

Multi-zone cooling system

Maintenance

7.1 Maintenance schedule

Area	Inspection	Action	OC	TI
Spraying valve	▪ Function	▪ Repair electrical control system	P	S
Solenoid valve and cable end	▪ Function	▪ Repair electrical control system	P	S
Flat-jet nozzle	▪ Function	▪ Repair electrical control system ▪ Replace	P	S
	▪ Spraying pattern	▪ Correct ▪ Replace nozzles	P	S
Pipework	▪ Leaks	▪ Retighten pipe coupling ▪ Exchange seal	N	D
Control cables	▪ Function	▪ Repair ▪ Replace	N	D

Operating condition (OC)

N Normal operation (production)**P** Stop (maintenance, troubleshooting)

Time interval (TI)

S every shift (8 hours)**D** every day (24 hours)**NOTICE**

In the first three months after commissioning, the pipework must be inspected every two weeks. This allows leaks to be detected at an early stage.