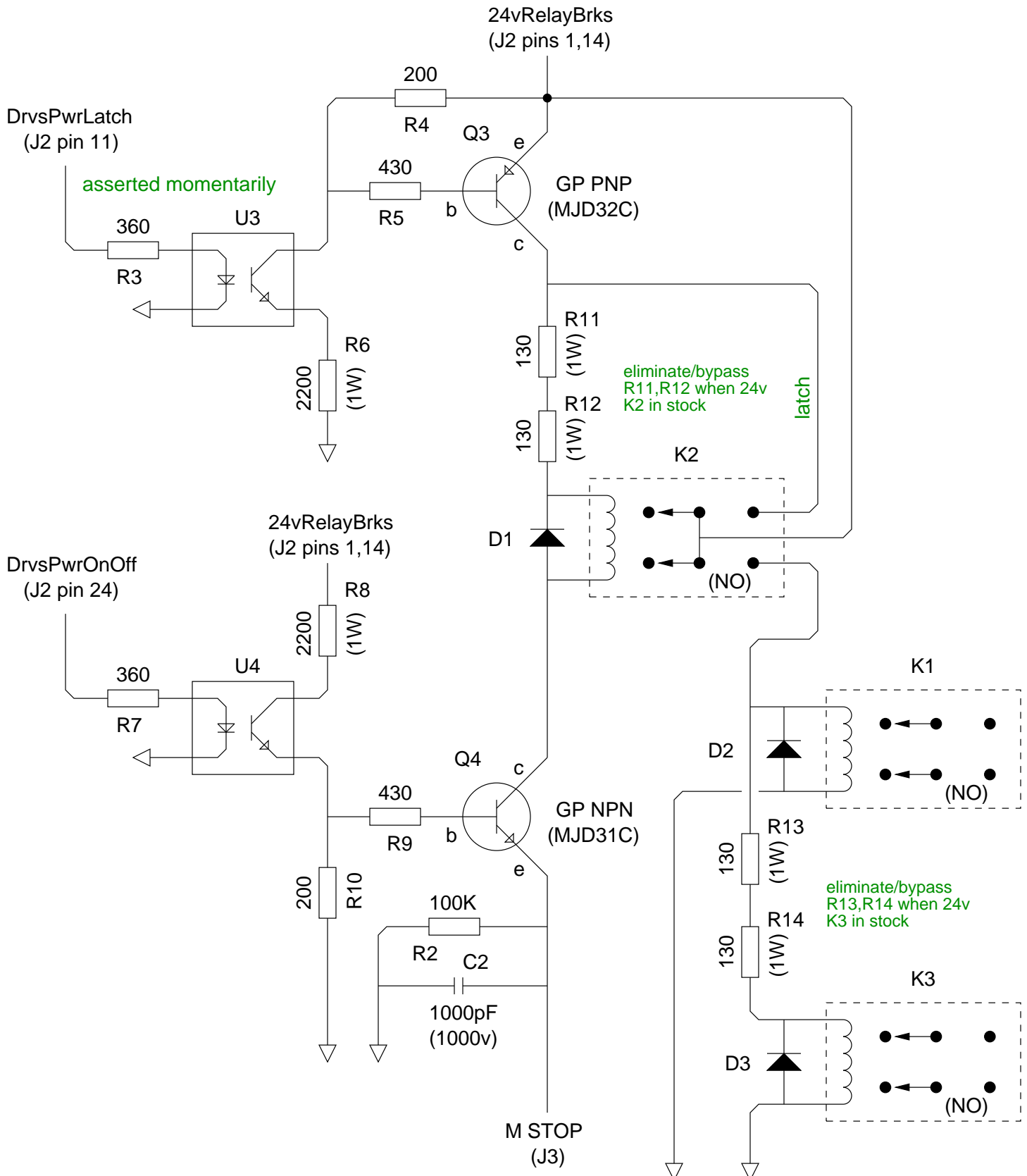


Relay Board Schematic (3)



latch drops, which disables drives and applies brakes, when m-stop not switched to ground, after power interruption, or DrvsPwrOnOff not asserted

m-stop switch connects to ground