



DETAIL B

- Notes:
1. Debur all corners unless specified.
 2. Tappings to be done after coating.
 3. Mark each part with its drawing number.
 4. Specified tolerances are to be maintained after coating.
 5. Stress relieving to be done after welding/before machining.

SURFACE FINISH SYMBOLS			
	UNMACHINED		
	12.5µm-25µm (Ra)		
	1.6µm-6.3µm (Ra)		
	0.2µm-0.8µm (Ra)		
GENERAL TOL			
ABOVE 1 - 10	±0.10		
ABOVE 10 - 100	±0.15		
ABOVE 100 - 500	±0.25		
ABOVE 500 -	±0.50		
ANGLE	±1	° 30	
		HOLE	SHAFT
ABOVE 1 - 10		+0.2 / 0.0	0.0 / -0.2
ABOVE 10 - 100		+0.3 / 0.0	0.0 / -0.3
ABOVE 100 - 500		+0.5 / 0.0	0.0 / -0.5
ABOVE 500 -		+1.0 / 0.0	0.0 / -1.0
WELDING			
ABOVE 1 - 100	±2.5		
ABOVE 150	±2.5		

DWG NO. CC0090A0400000M		DRAWN BY SWAPNIL		SIGN		STAMP (APP. AUTH.)		DRAWN DATE 30-Jan-2021	
REF. ASSLY. CC0090A0000000A		CHKD BY RDS		SIGN.				DATE OF ISSUE	
PART NAME LT CC Drive Shaft.		APPD BY BKS		SIGN.				SHEET NO. 1 of 1	
MATERIAL EN-24	WEIGHT(Kg) 6.619	COATING/HEAT TREATMENT/FINISH Ni-Cr, 10-20 microns			SCALE NTS		SIZE A3	REV.	
Addverb Technologies		This drawing is a business secret of Addverb Tech. Pvt. Ltd. and/or the company herein, and any act to copy, use or transfer this drawing without prior approval is illegal misconduct.							