









NOTE: CRITICAL DIMENSIONS ARE SHOWN CIRCLED.

NOTES (UNLESS OTHERWISE SPECIFIED):

- PART TO BE MACHINED
  MATERIAL: STAINLESS STEEL 304
  COLOR: N/A
- FINISH: AS MACHINED
- PART TO BE FREE OF ALL DENTS, DEFECTS, SCRATCHES, OIL AND DEBRIS.
  USE SUPPLIED 3D DATA FILES FOR TOOLING; DRAWING PROVIDED FOR REFERENCE.
  ALL GATES TO BE INTERNAL ON PART AS NOTED

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	ENGINEERED				PREPAREI	FOR		
	DRAWN				PROJECT	1844		
	CHECKED				JOB NUMI	BER		
	APPROVED				PART NAM	ΛE		
31	OTHERWISE SPECIF UNSPECIFIED Over TOLERANCES Over Over	IMENSIONS ARE IN MM UNLESS RWISE SPECIFIED. DO NOT SCALE. ECIFIED Over 3 up to 6 ±.1 RANCES Over 6 up to 30 ±.2 Over 30 up to 120 ±.3			Internal - Melt Tube			
G,	THIRD	r 120 u <sub>l</sub>	p to 400	±.5	SIZE	PART NUMBER 1844_017_rev_03		REVISI

SCALE 7:1

SHEET 1 OF 1