

7 Maintenance

Target groups O, E, M, C



Definition of the target groups:

- Operating Instructions *General*,
Chapter *Introduction/target groups*.



Observe the following information:

- Operating Instructions *General*,
Chapter *Safety*,
Chapter *Maintenance*,
- *Subsuppliers'* Operating Instructions,
- *Electrical Equipment* Operating Instructions.

7.1 Maintenance schedule

Area	Check	Action	OC	TI
General	▪ Fastening	▪ Fasten	P	Y
	▪ Damage (condition)	▪ Replace ▪ Repair	P	M
	▪ Function	▪ Repair	N	S
	▪ Unusual noise	▪ Eliminate the cause	N	M
	▪ Wear	▪ Replace ▪ Repair	P	M
	▪ Contamination	▪ Clean	P	M
Fluid line, fluid connection	▪ Leaks	▪ Replace ▪ Repair	P	M
	▪ Volumetric flow rate	▪ Set volumetric flow rate	N	M

Operating condition (OC)

N Normal operation (production)
P Stop (maintenance, troubleshooting)

Time interval (TI)

S every shift (8 hours)
M every month
Y every year