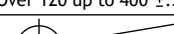


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
1	INITIAL RELEASE OF DRAWING	2/21/14	RJT
2	PART RELEASED TO TOOLING	3/6/14	RJT
3	MODIFIED CRITICAL AND UNSPECIFIED TOLERANCES	4/7/14	RJT
4	MODIFIED NOZZLE OPENING DIAMETER	6/13/14	RJT
5	ADDED CUTOUT TO TOP SURFACE: SEE NOTE	9/03/14	RJT

NOTE: CRITICAL DIMENSIONS ARE SHOWN CIRCLED.

NOTES (UNLESS OTHERWISE SPECIFIED):

1. PART TO BE MACHINED
2. MATERIAL: STAINLESS STEEL 304
3. COLOR: N/A
4. FINISH: AS MACHINED
5. PART TO BE FREE OF ALL DENTS, DEFECTS, SCRATCHES, OIL AND DEBRIS.
6. USE SUPPLIED 3D DATA FILES FOR TOOLING; DRAWING PROVIDED FOR REFERENCE.
7. ALL GATES TO BE INTERNAL ON PART AS NOTED

<div>Solidoodle</div> <div>631 Hicks St., Brooklyn, NY 11231</div>	ENGINEERED		PREPARED FOR	
	DRAWN		PROJECT 1844	
	CHECKED		JOB NUMBER	
	APPROVED		PART NAME	
<div>CONFIDENTIAL</div> <div>UNAUTHORIZED USE, DISTRIBUTION, OR REPRODUCTION OF THIS DESIGN, DRAWING, OR INFORMATION IS STRICTLY PROHIBITED. ALL RIGHTS RESERVED.</div>	DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED. DO NOT SCALE.			
	TOLERANCES			
	UNSPECIFIED			
	Over 3 up to 6 ±.1			
	Over 6 up to 30 ±.2			
THIRD ANGLE PROJECTION	Over 30 up to 120 ±.3			
	Over 120 up to 400 ±.5			
				
SIZE C		PART NUMBER 1844_025_rev_05		REVISION 1
SCALE 10:1			SHEET 1 OF 1	