

7.1 Maintenance schedule

| Area | Inspection | Action | OC | TI |
|------------------------------|--------------------|--|----|----|
| Spraying valve | ▪ Function | ▪ Repair electrical control system | P | S |
| Solenoid valve and cable end | ▪ Function | ▪ Repair electrical control system | P | S |
| Flat-jet nozzle | ▪ Function | ▪ Repair electrical control system | P | S |
| | ▪ Spraying pattern | ▪ Replace nozzles | P | S |
| Pipework | ▪ Leaks | ▪ Retighten pipe coupling ▪ Exchange seal | N | D |

Operating condition (OC)
N Normal operation (production)

P Stop (maintenance, troubleshooting)

Time interval (TI)
S every shift (8 hours)

D every day (24 hours)

NOTICE

In the first three months after commissioning, the pipework must be inspected every two weeks. This allows leaks to be detected at an early stage.