



- Notes:
- 1. Deburr all corners unless specified.
 - 2. Tappings to be done after coating.
 - 3. Mark each part with its drawing number.
 - 4. Specified tolerances are to be maintained after coating.
 - 5. Stress relieving to be done after welding/before machining.

DWG NO. PD03A0309004M		DRAWN BY SWAPNIL		SIGN.		STAMP (APP. AUTH.)		DATE OF ISSUE 20-02-20	
REF. ASSLY.		CHKD BY RDS		SIGN.				DRAWN DATE 09-Mar-2021	
PART NAME Fork shaft		APPD BY RDS		SIGN.				PROJECT CODE	
MATERIAL EN8		HEAT TREATMENT 28 - 33 HRC						SHEET NO. 1 of 1	
QTY. 4	WEIGHT 1.762 kg	COATING Hard Chrome	COATING THICKNESS 10-20 μ m	SCALE NTS	SIZE A3	REV. 00			
Nos		This drawing is a business secret of Addverb Tech. Pvt. Ltd. and/or the company herein, and any act to copy, use or transfer this drawing without prior approval is illegal misconduct.							