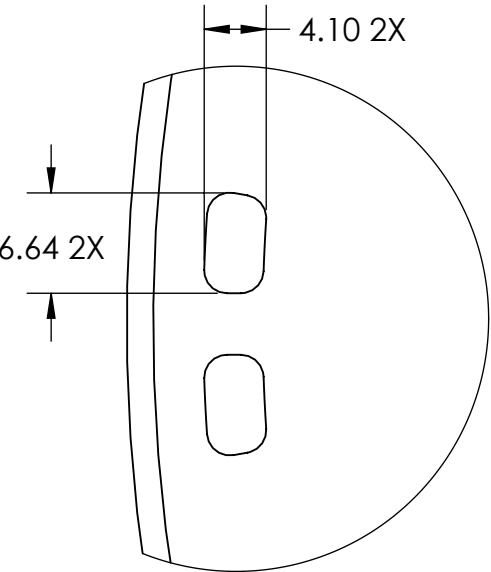
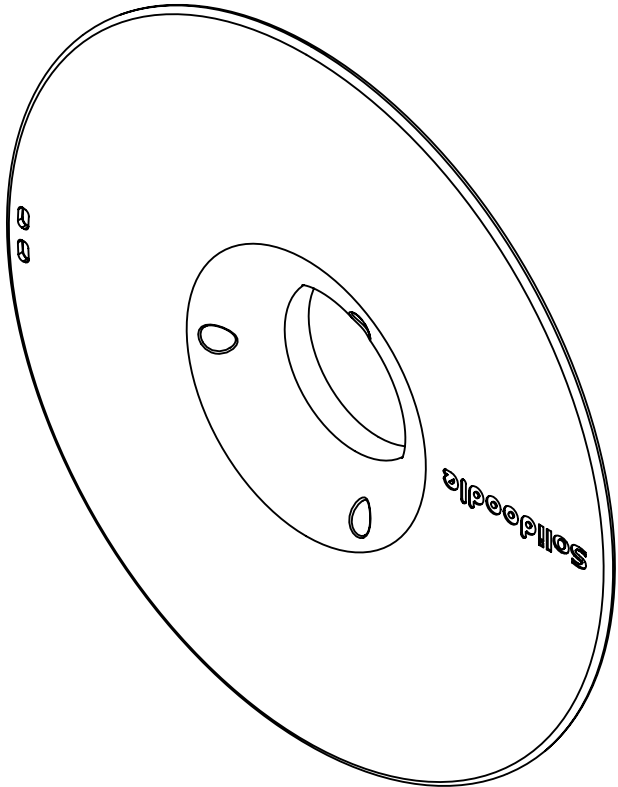
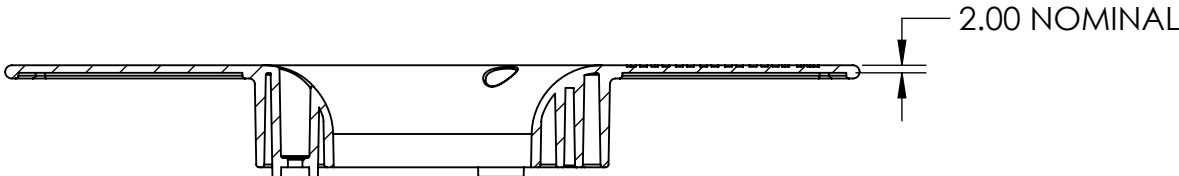


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
1	INITIAL RELEASE OF DRAWING	2/21/14	RJT
2	PART RELEASED FOR TOOLING	3/21/14	RJT
3	MODIFIED CRITICAL AND UNSPECIFIED TOLERANCES	4/7/14	RJT
4	ADDED CUTOUTS ON SPOOL EDGE: SEE CAD	8/27/14	RJT



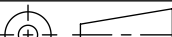
DETAIL J  
SCALE 2 : 1



SECTION A-A

NOTE: CRITICAL DIMENSIONS ARE SHOWN CIRCLED.

- NOTES (UNLESS OTHERWISE SPECIFIED):
- PART TO BE INJECTION MOLDED
  - MATERIAL: GENERIC ABS
  - COLOR: PANTONE 381
  - FINISH: SEE NOTE FOR YICK SANG TEXTURE EXTERNAL OF PART ONLY
  - PART TO BE FREE OF ALL DENTS, DEFECTS, SCRATCHES, OIL AND DEBRIS.
  - USE SUPPLIED 3D DATA FILES FOR TOOLING; DRAWING PROVIDED FOR REFERENCE.
  - ALL GATES TO BE INTERNAL ON PART AS NOTED

<div>Solidoodle</div> <div>631 Hicks St., Brooklyn, NY 11231</div>	ENGINEERED		PREPARED FOR		
	DRAWN		PROJECT		1844
	CHECKED		JOB NUMBER		
	APPROVED		PART NAME		
<div>CONFIDENTIAL</div> <div>UNAUTHORIZED USE, DISTRIBUTION, OR REPRODUCTION OF THIS DESIGN, DRAWING, OR INFORMATION IS STRICTLY PROHIBITED. ALL RIGHTS RESERVED.</div>	DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED. DO NOT SCALE.		Spool Side		
	UNSPECIFIED TOLERANCES				
	Over 3 up to 6 ±.1				
	Over 6 up to 30 ±.2				
	Over 30 up to 120 ±.3				
	Over 120 up to 400 ±.5				
THIRD ANGLE PROJECTION		SIZE	C	PART NUMBER	1844_042_rev_04
		SCALE 1:2		REVISION	1
				SHEET 1 OF 1	