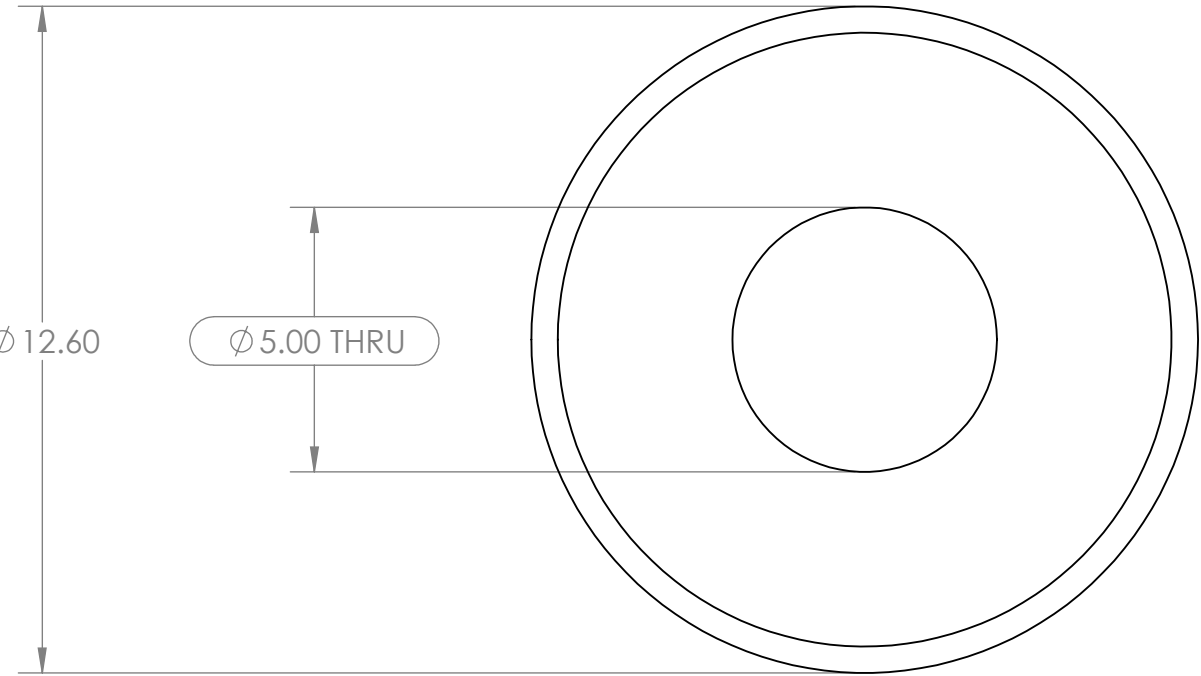
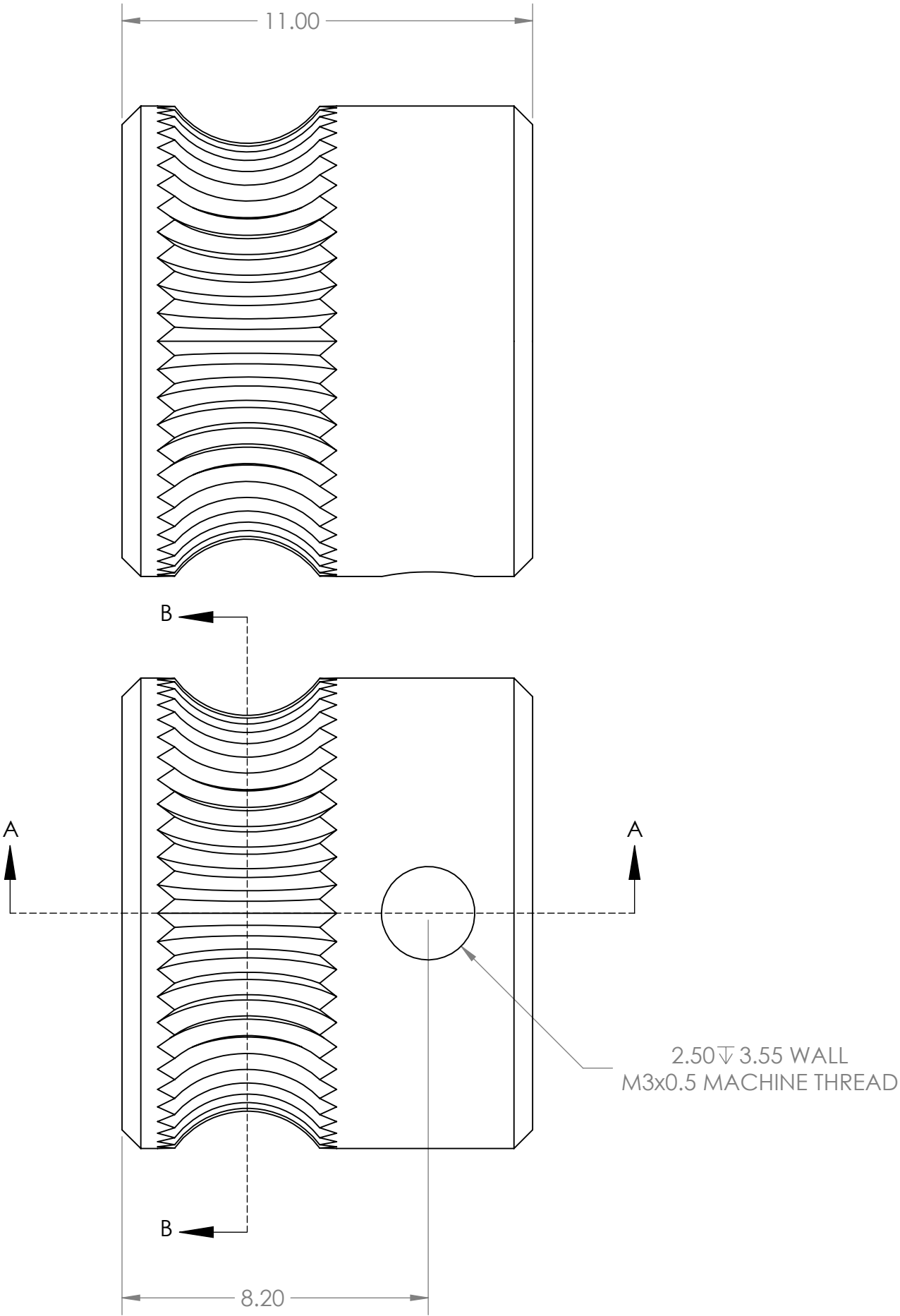
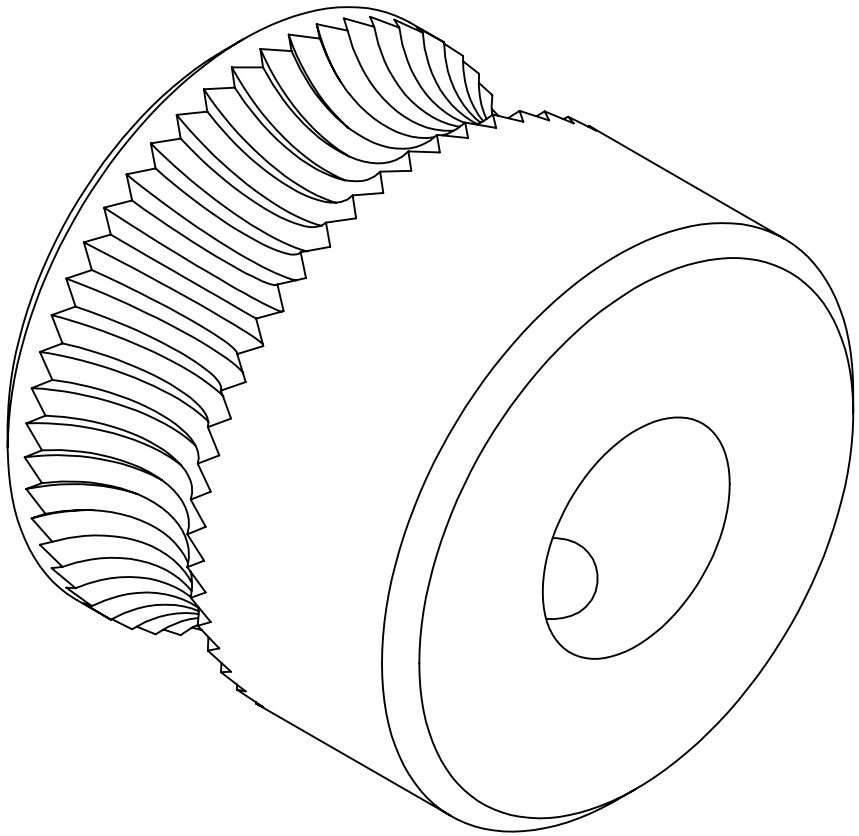
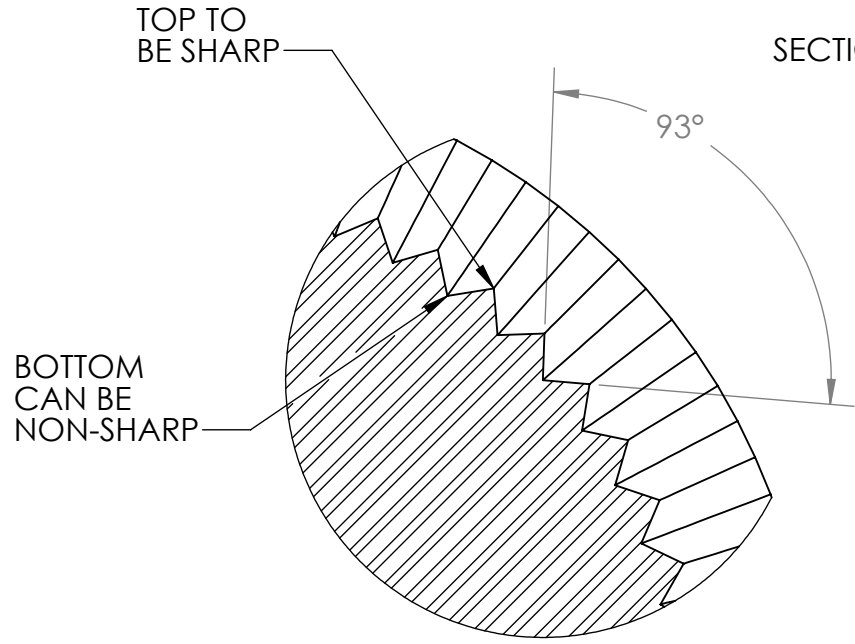
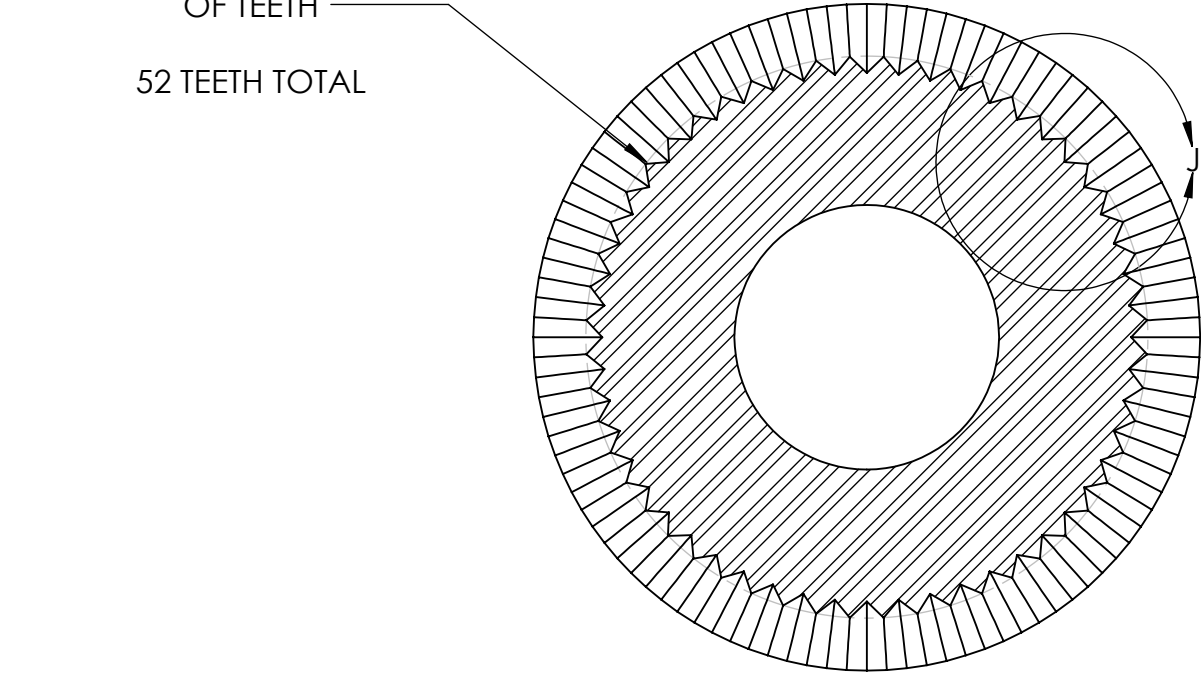


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
1	INITIAL RELEASE OF DRAWING	2/21/14	
2	GEOMETRY UPDATE	3/13/14	
3	GEOMETRY UPDATE	05-25-2014	JDF



Ø 10.6  
OUTSIDE DIAMETER  
OF TEETH

52 TEETH TOTAL



DETAIL J  
SCALE 14 : 1

NOTE: CRITICAL DIMENSIONS ARE SHOWN CIRCLED.

NOTES (UNLESS OTHERWISE SPECIFIED):

- PART TO BE MACHINED
- MATERIAL: STAINLESS STEEL 304
- COLOR: N/A
- FINISH: AS MACHINED
- PART TO BE FREE OF ALL DENTS, DEFECTS SCRATHES, OIL AND DEBRIS.
- USE SUPPLIED 3D DATA FILES FOR TOOLING; DRAWING PROVIDED FOR REFERENCE.
- ALL GATES TO BE INTERNAL ON PART AS NOTED

<b>Solidoodle</b> 631 Hicks St., Brooklyn, NY 11231	ENGINEERED		PREPARED FOR	
	DRAWN		PROJECT 1844	
	CHECKED		JOB NUMBER	
	APPROVED		PART NAME	
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	UNSPECIFIED TOLERANCES	X ±.5 .X ±.1 .XX ±.05 X* ±.5*	SIZE C	PART NUMBER 1844_039
	THIRD ANGLE PROJECTION		SCALE 7:1	REVISION 1
			SHEET 1 OF 1	