

## 7.1 Maintenance schedule

Area	Inspection	Action	OC	TI
General	▪ Fastening	▪ Fasten	P	Y
	▪ Damage (condition)	▪ Replace ▪ Repair	P	6M
	▪ Function	▪ Repair	N	S
	▪ Unusual noises	▪ Eliminate the cause	N	M
	▪ Contamination	▪ Clean	P	M
Roll barrel surface	▪ Damage ▪ Corrosion ▪ Wear	▪ Replace ▪ Smoothen surface	P	W
Bearing assembly	▪ Function	▪ Adjust clearance ▪ Replace	P	Y
Shaft seal	▪ Grease lubrication unit	▪ Repair	P	3M
	▪ Condition	▪ Replace		
Electrical equipment	▪ Cable connections	▪ Repair ▪ Replace	P	M

### Operating condition (OC)

<b>N</b>	Normal operation (production)
<b>P</b>	Stop (maintenance, troubleshooting)

### Time interval (TI)

<b>S</b>	every shift (8 hours)
<b>**W</b>	every week
<b>**M</b>	every month
<b>**Y</b>	every year
**) Intervals combined with numbers denote for example: 3M= every three months	

## NOTICE

In the first three months after commissioning, the pipework must be inspected every two weeks. This allows leaks to be detected at an early stage.