

Work roll assembly

Maintenance**7.1 Maintenance schedule**

Area	Inspection	Action	OC	TI
Work roll bearings	▪ Oil level	▪ Refill	S	D
Shaft seals, V-rings	▪ Wear ▪ Damage	▪ Replace ▪ Replace	S	D
Split rings	▪ Wear ▪ Damage	▪ Repair, replace ▪ Repair, replace	S	D
Oil-air mounting kits (TURBOLUB)	▪ Visual check (observe Sub-suppliers' Operating Instructions part 3 - Messrs. Rebs)	▪ Repair	S	B1
Wear liners	▪ Wear ▪ Damage	▪ Repair, replace ▪ Repair, replace	S	M
Connections for oil-air lubrication	▪ Wear ▪ Damage ▪ Contamination ▪ Leaks	▪ Repair, replace ▪ Repair, replace ▪ Clean ▪ Tighten, re-seal	S	D
Roll chock OS: Springs for thrust bearings		▪ Replacement of all springs	S	Y

Operating condition (OC)

S Special operating mode (roll change)

Time interval (TI)

D every day (24 hours)

M every month

Y every year

B1 According to supplier's specifications