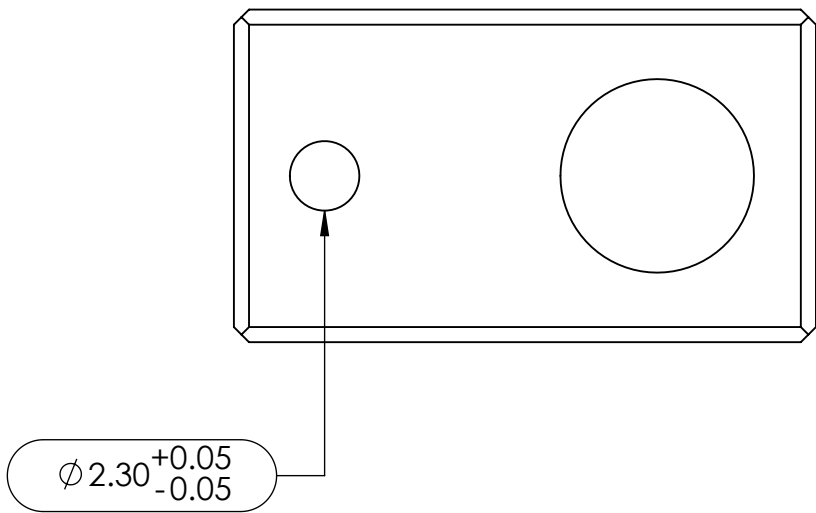
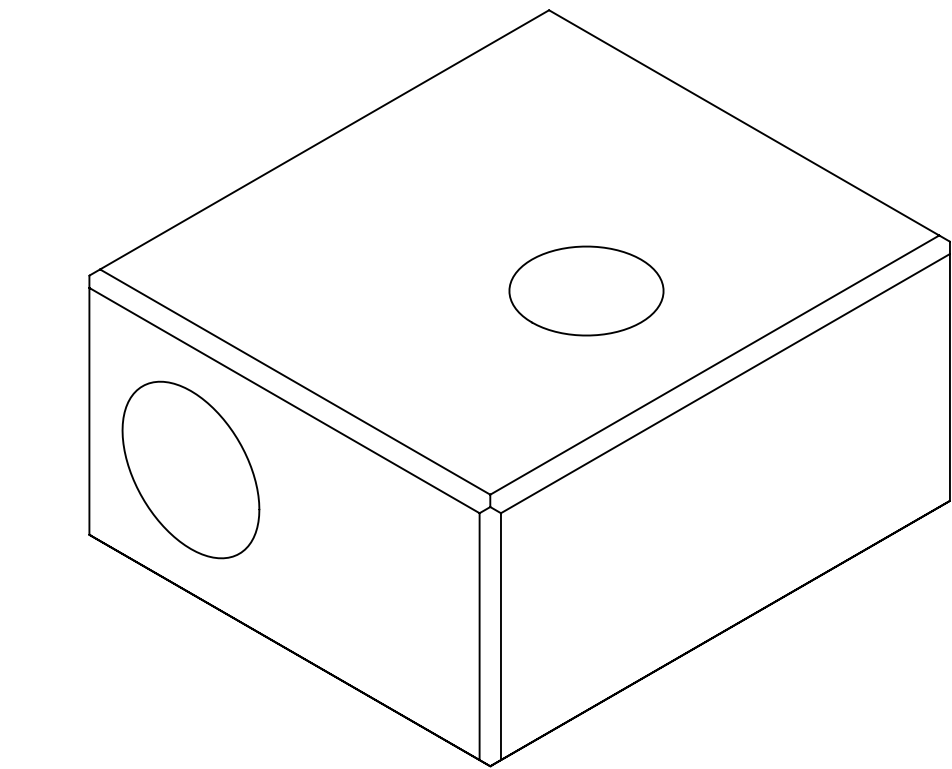


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
1	INITIAL RELEASE OF DRAWING	2/21/14	RJT
2	PART RELEASED TO TOOLING	3/6/14	RJT
3	MODIFIED CRITICAL AND UNSPECIFIED TOLERANCES	4/7/14	RJT
4	MODIFIED MATERIAL	6/13/14	RJT



SECTION A-A

NOTE: CRITICAL DIMENSIONS ARE SHOWN CIRCLED.

NOTES (UNLESS OTHERWISE SPECIFIED):

- 1. PART TO BE MACHINED
- 2. MATERIAL: 6061 ALUMINUM
- 3. COLOR: N/A
- 4. FINISH: AS MACHINED
- 5. PART TO BE FREE OF ALL DENTS, DEFECTS, SCRATCHES, OIL AND DEBRIS.
- 6. USE SUPPLIED 3D DATA FILES FOR TOOLING; DRAWING PROVIDED FOR REFERENCE.
- 7. ALL GATES TO BE INTERNAL ON PART AS NOTED

<div>Solidoodle</div> <div>631 Hicks St., Brooklyn, NY 11231</div>	ENGINEERED		PREPARED FOR	
	DRAWN		PROJECT 1844	
	CHECKED		JOB NUMBER	
	APPROVED		PART NAME	
CONFIDENTIAL UNAUTHORIZED USE, DISTRIBUTION, OR REPRODUCTION OF THIS DESIGN, DRAWING, OR INFORMATION IS STRICTLY PROHIBITED. ALL RIGHTS RESERVED.	DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED. DO NOT SCALE.		Internal - Melt Chamber	
	UNSPECIFIED TOLERANCES		SIZE C	
	Over 3 up to 6 ±.1		PART NUMBER 1844_018_rev_04	
	Over 6 up to 30 ±.2		REVISION 1	
THIRD ANGLE PROJECTION		SCALE 4:1		SHEET 1 OF 1