

7.1 Maintenance schedule

Area	Inspection	Action	OC	TI
General	▪ Fastening	▪ Fasten	P	Y
	▪ Damage (condition)	▪ Replace ▪ Repair	P	6M
	▪ Function	▪ Repair	N	S
	▪ Unusual noises	▪ Eliminate the cause	N	M
	▪ Contamination	▪ Clean	P	M
Roller barrel surface	▪ Damage ▪ Corrosion ▪ Wear	▪ Replace ▪ Smoothen surface	P	W
Bearing assembly	▪ Function	▪ Adjust clearance ▪ Replace	P	Y
Shaft seal	▪ Grease lubrication unit	▪ Repair	P	3M
	▪ Condition	▪ Replace		
Electrical equipment	▪ Cable connections	▪ Repair ▪ Replace	P	M

Operating condition (OC)

N	Normal operation (production)
P	Stop (maintenance, troubleshooting)

Time interval (TI)

S	every shift (8 hours)
**W	every week
**M	every month
**Y	every year
**) Intervals combined with numbers denote for example: 3M= every three months	

NOTICE

In the first three months after commissioning, the pipework must be inspected every two weeks. This allows leaks to be detected at an early stage.