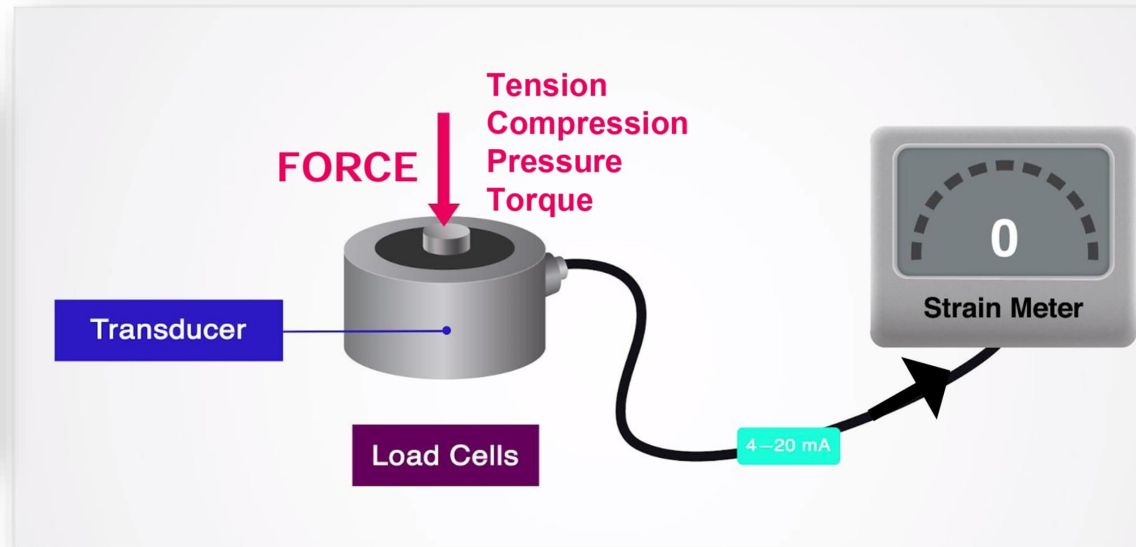




Load cells

Introduction

- A **LOAD CELL** is a force gauge that consists of a transducer that is used to create an electrical signal whose magnitude is directly proportional to the force being measured.



- Produced Electrical output \propto Force Applied



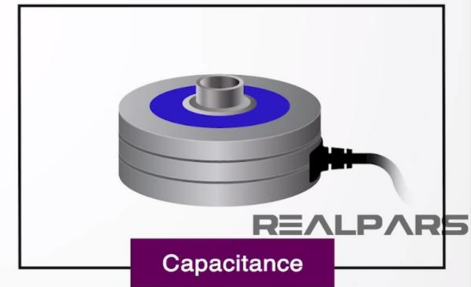
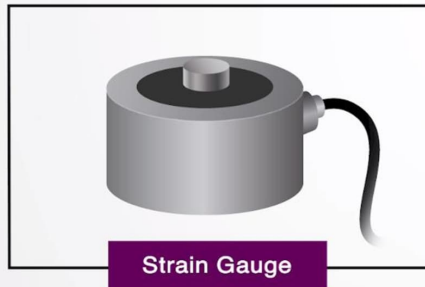
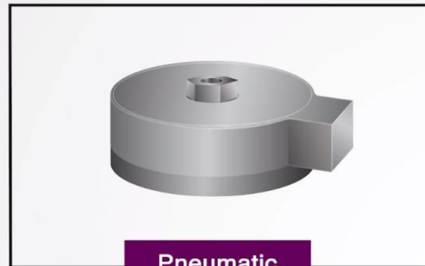
Load cells

What are the Different Types of Load Cells?

There are four common types of these sensors;

they are:

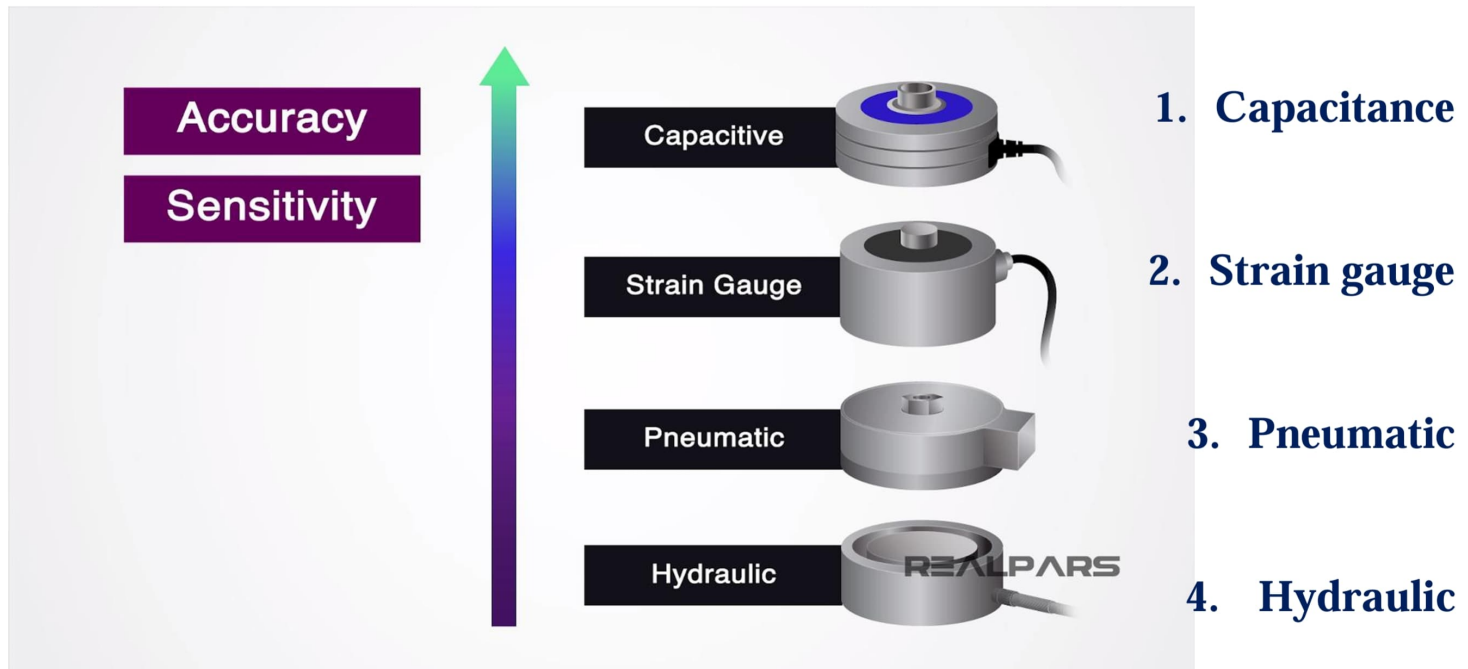
- ☐ – Pneumatic
- ☐ – Hydraulic
- ☐ – Strain gauge
- ☐ – Capacitance





Load cells

There are four common types of these Load Cells



Load cells

Types of Load Cells

(a) Strain Gauge Load Cells

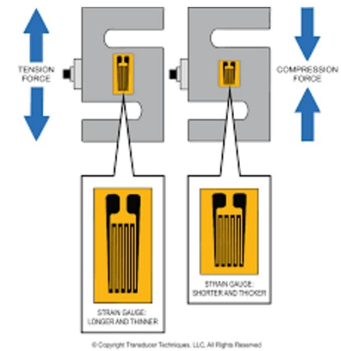
- Most common and precise
- Used in industrial weighing scales, force measurement
- Requires signal conditioning and amplification

(b) Capacitive Load Cells

- Measures changes in capacitance due to mechanical deformation
- Used in precision force measurement applications

(c) Hydraulic & Pneumatic Load Cells

- Use fluid pressure to measure force
- Used in hazardous environments where electrical sensors may not be safe




















Load cells

Applications of Load Cells

- ✓ **Weighing Systems:** Industrial scales, truck weighbridges
- ✓ **Aerospace:** Measuring thrust forces in jet engines
- ✓ **Robotics & Automation:** Force feedback in robotic arms
- ✓ **Biomedical Applications:** Prosthetics, rehabilitation devices
- ✓ **Structural Monitoring:** Measuring stresses in bridges and buildings

| | | |
|--|---|--|
| Double beam load cell  | Single ended shear beam load cell  | Column type load cell  |
| Compression load cell  | S type load cell  | Tension and compression load cell  |
| Spoke and round load cell  | Bending beam load cell  | Torsional ring load cell  |
| Single Point load cell  | Crane load cell  | Load pin  |
| Micro load cell  | Indicator  | Junction box  |



Load cells

Working Principle of Load Cells

Load cells operate based on **strain gauge technology** or other sensing principles like piezoelectric, capacitive, or hydraulic effects.

Strain Gauge-Based Load Cells (Most Common)

- When a force is applied, the load cell deforms slightly.
- This deformation changes the resistance of the strain gauge, which is measured using a **Wheatstone bridge circuit**.
- The change in resistance is converted into an electrical signal proportional to the applied force.

Mathematically, strain (ϵ) in a material is given by:

$$\epsilon = \Delta L / L$$

where: ΔL = change in length

L = original length

The change in resistance ($\Delta R/R$) is related to strain by: $\frac{\Delta R}{R} = G_f \cdot \epsilon$