

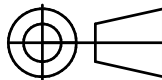
DETAIL B

SECTION C-C

DETAIL D

SECTION E-E

SURFACE FINISH SYMBOLS			
UNMACHINED			
12.5µm-25µm (Ra)			
1.6µm-6.3µm (Ra)			
0.2µm-0.8µm (Ra)			
GENERAL TOL			
ABOVE 1 - 10	±0.10		
ABOVE 10 - 100	±0.15		
ABOVE 100 - 500	±0.25		
ABOVE 500 -	±0.50		
ANGLE	±1	° 30'	
TOLERANCE		HOLE	SHAFT
ABOVE 1 - 10	±0.2	+0.2	-0.2
ABOVE 10 - 100	±0.3	+0.3	-0.3
ABOVE 100 - 500	±0.5	+0.5	-0.5
ABOVE 500 -	±1.0	+1.0	-1.0
WELDING	ABOVE 1 - 100	±2.5	±2.5
	ABOVE 150	±2.5	±2.5

DWG NO. CC0090A0400000M		DRAWN BY SWAPNIL	SIGN	STAMP (APP. AUTH.)		DRAWN DATE	
REF. ASSLY. CC0090A0000000A		CHKD BY	SIGN.			DATE OF ISSUE	
PART NAME LT CC Drive Shaft.		APPD BY	SIGN.			SHEET NO. 1 of 1	
MATERIAL EN-24	WEIGHT(Kg) 6.619	COATING/HEAT TREATMENT/FINISH Ni-Cr, 10-20 microns		SCALE NTS		SIZE A3	REV.
	This drawing is intended solely to demonstrate the designer's expertise and is not authorized for commercial production or distribution.						

- Notes:
1. Debur all corners unless specified.
  2. Tappings to be done after coating.
  3. Mark each part with its drawing number.
  4. Specified tolerances are to be maintained after coating.
  5. Stress relieving to be done after welding/before machining.