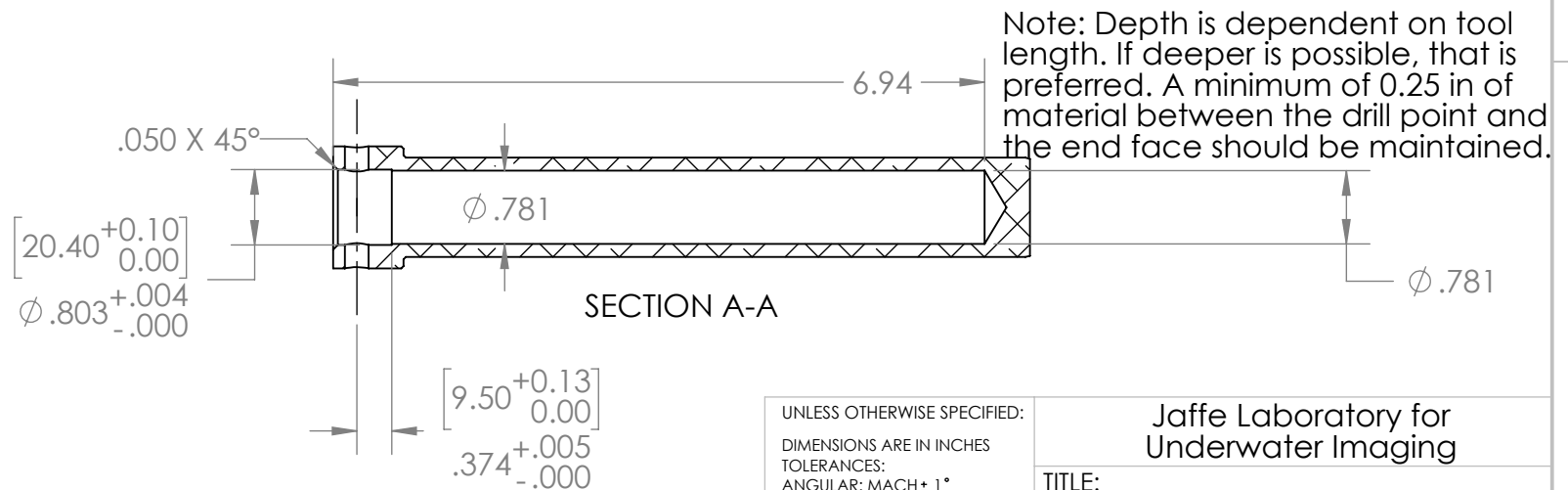
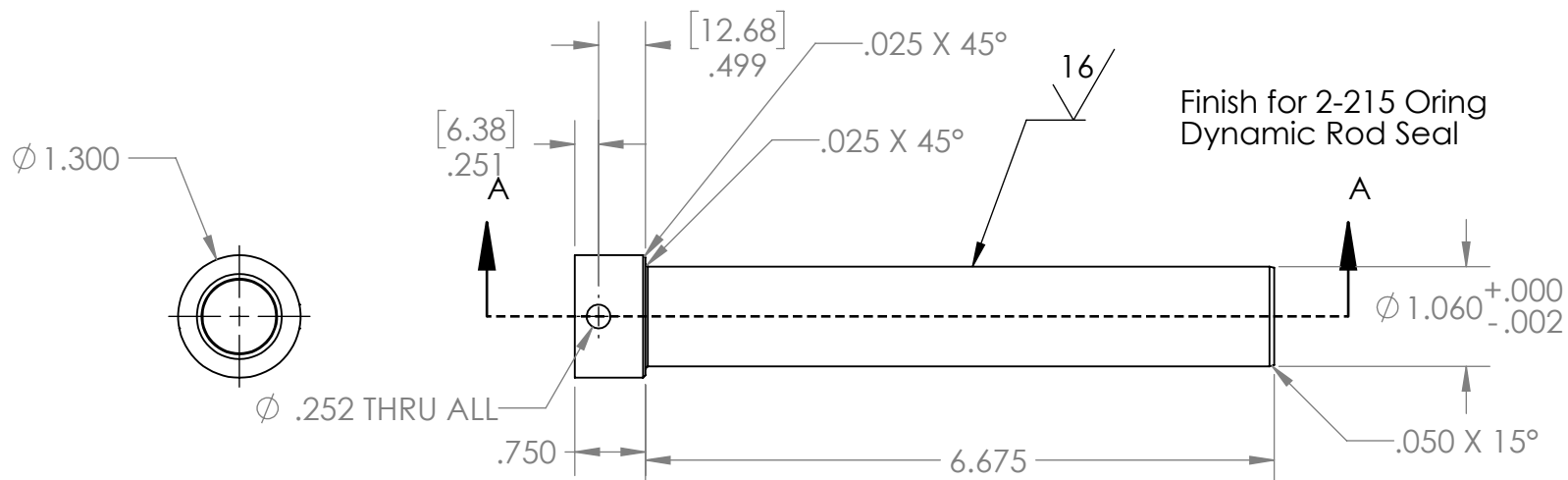


B

B



Dimension/Tolerances  
Apply After Finishing  
Deburr/Break All Edges,  
0.004 Max

UC San Diego



SCRIPPS INSTITUTION OF  
OCEANOGRAPHY

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES

TOLERANCES:

ANGULAR: MACH  $\pm 1^\circ$

ONE PLACE DECIMAL  $\pm 0.05$

TWO PLACE DECIMAL  $\pm 0.01$

THREE PLACE DECIMAL  $\pm 0.003$

INTERPRET GEOMETRIC  
TOLERANCING PER:

MATERIAL

6061-T6 (SS)

FINISH

DO NOT SCALE DRAWING

Jaffe Laboratory for  
Underwater Imaging

TITLE:

Buoyancy Piston

SIZE

A

DWG. NO.

FinePiston

REV

SCALE: 1:2

WEIGHT:

SHEET 1 OF 1

A