



REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
1	INITIAL RELEASE OF DRAWING	2/21/14	RJT
2	RELEASED	2/28/14	RJT
3	ADDED HEATER SPECIFICATIONS	7/23/14	RJT
4	ADJUSTED POWER RATING	7/31/14	RJT

LEAD LENGTH TO BE DETERMINED

CARTRIDGE HEATER  
(SEE BELOW FOR DETAILED SPECIFICATIONS)

### CARTRIDGE HEATER SPECIFICATIONS

- VOLTAGE - 24V
- POWER - 30W  $\pm$ 10%

NOTE: CRITICAL DIMENSIONS ARE SHOWN CIRCLED.

NOTES (UNLESS OTHERWISE SPECIFIED):

- PART TO BE PURCHASED
- MATERIAL: 18-8 STAINLESS STEEL
- COLOR: N/A
- FINISH: N/A
- PART TO BE FREE OF ALL DENTS, DEFECTS, SCRATCHES, OIL AND DEBRIS.
- USE SUPPLIED 3D DATA FILES FOR TOOLING; DRAWING PROVIDED FOR REFERENCE.
- ALL GATES TO BE INTERNAL ON PART AS NOTED

<b>Solidoodle</b>  631 Hicks St., Brooklyn, NY 11231		ENGINEERED		PREPARED FOR	
		DRAWN		PROJECT	
		CHECKED		JOB NUMBER	
		APPROVED		PART NAME	
<b>CONFIDENTIAL</b> UNAUTHORIZED USE, DISTRIBUTION, OR REPRODUCTION OF THIS DESIGN, DRAWING, OR INFORMATION IS STRICTLY PROHIBITED. ALL RIGHTS RESERVED.		DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED. DO NOT SCALE.		Cartridge Heater	
		UNSPECIFIED TOLERANCES	X $\pm$ .5 .XX $\pm$ .1 X* $\pm$ .05 X* $\pm$ .5*	SIZE	
		THIRD ANGLE PROJECTION		PART NUMBER	
				1844_061	
				REVISION	
				1	
				SCALE 3:1	
				SHEET 1 OF 1	