

7.1 Maintenance schedule

Area	Inspection	Action	OC	TI
General	▪ Fastening	▪ Fasten	P	Y
	▪ Damage (condition)	▪ Replace ▪ Repair	P	M
	▪ Function	▪ Repair	N	S
	▪ Unusual noises	▪ Eliminate the cause	N	M
	▪ Wear	▪ Replace ▪ Repair	P	W
	▪ Contamination	▪ Clean	P	W
Guide	▪ Centralized lubrication	▪ Top up ▪ Adjust ▪ Adapt	P	W
	▪ Wear	▪ Replace ▪ Repair	P	W
Bushes	▪ Wear	▪ Replace ▪ Repair	P	W
Hydraulic cylinders	▪ Function	▪ Replace ▪ Repair ▪ Set speed	N	S
	▪ Seal	▪ Replace ▪ Repair	P	W

Operating condition (OC)

N	Normal operation (production)
P	Stop (maintenance, troubleshooting)

Time interval (TI)

S	every shift (8 hours)
W	every week
M	every month
Y	every year