

Maintenance

7 Maintenance

Target groups O, E, M, C



Definition of the target groups:

Operating Instructions General,
 Chapter Introduction/target groups.



Observe the following information:

- Operating Instructions *General*,
 Chapter *Safety*,
 Chapter *Maintenance*,
- Subsuppliers' Operating Instructions,
- Electrical Equipment Operating Instructions.

7.1 Maintenance schedule

Area	Inspection	Action	ОС	TI
Peeler knife tip,	Function	■ Replace	Ν	S
bottom table		■ Repair		
	Surface	Replace	Р	Υ
		■ Repair		

Operating condition (OC)		Time interval (TI)		
N	Normal operation (production)	s	every shift (8 hours)	
Р	Stop (maintenance, troubleshooting)	Υ	every year	