

Pivoting table

Maintenance

7 Maintenance

Target groups O, E, M, C



Definition of the target groups:

- Operating Instructions *General*,
Chapter *Introduction/target groups*.



Observe the following information:

- Operating Instructions *General*,
Chapter *Safety*,
Chapter *Maintenance*,
- *Subsuppliers'* Operating Instructions,
- *Electrical Equipment* Operating Instructions.

7.1 Maintenance schedule

Area	Inspection	Action	OC	TI
General	▪ Fastening	▪ Fasten	P	Y
	▪ Damage (condition)	▪ Replace ▪ Repair	P	M
	▪ Function	▪ Repair	N	S
	▪ Unusual noises	▪ Eliminate the cause	N	M
	▪ Wear	▪ Replace ▪ Repair	P	M
	▪ Contamination	▪ Clean	P	M
Rolls (deflector roll)	▪ Damage ▪ Corrosion ▪ Wear	▪ Replace ▪ Repair	P	3M
Cylinder	▪ Function	▪ Replace ▪ Repair ▪ Set speed	N	S
	▪ Bearing assembly	▪ Fasten ▪ Replace	P	Y

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		▪ Repair		
	▪ Sealing	▪ Replace ▪ Repair	P	M
Fluid line, fluid connection	▪ Leaks	▪ Replace ▪ Repair	P	M
	▪ Volumetric flow rate	▪ Set volumetric flow rate	N	M

Operating condition (OC)

N Normal operation (production)

P Stop (maintenance, troubleshooting)

Time interval (TI)

S every shift (8 hours)

****M** every month

****Y** every year

******) Intervals combined with numbers signify for example:

3M= every three months

NOTICE

In the first three months after commissioning, the pipework must be inspected every two weeks. This allows leaks to be detected at an early stage.

7.2 Lubrication instructions



For supplementary information on lubrication refer to:

- Operating Instructions *General*
Chapter *Maintenance/operating materials and auxiliaries* and
Chapter *Maintenance/lubricants and specifications*,
- *Subsuppliers'* Operating Instructions.

Designation	Material number
Lubrication chart	14333065