

Snubber roll

**Maintenance****7 Maintenance**

Target groups O, E, M, C



Definition of the target groups:

- Operating Instructions *General*,  
Chapter *Introduction/target groups*.



Observe the following information:

- Operating Instructions *General*,  
Chapter *Safety*,  
Chapter *Maintenance*,
- *Subsuppliers'* Operating Instructions,
- *Electrical Equipment* Operating Instructions.

**7.1 Maintenance schedule**

Area	Inspection	Action	OC	TI
General	▪ Fastening	▪ Fasten	P	Y
	▪ Damage (condition of barrel surface)	▪ Replace ▪ Repair	P	W
	▪ Function	▪ Repair	N	S
	▪ Unusual noises	▪ Eliminate the cause	N	M
	▪ Wear	▪ Replace ▪ Repair	P	3M
	▪ Contamination	▪ Clean	P	M
Roller bearing assembly	▪ Function	▪ Replace ▪ Repair	P	6M
	▪ Wear	▪ Replace ▪ Repair	P	Y
Swivel drive	▪ Function	▪ Replace ▪ Repair	P	6M
	▪ Wear	▪ Replace ▪ Repair	P	2Y

Area	Inspection	Action	OC	TI
Pivoting arm bearing assembly	▪ Function	▪ Replace ▪ Repair	P	6M
	▪ Wear	▪ Replace ▪ Repair	P	2Y
Fluid line, fluid connection	▪ Leaks	▪ Replace ▪ Repair	P	3M
	▪ Volumetric flow rate	▪ Set volumetric flow rate	N	M
Cylinder	▪ Function	▪ Replace ▪ Repair ▪ Set speed	N	S
	▪ Bearing assembly	▪ Fasten ▪ Replace ▪ Repair	P	Y
	▪ Sealing	▪ Replace ▪ Repair	P	3M

**Operating condition (OC)**

**N** Normal operation (production)  
**P** Stop (maintenance, troubleshooting)

**Time interval (TI)**

**S** every shift (8 hours)  
**\*\*W** every week  
**\*\*M** every month  
**\*\*Y** every year

**\*\***) Intervals combined with numbers signify for example:  
3M= every three months