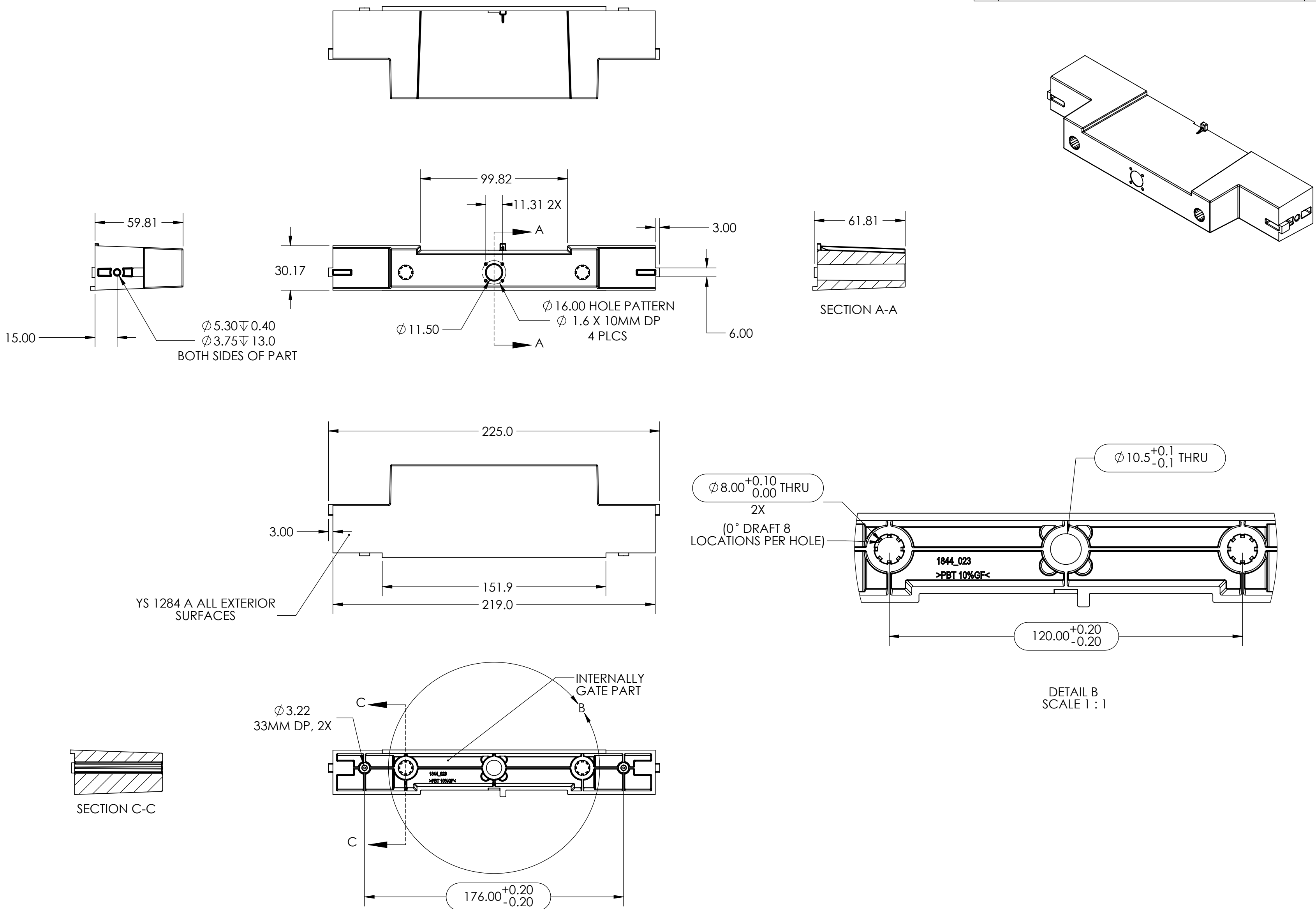


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
1	INITIAL RELEASE OF DRAWING	2/21/14	RJT
2	RELEASE FOR TOOLING	3/6/14	RJT
3	MODIFIED CRITICAL AND UNSPECIFIED TOLERANCES	4/7/14	RJT
4	MODIFIED RIB STRUCTURE	5/23/14	RJT



NOTES (UNLESS OTHERWISE SPECIFIED):

- PART TO BE INJECTION MOLDED
- MATERIAL: 10% GLASS FIBERED PBT
- COLOR: PANTONE 381
- FINISH: SEE NOTE FOR YICK SANG TEXTURE EXTERNAL OF PART ONLY
- PART TO BE FREE OF ALL DENTS, DEFECTS, SCRATCHES, OIL AND DEBRIS.
- USE SUPPLIED 3D DATA FILES FOR TOOLING; DRAWING PROVIDED FOR REFERENCE.
- ALL GATES TO BE INTERNAL ON PART AS NOTED

NOTE: CRITICAL DIMENSIONS ARE SHOWN CIRCLED.

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	DRAWN	PROJECT 1844	
	CHECKED	JOB NUMBER	
	APPROVED	PART NAME	
DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED. DO NOT SCALE.		Internal - Build Platform Support	
UNSPECIFIED TOLERANCES		SIZE C	REVISION 1
THIRD ANGLE PROJECTION		PART NUMBER 1844_023_rev_04	SHEET 1 OF 1
		SCALE 1:2	