



ANSI B - DO NOT SCALE DRAWING

A A

$\phi 3.937 \pm .001$

80X \varnothing .098
STANDARD #40 DRILL

\varnothing	0.005	A
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— 4X $\phi .1260 \pm .0002$

— R4.00 MIN

1.500±.005		
⊥	0.005	A

.150 X 30°—

200 X 30°——

$$3.213 \pm 0.005$$
$$2.313 \pm .002$$
 $.110 \pm .002$ —

.1875±.0010 –

//	0.01	B
▱	0.002	

— $\phi .136 \pm .005$

.500±.005
DRILL ANGLE OPTIONAL

SECTION A-A

ALL DIMENSIONS ARE IN INCHES AND IN
ACCORDANCE WITH ASME Y14.5-2018

GENERAL MACHINING TOLERANCES

1 DECIMAL PLACE	± .100
2 DECIMAL PLACES	± .030
3 DECIMAL PLACES	± .010
ANGLES	± 1.0°

TITLE	SCALE	
NEPHAS HEAT SINK CHAMBER, TOP		
PART NUMBER	SCALE	SHEET
NPH-601-001	2:3	2 OF

F

E

D

C

B

A

