






- Notes:
1. Debur all corners unless specified.
 2. Tappings to be done after coating.
 3. Mark each part with its drawing number.
 4. Specified tolerances are to be maintained after coating.
 5. Stress relieving to be done after welding/before machining.

		BUFF
SURFACE FINISH SYMBOLS		
	UNMACHINED	
	12.5µm-25µm (Ra)	
	1.6µm-6.3µm (Ra)	
	0.2µm-0.8µm (Ra)	
GENERAL TOLERANCES		
DIMENSIONS	ABOVE 1 - 10	±0.10
	ABOVE 10 - 100	±0.15
	ABOVE 100 - 500	±0.25
	ABOVE 500 -	±0.50
	ANGLE	±1°
HOLE SIZES		
	ABOVE 1 - 10	1/16" 1/8"
	ABOVE 10 - 100	1/8" 3/16"
	ABOVE 100 - 500	3/16" 1/2"
	ABOVE 500 -	1/2" 1"
TOLERANCES	ABOVE 1 - 100	±0.25
	ABOVE 100	±0.50

DWG. NO. MS01A0310000SR0		DRAWN BY SWAPNIL		SIGN.		STAMP (APP. AUTH.)		DATE OF ISSUE	
REF. ASSLY.		CHKD BY RDS		SIGN.				DRAWN DATE 04-12-2020	
PART NAME Limit switch ramp		APPD BY BKS		SIGN.				PROJECT CODE	
MATERIAL M.S.		HEAT TREATMENT NA				FINISHING NA		SHEET NO. 1 Of 1	
QTY. 1	WEIGHT 0.368 kg	COATING Powder Coating RAL 9005		COATING THICKNESS 40-50		SCALE NTS		SIZE A3	REV. 00
Addverb Technologies		This drawing is a business secret of Addverb Tech. Pvt. Ltd. and/or the company herein, and any act to copy, use or transfer this drawing without prior approval is illegal misconduct.						