



REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
1	INITIAL RELEASE OF DRAWING	2/21/14	RJT
2	PART RELEASED FOR TOOLING	3/21/14	RJT
3	MODIFIED CRITICAL AND UNSPECIFIED TOLERANCES	4/7/14	RJT
4	THINNED RIBS	5/23/14	RJT

DO NOT GATE ON SURFACES
ON THIS SIDE

YS 1284 A THIS SURFACE
ON THIS SIDE

NO TEXTURE ON THIS SURFACE

NOTE: CRITICAL DIMENSIONS ARE SHOWN CIRCLED.

NOTES (UNLESS OTHERWISE SPECIFIED):

- PART TO BE INJECTION MOLDED
- MATERIAL: GENERIC ABS
- COLOR: PANTONE 381
- FINISH: SEE NOTE FOR YICK SANG TEXTURE EXTERNAL OF PART ONLY
- PART TO BE FREE OF ALL DENTS, DEFECTS, SCRATCHES, OIL AND DEBRIS.
- USE SUPPLIED 3D DATA FILES FOR TOOLING; DRAWING PROVIDED FOR REFERENCE.
- ALL GATES TO BE INTERNAL ON PART AS NOTED

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	DRAWN	PROJECT 1844	
	CHECKED	JOB NUMBER	
	APPROVED	PART NAME	
DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED. DO NOT SCALE. UNSPECIFIED TOLERANCES Over 3 up to 6 ±.1 Over 6 up to 30 ±.2 Over 30 up to 120 ±.3 Over 120 up to 400 ±.5		Shell - Outer Bottom	
THIRD ANGLE PROJECTION		SIZE C	PART NUMBER 1844_002_rev_04
		SCALE 1:3	REVISION 1
		SHEET 1 OF 1	