

# Chapter 18

## Miscellaneous Problems

### Detailed Solutions

## 18.1 Application

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### 18.1 Thermodynamic Stability of Nano-Coating Process

**Problem:** Joint PDF  $f(x, y) = ke^{-2x+3y}$  on  $0 < y < x < 1$ .

**Solution:**

#### Part I: Mathematical Modeling

- Derivation from ODEs:** Given  $\frac{g'(x)}{g(x)} = -2 \implies \ln g(x) = -2x + C_1 \implies g(x) \propto e^{-2x}$ . Given  $\frac{h'(y)}{h(y)} = 3 \implies \ln h(y) = 3y + C_2 \implies h(y) \propto e^{3y}$ . Thus,  $f(x, y) = g(x)h(y) = ke^{-2x}e^{3y} = ke^{-2x+3y}$ .
- Normalization (Finding  $k$ ):** We integrate over the triangle  $0 < x < 1$  and  $0 < y < x$ :

$$\begin{aligned} 1 &= \int_0^1 \int_0^x ke^{-2x+3y} dy dx \\ &= k \int_0^1 e^{-2x} \left[ \frac{e^{3y}}{3} \right]_0^x dx \\ &= \frac{k}{3} \int_0^1 e^{-2x} (e^{3x} - 1) dx \\ &= \frac{k}{3} \int_0^1 (e^x - e^{-2x}) dx \\ &= \frac{k}{3} \left[ e^x - \frac{e^{-2x}}{-2} \right]_0^1 \\ &= \frac{k}{3} [(e^1 + 0.5e^{-2}) - (1 + 0.5)] \\ &= \frac{k}{3} (e + 0.5e^{-2} - 1.5) \end{aligned}$$

Thus,  $k = \frac{3}{e+0.5e^{-2}-1.5}$ . (Numeric:  $k \approx 2.33$ ).

3. **Marginal PDF**  $f_X(x)$ : For a fixed  $x$ ,  $y$  ranges from 0 to  $x$ .

$$\begin{aligned} f_X(x) &= \int_0^x k e^{-2x+3y} dy = k e^{-2x} \left[ \frac{e^{3y}}{3} \right]_0^x \\ &= \frac{k}{3} e^{-2x} (e^{3x} - 1) = \frac{k}{3} (e^x - e^{-2x}), \quad 0 < x < 1 \end{aligned}$$

4. **Conditional Probability**  $P(Y > 0.8|X = 1)$ : At  $X = 1$ , the conditional density is proportional to  $e^{3y}$  on  $0 < y < 1$ .  $f_{Y|X}(y|1) = \frac{f(1,y)}{f_X(1)} = \frac{k e^{-2} e^{3y}}{\frac{k}{3}(e^1 - e^{-2})} = \frac{3e^{3y}}{e^3 - 1}$  (Adjusted for range). Actually simpler:  $f_{Y|X}(y|x) = \frac{3e^{3y}}{e^{3x} - 1}$  for  $0 < y < x$ . At  $x = 1$ :  $f(y|1) = \frac{3e^{3y}}{e^3 - 1}$ .

$$\begin{aligned} P(Y > 0.8|X = 1) &= \int_{0.8}^1 \frac{3e^{3y}}{e^3 - 1} dy = \frac{1}{e^3 - 1} [e^{3y}]_{0.8}^1 \\ &= \frac{e^3 - e^{2.4}}{e^3 - 1} \approx \frac{20.08 - 11.02}{19.08} \approx 0.47 \end{aligned}$$

Yes, probability is high (nearly 50%).

5. **Conditional Expectation**  $E[Y|X = x]$ : We need  $\int_0^x y f_{Y|X}(y|x) dy$ . PDF term:  $C \cdot e^{3y}$  where  $C = \frac{3}{e^{3x} - 1}$ .

$$E[Y|x] = C \int_0^x y e^{3y} dy$$

Integration by parts ( $u = y, dv = e^{3y} dy$ ):

$$\begin{aligned} \int y e^{3y} dy &= \frac{y e^{3y}}{3} - \frac{e^{3y}}{9} \\ \int_0^x \dots &= \left[ \frac{x e^{3x}}{3} - \frac{e^{3x}}{9} \right] - \left[ 0 - \frac{1}{9} \right] = \frac{e^{3x}(3x - 1) + 1}{9} \end{aligned}$$

Multiply by  $C = \frac{3}{e^{3x} - 1}$ :

$$g(x) = \frac{3}{e^{3x} - 1} \cdot \frac{e^{3x}(3x - 1) + 1}{9} = \frac{e^{3x}(3x - 1) + 1}{3(e^{3x} - 1)}$$

This is non-linear. As  $x$  increases, the average  $Y$  increases (curved).

## Part II: Parameter Estimation (Triangular $f(w) = 2w/\theta^2$ )

6. **MOM**:

$$\begin{aligned} E[W] &= \int_0^\theta w \frac{2w}{\theta^2} dw = \frac{2}{\theta^2} \int_0^\theta w^2 dw = \frac{2}{\theta^2} \frac{\theta^3}{3} = \frac{2\theta}{3} \\ \bar{W} &= \frac{2\theta}{3} \implies \hat{\theta}_{MOM} = \frac{3\bar{W}}{2} \end{aligned}$$

7. **MLE**:  $L(\theta) = \prod \frac{2w_i}{\theta^2} \mathbb{I}(w_i \leq \theta) = \frac{2^n (\prod w_i)}{\theta^{2n}} \mathbb{I}(w_{(n)} \leq \theta)$ . To maximize  $L$ , we minimize  $\theta^{2n}$  (denominator) subject to  $\theta \geq w_{(n)}$ .

$$\hat{\theta}_{MLE} = W_{(n)} = \max(W_i)$$

Differentiation fails because the support depends on  $\theta$ .

8. **Distribution of  $Y = W_{(n)}$ :** CDF of  $W$ :  $F_W(w) = \int_0^w \frac{2t}{\theta^2} dt = \frac{w^2}{\theta^2}$ . CDF of  $Y$ :  $F_Y(y) = (y^2/\theta^2)^n = y^{2n}/\theta^{2n}$ . PDF of  $Y$ :  $f_Y(y) = \frac{d}{dy}F_Y(y) = \frac{2ny^{2n-1}}{\theta^{2n}}$ .

9. **Bias MSE:**

$$\begin{aligned} E[\hat{\theta}_{MLE}] &= \int_0^\theta y \frac{2ny^{2n-1}}{\theta^{2n}} dy = \frac{2n}{\theta^{2n}} \int_0^\theta y^{2n} dy \\ &= \frac{2n}{\theta^{2n}} \frac{\theta^{2n+1}}{2n+1} = \frac{2n}{2n+1} \theta \end{aligned}$$

It is Biased (underestimates). Correction:  $\hat{\theta}_{Unbiased} = \frac{2n+1}{2n} W_{(n)}$ . **MSE Trade-off:** MLE has bias but lower variance than MOM. Often preferred.

10. **Invariance:**  $\hat{\eta}_{MLE} = \ln(\hat{\theta}_{MLE}^2 + 1) = \ln(W_{(n)}^2 + 1)$ .

### Part III: Statistical Inference

11. **Hypothesis Testing:**  $H_0 : \mu = 0.35, H_1 : \mu \neq 0.35$ .  $\bar{y} = 0.38, s = 0.08, n = 25$ .

$$T = \frac{0.38 - 0.35}{0.08/\sqrt{25}} = \frac{0.03}{0.016} = 1.875$$

$df = 24$ . Two-tailed critical  $t_{0.025,24} = 2.064$ .  $|1.875| < 2.064 \implies$  **Fail to Reject**.  
Recommendation: Do not shut down. Variation is within chance.

12. **Confidence Interval:**  $0.38 \pm 2.064(0.016) = 0.38 \pm 0.033 = [0.347, 0.413]$ . Includes 0.35. Consistent with test.

### Part IV: Predictive Modeling

13. **Interpretation:**  $\beta_1 = 0.45$ . For every 1 unit increase in Pressure, Film Thickness increases by 0.45 units on average.
14. **Slope Test:**  $t = \beta_1/SE = 0.45/0.05 = 9.0$ .  $t = 9$  is huge ( $P \approx 0$ ). Significant.
15. **Defect Probability ( $P = 35$ ):**  $\hat{T} = 12.5 + 0.45(35) = 12.5 + 15.75 = 28.25$ .  
 $\hat{\sigma} = \sqrt{MSE} = \sqrt{4} = 2$ .  $P(T > 30) = P(Z > \frac{30-28.25}{2}) = P(Z > 0.875) \approx 0.19$ .  
19% defect rate.
16. **ANOVA:**  $R^2 = SSR/SST \implies 0.85 = SSR/1000 \implies SSR = 850$ .  $SSE = SST - SSR = 1000 - 850 = 150$ .

End of Problem 18.1

## 18.2 The Aerospace Composite Wing Project

**Problem:** Method A vs B.

**Solution:**

### Part I: Visuals

- **Median:** Method B ( $\approx 2800$ ) is clearly higher than A ( $\approx 2480$ ).
- **IQR:** Method A is shorter (more consistent). Method B is taller (more variable).
- **Outlier:** Method B has a dot at 3300.

### Part II: Inference

- **Assumption:**  $s_A = 100$ ,  $s_B = 250$ . Ratio  $2.5^2 = 6.25$ . Variances are likely unequal. Use Welch's T-test.
- **Test:**

$$\begin{aligned} T &= \frac{2800 - 2480}{\sqrt{\frac{100^2}{15} + \frac{250^2}{15}}} = \frac{320}{\sqrt{666.7 + 4166.7}} \\ &= \frac{320}{\sqrt{4833.4}} = \frac{320}{69.5} \approx 4.60 \end{aligned}$$

$T = 4.60 > t_{crit} \approx 2.5$ . **Reject**  $H_0$ . Switch to Method B (Stronger).

### Part III: Quality (Chi-Square)

- **Risk:** Mold Z Failure Rate =  $35/100 = 35\%$  (Highest).
- **Expected Z Fail:** Total Fail Rate =  $60/300 = 20\%$ .  $E = 100 \times 0.20 = 20$ .
- **Test:**  $\chi^2 = 14.6 > 5.99$ . Significant. Mold type affects quality. Replace Mold Z.

### Part IV: Process Optimization (ANOVA)

- $DF_{Total} = 27$ ,  $DF_{Trt} = 3 \implies DF_{Error} = 24$  (Value B).
- $SS_{Total} = 7200$ ,  $SS_{Error} = 4800 \implies SS_{Trt} = 2400$  (Value A).
- $MS_{Error} = 4800/24 = 200$  (Value D).
- $F = 800/200 = 4.0$  (Value C).
- $P = 0.004 < 0.01$ . Significant.

A=2400, B=24, C=4.0, D=200. Significant.

## 18.3 The Autonomous Drone Safety System

**Problem:** Reliability Calculation.

**Solution:**

1. **Components ( $t = 10$ ):**  $R_A = e^{-10/50} = e^{-0.2} \approx 0.8187$ .  $R_B = e^{-10/100} = e^{-0.1} \approx 0.9048$ .  $R_C = e^{-10/20} = e^{-0.5} \approx 0.6065$ .
2. **Power System (Parallel):**  $R_P = 1 - (1 - R_A)(1 - R_C) = 1 - (0.1813)(0.3935) = 1 - 0.0713 = 0.9287$ .
3. **System (Series):**  $R_{Sys} = R_B \times R_P = 0.9048 \times 0.9287 \approx 0.8403$ . (Current reliability is 84%, below 85)
4. **Improvement:**
  - **Option X (New B, MTTF=200):**  $R_{B'} = e^{-10/200} = e^{-0.05} \approx 0.9512$ .  $R_{Sys} = 0.9512 \times 0.9287 \approx \mathbf{0.883}$ . (Success!)
  - **Option Y (New C = A):**  $R_{P'} = 1 - (1 - 0.8187)^2 = 1 - 0.0329 = 0.9671$ .  $R_{Sys} = 0.9048 \times 0.9671 \approx 0.875$ . (Also Success).

Both work, but improving the single point of failure (Series component B) yields higher gain (88.3% vs 87.5)

Choose Option X.

## 18.4 Conceptual Cloze Test

**Solution:**

**Theme A:** Deterministic Model, Stochastic Process, Probability Density Function, Differential Equation.

**Theme B:** Point Estimator, Unbiased, Bias-Variance Tradeoff, Maximum Likelihood.

**Theme C:** Type I Error, Significance Level, P-value, Null Hypothesis, Power.

**Theme D:** Residuals, Homoscedasticity, Extrapolation, Normal Probability Plot.

**Theme E:** Skewness, IQR, Robust, Outlier, Statistic, Parameter, Central Limit Theorem, Standard Error.

## 18.5 True/False Gauntlet

**Solution:**

**Part I:**

1. False ( $n - 1$ ). 2. True. 3. True. 4. True. 5. False ( $c^2$ ). 6. False (Histogram for peaks). 7. True. 8. False ( $z=0$  means equal to Mean).

**Part II:**

9. False (Cannot happen together  $\neq$  independent). 10. False ( $Var(c) = 0$ ). 11. True. 12. False ( $Var(X) + Var(Y)$ ). 13. False (Mean = Variance). 14. False ( $P(X \leq x)$ ). 15. True.

**Part III:**

16. False (Sample Mean becomes Normal). 17. True. 18. True. 19. True. 20. True. 21. True. 22. False (F-distribution).

**Part IV:**

23. False (Expected value equals parameter). 24. True. 25. True. 26. False (Asymptotic). 27. False. 28. False (Method Confidence). 29. False (Narrower). 30. True. 31. True. 32. True.

**Part V:**

33. True. 34. False ( $P(Data|H_0)$ ). 35. False (Prob of rejecting false  $H_0$ ). 36. True. 37. False (Evidence insufficient). 38. False (Fail to reject). 39. False (Both tails).

**Part VI:**

40. True. 41. True. 42. False (Linear association only). 43. True. 44. True ( $t^2 = F$ ). 45. False (Assumption violation). 46. True. 47. True. 48. True. 49. False (Small F means means are equal). 50. False (X correlated with another X).