



REVISIONS				
REV	DESCRIPTION	ZONE	NAME	DATE
A	RELEASED		K.D.H.	2004-12-20

ITEM NO.	Default/QTY.	PART NUMBER	NOTES
1	1	30-19-100-C Complete Assembly	
2	1	30-20-100-B Secondary and support	WITH ASSEMBLY FIXTURE

NAME	DATE
LAST UPDATED	2004-12-20
DRAWN K. D. HARTMANN	2004-12-20
CHECKED	
MATERIAL	
FINISH	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE INCHES & DEGREES		
TOLERANCES:	LINEAR	ANGLE
WHOLE & FRACTION	± 1/32	± 1°
DECIMAL X.X	± 0.1	± 0.1°
DECIMAL X.XX	± 0.01	± 0.01°
DECIMAL X.XXX	± 0.005	± 0.001°
BREAK SHARP EDGES 0.010 RAD ± 0.003 MACHINED SURF FINISH < 125 MICROINCH		
WEIGHT:		
SCALE:		

Minex Engineering Corp. 1000 Apollo Ct., Unit G, Antioch, CA 94509 Tel: 925-757-6785 Fax: 925-757-1083			
Elevation Assembly (Optics)			
B	30-17-100	1 of 2	A
SIZE	DWG NUM:	SHEET	OF REV.

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REVISIONS				
REV	DESCRIPTION	ZONE	NAME	DATE
A	RELEASED		K.D.H.	2004-12-20

30-21-510
SECONDARY ASSEMBLY FIXTURE,
REMOVE AFTER ASSEMBLING SECONDARY
ASSEMBLY TO PRIMARY

WHERE A SECONDARY STRUT MEETS A
PRIMARY STRUT, REMOVE THE SCREW, IF
ANY, HOLDING THE STRUT TO THE PRIMARY
AND REPLACE WITH A 5/8-11 X 4.50 STUD.
ALL OTHER LOCATIONS USE HHCS
5/8-11 X 1.25, SAE WASHER AND NUT.

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Elevation Assembly (Optics)

B	30-17-100	2 of 2	A
SIZE	DWG NUM:	SHEET	OF
			REV.