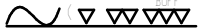






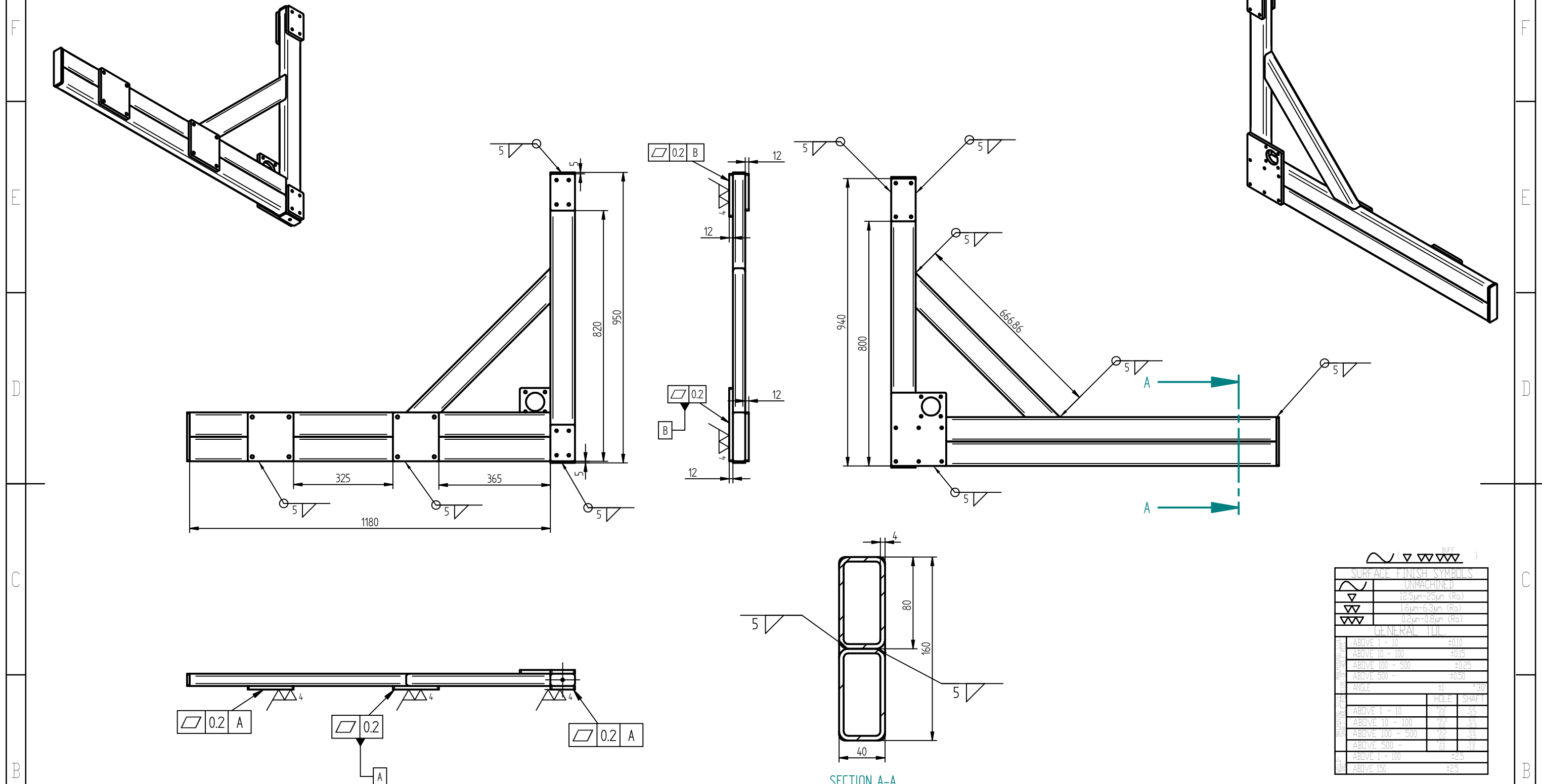


Item Number	Part Name	Cut Length	Width	Depth	Thickness	Quantity
1	Plate_bottom_mount		240.0	180.0	16.0	1
2	Mount_guidebearing		120.0	80.0	16.0	2
3	Fork bearing mount		160.0	150.0	16.0	2
4	closing plate		160.0	40.0	8.0	1
5	end plate 80x40		80.0	40.0	5.0	2
6	Combined Bearing Mount plate		140.0	80.0	16.0	1
7	recttube80x40x4	940 mm	80.0	40.0	4.0	1
8	recttube80x40x4	666.8 mm	80.0	40.0	4.0	1
9	recttube80x40x4	1180 mm	80.0	40.0	4.0	2

		BUFF
SURFACE FINISH SYMBOLS		
	UNMACHINED	
	12.5µm-25µm (Ra)	
	1.6µm-6.3µm (Ra)	
	0.2µm-0.8µm (Ra)	
GENERAL TOL.		
SIZE	ABOVE 1 - 10	±0.10
	ABOVE 10 - 100	±0.15
	ABOVE 100 - 500	±0.25
	ABOVE 500 -	±0.50
ANGLE	±1	*30°
HOLE SHAFT TOL.		
SIZE	ABOVE 1 - 10	±0.10
	ABOVE 10 - 100	±0.15
	ABOVE 100 - 500	±0.25
	ABOVE 500 -	±0.50
ANGLE	ABOVE 1 - 100	±2.5
	ABOVE 150	±25

- Notes:
1. Debur all corners unless specified.
 2. Tappings to be done after coating.
 3. Mark each part with its drawing number.
 4. Specified tolerances are to be maintained after coating.
 5. Stress relieving to be done after welding/before machining.

DWG. NO. PD03A0308000F		DRAWN BY SWAPNIL		SIGN.		STAMP (APP. AUTH.)		DATE OF ISSUE 08-Mar-2021	
REF. ASSLY.		CHKD BY RDS		SIGN.				DRAWN DATE 08-Mar-2021	
PART NAME Moving frame_1_mir 1310		APPD BY BKS		SIGN.				PROJECT CODE	
MATERIAL IS2062 E250A		HEAT TREATMENT N.A.						SHEET NO. 1 OF 3	
QTY. 1	WEIGHT 37.640 kg	COATING Powder Coating RAL 7015		COATING THICKNESS 40-50		SCALE NTS		SIZE A3	REV. 00
Addverb Technologies		This drawing is a business secret of Addverb Tech. Pvt. Ltd. and/or the company herein, and any act to copy, use or transfer this drawing without prior approval is illegal misconduct.						 	



		RUFF	
)	
SURFACE FINISH SYMBOLS			
		UNMACHINED	
		125µm-25µm (Ra)	
		1.6µm-6.3µm (Ra)	
		0.2µm-0.8µm (Ra)	
GENERAL TUL			
表面粗さ記号	ABOVE 1 - 10	±0.10	
	ABOVE 10 - 100	±0.15	
	ABOVE 100 - 500	±0.25	
	ABOVE 500 -	±0.50	
	ANGLE	°1	
表面粗さ記号		HOLE	SHAFT
	ABOVE 1 - 10	±0.10	±0.15
	ABOVE 10 - 100	±0.15	±0.20
	ABOVE 100 - 500	±0.20	±0.25
	ABOVE 500 -	±0.30	±0.40
表面粗さ記号	ABOVE 1 - 100	±0.5	
	ABOVE 150	±0.5	

Notes:

1. Deburr all corners unless specified.
2. Tappings to be done after coating.
3. Mark each part with its drawing number.
4. Specified tolerances are to be maintained after coating.
5. Stress relieving to be done after welding/before machining.

DWG NO. PD03A0308000F		DRAWN BY SWAPNIL	SIGN.	STAMP (APP. AUTH.)		DATE OF ISSUE 08-Mar-2021	
REF. ASSLY.		CHKD BY RDS	SIGN.			DRAWN DATE 08-Mar-2021	
PART NAME Moving frame_1_mir 1310		APPD BY BKS	SIGN.			PROJECT CODE	
MATERIAL IS2062 E250A		HEAT TREATMENT N.A.				SHEET NO. 2 OF 3	
QTY. 1	WEIGHT 37.640 kg	COATING Powder Coating RAL 7015	COATING THICKNESS 40-50 μ m	SCALE NTS	SIZE A3	REV. 00	
<div> <div>Addverb Technologies</div> </div>		This drawing is a business secret of Addverb Tech. Pvt. Ltd. and/or the company herein, and any act to copy, use or transfer this drawing without prior approval is illegal misconduct.					

