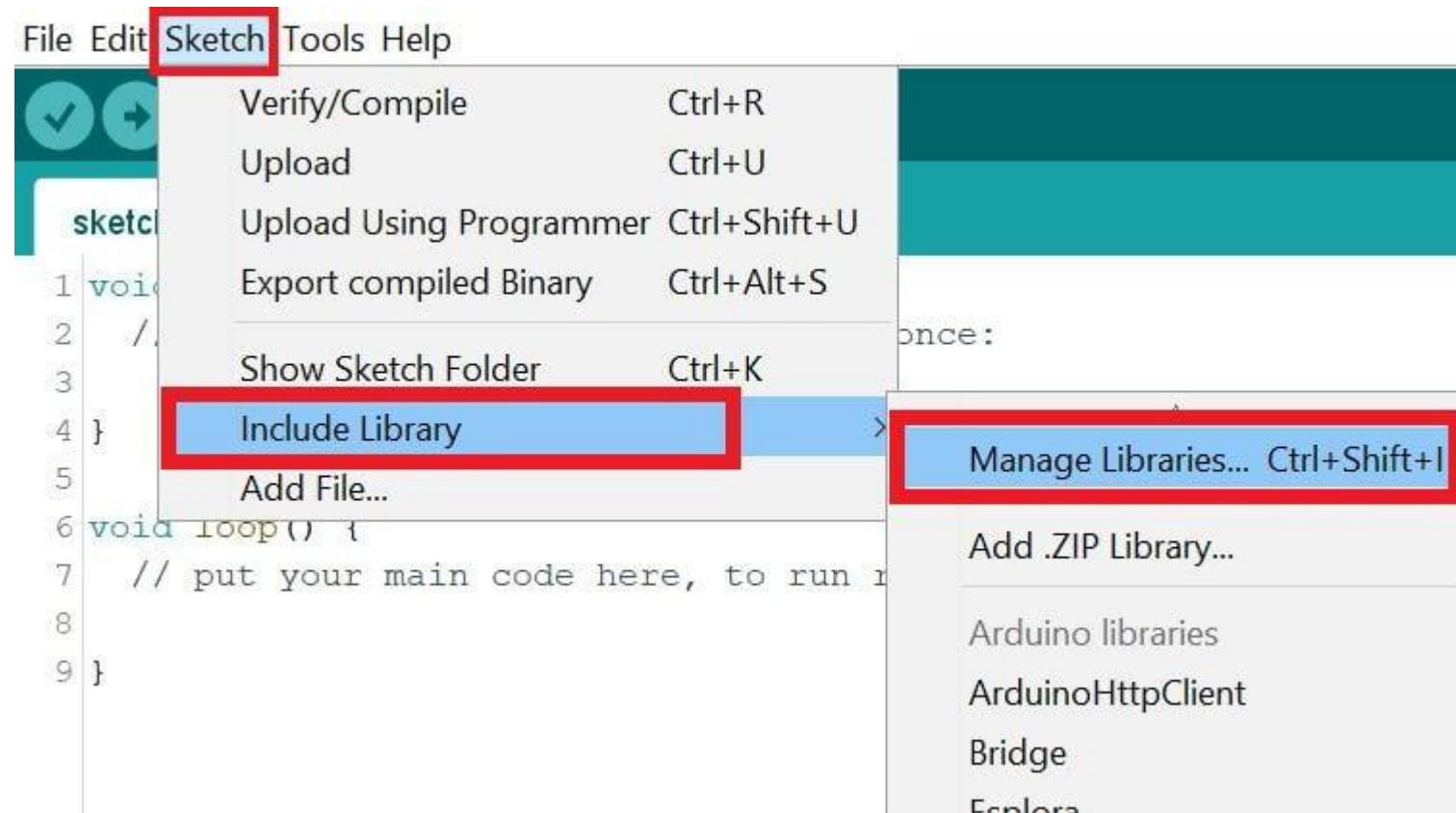
## Connecting and Testing

Let's code!



## 3. Instaling Dependencies

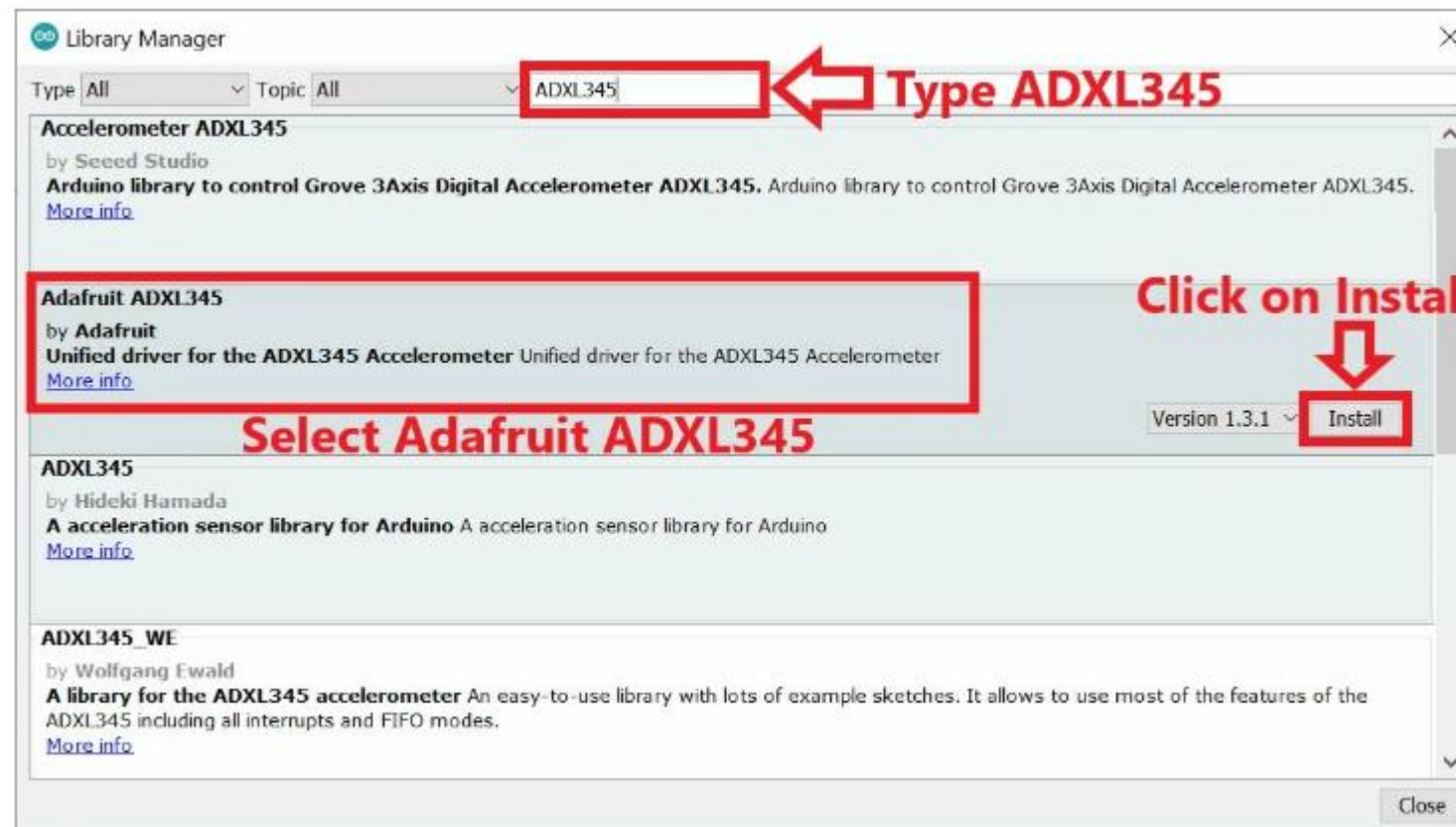
1





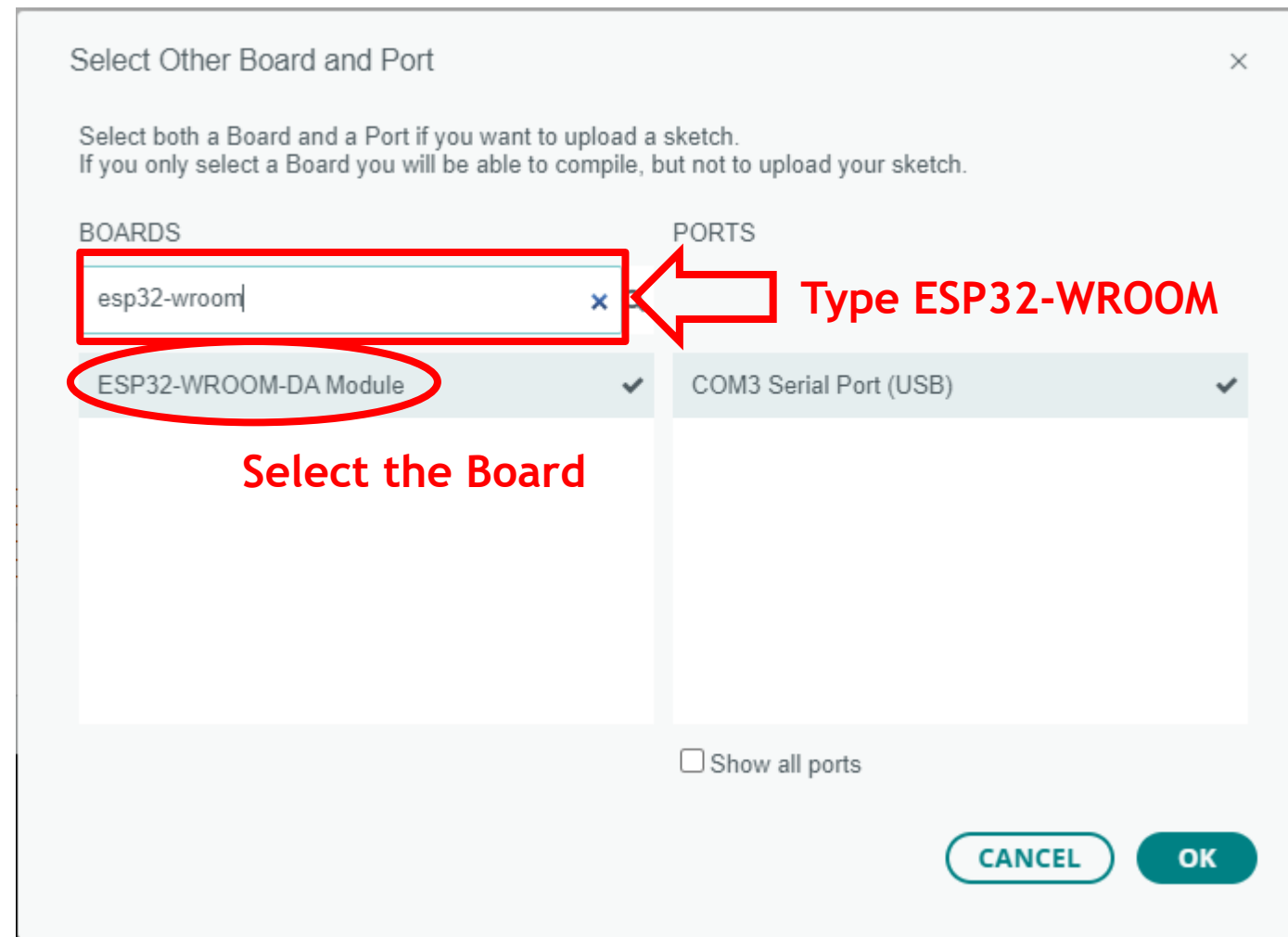
## 3. Instaling Dependencies

2



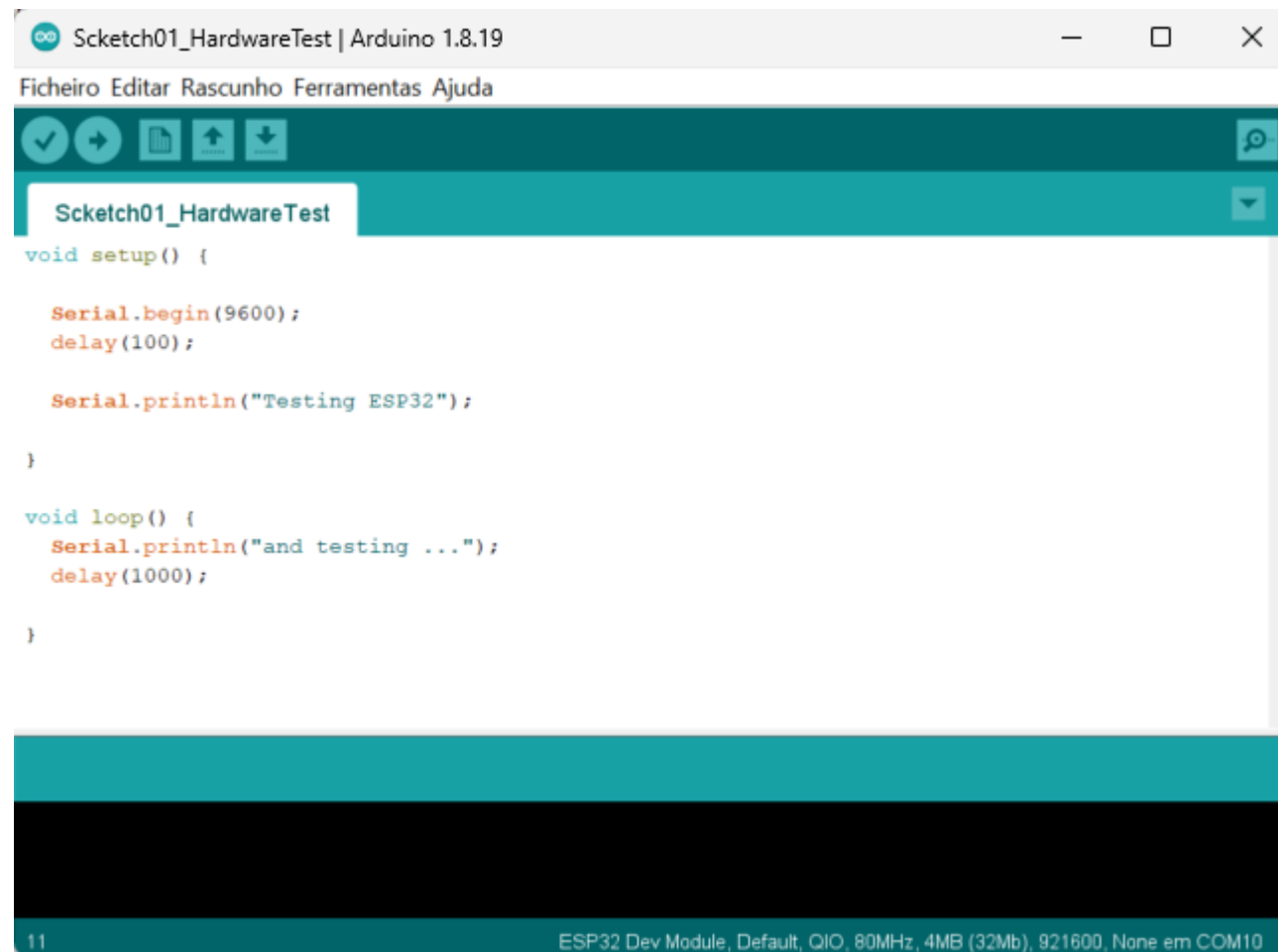
## 3. Instalng Dependencies

3



## 4. Testing the Hardware

1



The screenshot shows the Arduino IDE interface with a sketch named "Sketch01\_HardwareTest" open. The code is written in C++ and is designed to test an ESP32 module. The setup function initializes the serial port at 9600 baud and prints "Testing ESP32". The loop function prints "and testing ..." every 1000 milliseconds. The status bar at the bottom indicates the board is an "ESP32 Dev Module" and the port is "COM10".

```
Sketch01_HardwareTest | Arduino 1.8.19
Ficheiro Editar Rascunho Ferramentas Ajuda

Sketch01_HardwareTest
void setup() {
  Serial.begin(9600);
  delay(100);

  Serial.println("Testing ESP32");
}

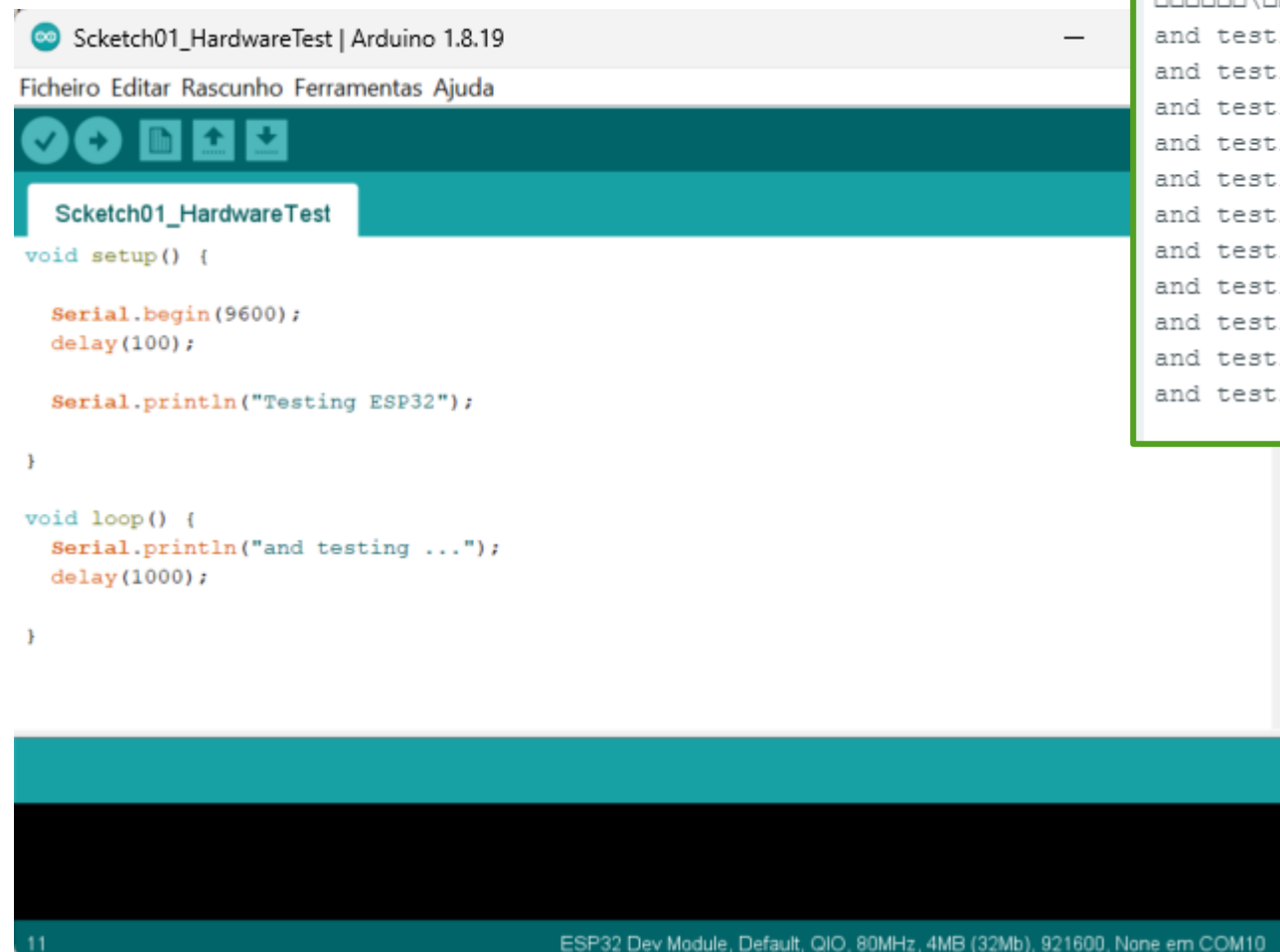
void loop() {
  Serial.println("and testing ...");
  delay(1000);
}

11 ESP32 Dev Module, Default, QIO, 80MHz, 4MB (32Mb), 921600, None em COM10
```



## 4. Testing the Hardware

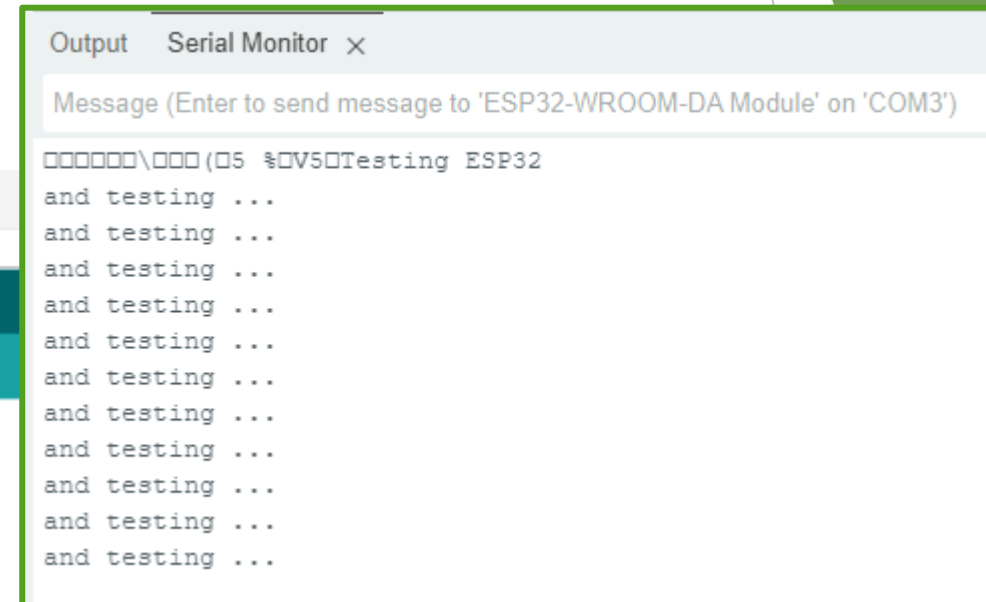
1



The screenshot shows the Arduino IDE interface. The top bar indicates 'Sketch01\_HardwareTest | Arduino 1.8.19'. The menu bar includes 'Ficheiro', 'Editar', 'Rascunho', 'Ferramentas', and 'Ajuda'. Below the menu bar is a toolbar with icons for checking, running, uploading, and downloading. The main editor area shows the following code:

```
void setup() {  
  Serial.begin(9600);  
  delay(100);  
  
  Serial.println("Testing ESP32");  
}  
  
void loop() {  
  Serial.println("and testing ...");  
  delay(1000);  
}
```

At the bottom of the IDE, a status bar shows '11' on the left and 'ESP32 Dev Module, Default, QIO, 80MHz, 4MB (32Mb), 921600, None em COM10' on the right.



The screenshot shows the 'Serial Monitor' window. The title bar says 'Output Serial Monitor x'. The message input field contains 'Message (Enter to send message to 'ESP32-WROOM-DA Module' on 'COM3')'. The output area displays the following text:

```
000000\000 (05 %0V50Testing ESP32  
and testing ...  
and testing ...  
and testing ...  
and testing ...  
and testing ...  
and testing ...  
and testing ...  
and testing ...  
and testing ...  
and testing ...  
and testing ...  
and testing ...  
and testing ...  
and testing ...
```

## 4. Testing the Hardware

2

Upload the project  
**Scketch01\_SensorTest**

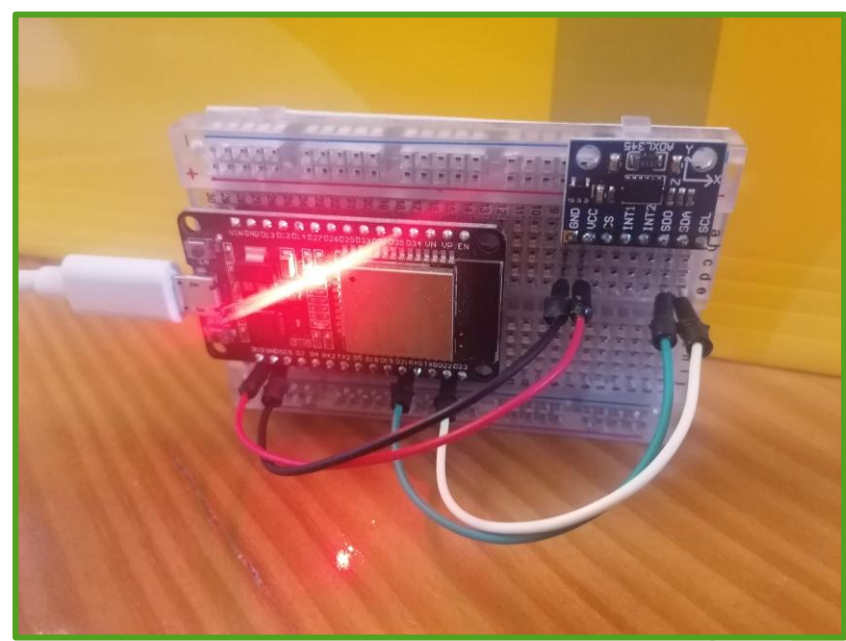
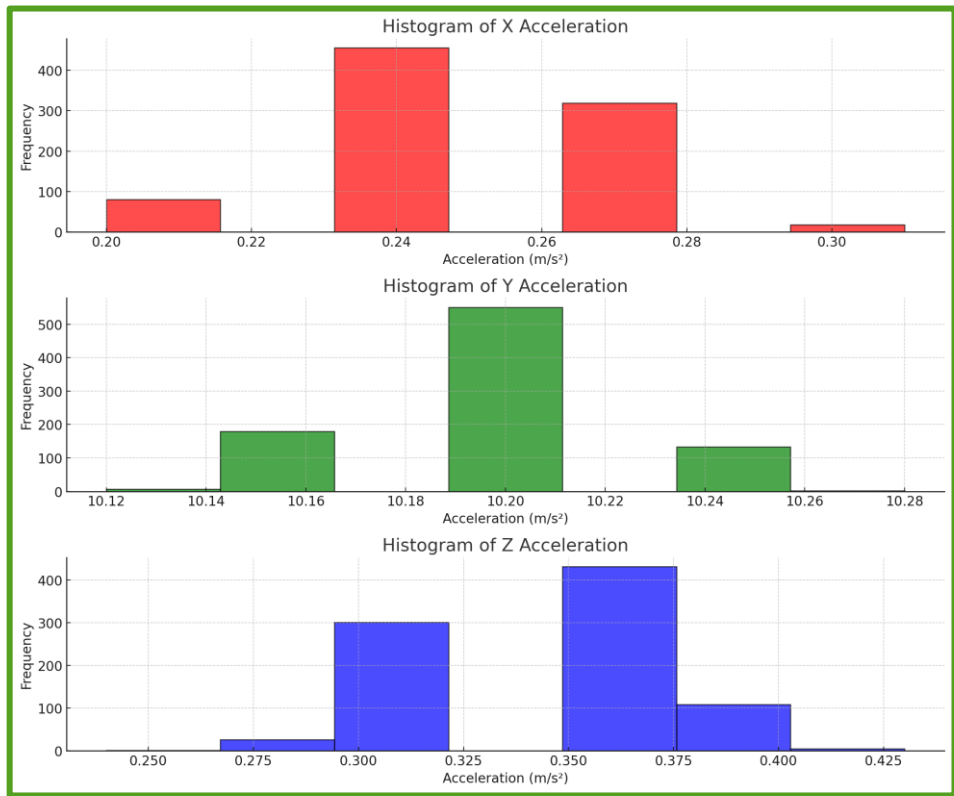
Output	Serial Monitor	×
Message (Enter to send message to 'ESP32-WROOM-DA Module' on 'COM3')		
X: 0.08	Y: -0.67	Z: 9.85 m/s <sup>2</sup>
X: 0.08	Y: -0.67	Z: 9.81 m/s <sup>2</sup>
X: 0.12	Y: -0.67	Z: 9.77 m/s <sup>2</sup>
X: 0.08	Y: -0.67	Z: 9.89 m/s <sup>2</sup>
X: 0.08	Y: -0.67	Z: 9.85 m/s <sup>2</sup>
X: 0.08	Y: -0.71	Z: 9.85 m/s <sup>2</sup>
X: 0.12	Y: -0.67	Z: 9.81 m/s <sup>2</sup>
X: 0.12	Y: -0.67	Z: 9.81 m/s <sup>2</sup>
X: 0.08	Y: -0.67	Z: 9.81 m/s <sup>2</sup>
X: 0.08	Y: -0.67	Z: 9.81 m/s <sup>2</sup>
X: 0.08	Y: -0.67	Z: 9.85 m/s <sup>2</sup>
X: 0.16	Y: -0.71	Z: 9.85 m/s <sup>2</sup>
X: 0.12	Y: -0.63	Z: 9.89 m/s <sup>2</sup>
X: 0.12	Y: -0.67	Z: 9.81 m/s <sup>2</sup>
X: 0.08	Y: -0.67	Z: 9.92 m/s <sup>2</sup>

# 4. Testing the Hardware

3

Let's see the results

How was the board positioned?





# Let's think about the Software

## The Circular Buffer, and The Moving Average Filter

Let's do it!

## 5. The Circular Buffer or **FIFO (First-In-First-Out)**

The buffer size should be a power of 2, less one unit ( $2^n - 1$ ), so that the maximum size is easily detected with one logic operation.

```
1  #define BUFFER_SIZE 0xF
2
3  typedef struct{
4      int data[BUFFER_SIZE];
5      int ptr;
6  } CircularBuffer;
7
8
9  void initializeBuffer(CircularBuffer* buffer){
10     buffer->ptr = 0;
11 }
```

*The data structure is to be adapted to the application problem. It can have a timestamp or other data. Since we are considering overlapping, that is, when the buffer is full a new value overlaps the oldest one.*

*The only major initialization is due to the writing pointer. In case of avoiding a transient state with the first fulfillment of the buffer, the buffer itself could also be initialized. A usual procedure is to fill all the buffer with the first read value.*

## 5. The Circular Buffer or FIFO (First-In-First-Out)

```

13 void enqueue(CircularBuffer* buffer, int value){
14
15     buffer->data[buffer->ptr] = value;
16     buffer->ptr = (buffer->ptr + 1) & BUFFER_SIZE;
17 }
    
```

Updates the value of ptr adding one position. Also, checks for the buffer attaining the maximum position value.

00001111 (0x0F)  
& 00000011 (Position 3)  
00000011

00001111 (0x0F)  
& 00010000 (Position 16)  
00000000 **Reset**

Write the new value in the position that is pointed by the ptr attribute member.

**TESTING**

```

19 int main()
20 {
21     CircularBuffer buffer;
22
23     for(int i=0; i<20; i++){
24         enqueue(&buffer, i);
25     }
26
27     return 0;
28 }
29
    
```

Watches		
Function arguments		
Locals		
buffer		
data		
[0]	16	
[1]	17	
[2]	18	
[3]	19	
[4]	4	
[5]	5	
[6]	6	
[7]	7	
[8]	8	
[9]	9	
[10]	10	
[11]	11	
[12]	12	
[13]	13	
[14]	14	
ptr	4	



## 5. The Moving Average Filter

```
14 void enqueue(CircularBuffer* buffer, int value){
15
16     sum -= buffer->data[buffer->ptr];
17     sum += value;
18
19     buffer->data[buffer->ptr] = value;
20     buffer->ptr = (buffer->ptr + 1) & BUFFER_SIZE;
21 }
```

Subtracts the previous value  
before updating the buffer.

```
23 int main()
24 {
25     CircularBuffer buffer;
26
27     for(int i=0; i<20; i++){
28         enqueue(&buffer, i);
29     }
30
31     float mean = buffer.sum / BUFFER_SIZE;
32
33     return 0;
34 }
```

To calculate the moving  
average, the sum is divided by  
the number of samples,

1

Implement 3 buffer, one for each axis, and 3 moving average filters

Let's do it!

2

- ☐ Notice that when in a stable position, you will only have acceleration on the Z axe (the gravity acceleration).
- ☐ Looking at the other axes, you will be able to understand the plate slope.

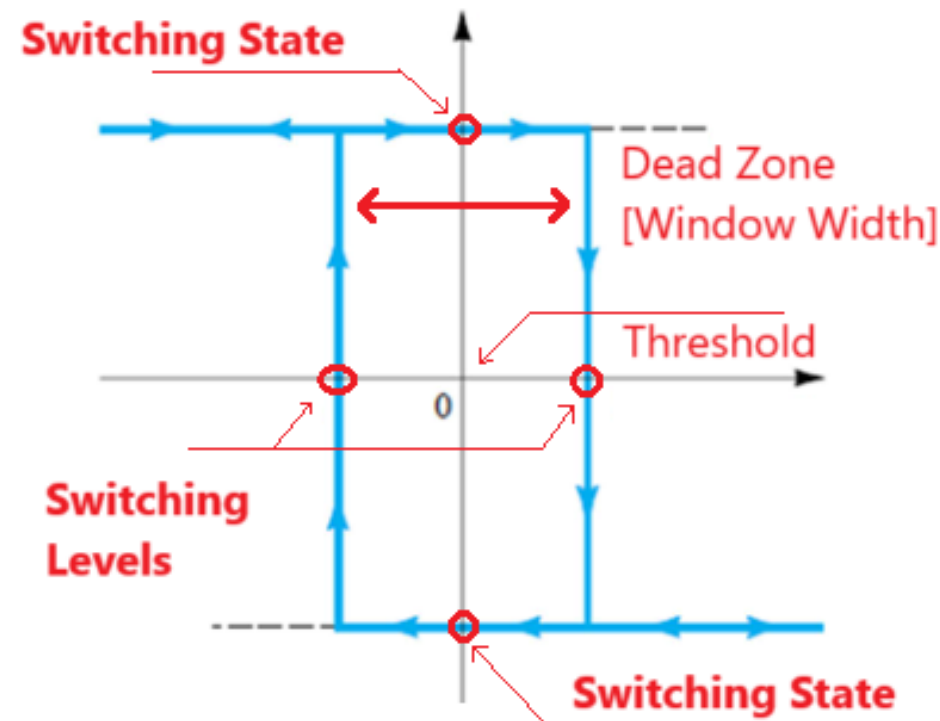
Create a firmware that write on the serial channel that an axis has changed, above a certain value (pre-defined).



What happens when you are on the edge  
of the threshold value?  
How to solve this?

## 6. Hysteresis

Hysteresis is a phenomenon where the output or state of a system doesn't only depend on the current input, but also on its recent history. Essentially, it introduces a dead zone or buffer zone where small fluctuations in input do not cause frequent state changes.

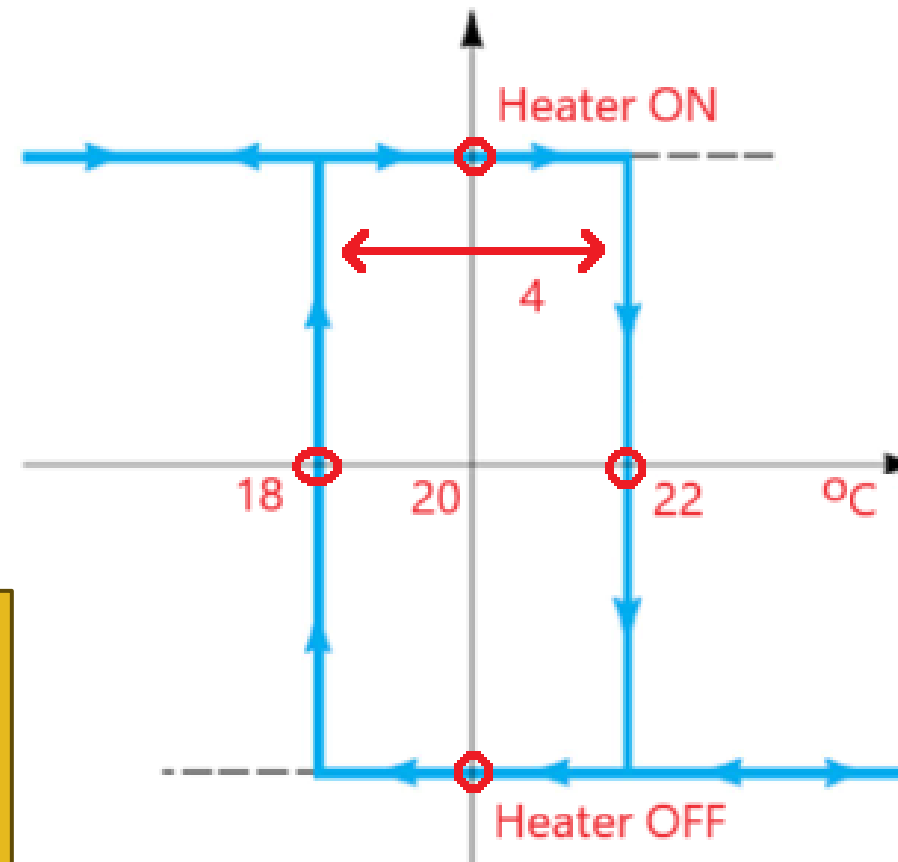


## 6.1. Hysteresis (Classic example)

Imagine a thermostat:

- ❑ Turns ON the heater when temperature drops below 18°C.
- ❑ Turns OFF the heater when temperature rises above 22°C.

This prevents the heater from rapidly switching ON/OFF due to small temperature oscillations around 20°C.



## 6.2. Why use Hysteresis with a Microcontroller reading analog values (e.g., IMU accelerometer)?

Analog sensors, like IMUs (Inertial Measurement Units), often have small fluctuations or noise in their readings, even if the actual physical condition (e.g., acceleration) is stable.

### Problem:

If you make decisions (like triggering an event) based on raw accelerometer readings, small variations might cause the system to switch states erratically (false positives/negatives).



## 6.3. How to apply Hysteresis with IMU Accelerometer data

Scketch03\_Histeresis

### Scenario

Let's say you want to trigger an event when the X-axis acceleration exceeds a threshold (for example, indicating a sudden movement or tilt), but you don't want small jitters to trigger or reset the event unnecessarily.

### Benefits of Hysteresis in this IMU application

- Stability: Avoids false triggers caused by sensor noise.
- Controlled transitions: No rapid toggling between states.
- Useful for motion detection, tilt sensing, or gesture recognition.

## 7.1. Euler Angles - What is "Pitch"?

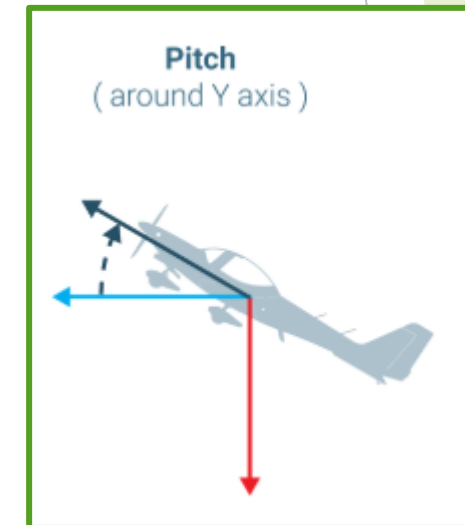
Pitch is the angle of rotation around the Y-axis (tilting forward or backward).  
Imagine holding the sensor:

- Pitch = 0° → sensor flat, facing up.
- Positive pitch → front of the sensor tilted upward.
- Negative pitch → front tilted downward.

$$\text{Pitch} = \arctan 2(-a_x, \sqrt{a_y^2 + a_z^2}) \times \left( \frac{180}{\pi} \right)$$

Where:

- $a_x, a_y, a_z$  = accelerometer readings (after filtering).
- atan2 is used to calculate the correct angle considering the quadrant.
- Result is converted to degrees.



<https://support.pix4d.com/hc/en-us/articles/202558969>

## 7.2. Euler Angles - What is “Roll”?

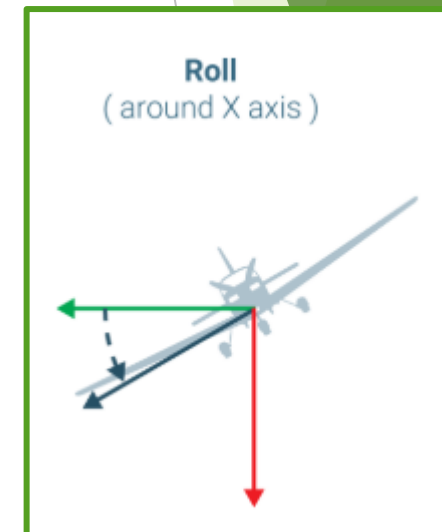
Roll is the angle of rotation around the X-axis (tilting left or right).  
Imagine holding the ADXL345 sensor:

- Roll = 0° → Sensor flat, level.
- Positive roll → Right side of the sensor tilted upward (like turning a steering wheel clockwise).
- Negative roll → Left side tilted upward (counterclockwise).

$$\text{Roll} = \arctan 2(a_y, a_z) \times \left( \frac{180}{\pi} \right)$$

Where:

- $a_y, a_z$  = accelerometer readings (after filtering).
- atan2 is used to calculate the correct angle considering the quadrant.
- Result is converted to degrees.



<https://support.pix4d.com/hc/en-us/articles/202558969>

## 7.4. Calculate Euler Angles from Acceleration

Scketch04\_Euler

$$\text{Roll} = \arctan 2(a_y, a_z) \times \left(\frac{180}{\pi}\right)$$
$$\text{Pitch} = \arctan 2(-a_x, \sqrt{a_y^2 + a_z^2}) \times \left(\frac{180}{\pi}\right)$$

Where

$a_x, a_y, a_z$  = filtered acceleration values in  $\text{m/s}^2$

Note

- Output in degrees for easy interpretation
- Pitch/Roll assume the device is stationary or moving slowly, as dynamic accelerations can distort the readings



## 7.4. Calculate Euler Angles from Acceleration

Scketch04\_Euler

$$\text{Roll} = \arctan 2(a_y, a_z) \times \left(\frac{180}{\pi}\right)$$
$$\text{Pitch} = \arctan 2(-a_x, \sqrt{a_y^2 + a_z^2}) \times \left(\frac{180}{\pi}\right)$$

Where

$a_x, a_y, a_z$  = filtered acceleration values in  $\text{m/s}^2$

Note

- Output in degrees for easy interpretation
- Pitch/Roll assume the device is stationary or moving slowly, as dynamic accelerations can distort the readings

## Your Challenge Now!

Create a Firmware that sends filtered  
Euler Angles (pitch and roll) over  
Bluetooth to your Mobile Phone

Let's put it to work. Good luck!



Serial Bluetooth Terminal