1. Rate Sensor Location
   a. Module ID   - unique ID # of each module, 0-7
   b. Sensor ID   - unique sensor ID in each module, 0-1

2. Minimum UPM
   a. Fixed Value   - minimum UPM flow rate acceptable
   b. By Speed   - adjust the minimum UPM base on speed

3. Default Product   - product displayed at start up

4. On Screen   - display on the Large Screen

5. Bump Buttons   - show the rate up/down buttons on the Large Screen

6. Scale Weight   - show the scale weight screen

7. Off-Rate Alarm   - the % error in rate where an alarm will sound