



REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
1	INITIAL RELEASE OF DRAWING	7/16/2014	RJT

ASSEMBLY STEPS:

1. MAIN PCB (3) IS PLACED ONTO BOTTOM PCB DOOR (1), WITH CONNECTORS PLACED INTO OPENINGS AS SHOWN.
2. MAIN PCB (3) IS SECURED BY FOUR SCREWS (2).

NOTE: ASSEMBLY STEPS PROVIDED ARE THEORETICAL STEPS LAID OUT BY TOOL. KENVOX SHOULD DEVELOP ITS OWN MOST EFFICIENT METHOD FOR ASSEMBLY USING TOOL'S STEPS AS A GUIDE.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	1844_031_rev_04	Shell - Bottom PCB Door	1
2	main_pcb		1
3	99397A349		4

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		DRAWN		PROJECT	1844
		CHECKED		JOB NUMBER	
		APPROVED		PART NAME	PCB_Door_Assy
		DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED. DO NOT SCALE.			
		UNSPECIFIED TOLERANCES	X ±.5 .X ±.1 .XX ±.05 X* ±.5*	SIZE	PART NUMBER
		THIRD ANGLE PROJECTION		C	PCB_Door_Assy
				SCALE 1:1	REVISION 1
				SHEET 1 OF 1	