

## 7 Maintenance

Target groups O, E, M, C



Definition of the target groups:

- Operating Instructions *General*,  
Chapter *Introduction/target groups*.



Observe the following information:

- Operating Instructions *General*,  
Chapter *Safety*,  
Chapter *Maintenance*,
- *Subsuppliers'* Operating Instructions,
- *Electrical Equipment* Operating Instructions.

### 7.1 Maintenance schedule

Area	Inspection	Action	OC	TI
General	▪ Fastening	▪ Fasten	P	Y
	▪ Damage (condition)	▪ Replace ▪ Repair	P	M
	▪ Function	▪ Repair	N	S
	▪ Unusual noises	▪ Eliminate the cause	N	M
	▪ Wear	▪ Replace ▪ Repair	P	M
	▪ Contamination	▪ Clean	P	M
Cylinder	▪ Function	▪ Replace ▪ Repair ▪ Set speed	N	S
	▪ Bearing assembly	▪ Fasten ▪ Replace ▪ Repair	P	Y
	▪ Sealing	▪ Replace ▪ Repair	S	M

## Backup roll changing device

**Maintenance**

Area	Inspection	Action	OC	TI
Rails and wheels	<ul style="list-style-type: none"> <li>▪ Wear</li> <li>▪ Contamination</li> </ul>	<ul style="list-style-type: none"> <li>▪ Repair</li> <li>▪ Replace</li> <li>▪ Clean</li> </ul>	S	3M
Fluid line, fluid connection	▪ Leaks	<ul style="list-style-type: none"> <li>▪ Replace</li> <li>▪ Repair</li> </ul>	P	M
	▪ Volumetric flow rate	▪ Set volumetric flow rate	N	M

**Operating condition (OC)**

<b>N</b>	Normal operation (production)
<b>S</b>	Special operating mode
<b>P</b>	Stop (maintenance, troubleshooting)

**Time interval (TI)**

<b>S</b>	every shift (8 hours)
<b>**M</b>	every month
<b>**Y</b>	every year

**\*\***) Intervals combined with numbers denote e.g.:

3M= every three months

**NOTICE**

In the first three months after commissioning, the pipework must be inspected every two weeks. This allows leaks to be detected at an early stage.