

## ASSEMBLY STEPS:

- 1. PRINT CAR SUB-ASSEMBLY (2), IS PLACED ONTO GROUND ROD AND BELT FROM CARRIAGE SUB-ASSEMBLY (1), WITH BACK EDGE RESTING ON SHEET METAL RAIL OF CARRIAGE SUB-ASSEMBLY (1).
- 2. EXTRUDER CAP (3) IS THEN AFFIXED ONTO PRINT CAR SUB-ASSEMBLY (2) BY THREE SCREWS (4), WITH ITS BACK EDGE ALSO RESTING ON SHEET METAL RAIL OF CARRIAGE SUB-ASSEMBLY (1).

## NOTE: ASSEMBLY STEPS PROVIDED ARE THEORETICAL STEPS LAID OUT BY TOOL. KENVOX SHOULD DEVELOP ITS OWN MOST EFFICIENT METHOD FOR ASSEMBLY USING TOOL'S STEPS AS A GUIDE.

	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	
A	1	Solidoodle_Carriage_Assy		1	
	2	Solidoodle_print_head		1	
-	3	1844_028_rev_05	Extruder Cap	1	
	4	m3x12_flathead_plastite		3	

	ENGINEERED			PREPARED FOR			
Solidoodle	DRAWN			PROJECT 1844			
	CHECKED			JOB NUMBER			
	APPROVED			PART NAME			
631 Hicks St., Brooklyn, NY 11231	DIMENSIONS ARE IN OTHERWISE SPECIFIED. UNSPECIFIED X TOLERANCES X			Solidoodle_Carriage_Print_Car_Assy			sy
CONFIDENTIAL		.XX X°	±.05 ±.5°				
UNAUTHORIZED USE, DISTRIBUTION, OR REPRODUCTION OF THIS DESIGN, DRAWING, OR INFORMATION IS STRICTLY PROHIBITED.	THIRD ANGLE			SIZE	PART NUMBER Solidoodle_Carriage_Print_Car_A		REVISION _A <b>4</b> sy
ALL RIGHTS RESERVED.	PROJECTION	$\mathcal{A}$			SCALE 2:3	SHEET 1 OF	1