

HK-TN-???: HK LI Fibre Specifications

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1 Introduction

The Hyper-Kamiokande experiment has a broad physics program, including the aim of making precision measurements of neutrino oscillation parameters. In order to make such precision measurements, a precise understanding of the detector itself is required. To this end an array of different calibration systems are planned, with each playing a crucial role in driving systematic uncertainties down to the percent-level required.

A key component of the calibration program is the light injection (LI) system, which has two primary aims. The first is to measure the optical properties of the water in the tank, and monitor how the measured absorption and scattering parameters evolve with time. The second is to provide light sources with which to calibrate PMT response. In order to illuminate the injectors, lengths of fibre optic cable will be used to carry light from the sources on the top of the tank, all the way to the injectors installed on the PMT support structure.

This technical note focuses on the fibre optic requirements for the LI system, describing the quantities and lengths of cables needed, along with the lab measurements performed to decide on which types of fibre optic cables to use.

2 HK LI System Overview

The HK LI system will be split into two parts, one for the inner detector (ID) and one for the outer detector (OD). The ID system will consist of 33 injector positions, each housing a diffuser and collimator. Full details of the diffuser and collimator designs and requirements can be found in HK-TN-0042 [1] and HK-TN-0065 [2], respectively. 28 injector positions will be located in the barrel region, with 7 locations equally spaced in z , each having four positions equally spaced in θ . The bottom end-cap will feature four more injector locations, with the injectors all facing upwards in the $+z$ direction. The top end-cap will feature a single location, where a calibration port will be used, rather than fixing to the PMT support structure. Figure 1 shows the injector locations described. Installing injectors at different heights throughout the detector will allow water parameters to be measured as a function of depth.

The OD system will consist primarily of diffusers, using bare hemispheres coupled to fibres, rather than the housed versions used for the ID system. 122 of these OD diffusers will be installed, with the current design featuring 84 equally spaced around the barrel region. This results in 7 rows of 12 diffusers, with rows alternately offset from one another. This configuration is particularly advantageous as it matches the number of rows in the ID system, simplifying the installation of the fibre optic cables. Each end-cap would then feature 19 diffusers, again equally spaced across the surface. A diagram showing this layout is presented in Figure 2. Finally, 12 collimators will be installed in the OD, in suitable locations to achieve long path lengths such as across the end caps and up the side of the barrel. These collimators will be exactly the same as those installed in the ID.

In order to illuminate the injectors, two separate systems will be employed. The first of these will be a system formed of six picosecond pulsed laser sources, in the wavelength range 337 – 550 nm. This laser system will be used to illuminate all of the ID injectors, along with the 12 OD collimators. [put further details on switches and setup in a different section?](#). The OD diffusers on the other hand will be illuminated by an LED pulser system, utilising a series of 365 nm

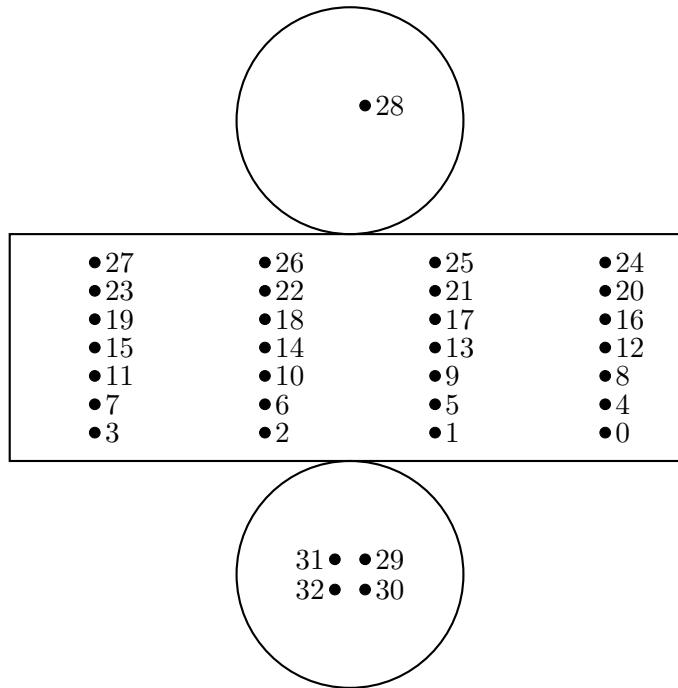


Figure 1: Injector location map for ID positions. Each location will feature a diffuser and collimator.

wavelength LEDs. Both of these systems will feature monitoring devices, so that the stability of the light sources can be monitored prior to convolution with detector parameters.

3 Fibre Lab Measurements

In order to make an informed decision on the optimal fibres to use for the LI system in HK, a series of measurements were made of the properties of the candidate fibres chosen. This section describes the fibre test stand setup at University of Liverpool, along with the measurements made of the candidate fibres, before discussing the decision on which fibres to use.

For the fibres to be suitable for use in the LI system, there are a series of requirements. These are:

- The fibre should be capable of transporting light of wavelengths in the range 337 – 550 nm.
- The attenuation of the input signal across the full length of fibre should be minimised
- The dispersion of the input signal across the full length of fibre should be minimised *these really need quantifying, somehow*

Six different fibre types from Thorlabs were considered. Four of these were step-index fibres; two wide-core fibres (FP200URT and FP400URT) and two narrow-core fibres (FG050UGA and FG105UCA) were chosen. The remaining two candidates were graded-index fibres (GIF50C and GIF50D). The reason for the inclusion of these was to confirm whether a graded-index fibre core is required in order to limit dispersion. The main specifications of each fibre type are summarised in Table I. GIF50C and GIF50D have almost the same specifications, with the only difference being the available bandwidth. Preliminary measurements were performed with all six fibre types listed,

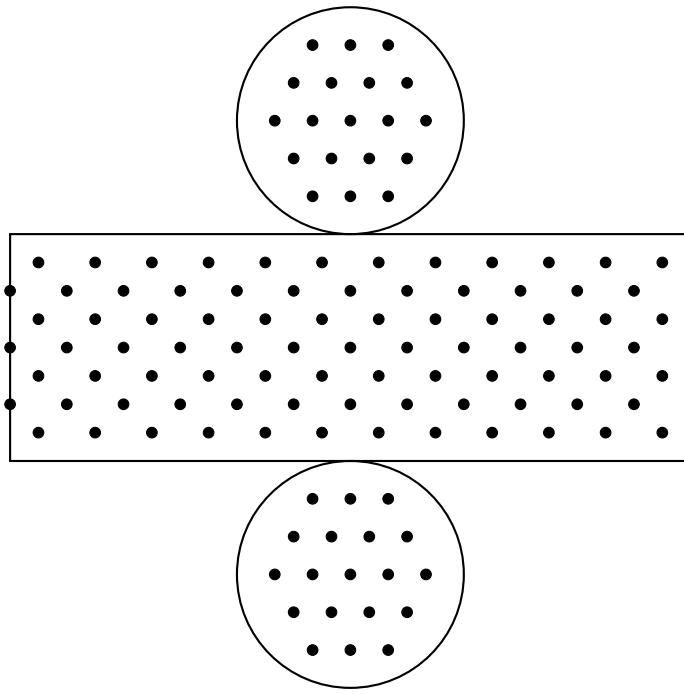


Figure 2: Injector location map for OD diffuser positions. Locations are approximate and dependent on PMT/WLS plate locations.

Fibre	Type	Core ϕ [μm]	NA	Transmission region [nm]
FG050UGA	Step-index	50	0.22	250–1200
FG105UCA	Step-index	105	0.22	250–1200
FP200URT	Step-index	200	0.50	300–1200
FP400URT	Step-index	400	0.50	300–1200
GIF50C	Graded-index	50	0.20	800–1600
GIF50D	Graded-index	50	0.20	800–1600

Table I: Fibre types used for initial testing in lengths of 1 m and 35 m.

and these results were used to make an informed choice on which should be investigated more thoroughly.

3.1 Fibre Test Stand

All fibre measurements were performed using the fibre test stand in the Particle Physics Optical Laboratory at the University of Liverpool. Two different types of light sources are available for testing; the first of these is a Picoquant Sepia PDL 828-L laser driver, powering a LDH-D-C-375M laser head, with a peak wavelength of 371 nm. This is a pulsed laser source with a pulse width of ~ 50 ps, and repetition rate up to 80 MHz. The candidate fibres couple directly to the laser head using an FC/PC connector. The second set of light sources was a series of LEDs, covering wavelengths from 365 nm up to 595 nm. These are run in DC mode, and were used primarily to make attenuation measurements over the range of wavelengths relevant for the LI system. In order to connect the FC/PC connector on a candidate fibre to a surface-mounted LED, custom connectors were 3D printed. **does this need expanding?**

Two different detection methods for the fibre transmitted light are available. To measure power output, a Thorlabs PM100USB power meter is used, with an S150C sensor connected. For timing

measurements, the fibres are connected to a Hamamatsu H10721-210 PMT, which is read out by a Tektronix MSO56 check model no. oscilloscope. Fibres are coupled to either read-out method via FC/PC connection such that, in the case of the laser, there are no bare beams in the lab. To ensure light tightness and as an additional safety measure, all light sources and detectors are housed within a dark box, with no connections made outside. Larger fibre reels are kept outside due to their size, with a port used to bring the ends inside for connection. An image of the setup is shown in Figure 3.

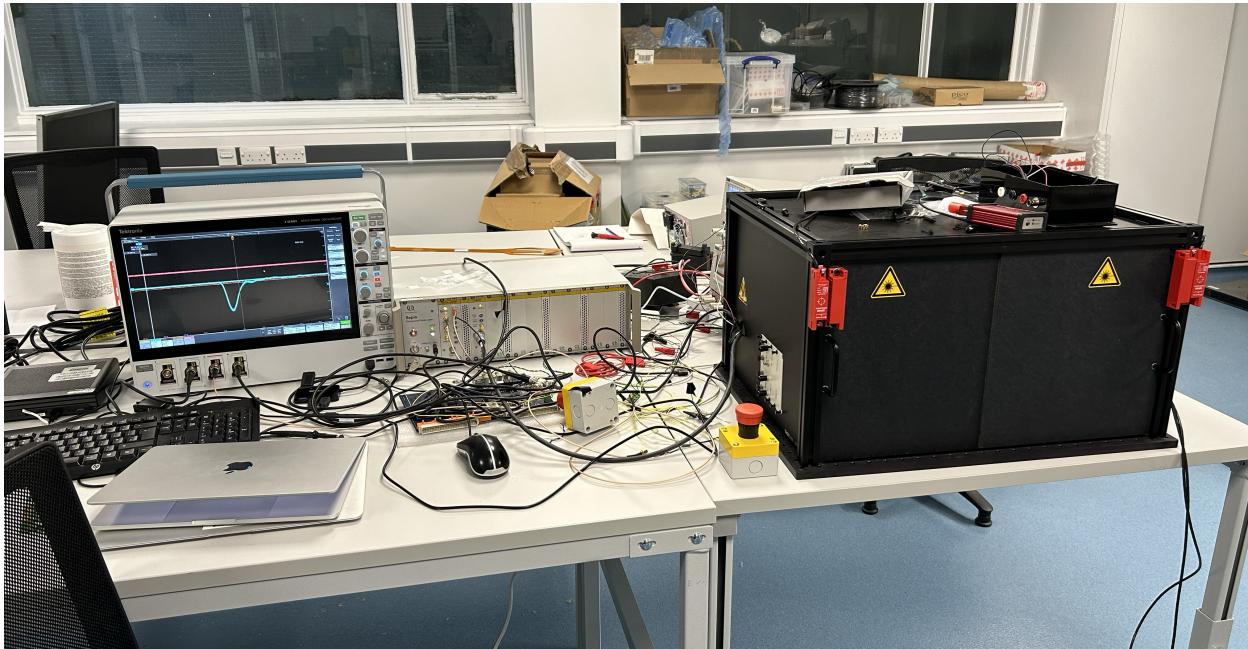


Figure 3: Fibre test stand in the optical lab at University of Liverpool.

3.2 Initial Selection

In order to narrow down the choice of fibre optic cable, all six options listed in Table I were purchased, in lengths of 1 m and 35 m. Although this is much shorter than the fibres that will be needed for Hyper-K, it allowed for preliminary checks on attenuation and dispersion without purchasing full lengths of each possible fibre.

3.2.1 Testing

Due to the early stage at which these measurements were made, the laser module described in Section 3.1 had not yet been set up. Instead, preliminary measurements of both attenuation and dispersion were made using a pulsed 385 nm LED, operated by an early design of the LED pulser board that will be used for the OD system.

To calculate dispersion of the signal across the fibre length, the width of the PMT signal pulse was measured for both lengths of each fibre. 20,000 measurements were made for each set to estimate the uncertainty. Subtracting these values in quadrature obtains the amount of dispersion observed. The pulse widths at both lengths and calculated dispersion values for each fibre are presented in Table II. The results shown here are mostly unsurprising. As expected, the two graded-index fibres show the smallest amount of dispersion; this is exactly the reason they were

Fibre	Pulse width at 1 m [ns]	Pulse width at 35 m [ns]	Dispersion [ns]
FG050UGA	3.486 ± 0.111	4.207 ± 0.305	2.355 ± 0.569
FG105UCA	3.734 ± 0.075	4.841 ± 0.205	3.081 ± 0.335
FP200URT	3.809 ± 0.045	5.117 ± 0.158	3.416 ± 0.242
FP400URT	4.329 ± 0.054	5.252 ± 0.116	2.974 ± 0.219
GIF50C	3.453 ± 0.103	3.867 ± 0.260	1.741 ± 0.613
GIF50D	3.407 ± 0.101	3.899 ± 0.213	1.896 ± 0.509

Table II: Pulse width and dispersion measurements for initial fibre measurements, using a 385 nm pulsed LED source.

added for consideration. For the first three step-index fibres, the dispersion increases with increased core diameter. However, it can be seen that the FP400URT, which has the largest core diameter, actually has a smaller amount of dispersion than the FP200URT.

The same set-up was also used to make preliminary measurements of attenuation in the fibres. As this was an early version of the fibre test stand, an optical power meter was not used. Instead, the area under the curve of each recorded pulse was used as a proxy, as this is proportional to the total charge collected by the PMT per pulse. Again, 20,000 measurements for each fibre sample were taken, and the results for this are presented in Table III Again, the results shown here

Fibre	1 m [nVs]	35 m [nVs]	Transmittance [%]
FG050UGA	1.86 ± 0.23	0.75 ± 0.23	40.3 ± 13.3
FG105UCA	7.16 ± 0.62	4.17 ± 0.28	58.2 ± 6.4
FP200URT	16.53 ± 0.99	9.59 ± 0.74	58.0 ± 5.7
FP400URT	23.56 ± 1.14	19.24 ± 0.94	81.7 ± 5.6
GIF50C	4.61 ± 0.69	4.09 ± 0.59	88.7 ± 18.4
GIF50D	2.39 ± 0.57	0.56 ± 0.24	23.4 ± 11.5

Table III: Area-under-curve measurements from oscilloscope for 1 m and 35 m fibres, with calculated transmittance values.

are unsurprising for the step-index fibres, with the transmittance increasing with increased core diameter. It can also be seen that the recorded values through the 1 m patch cable increase with increasing core diameter; this shows the difficulty of coupling particularly narrow-core fibres to an LED, which generally have a wide opening-angle for the light profile. The results obtained for the two graded-index fibres are seen to be very different, which is potentially related to the different bandwidths they're designed for, and the fact they're not specified for a wavelength range below 800 nm. The amount of charge collected from a 1 m fibre for either of these types is again small due to them having a 50 μm core diameter, and suggests that narrow-core fibres are not suitable for the LED pulser system.

3.2.2 Results

The results from these initial tests suggest that different fibre types will need to be employed for the laser and LED systems. For the LED system, where coupling the fibre to the LED and maximising light transmission is important, a wide-core fibre should likely be chosen. FP400URT showed the best transmission and input light acceptance, so this is the candidate that was favoured. For the laser system timing is more important; the dispersion measurements suggested that the

graded-index GIF50C and GIF50D were the best candidates here.

As this was a preliminary version of the fibre test stand, and measurements were carried out with fibre lengths significantly shorter than what will actually be installed into Hyper-K, the decision was initially taken to purchase three candidate fibres for further testing. These were FP400URT, GIF50C and GIF50D. Based on estimates of the length required, reels of 40 m and 105 m length were purchased for each of these fibre types. However, it was later understood that the feed-throughs for the injectors would use an FG105UCA patch cable. In order to not add extra inefficiencies to the system in trying to couple different fibres to one another, the ideal scenario would be to use this fibre for the laser system. A reel of 105 m for this was also purchased and tested, with results for all four primary candidate fibres described together in the following sections for simplicity.

3.3 Attenuation Measurements

3.3.1 Method

The full laser setup for the HK LI system will feature six laser heads, over a range of wavelengths spanning UV to visible. In order to confirm whether attenuation in the candidate fibres is of an acceptable level across multiple wavelengths, LEDs across a series of wavelengths were used for these tests. Those were: 365, 395, 415, 465, 496, 525 and 560 nm. As timing is not relevant to attenuation measurements, and to ensure results were valid by initially getting enough light into the fibres, these LEDs were powered with a DC source.

Measurements were made of the output power from fibres of length 1, 2, 37, 42, 77, 107 and 147 m, where some of these lengths were formed by coupling together multiple fibres of shorter length, and all above 1 m featured 2 1 m patch cables in the setup. As a 40 m length of FG105UCA was not ordered, the measurements for this were done at slightly altered lengths. Power measurements were made using an optical power meter, as described in Section 3.1. The longer reels of fibre were purchased without tubing, and it was observed during data taking that there was some level of light leakage into the fibres, causing non-zero readings when the LEDs were not powered. To mitigate this, all measurements were performed with the reels of fibre that were too big to fit inside the dark box wrapped in black sheet.

The power observed after transmission through a fibre of length x can be written as

$$P = P_0 \exp^{-\lambda x}, \quad (1)$$

where P is the observed power after traversing the fibre, P_0 is the initial power, and λ is the coefficient of attenuation, describing how much attenuation occurs per unit length. Taking the natural logarithm of this,

$$\ln P = -\lambda x + \ln P_0, \quad (2)$$

allows a linear fit to be made to data, where the gradient is the coefficient of attenuation, and the y-intercept the log of the input power. The fitted attenuation coefficient can then be used to

calculate attenuation in dB for a given fibre length, where in this case a length of 150 m is used:

$$\text{Attenuation (dB/150 m)} = \frac{10}{\ln 10} \times 150 \times \lambda. \quad (3)$$

3.3.2 Results

As a first check of the measurement system, the measurements and calculated attenuation values for FP400URT were compared to those provided in the fibre specifications by Thorlabs. This comparison can be seen in Figure 4, and shows generally good agreement between the two. Values of attenuation stay below 10 dB for until just above 400 nm, where the amount of attenuation increases sharply. At the minimum wavelength of 365 nm, attenuation of over 20 dB is observed, and suggests that attenuation values in the UV range will likely be the driving factor for deciding on a fibre type.

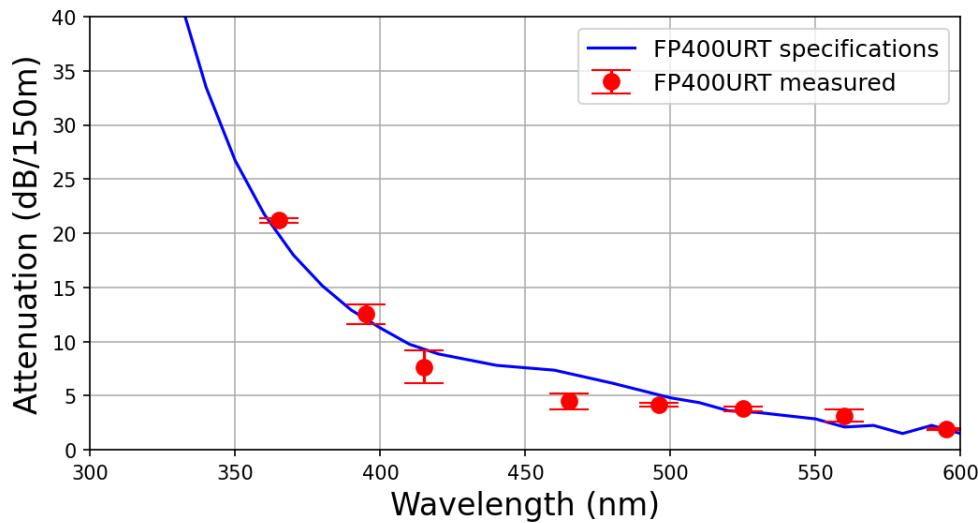


Figure 4: Measured attenuation scaled to 150 m length as a function of wavelength for the FP400URT fibre, compared to specifications from Thorlabs.

The full results for all fibre types are presented in Figure 5, with all values of attenuation again scaled to what would be seen across 150 m of fibre. As was shown for FP400URT, the amount of attenuation observed in the fibres peaks at the lowest wavelength scanned, 365 nm. At this value there is a large range of values observed, with FG105UCA exhibiting the lowest attenuation at under 15 dB. Conversely, the two graded index fibres show much greater attenuation. The spread of values at 395 nm is much reduced, with the two graded-index fibres instead exhibiting lower attenuation here. Above 400 nm, FG105UCA is seen to consistently exhibit higher attenuation than the other fibres, though in all cases is still below 10 dB. These results suggest that FG105UCA is the optimal fibre type to use, in terms of attenuation. Although it exhibits higher attenuation in the visible range, there is significantly less observed in the UV range, whereas the other fibre options start to peak sharply in attenuation here. As lower wavelengths of light have been previously observed to be more sensitive to changes in water parameters [can ref sk gd results here](#), prioritising lower attenuation in this region should be preferred.

Performing these tests also provided an opportunity to become familiar with handling the fibres.

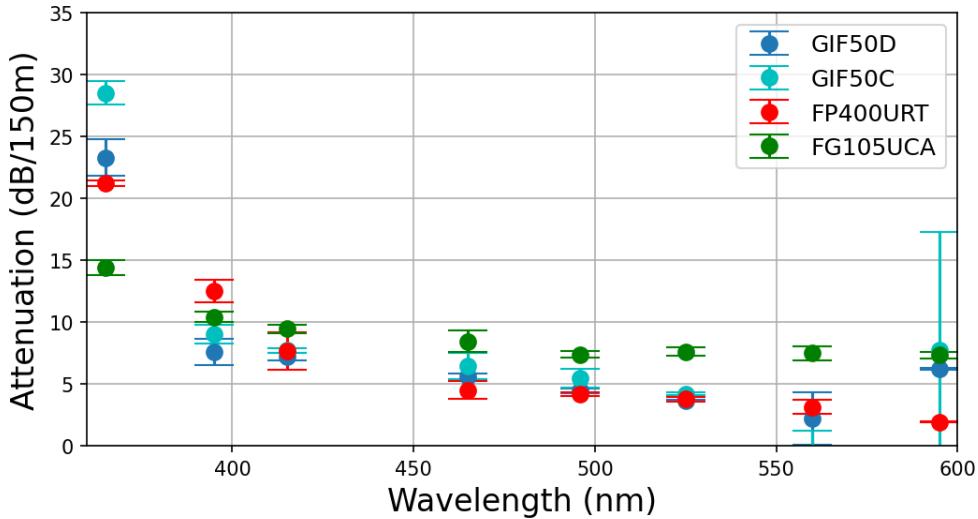


Figure 5: Measured attenuation scaled to 150 m length for all four candidate fibre types, as a function of wavelength.

As was mentioned in Section 3.3.1, the long reels of fibre that were purchased for these tests were done so without tubing, which is generally added in order to protect the fibres. Along with the issues of light leakage previously mentioned, during testing it was found that the narrow-core fibres were particularly fragile, with two being broken in the process. The FP400URT fibre however was seen to be a lot stronger and light-tight. This is attributed to its hard polymer cladding and Tefzel (Teflon-based) coating, as opposed to the clear acrylate used for the graded-index fibres and FG105UCA.

3.4 Dispersion Measurements

3.4.1 Method

Similarly to the attenuation measurements described above, by the time the full lengths of fibre had been ordered in, the full fibre test stand had been commissioned. Importantly, this included setup of the laser system described in Section 3.1, which was used as the light source for these measurements. Instead of the $\mathcal{O}(\text{ns})$ input pulse provided by the pulsed LEDs in Section 3.2.1, the laser delivers a pulse of width $\sim 50 \text{ ps}$, meaning measurements wouldn't be limited by this.

Various lengths of each fibre were connected in turn to the laser head, in the same way as in Section 3.3.1. However, due to breakage in the attenuation testing GIF50C was not included in these tests. To make timing measurements, the fibres were connected to the PMT, where the signal was visualised on the oscilloscope. Across 20,000 recorded pulses, measurements were made of the pulse width, negative rise time and negative fall time.

In making these measurements, another limitation of the setup became apparent; it was clear from initial measurements that the measured pulse width and rise time were highly dependent on the amount of light detected by the PMT. This was understood to be a limitation caused by the rise time of the PMT; shorter fibres which would deliver more light due to decreased attenuation exhibited longer pulse widths, as the PMT response was not quick enough. In order to get around this, the measurement approach was modified. For each length of fibre tested, the laser intensity was adjusted such that the output pulse would deliver approximately the same peak voltage each

time. This should ensure that the rise time of the PMT had no impact on the timing measurements.

Another issue was encountered with this setup. When making measurements with the 1 m patch cable, large tails in the pulses were observed. An example of this for the FP400URT 1 m cable is shown in Figure 6. Here, negative rise time and negative fall time are labelled as fall time and rise time, respectively. It can be seen that the very slowly falling tail results in a negative

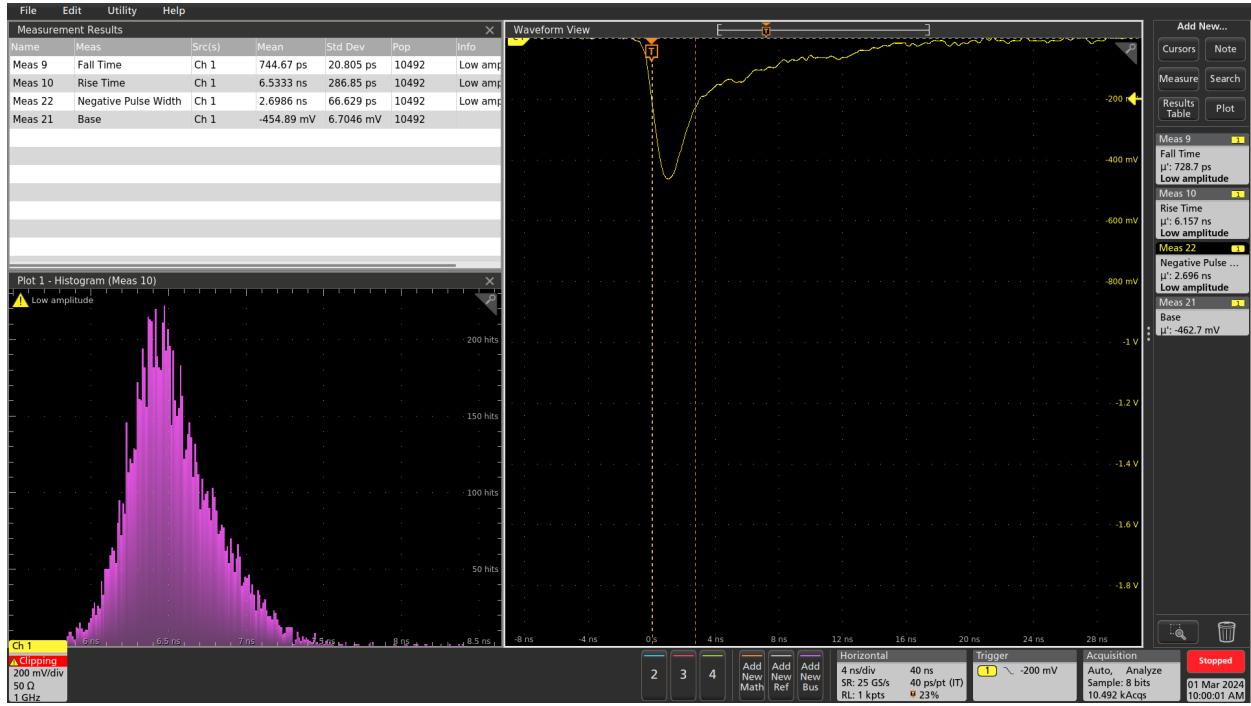


Figure 6: Scope trace and associated measurements for a 1 m FP400URT patch cable, showing the long tail falling tail observed.

fall time of (6.53 ± 0.29) ns, despite a negative rise time of only (0.74 ± 0.02) ns. This results in a measured pulse width longer than those observed for longer fibre lengths, making dispersion incalculable. As the long tails diminish with increased fibre length, it is thought that they're caused by reflections at the fibre coupling faces. In order to not be affected by this, measurements instead focused on the negative rise time of pulses. Unfortunately this still makes dispersion incalculable, but at least gives a way to compare pulse timing for each fibre type.

3.4.2 Results

The obtained rise time measurements for the three fibre types tested are given in Figure 7. As expected from the preliminary measurements, the fibre which exhibited the least increase in rise time was the graded-index, GIF50D, which an increase of 0.24 ± 0.03 ns. This is closely followed by FP400URT, which shows an overall increase of 0.34 ± 0.03 ns. A comparably higher increase is then observed for the FG105UCA of 0.60 ± 0.05 ns. An interesting observation in these measurements is that the rise time increase is relatively sharp over the first ~ 50 m, but then plateaus toward the longest distances measured. This suggests that, should fibres be required to be longer than those tested, there should not be a substantial increase in rise time over what has already been observed.

While these measurements give a good estimate of how timing will increase over large lengths for each fibre type, it will be important to confirm exact dispersion measurements for the chosen

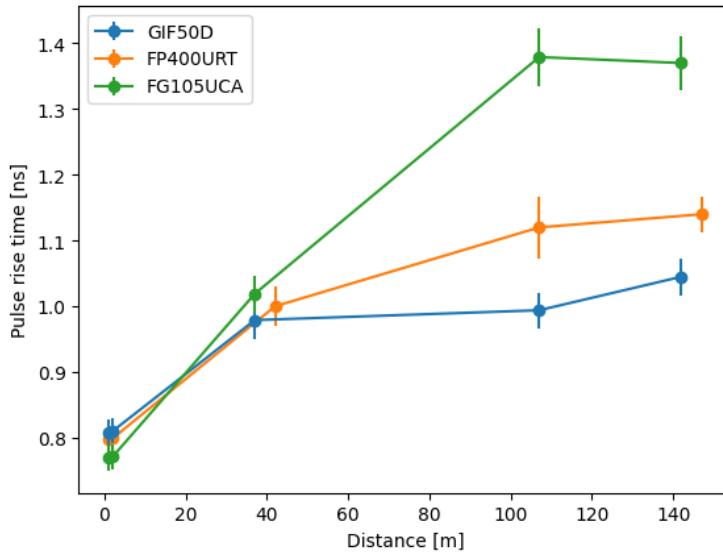


Figure 7: Pulse rise time measurements for three candidate fibres, across a range of lengths.

fibre type. As such, a high frequency readout system is currently in development, so that these measurements can be made at a later time.

3.5 Fibre Choice

Unfortunately, the results from both the attenuation and dispersion tests are diametrically opposed; while the graded index fibres performed best in terms of dispersion and pulse rise time increase, they exhibited the greatest amount of attenuation. The opposite is true of FG105UCA, with FP400URT performance in the middle for both tests, meaning there is not a single fibre type that is clearly preferred. Specific aspects and requirements of the two separate LI systems should be taken into account to make this choice.

Firstly, it is important to remember that the decibel scale is a logarithmic scale, meaning that the ~ 10 dB difference between FG105UCA and FP400URT/GIF50D observed at 365 nm represents an additional $\mathcal{O}(10)$ times power loss. Therefore, the differences observed in attenuation are much greater than for the pulse width measurement, and as such the former should be prioritised as a basis for fibre decisions.

Given the overwhelmingly better attenuation results for FG105UCA in the UV range, this should be the optimal choice, even with the larger increase on the pulse width observed. This fibre is chosen to be used for the laser system, where coupling to a narrow-core fibre is not a challenge. However, the power readings for the 1 m patch cables make this plot and add make it clear that coupling an LED to such a small core diameter fibre is difficult. As such, the choice for the LED system is the FP400URT, which has a four times wider core and the next best attenuation results.

4 Fibre Switching Device

4.1 Overview

As was mentioned in Section 2, the ID LI system and OD collimators will be illuminated by a series of six different lasers. With the addition of a laser diffuser ball ref, this results in at least 79 channels that the lasers need to be coupled to. To accomplish this, dedicated fibre switching devices are required.

To that end, two potential companies that manufacture fibre switching devices were identified, and test devices in a 1-to-4 (hereafter referred to as 1x4) configuration were purchased for evaluation. From the first company, Agiltron [3], a single 1x4 device was purchased with FP400URT as the internal fibre. A second company, Weinert Industries [4] supplied two 1x4 devices; one of these contained FP400URT fibre, while the other used GIF50C.

4.2 Cross-talk Measurements

5 Fibre Length Requirements

With the large number of injectors being employed for the light injection system, an even larger number of fibre optic cables will be required. This section details the quantity and lengths of cables required to connect the full HK LI system.

The overall design of the HK water tank and PMT support structure is given in Figure 8. Fibre optics will run through specifically installed fibre ports around the edge of the dome floor into the OD, then down to each injector location. 16 of these fibre ports are distributed roughly evenly around the outer edge of the dome. The full schematic of the dome showing all calibration and fibre ports is given in Figure 9. The OD fibre ports in question are those marked with magenta dots and labelled “odf” (OD(ファイバー用)).

Although this equates to a large range of required lengths, all fibre optic cables will be kept the same length, such that there is no offset in injection timing between injector locations due to the fibre path lengths. As a result, the required length of fibre optic cable is dictated by that needed to reach the injector located at the centre of the bottom end-cap. In order to be most accessible from all fibre ports, the electronics racks for the LI system will be located near the centre of the dome, next to the ID fibre port (labelled “Bidf”, light pink, in Figure 9). This is the calibration port used to deploy an ID diffuser and collimator to the top end-cap, mentioned in Section 2. Rather than run single lengths of fibre optic cable from injectors to the electronics rack, each required length will be split in two, with patch panels to connect the two parts near the OD fibre ports. The reason for doing this is to allow for replacement of fibres in case of breakage. The parts on top of the dome (out of the water) are more at risk of being damaged by people passing by or nearby work being done, no matter how much care is taken around them. If a single fibre running all the way to an injector in the tank were to break, it would be impossible to replace. However if the fibre outside of the tank is separate, the damaged part can be easily replaced, without having to touch the part that extends into the tank.

Assuming the fibre optic cable runs along the outer side of the PMT support structure, and can only run in orthogonal directions along the bottom end-cap, a total length of 116.8 m is required to reach from the middle of the bottom end-cap to one of the OD fibre ports. In reality, the number

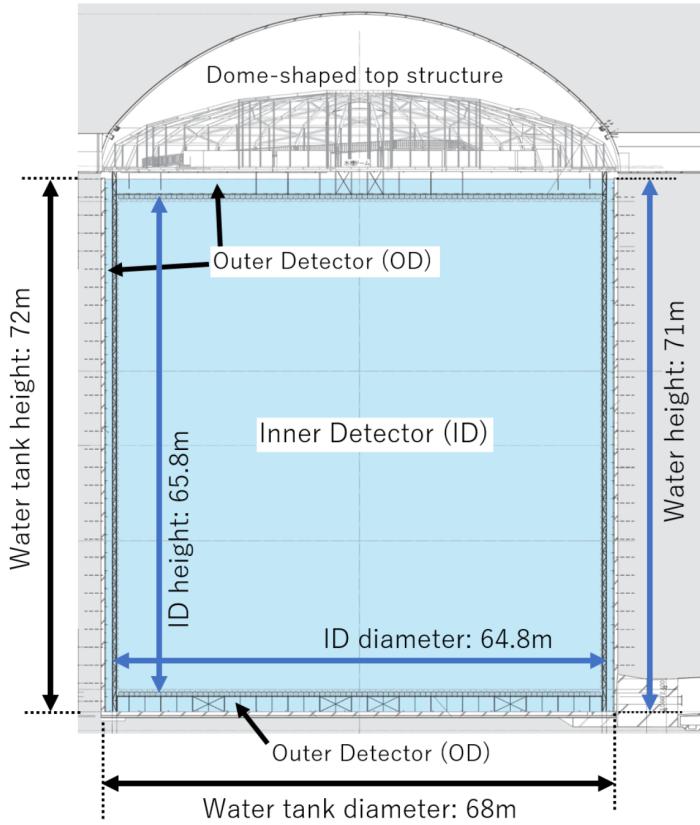


Figure 8: Schematic of the HK water tank and PMT support structure.
[5]

and position of the OD fibre ports means it is unlikely that a fibre would have to take the longest possible orthogonal path to the centre, and thus this number is treated as the maximum possible length required. In order to allow additional contingency and for the fibre to reach out of the port to a patch panel, this can be rounded to 120 m. **is 3m enough?** The fibres of this length used to connect to ID injectors (and OD collimators) will require FC/PC connectors on both ends. For the OD diffusers however, the fibre is to be connected to the diffuser simply by pushing into the housing, so these will require one end to have no connector. The end without the connector will still require cleaving and polishing to minimise reflections at the surface.

The second part of this fibre is that which runs across the top of the tank to the electronics rack. As mentioned previously, the rack will be positioned near the ID fibre port, which is approximately 3 m from the centre of the dome. In order to estimate the required fibre length, it again has to be assumed that the fibre cannot take the shortest radial path to the centre, and rather has to travel orthogonally to navigate obstacles. Using a water tank radius of 33 m, this gives an orthogonal distance of 46.68 m. An addition of 5 m to reach the electronics rack can be added, and the final requirement of 51.68 m rounded to 55 m to again ensure contingency and not require the fibre to be completely taught. In order to connect to both the patch panel and the electronics rack, these fibres will require FC/PC connectors on both ends.

To connect to the ID injectors, an additional patch fibre is also required. ID injectors will be installed on the PMT support structure during construction, while the fibre installation will be carried out after construction of the structure has been completed, by utilising the OD gondola.

In order to avoid workers having to reach far out of the gondola, through the support structure, to attach fibres to the injector housing, short patch fibres will be attached to the injectors at the time of their installation. These will span the dead region and be fixed to the outer side of the structure, so that the long fibres can be connected directly to the patch fibres. As part of this a fibre guide will be used, to ensure that the end of the fibre will be pointing vertically upwards for connection, without the fibre being pushed past its bending radius. **Work is ongoing to establish the exact design of this fibre guide, but with a dead region depth of 0.6 m it is expected that a patch cable of 1 m length will be sufficient.** These again will require FC/PC connectors on both ends.

The final set of fibres required is the short patch fibres used in the LED pulser system. Each LED pulser board will feature a connector sitting atop the surface mounted LED, with space for two fibres to be inserted. One of these will be directly above the LED to collect as much light as possible, and this will be used for illuminating the OD diffusers. The second will be offset, collecting some of the remaining light to be used as a signal for monitoring purposes. As the monitor system will sit at the electronics rack, much less fibre will be used and therefore less initial light input is required. **The design for the the fibre connector is currently ongoing, and will be used to confirm the required length of the patch fibres within the pulser board crates.** As the connector for the LED pulser board will hold the fibres simply by friction, each of these patch cables will require FC/PC connectors on one end, with the other cleaved and polished.

Fibre type	Length	Connector A	Connector B	Quantity
FG105UCA				
FG105UCA				
FG105UCA				
FP400URT				
FP400URT				
FP400URT				

Table IV: List of all required fibres with necessary lengths, connector configurations and quantities.

6 Summary

References

- [1] S. Boyd *et al.*, Hyper-Kamiokande Light Injector Diffuser Technical Note (HK-TN-0042)
- [2] S. Boyd *et al.*, Hyper-Kamiokande Light Injector Collimator Technical Note (HK-TN-0065)
- [3] Agiltron, <https://agiltron.com>
- [4] Weinert Industries, <https://weinert-industries.com/en/>
- [5] Far Facility Working Group, Water tank and PMT support structure (HK-TN-0048)

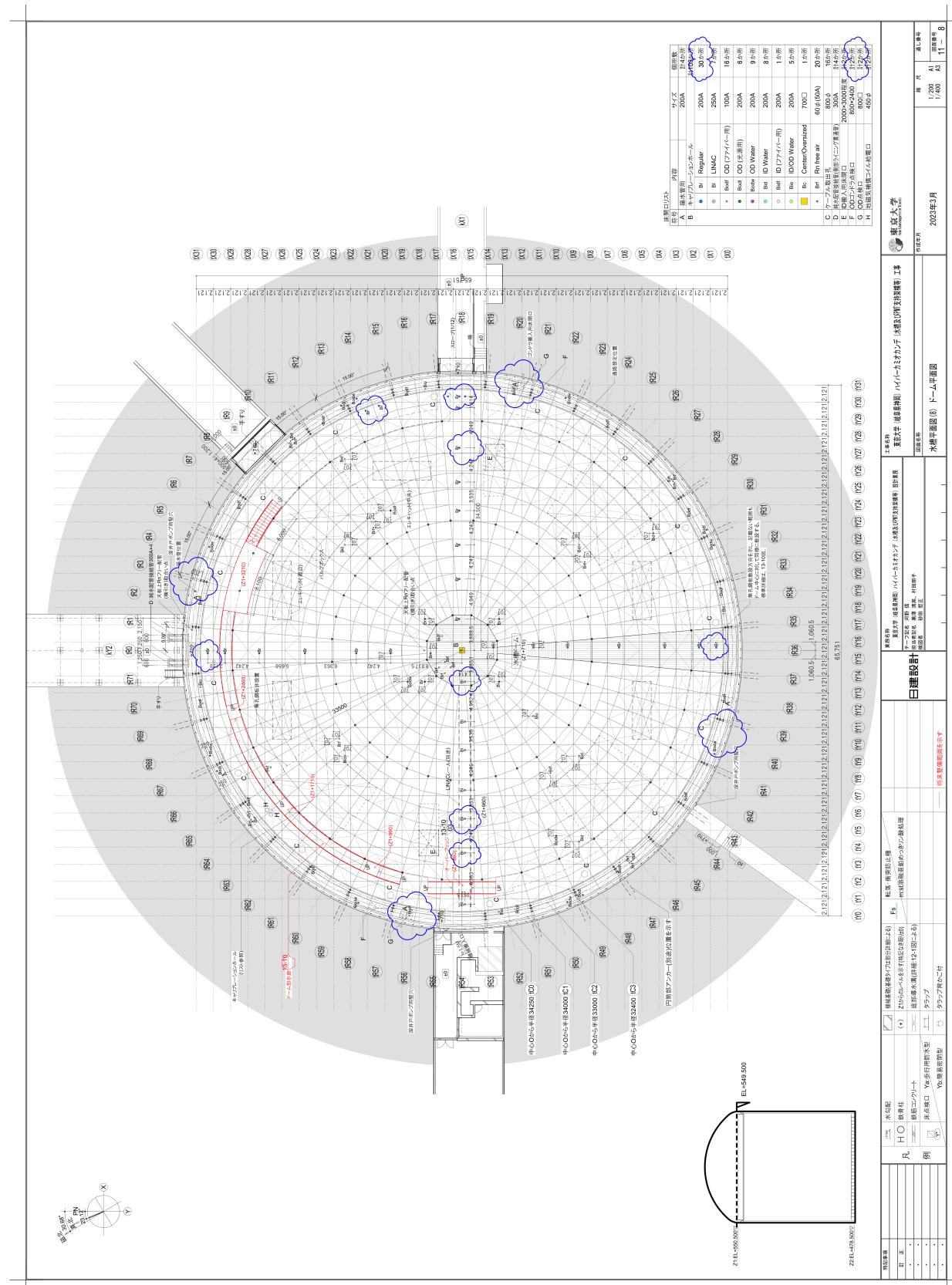


Figure 9: write this