

Dry-strip system

**Maintenance****7 Maintenance**

Target groups O, E, M, C



Definition of the target groups:

- Operating Instructions *General*,  
Chapter *Introduction/target groups*.



Observe the following information:

- Operating Instructions *General*,  
Chapter *Safety*,  
Chapter *Maintenance*,
- *Subsuppliers'* Operating Instructions,
- *Electrical Equipment* Operating Instructions.

**7.1 Maintenance schedule**

Area	Inspection	Action	OC	TI
General	▪ Fastening	▪ Fasten	P	Y
	▪ Damage (condition)	▪ Replace ▪ Repair	P	M
	▪ Function	▪ Repair	N	S
	▪ Unusual noises	▪ Eliminate the cause	N	M
	▪ Wear	▪ Replace ▪ Repair	P	M
	▪ Contamination	▪ Clean	P	M
Cylinder	▪ Function	▪ Replace ▪ Repair ▪ Set speed	N	S
	▪ Bearing assembly	▪ Fasten ▪ Replace ▪ Repair	P	Y
	▪ Seal	▪ Replace ▪ Repair	P	W

**Maintenance**

Area	Inspection	Action	OC	TI
Fluid line, fluid connection	▪ Leaks	▪ Replace ▪ Repair	P	M
	▪ Volumetric flow rate	▪ Set volumetric flow rate	N	M
Nozzle	▪ Spraying pattern	▪ Replace nozzle ▪ Clean nozzle ▪ Set volumetric flow rate ▪ Fasten nozzle	Z	W
Suction forces	▪ Passage	▪ Replace	P	W
	▪ Cleanliness	▪ Repair		

**Operating condition (OC)**

<b>N</b>	Normal operation (production)
<b>P</b>	Stop (maintenance, troubleshooting)
<b>Z</b>	Enabling mode

**Time interval (TI)**

<b>S</b>	every shift (8 hours)
<b>W</b>	every week
<b>M</b>	every month
<b>Y</b>	every year

**NOTICE**

In the first three months after commissioning, the pipework must be inspected every two weeks. This allows leaks to be detected at an early stage.