-box																
1 3	3-wire pow	er cable from box lid	to drive board													
- 1							I									
<u>e</u>																
>																
				on IEC 330												
.e.																
ш	ь	Date wife	Screw terminals	S on anve board												
•	4 m		ta alassalatan laas		LENGTH	40"	ļ									
2					LENGIH	12"	1									
									100							
									1&9 are cor	ntrolled with	the main d	drives transf	ormer power	er		
_																
L					9/				5&13 are co							
S					\ <b>\</b>								mer power r	relay is latcl	ned	
ë					22,				7&15 are co	onnected to	8 via NC s	witches				
es/					# S											
Ξ					Ë											
_	10	Ground	С	Black	<u>&gt;</u>											
				Purple	B											
	12	Ground	D	Black												
	13	drive enable -	B4	Grey												
	Α	56-111-010	filtered Dsub15	P on driver box top	connects to	AWE6B										
န	В	Molex 39860-0105														
ii –			screw terminal	on driver board												
		3														
_																
HV HV GND GND 24EI GND 24Az GND AUX24							O COMM	CW ION W BLE	1 2 3 4				NA COMMAND			
	Ends Wires	Sepuly Spuly	1 #14 white   2 #14 black   3 #14 green   5	1 #14 white	1 #14 white	1	1 #14 white	1	1	1	1	1   11   14   14   16   100   10   10   10   10   10   1	1   11 4   white   100   VAC   Return	1 jir14 white   100VAC   2 jir14 black   Return   3 jir14 green   Ground	1   st4 white   100 VAC   2   st4 black Return	1   st 4 white   100VAC