

## 7.1 Maintenance schedule

Area	Inspection	Action	OC	TI
Signals	<ul style="list-style-type: none"> <li>▪ Functioning</li> <li>▪ Settings</li> </ul>	<ul style="list-style-type: none"> <li>▪ Repair</li> </ul>	N	3M
Conditioning unit	<ul style="list-style-type: none"> <li>▪ Contamination</li> </ul>	<ul style="list-style-type: none"> <li>▪ Clean</li> </ul>	N	M
Fan	<ul style="list-style-type: none"> <li>▪ Functioning</li> <li>▪ Leaks</li> </ul>	<ul style="list-style-type: none"> <li>▪ Repair</li> <li>▪ Replace</li> </ul>	N	D
	<ul style="list-style-type: none"> <li>▪ Impeller</li> </ul>	<ul style="list-style-type: none"> <li>▪ Repair</li> </ul>	N	M
Fluid line, fluid connection	<ul style="list-style-type: none"> <li>▪ Leaks</li> </ul>	<ul style="list-style-type: none"> <li>▪ Replace</li> <li>▪ Repair</li> </ul>	P	M
	<ul style="list-style-type: none"> <li>▪ Volumetric flow rate</li> </ul>	<ul style="list-style-type: none"> <li>▪ Set volumetric flow rate</li> </ul>	N	M
Cables	<ul style="list-style-type: none"> <li>▪ Damage</li> <li>▪ Fastenings</li> </ul>	<ul style="list-style-type: none"> <li>▪ Repair</li> <li>▪ Replace</li> <li>▪ Fasten</li> </ul>	N	D

### Operating condition (OC)

- N** Normal operation (production)  
**P** Stop (maintenance, troubleshooting)

### Time interval (TI)

- \*\*D** every day (24 hours)  
**\*\*M** every month  
 \*\*) Intervals combined with numbers denote for example:  
 3M= every three months

## NOTICE

In the first three months after commissioning, the pipework must be inspected every two weeks. This allows leaks to be detected at an early stage.