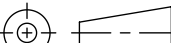


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
1	INITIAL RELEASE OF DRAWING	4/15/14	RJT
2	ADDED TOOLING NOTE	4/16/14	RJT

SECTION A-A — PART WILL BE PULLED OFF OF TOOL BY HAND
NO LIFTERS TO BE USED IN TOOL

NOTE: CRITICAL DIMENSIONS ARE SHOWN CIRCLED.

- NOTES (UNLESS OTHERWISE SPECIFIED):
- 1. PART TO BE INJECTION MOLDED
 - 2. MATERIAL: SILICONE
 - 3. COLOR: TRANSPARENT AND OPTICALLY CLEAR
 - 4. FINISH: AS TOOLED
 - 5. PART TO BE FREE OF ALL DENTS, DEFECTS, SCRATCHES, OIL AND DEBRIS.
 - 6. USE SUPPLIED 3D DATA FILES FOR TOOLING; DRAWING PROVIDED FOR REFERENCE.
 - 7. ALL GATES TO BE INTERNAL ON PART AS NOTED

<div>Solidoodle</div> <div>631 Hicks St., Brooklyn, NY 11231</div>	ENGINEERED		PREPARED FOR	
	DRAWN		PROJECT 1844	
	CHECKED		JOB NUMBER	
	APPROVED		PART NAME	
<div>CONFIDENTIAL</div> <div>UNAUTHORIZED USE, DISTRIBUTION, OR REPRODUCTION OF THIS DESIGN, DRAWING, OR INFORMATION IS STRICTLY PROHIBITED. ALL RIGHTS RESERVED.</div>	<div>DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED. DO NOT SCALE.</div> <div>UNSPECIFIED Over 3 up to 6 ±.1</div> <div>TOLERANCES Over 6 up to 30 ±.2</div> <div>Over 30 up to 120 ±.3</div> <div>Over 120 up to 400 ±.5</div>		Tray Rubber Cap	
	THIRD ANGLE PROJECTION		SIZE C	PART NUMBER 1844_069_rev_02
		SCALE 2:1		SHEET 1 OF 1