

## 7 Maintenance

Target groups O, E, M, C



Definition of the target groups:

- Operating Instructions *General*,  
Chapter *Introduction/target groups*.



Observe the following information:

- Operating Instructions *General*,  
Chapter *Safety*,  
Chapter *Maintenance*,
- *Subsuppliers'* Operating Instructions,
- *Electrical Equipment* Operating Instructions.

## 7.1 Maintenance schedule

Area	Inspection	Action	OC	TI
General	▪ Fastening	▪ Fasten	P	Y
	▪ Damage (condition)	▪ Replace ▪ Repair	P	M
	▪ Function	▪ Repair	N	S
	▪ Unusual noises	▪ Eliminate the cause	N	M
	▪ Wear	▪ Replace ▪ Repair	P	M
Light barrier/Sensor	▪ Contamination	▪ Clean	X	W
Fluid line, fluid connection	▪ Leaks	▪ Replace ▪ Repair	P	M
	▪ Volumetric flow rate	▪ Set volumetric flow rate	N	M

**Operating condition (OC)**

<b>N</b>	Normal operation (production)
<b>P</b>	Stop (maintenance, troubleshooting)
<b>X</b>	All operating conditions

**Time interval (TI)**

<b>S</b>	every shift (8 hours)
<b>W</b>	every week
<b>M</b>	every month
<b>Y</b>	every year