



| REVISIONS | | | |
|-----------|--|---------|----------|
| REV. | DESCRIPTION | DATE | APPROVED |
| 1 | INITIAL RELEASE OF DRAWING | 2/21/14 | RJT |
| 2 | PART RELEASED FOR TOOLING | 3/21/14 | RJT |
| 3 | MODIFIED CRITICAL AND UNSPECIFIED TOLERANCES | 4/7/14 | RJT |
| 4 | MODIFIED SIDE OPENINGS | 5/23/14 | RJT |

NOTE: CRITICAL DIMENSIONS ARE SHOWN CIRCLED.

NOTES (UNLESS OTHERWISE SPECIFIED):

- PART TO BE INJECTION MOLDED
- MATERIAL: GENERIC ABS
- COLOR: PANTONE 381
- FINISH: SEE NOTE FOR YICK SANG TEXTURE EXTERNAL OF PART ONLY
- PART TO BE FREE OF ALL DENTS, DEFECTS, SCRATCHES, OIL AND DEBRIS.
- USE SUPPLIED 3D DATA FILES FOR TOOLING; DRAWING PROVIDED FOR REFERENCE.
- ALL GATES TO BE INTERNAL ON PART AS NOTED

| | | | |
|---|--|--------------|----------------------|
| Solidoodle 631 Hicks St., Brooklyn, NY 11231 | ENGINEERED | PREPARED FOR | |
| | DRAWN | PROJECT | 1844 |
| | CHECKED | JOB NUMBER | |
| | APPROVED | PART NAME | |
| CONFIDENTIAL UNAUTHORIZED USE, DISTRIBUTION, OR REPRODUCTION OF THIS DESIGN, DRAWING, OR INFORMATION IS STRICTLY PROHIBITED. ALL RIGHTS RESERVED. | DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED. DO NOT SCALE. | | Internal - Inner Box |
| | TOLERANCES | | |
| | UNSPECIFIED | | |
| | OVER 3 up to 6 | | ±.1 |
| THIRD ANGLE PROJECTION | OVER 6 up to 30 | | ±.2 |
| | OVER 30 up to 120 | | ±.3 |
| | OVER 120 up to 400 | | ±.5 |
| SIZE C | PART NUMBER | REVISION | |
| 1844_019_rev_04 | 1 | | |
| SCALE 1:3 | SHEET 1 OF 1 | | |