

DO NOT SCALE IF IN DOUBT ASK ALL DIMENSIONS ARE IN mm


REVISIONS			
ZONE	REV.	DESCRIPTION	DATE

- Notes:
1. Debur all corners unless specified.
 2. Tappings to be done after coating.
 3. Mark each part with its drawing number.
 4. Specified tolerances are to be maintained after coating.
 5. Stress relieving to be done after welding/before machining.

Addverb Technologies Pvt. Ltd., Sec 156, Noida (U.P.), India, 201310

For dimensions and features without individual tolerance indication.				
General Tolerances as per ISO 13920 (applicable for weldments, welded assemblies, welded structures etc.)				
Form and Position	A	B	C	D
E				
F				
G				
H				

General Tolerances as per ISO 2768 (applicable for parts produced by material removal or formed from sheet metal)				
Form and Position	f (fine)	m (medium)	C (Coarse)	VC (Very Coarse)
H				
K				
L				

DWG NO. PK01A0201002M	DRAWN BY MOHIT	SIGN.	
REF. ASSLY. PK01A0202000A	CHKD BY RDS	SIGN.	
PART NAME Spacer Cup	APPD BY BKS	SIGN.	DRAWN DATE 13-04-2021
MATERIAL IS2062 E250A	WEIGHT 2.584 Kg	COATING & THICKNESS / HEAT TREATMENT Powder RAL 7024, 50-60 microns	
This drawing is a business secret of Addverb Tech. Pvt. Ltd. and/or the company herein, and any act to copy, use or transfer this drawing without prior approval is illegal misconduct.			REV. 00
			SIZE A3