

## 7 Maintenance

Target groups O, E, M, C



Definition of the target groups:

- Operating Instructions *General*,  
Chapter *Introduction/target groups*.



Observe the following information:

- Operating Instructions *General*,  
Chapter *Safety*,  
Chapter *Maintenance*,
- *Subsuppliers'* Operating Instructions,
- *Electrical Equipment* Operating Instructions.

### 7.1 Maintenance schedule

Area	Inspection	Action	OC	TI
General	▪ Fastening	▪ Fasten	P	Y
	▪ Damage (condition)	▪ Replace ▪ Repair	P	M
	▪ Function	▪ Repair	N	S
	▪ Unusual noises	▪ Eliminate the cause	N	M
	▪ Wear	▪ Replace ▪ Repair	P	M
	▪ Contamination	▪ Clean	P	M
Fluid line, fluid connection	▪ Leaks	▪ Replace ▪ Repair	P	M
	▪ Volumetric flow rate	▪ Set volumetric flow rate	N	M
Guide	▪ Function	▪ Repair ▪ Replace	R	Y
	▪ Lubrication Sliding surfaces	▪ Clean sliding surfaces ▪ Grease sliding surfaces	P	M
Strippers	▪ Wear	▪ Replace	P	M

**Maintenance**

Area	Inspection	Action	OC	TI
Cylinder		▪ Repair		
	▪ Contamination	▪ Clean	P	M
	▪ Function	▪ Replace ▪ Repair ▪ Set speed	N	S
	▪ Bearing assembly	▪ Fasten ▪ Replace ▪ Repair	P	Y
	▪ Seal	▪ Replace ▪ Repair	P	M

**Operating condition (OC)**

**N** Normal operation (production)  
**P** Stop (maintenance, troubleshooting)

**Time interval (TI)**

**S** every shift (8 hours)  
**M** every month  
**Y** every year

**NOTICE**

In the first three months after commissioning, the pipework must be inspected every two weeks. This allows leaks to be detected at an early stage.