

Fluid collecting pan and base plates

Maintenance

7.1 Maintenance schedule

Area	Inspection	Action	ОС	TI
General	Fastening	Fasten	Р	Υ
	 Damage 	Replace	Р	М
	(condition)	 Repair 		
	- Function	 Repair 	Z	S
	 Unusual noises 	Eliminate the cause	Z	М
	• Wear	Replace	Р	М
		 Repair 		
	 Contamination 	- Clean	Р	3M
	 Leak tightness 	 Repair 	Р	6M
Fluid line,	• Leaks	- Replace	Р	М
fluid connection		Repair		

Operating condition (OC)

N Normal operation (production)

P Stop (maintenance, troubleshooting)

Time interval (TI)

S every shift (8 hours)

**)M every month

**)Y every year

**) Intervals combined with numbers signify for example:

3M= every three months

12 Version: A - 2018-10-15 AISHA-CCM