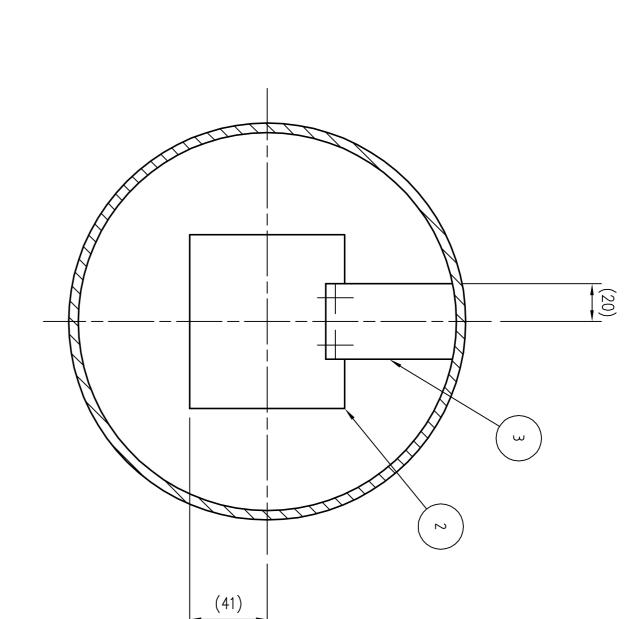


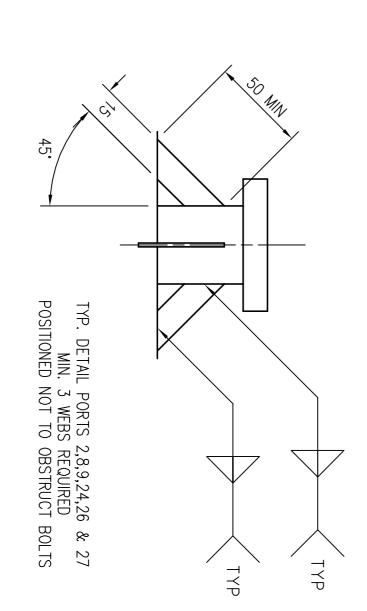
A-A TSP SHIELD DETAIL (1:2) (SEE SHEET 1)



MC10-1463-3 CHAMBER BASE PLATE
MC10-1453-4 BAFFLE PLATE
MC10-1454-4 BAFFLE PLATE SUPPORT

1 1 2 QTY

VIEW ON ARROW 'B'



NOTES:	

- 1. ALL WELDS TO BE T.I.G. INTERNAL.
- 2. ALL FLANGE BOLT HOLES TO STRADDLE Z-AXIS.
- 3. PORT CHART ASSUMES CHAMBER IS MOUNTED AS INDICATED & THE PHI (ϕ) ANGLE FOR EACH PORT IS ACHIEVED FIRST. FOR ANY OTHER MOUNTING ARRANGEMENT PLEASE CONTACT OMICRON FOR A REVISED PORT CHART.
- 4. PORTS 2, 8, 9, 10, TO BE ROTATABLE.
- 5. PORTS 1, 3, 12 & 30 TO BE TAPPED.
- 6. PORTS 2, 8, 9, 24, 26 & 27 TO BE REINFORCED.
- 7. PERMEABILITY: CHAMBER & TUBES < 1.02 µrel. FLANGES < 1.10 µrel.
- 8. FINISH VACUUM ANNEALED, POLISHED, He LEAK CHECKED. (MAXIMUM LEAK RATE TO BE $< 1 \times 10^{-11} \, \mathrm{mbar} \, \mathrm{l/s}$).
- 9. THIS CHAMBER HAS THE SAME PORT CONFIGURATION AS MU-METAL CHAMBER WA10-408-1. ANY MODIFICATIONS TO THIS CHAMBER MUST BE CARRIED OUT ON WA10-408-1.

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v Description	ORIGINAL	HOLE POSN ADDED TO TSP SHIELD	#30 WAS 240L, #4 WAS IN LINE 27.11.98	# 8 & 9 REINFORCED	#24 WAS 42.5 DEGREES (ECN704) 15.04.03 PS Approved 06.01.06	(NO DESIGN CHANGES)	DRG. MODFD TO LATEST STANDARDS 05.01.06 RB Designed 15.10.97				
Date	15.10.97 CPR		27.11.98	31.01.00	15.04.03		05.01.06				
Initial	CPR				PS		RB				
File Name	Nano Technology				Approved	Checked	Designed		-	<u></u>)
Date Initial File Name: 10_407INI					06.01.06		15.10.97	Date		4	٦
					먂		CPR	Initial			
Replacement for:	7	<u>\</u>	Prefix					Title		Dim's 0.00 + 0.2mm) - - - -
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Replaced by:	1	0,	Drawing No.	(STANDARD	(JAI YSIS (HAMBER			race tinish i.b μ m	
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