

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
1	INITIAL RELEASE OF DRAWING	7/15/2014	RJT


ASSEMBLY STEPS:

- 1. BUTTON COMOLD ASSEMBLY (6) IS PLACED INTO OUTER LID (1).
- 2. BUTTON PCB (5) IS PLACED INTO BUTTON COVER (2).
- 3. BUTTON PCB WIRING IS CONNECTED TO PCB.
- 4. BUTTON COVER AND PCB ARE PLACED ONTO OUTER LID (1).
- 5. BUTTON COVER (2) IS AFFIXED TO OUTER LID (1) BY 6 SCREWS, (3) AND (4).

NOTE: WIRING FROM BUTTON PCB IS ROUTED DOWN SMALL GAP BETWEEN OUTER LID AND BUTTON COVER.


NOTE: ASSEMBLY STEPS PROVIDED ARE THEORETICAL STEPS LAID OUT BY TOOL. KENVOX SHOULD DEVELOP ITS OWN MOST EFFICIENT METHOD FOR ASSEMBLY USING TOOL'S STEPS AS A GUIDE.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	1844_005_rev_04	Shell - Outer Lid	1
2	1844_032_rev_04	Button Cover	1
3	m3x10_plastite		4
4	m3x6_plastite		2
5	Solidoodle_Button_PCB_Assem	Button PCB	1
6	Button_Comold_Assy		1



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ENGINEERED	
DRAWN	
CHECKED	
APPROVED	
DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED. DO NOT SCALE.	
UNSPECIFIED TOLERANCES	X ±.5 .X ±.1 .XX ±.05 X" ±.5"
THIRD ANGLE PROJECTION	

PREPARED FOR	
PROJECT	1844
JOB NUMBER	
PART NAME	
Solidoodle_Lid_Assy	
SIZE	PART NUMBER
C	Solidoodle_Lid_Assy
SCALE 1:2	REVISION
	1
SHEET 1 OF 1	