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SURFACE FINISH SYMBOLS		
		UNMACHINED
		12.5um-25um (Ra)
		1.6um-6.3um (Ra)
		0.2um-0.8um (Ra)
GENERAL TOL.		
SIZE	ABOVE 1 - 10	±0.10
	ABOVE 10 - 100	±0.15
	ABOVE 100 - 500	±0.25
	ABOVE 500 -	±0.50
ANGLE		±1 *30°
HOLE SHAPES		HOLE SHAF T
	ABOVE 1 - 10	±0.10 ±0.2
	ABOVE 10 - 100	±0.15 ±0.3
	ABOVE 100 - 500	±0.25 ±0.5
	ABOVE 500 -	±0.50 ±1.0
SHAFT	ABOVE 1 - 100	±25
	ABOVE 100 -	±25

- Notes:
1. Debur all corners unless specified.
 2. Tappings to be done after coating.
 3. Mark each part with its drawing number.
 4. Specified tolerances are to be maintained after coating.
 5. Stress relieving to be done after welding/before machining.

DWG NO. MS01A0302000FR0		DRAWN BY SWAPNIL		SIGN.		STAMP (APP. AUTH.)		DATE OF ISSUE	
REF. ASSLY.		CHKD BY RDS		SIGN.				DRAWN DATE 11-11-2020	
PART NAME Track Grouting Mount LH		APPD BY BKS		SIGN.				PROJECT CODE	
MATERIAL IS2062 E250A		HEAT TREATMENT NA				FINISHING NA		SHEET NO. 1 of 1	
QTY. 32	WEIGHT 2.089 kg	COATING Powder Coating RAL 9005	COATING THICKNESS 40-50		SCALE NTS		SIZE A3	REV. 00	
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