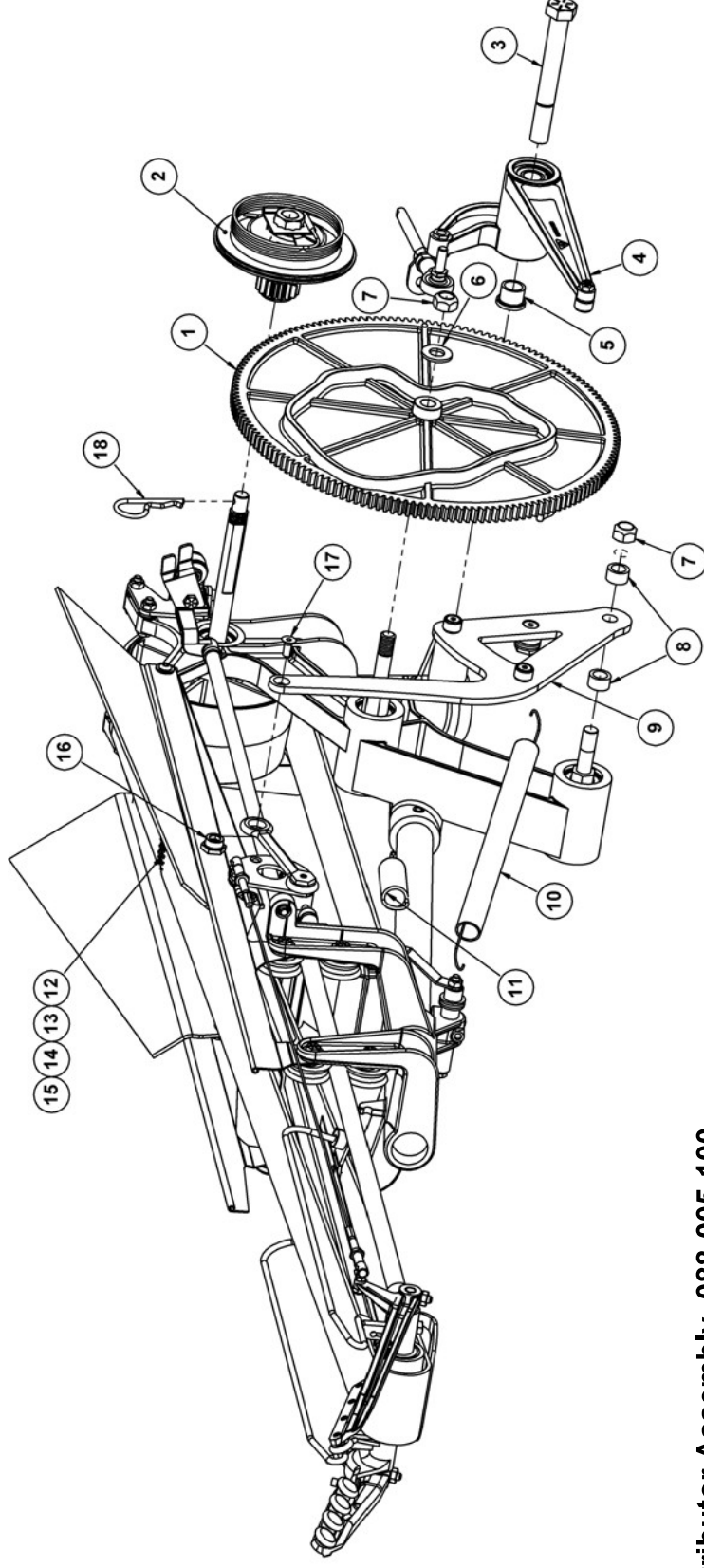


SECTION 6.0

Drawings and Parts Lists



Distributor Assembly, 088-005-100

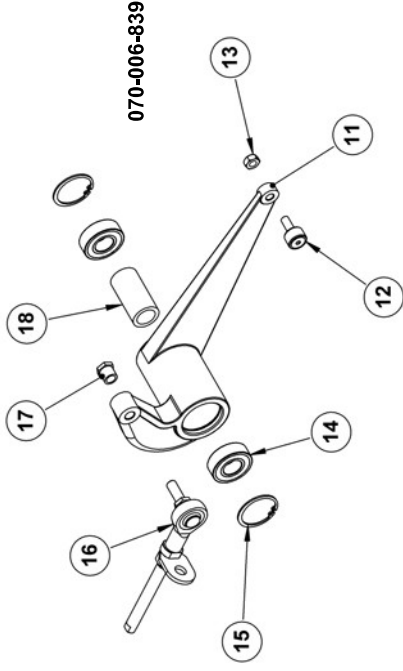
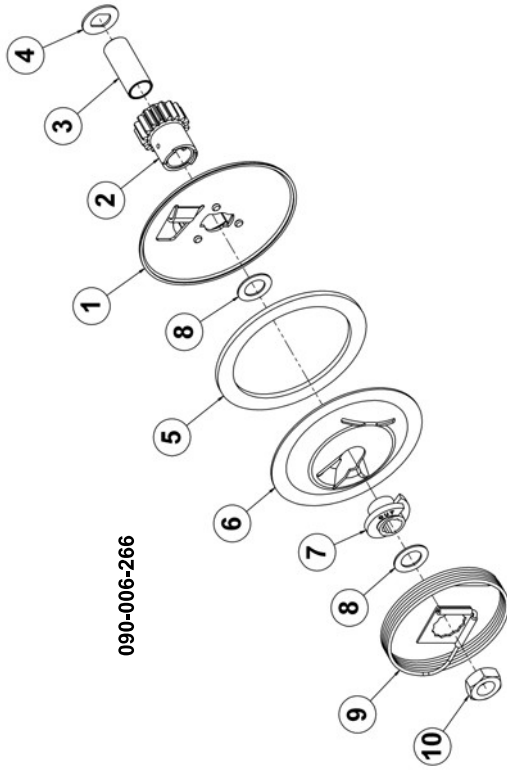
Item	Part Number	Description
1	088-005114	Distributor Index Cam
2	090-006-266	Distributor Clutch Assembly
3	070-006-048	Special Bolt
4	070-006-839	Distributor Drive Arm Assembly
5	070-006-065	Race Clamp
6	948-975-172	Flat Washer, .53 x 1.06 x .10
7	844-073-002	Nut, 1/2-13 Stover Lock
8	722-501-088	Spacer, .51 x .75 x .42
9	088-005-117	Carriage Drive Cam Arm Assembly

Item	Part Number	Description
10	070-006-034	Linear Spring
11	000-026-031	Belt Tensioner Spring
12	088-000-185	Distributor Belt, Laced
13	088-000-186	UX-1 Belt Lacing – 18 Hooks
14	088-000-187	UX-1 Belt Lacing – 19 Hooks
15	088-000-176	Distributor Belt Pin
16	000-022-173	Special Nut, Roller Drive Assembly
17	808-849-100	Screw, 1/4-20 x 5/8, Hex Socket Flat Head
18	088-000-184	Hitch Pin

Bold items indicate that a detailed drawing for that assembly is shown on the following pages.

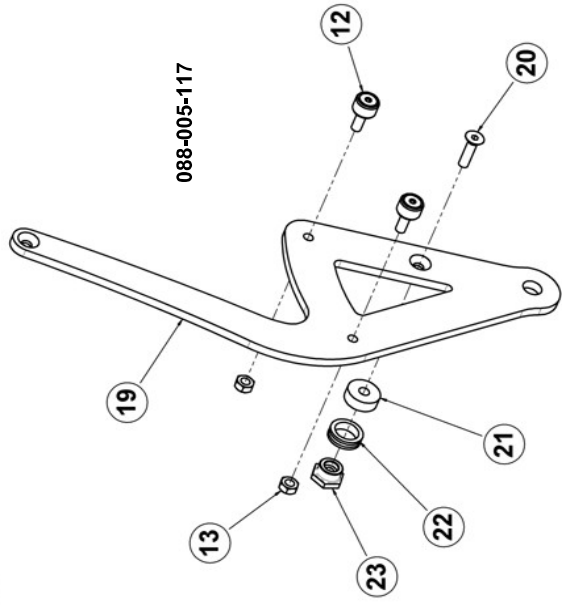


QubicaAMF XLi EDGE Distributor



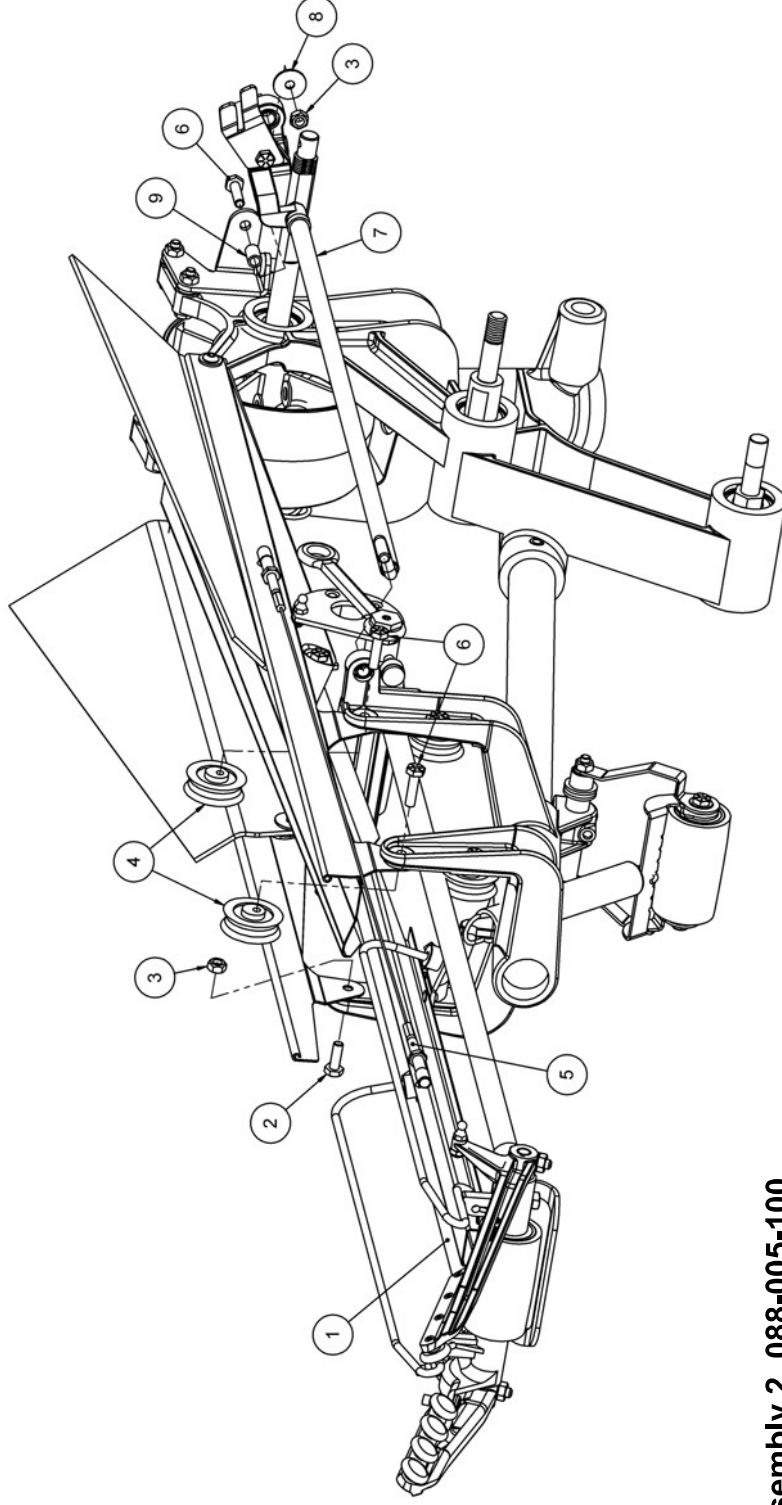
Clutch & Drive Arm Assemblies

Item	Part Number	Description
1	088-000-192	Clutch Assembly
2	070-006-686	Pinion Gear Assembly
3	070-006-676	Distributor Drive Sleeve
4	088-005-119	Thrust Washer
5	070-006-126	Friction Disc
6	070-006-130	Clutch Plate
7	070-006-125	Adjusting Worm
8	070-006-121	Clutch Washer
9	070-006-128	Spring Assembly
10	835-582-002	Nut, Hex Jam, 5/8 x 18
11	070-006-052	Drive Arm
12	070-006-071	Cam Follower
13	844-050-002	Nut, 1/4-28, Stover Lock
14	000-024-679	Ball Bearing, .625 x 1.375
15	919-000-600	Retaining Ring
16	090-005-262	Rod Link Assembly
17	070-006-069	Nut, Special
18	070-006-064	Bearing Spacer
19	088-005-115	Distributor Cam Tele-Arm
20	808-849-160	Screw, Hex Socket Flat Head, 1/4-20 x 1
21	088-005-118	Spacer, Cam Spring Post
22	070-006-111	Spring Post Sleeve
23	000-022-173	Nut, Special, Roller Drive Assembly



SECTION 6.0

Drawings and Parts Lists

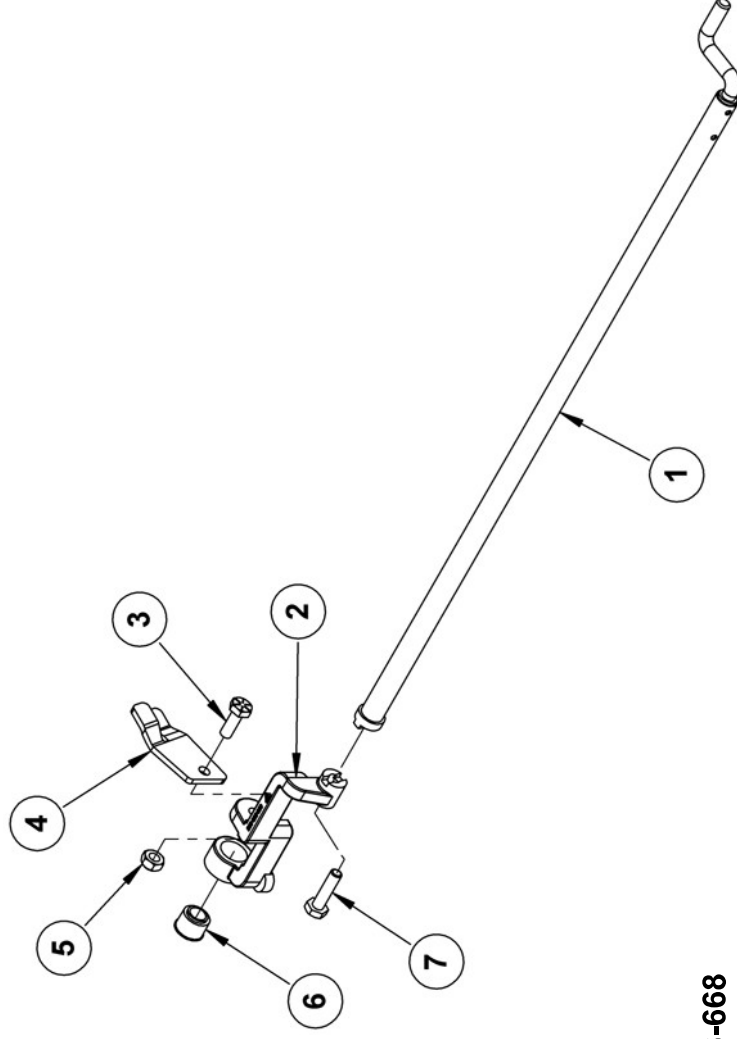


Distributor Assembly 2, 088-005-100

Item	Part Number	Description
1	070-006-837	Front Carriage Assembly
2	809-849-125	Screw, Hex, 1/4-20 x 3/4
3	844-049-002	Nut, 1/4-20, Stover Lock
4	070-006-118	Bearing, Grooved, Eccentric
5	070-006-845	Trip Cable Assembly
6	809-849-165	Screw, Hex, 1/4-20 x 1
7	090-006-668	Trip Rod Assembly
8	000-026-865	Washer, 1/4 I.D. x 7/8 O.D.
9	070-006-685	Pivot

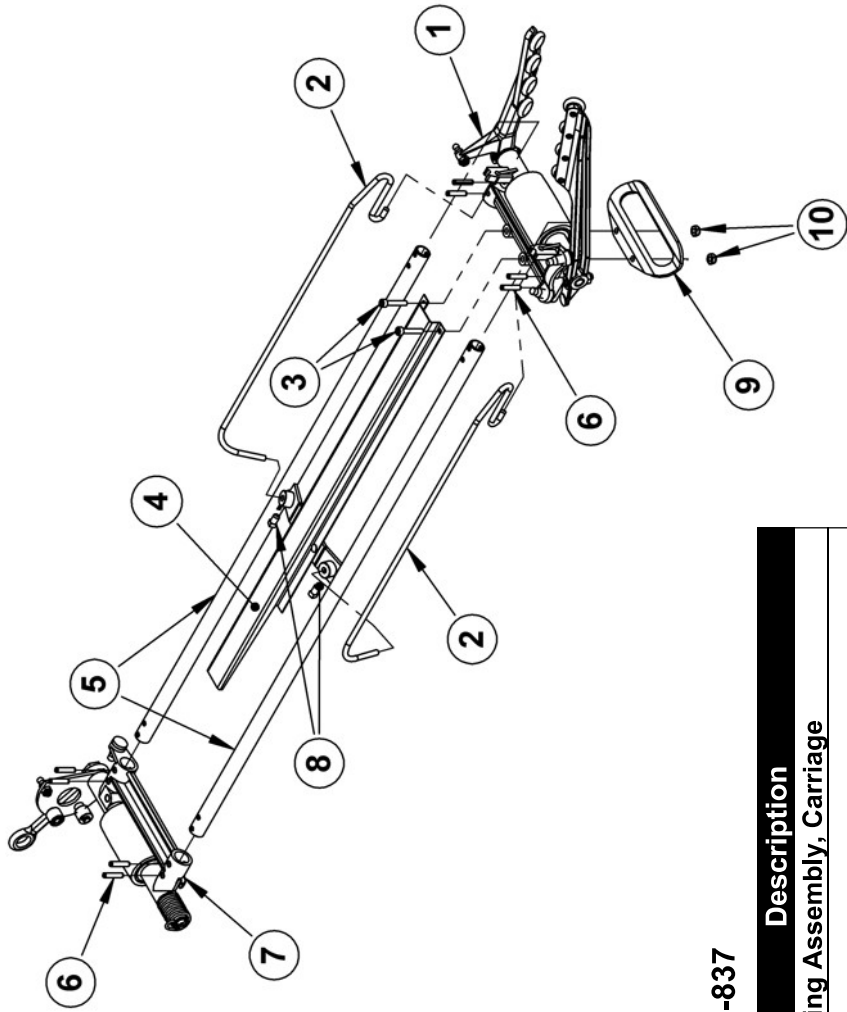


QubicaAMF XLi EDGE Distributor



Trip Rod Assembly, 090-006-668

Item	Part Number	Description
1	090-006-663	Trip Stop Rod Assembly
2	090-006-665	Trip Support Casting
3	809-849-125	Screw, Hex, 1/4-20 x 3/4
4	070-006-691	Trip Arm Stop Blade
5	844-049-002	Nut, 1/4-20, Stover Lock
6	701-712-097	Bearing, Spyralign, Bronze, .375
7	809-849-165	Screw, Hex, 1/4-20 x 1

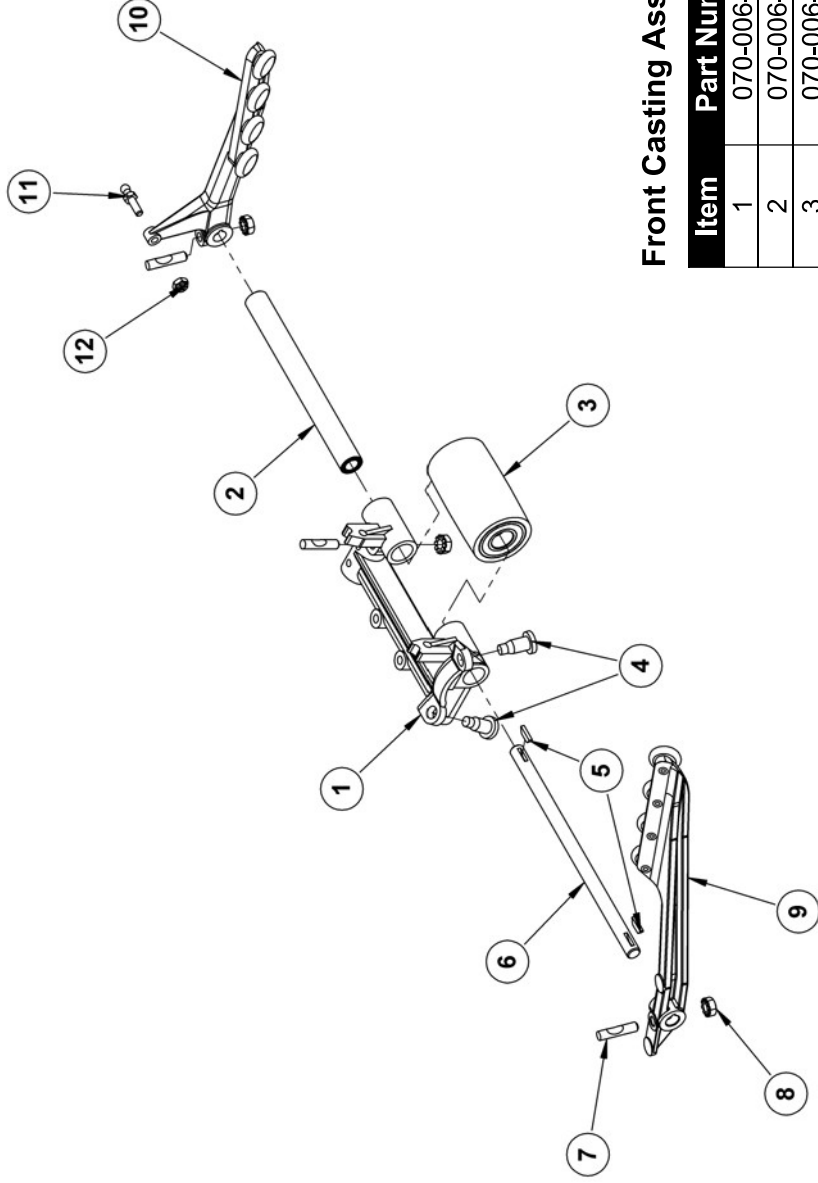


Front Carriage Assembly, 070-006-837

Item	Part Number	Description
1	070-006-832	Front Casting Assembly, Carriage
2	070-006-013	Pin Guide
3	810-239-160	Screw, Hex Socket Head, #10-24 x 1
4	070-006-009	Belt Runner Support Assembly
5	070-006-004	Tube, Carriage Assembly
6	913-437-140	Spring Pin, .187 x .875
7	070-006-833	Rear Carriage Casting Assembly
8	806-249-060	Set Screw, Square Head, Round Point, 1/4-20 x 3/8
9	070-006-137	Belt Guard
10	840-039-002	Nut, #10-24, Flexloc, Thin



QubicaAMF XLi EDGE Distributor

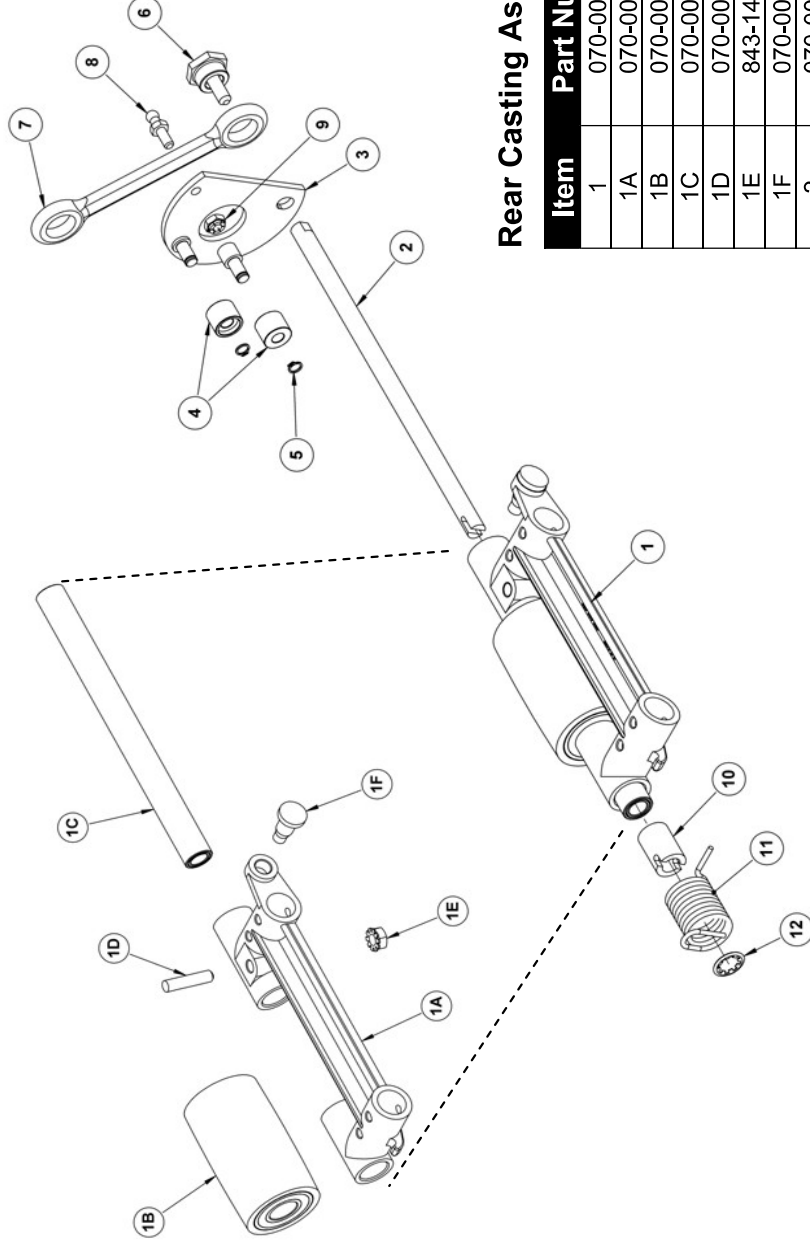


Front Casting Assembly, Carriage: 070-006-832

Item	Part Number	Description
1	070-006-055	Carriage Casting, Front
2	070-006-021	Tube Assembly, Carriage, Front
3	070-006-011	Pulley Assembly
4	070-006-142	Bumper
5	907-000-100	Key
6	070-006-014	Trip Arm Pivot Shaft
7	070-006-116	Clamp Stud
8	843-149-002	Nut, 1/4-20, Keps
9	070-006-016	Trip Arm Assembly, Left
10	070-006-015	Trip Arm Assembly, Right
11	090-004-111	Ball Stud, #10-32 x .56
12	840-040-002	Nut, #10-32, Flexloc

SECTION 6.0

Drawings and Parts Lists

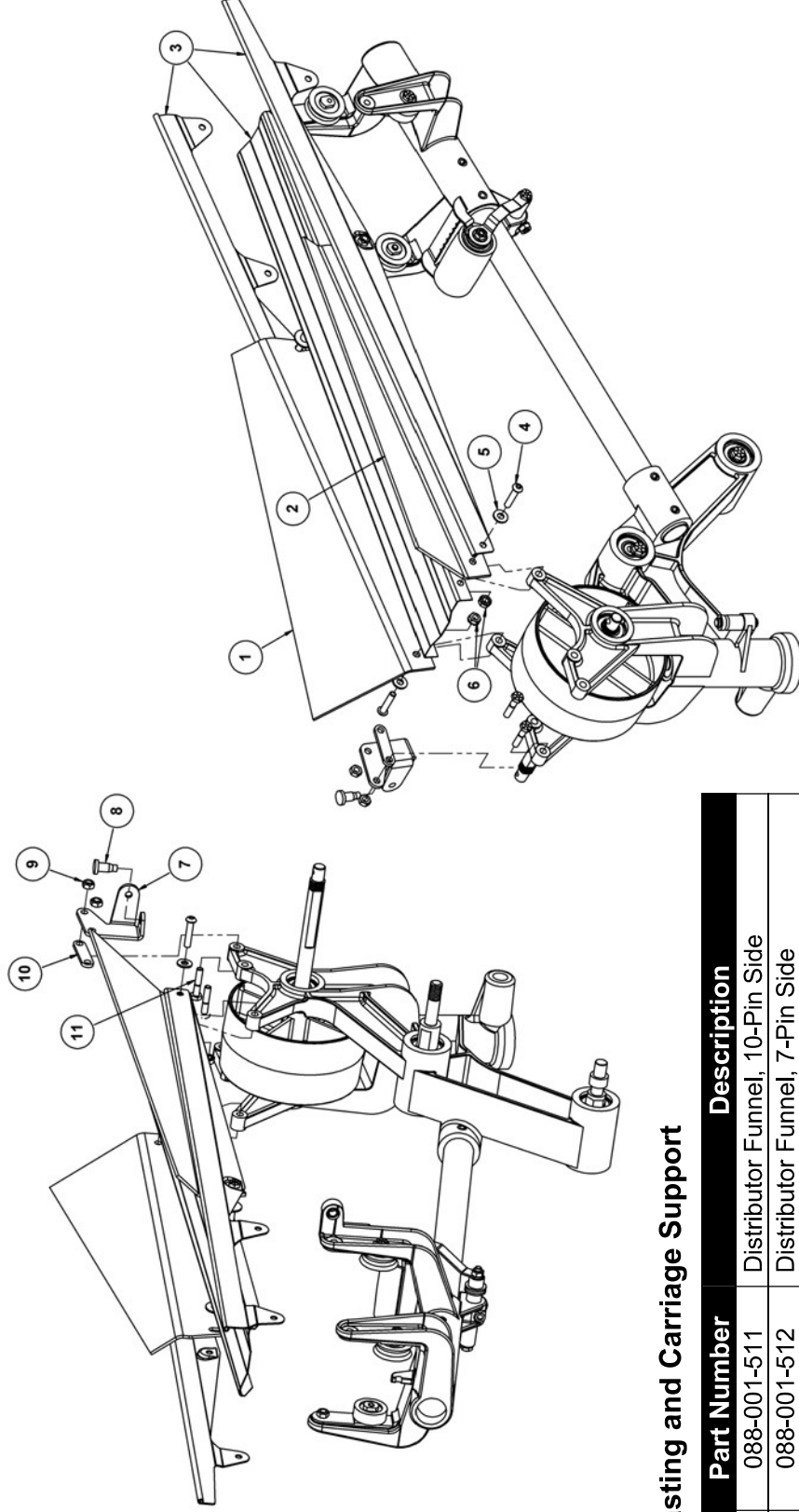


Rear Casting Assembly, Carriage: 070-006-833

Item	Part Number	Description
1	070-006-836	Rear Casting Assembly, Partial
1A	070-006-672	Carriage Casting, Rear
1B	070-006-011	Pulley Assembly
1C	070-006-683	Tube Assembly, Rear Casting
1D	070-006-116	Clamp Stud
1E	843-149-002	Nut, 1/4-20, Keps
1F	070-006-142	Bumper
2	070-006-659	Trip Rocker Shaft
3	070-006-661	Trip Rocker Arm Weldment
4	070-001-857	Roller, Actuator Assembly
5	919-005-000	Retaining Ring
6	070-006-835	Special Nut & Set Screw Assembly
7	070-006-029	Connecting Link
8	090-004-110	Ball Stud, #10-32 x .44
9	840-040-002	Nut, #10-32, Flexloc
10	070-006-019	Spring Collar
11	070-006-035	Trip Arm Torsion Spring
12	919-006-800	Retaining Ring



QubicaAMF XLi EDGE Distributor

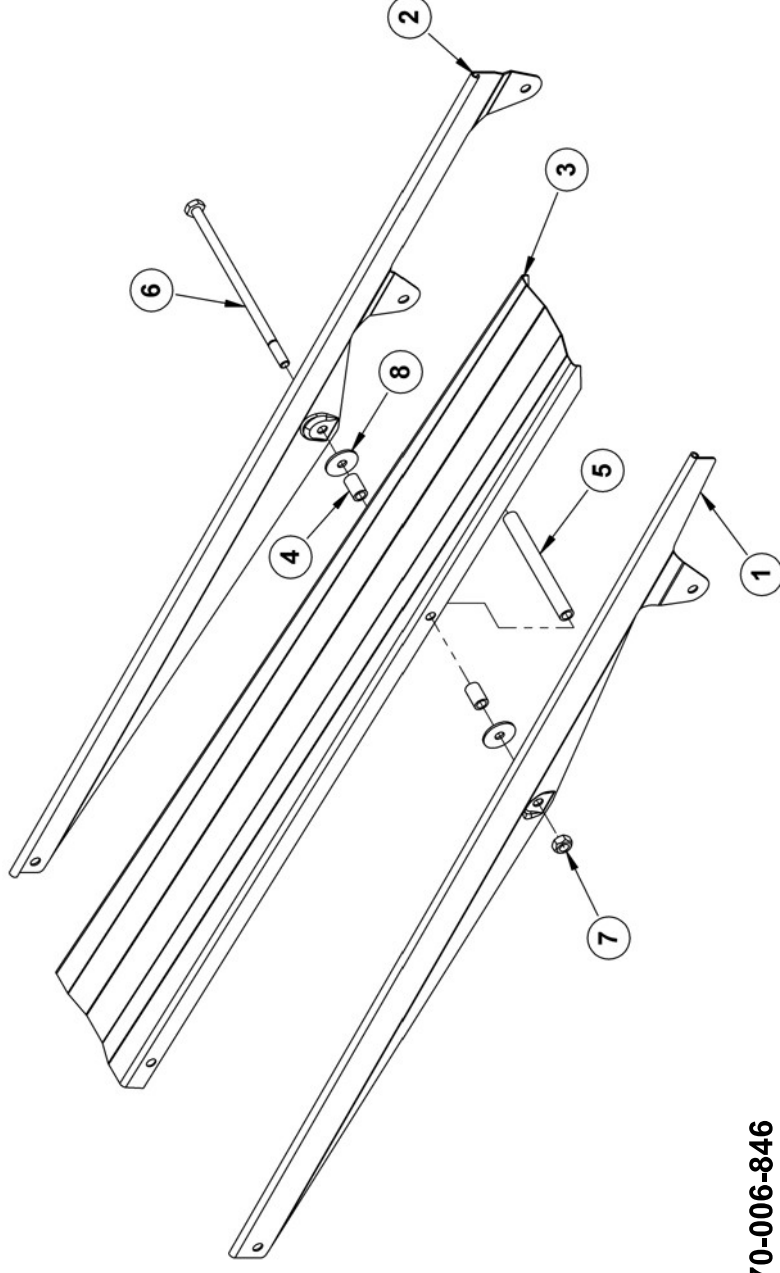


Main Casting and Carriage Support

Item	Part Number	Description
1	088-001-511	Distributor Funnel, 10-Pin Side
2	088-001-512	Distributor Funnel, 7-Pin Side
3	070-006-846	Rear Belt Runner Assembly
4	808-549-200	Screw, Button Head, 1/4-20 x 1 1/4
5	948-753-102	Washer, Flat, 1/4
6	843-149-002	Nut, Kops, 1/4-20,
7	070-006-084	Trip Stop Support Bracket
8	070-006-142	Bumper
9	844-049-002	Nut, Stover Lock, 1/4-20,
10	088-001-548	Trip Arm Spacer
11	809-849-205	Screw, Hex, 1/4-20 x 1 1/4,

SECTION 6.0

Drawings and Parts Lists

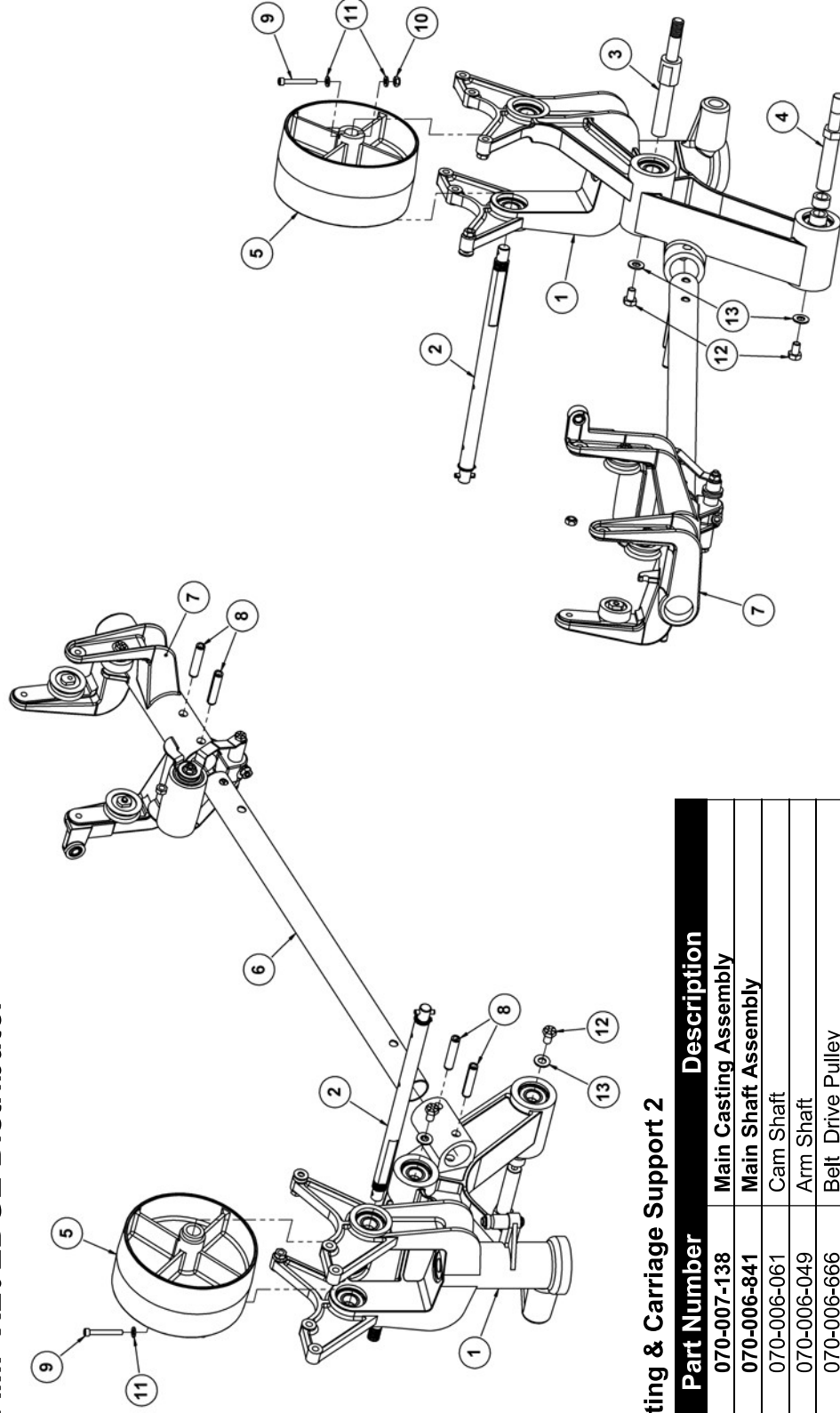


Rear Belt Runner Assembly, 070-006-846

Item	Part Number	Description
1	070-006-103	Support Guide, L.H.
2	070-006-104	Support Guide, R.H.
3	070-006-042	Belt Runner
4	088-001-578	Outer Spacer
5	070-006-139	Inner Spacer
6	809-849-885	Screw, Hex, 1/4-20 x 5 1/2
7	844-049-002	Nut, 1/4-20, Stover Lock
8	000-026-865	Washer, 1/4 x 7/8



QubicaAMF XLi EDGE Distributor

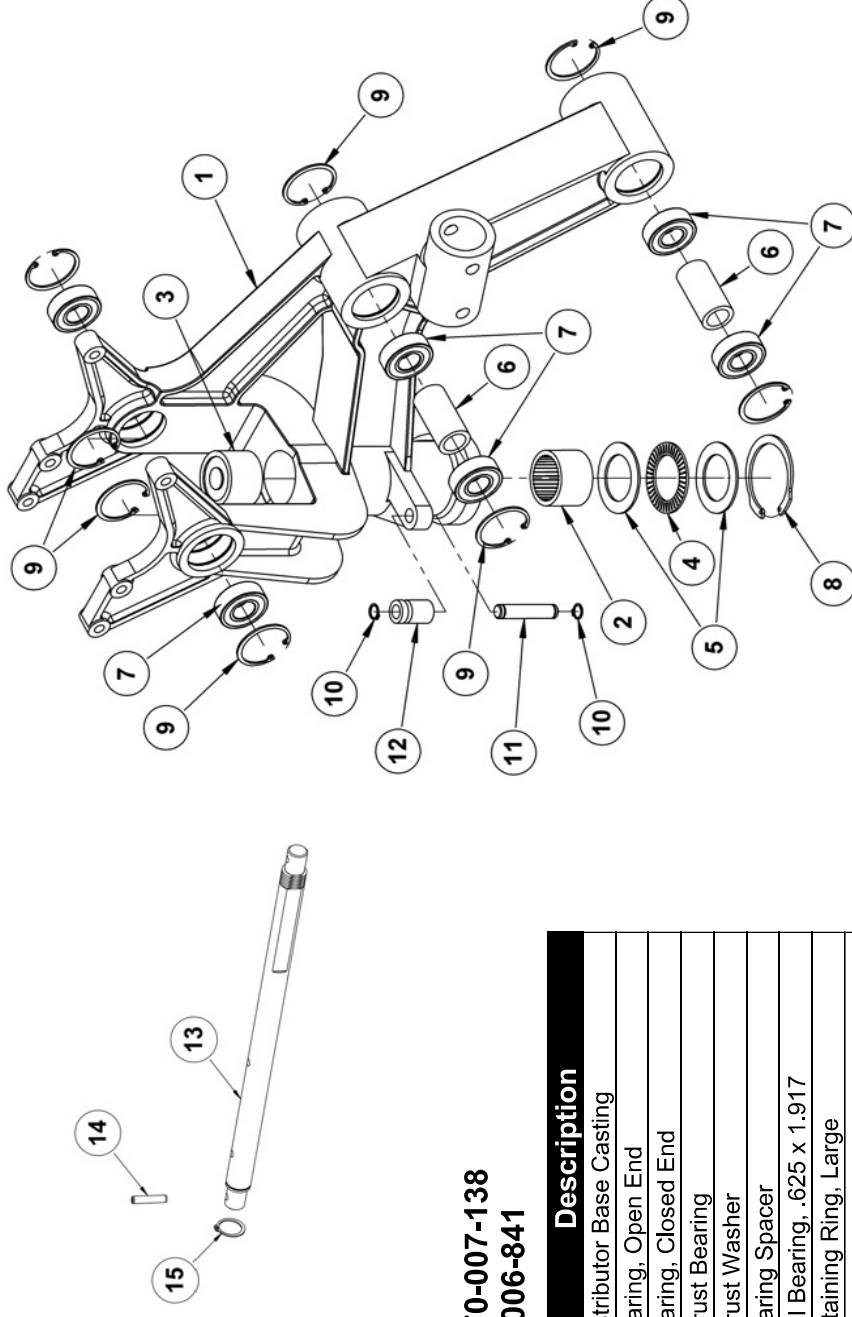


Main Casting & Carriage Support 2

Item	Part Number	Description
1	070-007-138	Main Casting Assembly
2	070-006-841	Main Shaft Assembly
3	070-006-061	Cam Shaft
4	070-006-049	Arm Shaft
5	070-006-666	Belt Drive Pulley
6	070-006-120	Carriage Support Tube
7	070-006-838	Front Support Assembly
8	913-464-280	Roll Pin, Steel, 3/8 x 1 3/4
9	810-239-240	Screw, Socket Head, #10-24 x 1 1/2
10	840-039-002	Nut, Flexloc, #10-24, Thin
11	948-745-082	Washer, Plain, #12 x 1/16 Thick
12	809-857-080	Screw, Hex, 5/16-18 x 1 1/2
13	948-761-112	Washer, Flat, 5/16

SECTION 6.0

Drawings and Parts Lists

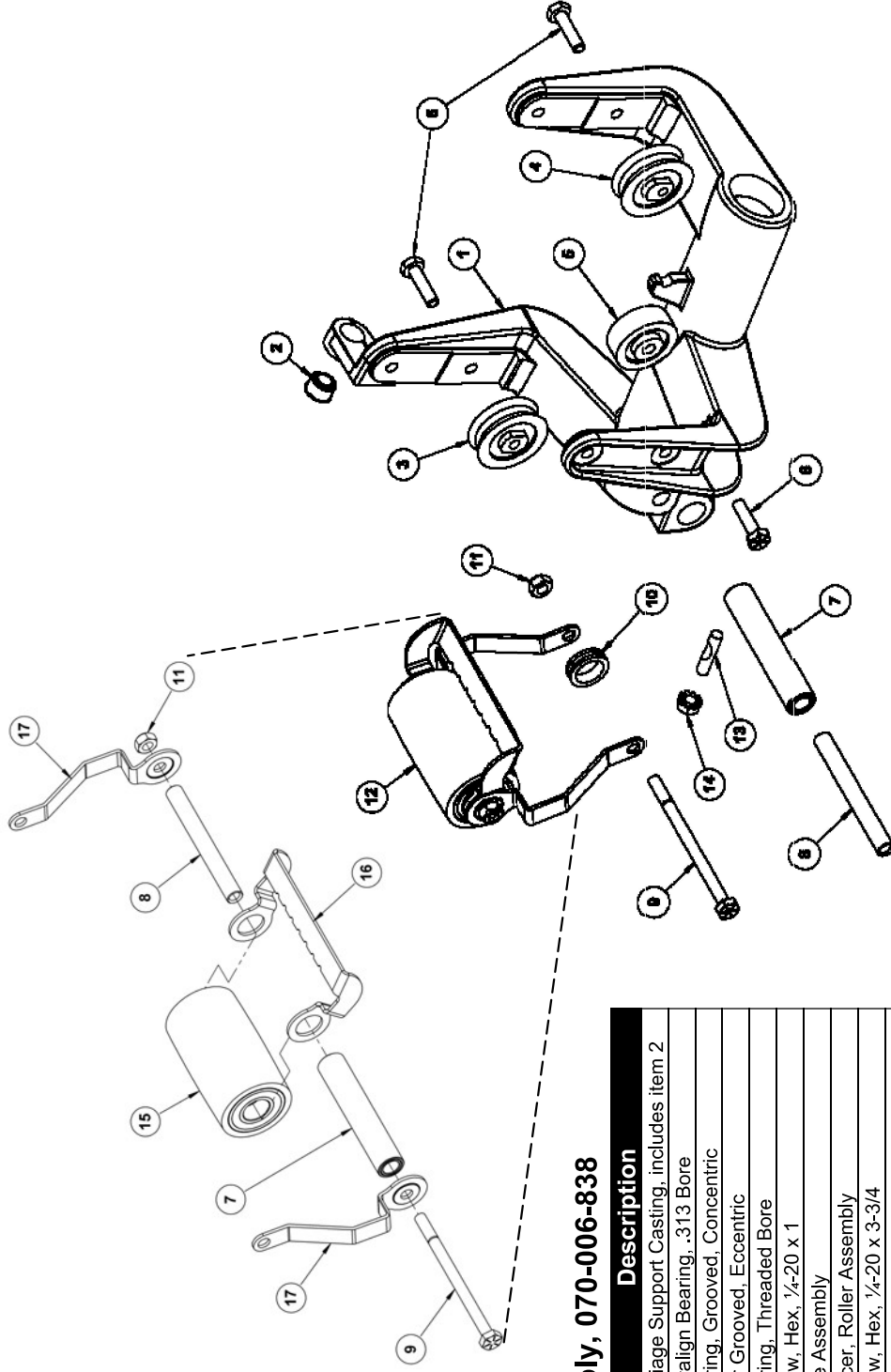


Main Casting Assembly, 070-007-138
Main Shaft Assembly, 070-006-841

Item	Part Number	Description
1	070-006-053	Distributor Base Casting
2	070-006-076	Bearing, Open End
3	070-006-075	Bearing, Closed End
4	070-006-074	Thrust Bearing
5	070-006-073	Thrust Washer
6	070-006-064	Bearing Spacer
7	000-024-679	Ball Bearing, .625 x 1.917
8	919-004-200	Retaining Ring, Large
9	919-000-600	Retaining Ring, Med.
10	919-005-300	Retaining Ring, Small
11	070-006-082	Spring Pin
12	000-026-081	Spring Post Sleeve
13	070-006-077	Distributor Drive Shaft
14	913-437-140	Spring Pin, .187 x .875
15	919-005-600	Retaining Ring

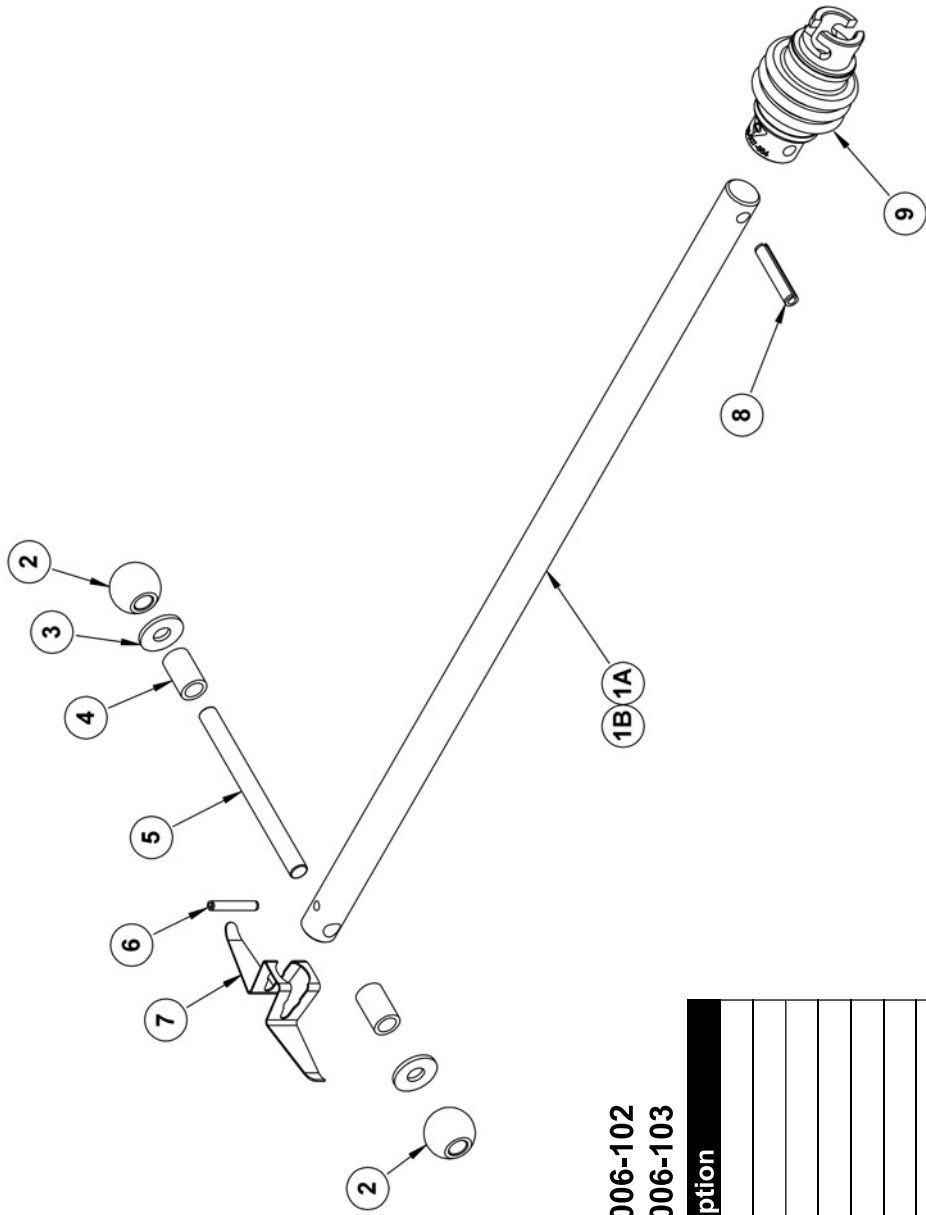


QubicaAMF XLi EDGE Distributor



Front Support Assembly, 070-006-838

Item	Part Number	Description
1	070-006-688	Carriage Support Casting, includes item 2
2	701-710-098	Spyralign Bearing, .313 Bore
3	070-006-117	Bearing, Grooved, Concentric
4	070-006-118	Bear Grooved, Eccentric
5	701-849-124	Bearing, Threaded Bore
6	809-849-165	Screw, Hex, 1/4-20 x 1
7	070-006-105	Tube Assembly
8	070-006-108	Spacer, Roller Assembly
9	809-849-605	Screw, Hex, 1/4-20 x 3-3/4
10	070-006-111	Spring Post Sleeve
11	844-049-002	Nut, 1/4-20, Stover Lock
12	070-006-160	Belt Tightener Assembly
13	070-006-116	Clamp Stud
14	843-149-002	Nut, 1/4-20, Keps
15	070-006-011	Pulley Assembly
16	070-006-106	Tracking Bracket
17	070-006-109	Link



Drive Shaft Assembly, Short: 090-006-102
Drive Shaft Assembly, Long: 090-006-103

Item	Part Number	Description
1A	090-002-018	Drive Shaft, 13.94"
1B	090-002-017	Drive Shaft, 18.81"
2	090-002-019	Ball
3	002-029-073	Washer
4	722-501-070	Spacer
5	908-048-480	Dowel Pin, 1/4 x 3
6	913-423-120	Spring Pin, 1/8 x 1/4
7	090-002-034	Ball Bearing Retainer
8	913-437-160	Spring Pin, 3/16 x 1
9	070-007-586	U-Joint