

## 7 Maintenance

Target groups O, E, M, C



Definition of the target groups:

- Operating Instructions *General*,  
Chapter *Introduction/target groups*.



Observe the following information:

- Operating Instructions *General*,  
Chapter *Safety*,  
Chapter *Maintenance*,
- *Subsuppliers'* Operating Instructions,
- *Electrical Equipment* Operating Instructions.

### 7.1 Maintenance schedule

| Area                            | Check                   | Action                     | OC | TI |
|---------------------------------|-------------------------|----------------------------|----|----|
| General                         | ▪ Fastening             | ▪ Fasten                   | P  | Y  |
|                                 | ▪ Damage<br>(condition) | ▪ Replace<br>▪ Repair      | P  | M  |
|                                 | ▪ Function              | ▪ Repair                   | N  | S  |
|                                 | ▪ Unusual noise         | ▪ Eliminate the cause      | N  | M  |
|                                 | ▪ Wear                  | ▪ Replace<br>▪ Repair      | P  | M  |
|                                 | ▪ Contamination         | ▪ Clean                    | P  | M  |
| Fluid line,<br>fluid connection | ▪ Leaks                 | ▪ Replace<br>▪ Repair      | P  | M  |
|                                 | ▪ Volumetric flow rate  | ▪ Set volumetric flow rate | N  | M  |

#### Operating condition (OC)

**N** Normal operation (production)  
**P** Stop (maintenance, troubleshooting)

#### Time interval (TI)

**S** every shift (8 hours)  
**M** every month  
**Y** every year