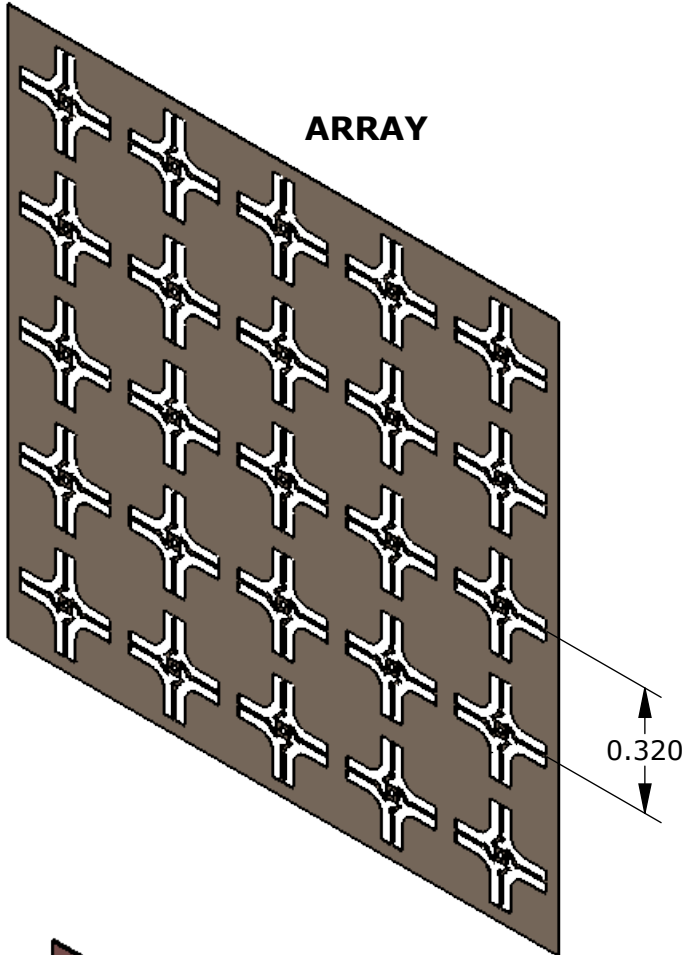
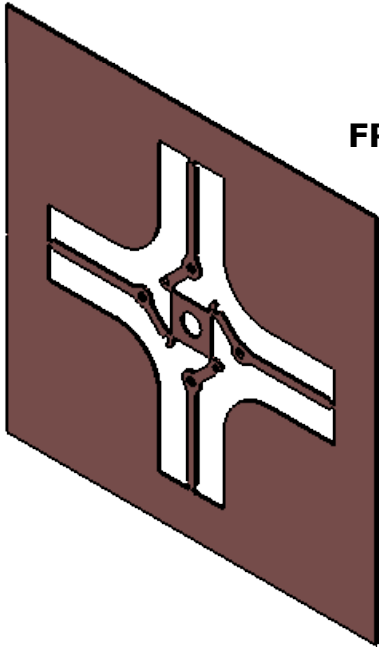


REVISIONS				
REV	DESCRIPTION	ZONE	DATE	NAME
A	RELEASED		2015-07-16	



ARRAY



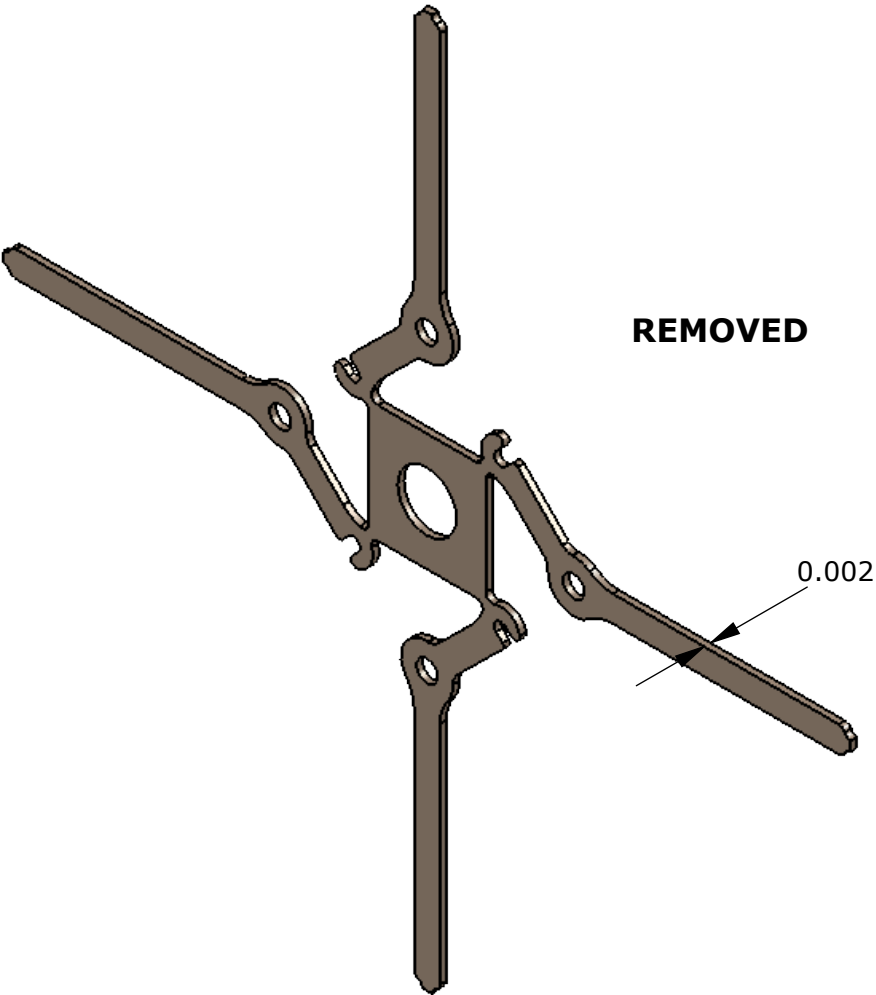
FRAMED

MATERIAL: BERYLLIUM COPPER, UNS C17200
0.00175 THICK,
Full Hard, Yield 184,000, Tensile 204,000 psi, 6%.
Minex tested, Tensile 145,500 psi, 2015-12-06
Difficult test sample section: 0.0017 x 0.0380"

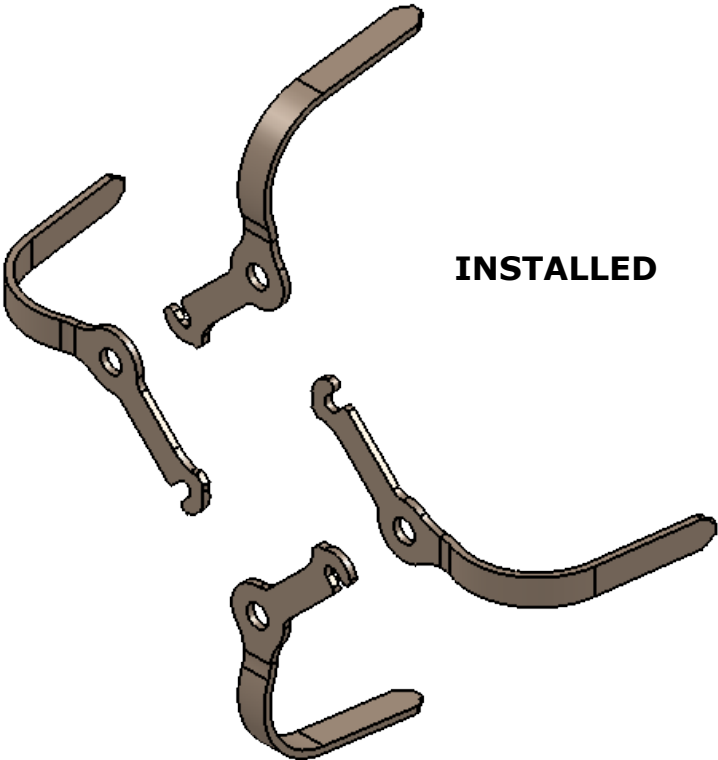
4 Configurations.

FILE NAME: 30-29-277-E Tip Arm Link
LAST SAVED: Sunday, January 27, 2019 4:54:39 PM

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REMOVED

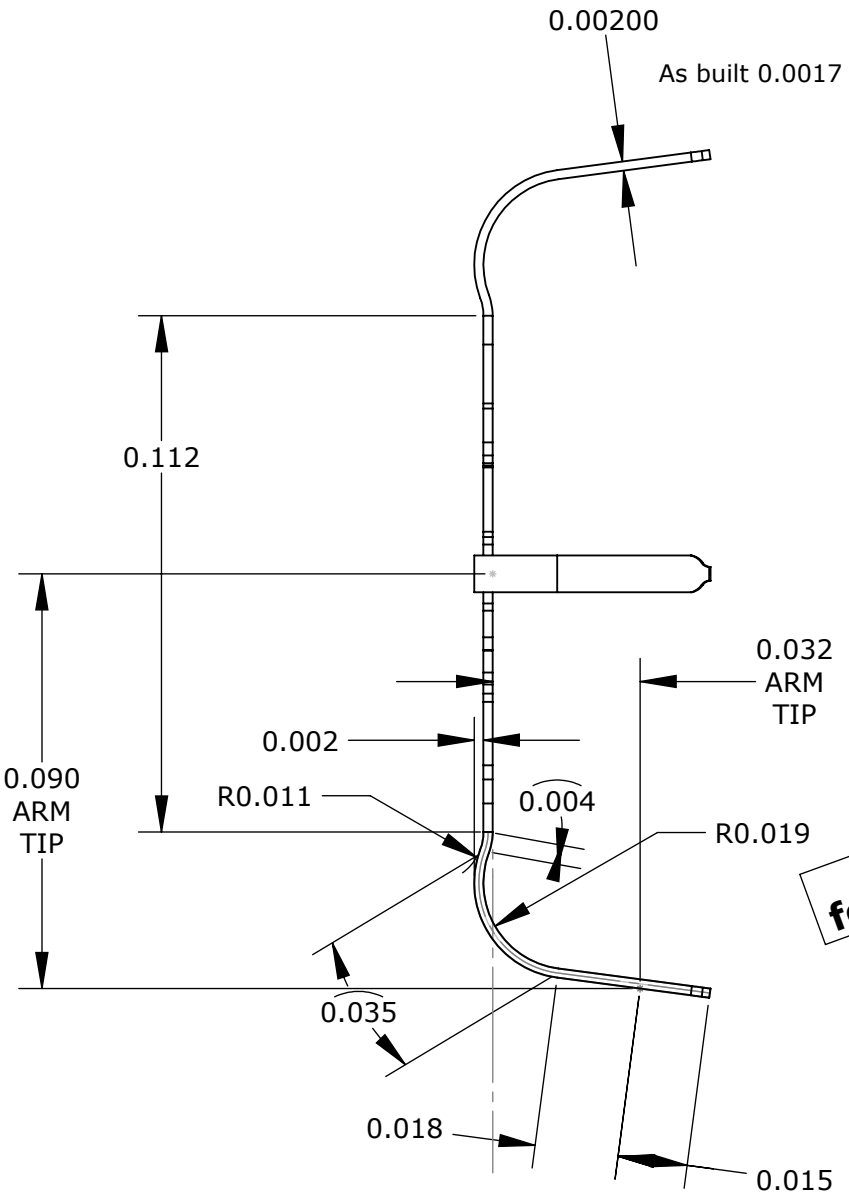
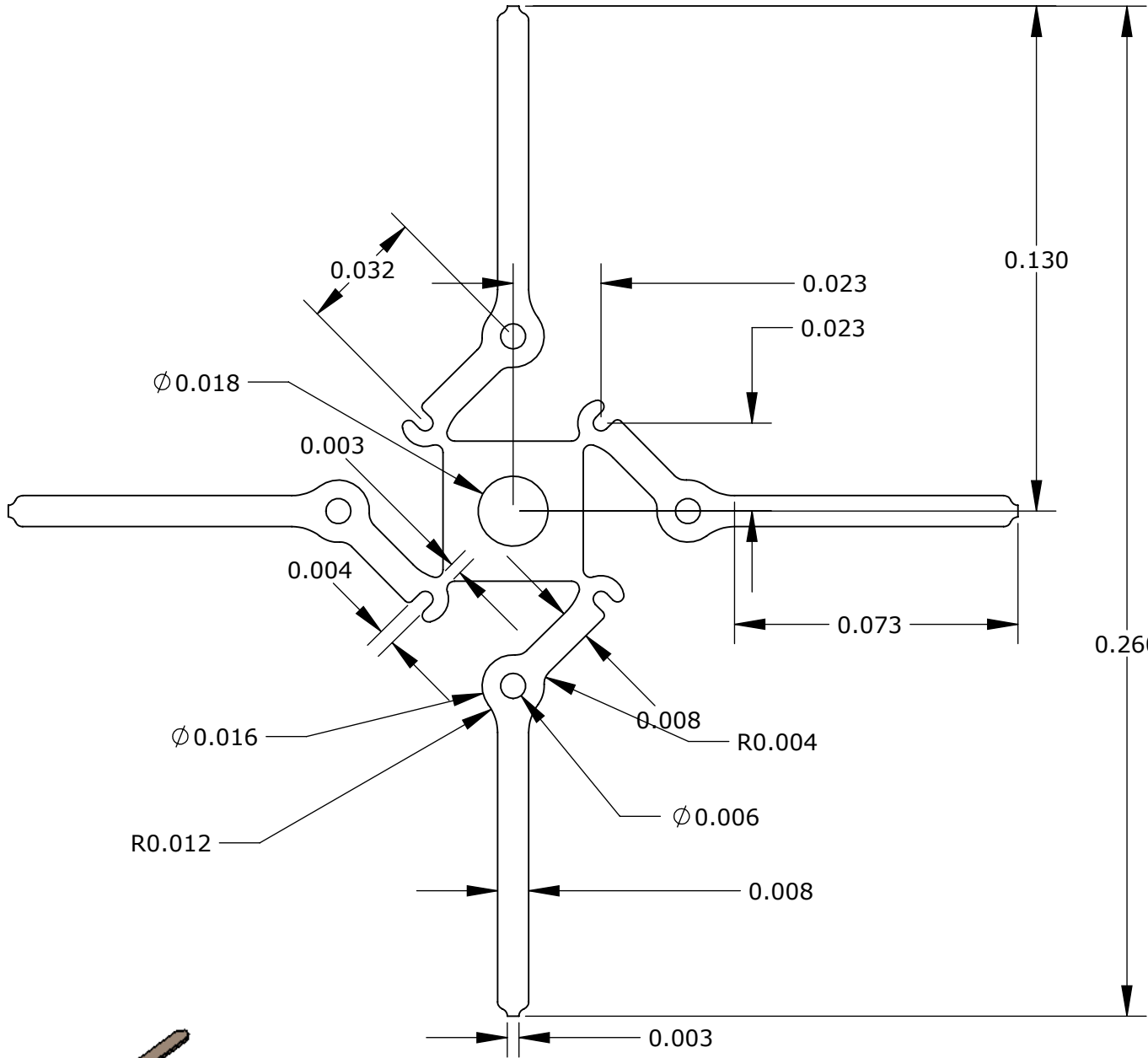


INSTALLED

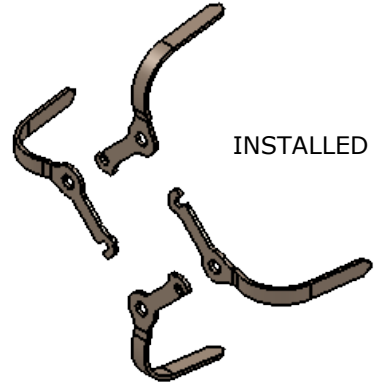
Released
for production

NAME		DATE		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN: Inches			Minex Engineering Corp. 1000 Apollo Ct. Unit G, Antioch, CA 94509 Tel: 925-757-6785 Fax: 925-757-1083			
DRAWN: M C Fleming		2015-07-15		TOLERANCES:			LINEAR		ANG°	
CHECKED: M C Fleming		2015-07-15								
MATERIAL: Beryllium Copper, UNS C17200 , ρ = 0.29				FRACTIONAL ±		1/32		ATA Cooled Feed Tip Arm Link		
				DECIMAL X.X ±		0.100				
				DECIMAL X.XX ±		0.010				
FINISH:				DECIMAL X.XXX ±		0.003		0.10		
						0.01				
				BREAK SHARP EDGES: MACHINED FINISHED: < 125 x u-INCH				B		
WEIGHT: 0.000 lbs				SCALE: 24:1				30-29-277-E		
								A		
								SIZE		
								DWG NUM SHEET 1 OF 2		
								REV		

REVISIONS				
REV	DESCRIPTION	ZONE	DATE	NAME
A	Released		2015-07-16	



Released
for produciton



MATERIAL: BERYLLIUM COPPER, UNS C17200
0.00175 THICK,
Full Hard, Yield 184,000, Tensile 204,000 psi, 6%.
Minex tested, Tensile 145,500 psi, 2015-12-06
Difficult test sample section: 0.0017 x 0.0380"

FILE NAME: 30-29-277-E Tip Arm Link
LAST SAVED: Sunday, January 27, 2019 4:54:39 PM
MULTIPLE CONFIGURATIONS: See sheet 2

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NAME	DATE	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN: Inches			Minex Engineering Corp. 1000 Apollo Ct. Unit G, Antioch, CA 94509 Tel: 925-757-6785 Fax: 925-757-1083			
DRAWN: M C Fleming	2015-07-15	TOLERANCES:			ATA Cooled Feed Tip Arm Link			
CHECKED: M C Fleming	2015-07-15							
MATERIAL: Beryllium Copper, UNS C17200 , p = 0.295		FRACTIONAL ±	1/32	0.10 0.01	B30-29-277-EA			
FINISH:		DECIMAL X.X ±	0.100					
		DECIMAL X.XX ±	0.010					
		DECIMAL X.XXX ±	0.003					
		BREAK SHARP EDGES: MACHINED FINISHED: < 125 x u-INCH						
WEIGHT: 0.000 lbs		SCALE: 24:1						
					SIZE	DWG NUM	SHEET 2 OF 2	REV