

500 Green Street Washington, PA 15301

Certificate of Test

1250 Ferrari

Noreen DeFerrari - Sr. Manager, Quality

Customer Information

Mill Information
Cert 0183106-00

Sales 50-068-636 Cert Sep-13-2018 PO 0164153-TEM PO Date Jun-21-2018

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Material Information

"AL-6XN" STAINLESS STEEL
PMP HOT ROLLED PLATE ANNEALED PICKLED COMMERCIAL CUT EDGE

ASTM-B-688-96 R2014

ASME-SB-688 ED 2017

NACE MR0103/ISO 17495-1:2016

ASME-SA-240 ED 2017

ASTM-A-240-17

NACE MR0175/ISO 15156-3:2015

UNS N08367

Piece Information

	Gauge	Width	Length					Total Wt
Pcs	(in)	(in)	(in)	Heat #	Piece ID	Section Id	Lot#	(lbs)
tem: 00	2 Cust-l	d: 0011240 b:		Go	ovt-Contract-#: ScheduleB:	G	ovt-DO-Rating:	
1	.2500	96.0000	269.9375	854930	CE81483	'	479454	2036

Chemistry Testing

Element	Requi	irements	Final Heat Analysis	
(wt %)	Min	Max	854930	Loc
С		.030	.017	BN
MN		2.00	.37	BN
Р		.040	.022	BN
S		.030	< .001	BN
SI		1.00	.32	BN
CR	20.00	22.00	20.88	BN
NI	23.50	25.50	23.73	BN
МО	6.00	7.00	6.14	BN
CU		.75	.27	BN
N	.18	.25	.22	BN
FE			BAL .	

HEAT # 854930

TRACER # 0549042US



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Chemistry Testing

ATI Flat Rolled Products performs chemical analysis by following techniques for testing locations TC, BN, & LO:
C, S by combustion/infrared; N, O, H by inert fusion/thermal conductivity;
Mn, P, Si, Cr, Ni, Mo, Cu, Cb, Co, V, by WDXRF; Pb, Bi, Ag by GFAA;
B by OES; Al and Ti (>=0.10%) by WDXRF, otherwise by OES.

854930

- Material was produced by EF melting with AOD refining. USA melt and manufacture

Mechanical Testing

			LOT 479454		
Condition:		ANNEALED			
D	TRANSVERSE				
Temperature:		ROOM TEMP			
	Spec:				
Test Limit	Units	Result	Loc		
YS 0.2% OFFSET	psi	57300.	тс		
TENSILE	psi	108600.	тс		
ELONG. IN 2"	%	50.	тс		
RED OF AREA	%	74.	тс		
HARDNESS		185. HBW	тс		

When hardness is measured using the Brinell scale, the indentation measuring device is Type A.

Mechanical Property Requirements

Condition: Direction: Temperature:		ANNEALED. TRANSVERSE ROOM TEMP						
						Spec:		
					Test Limit	Units	Min	Max
YS 0.2% OFFSET	psi	45000.						
TENSILE	psi	95000.						
ELONG. IN 2"	%	30.						
RED OF AREA	%							



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Mechanical Property Requirements

Condition: Direction: Temperature:		TRANSVERSE ROOM TEMP						
						Spec:		
					Test Limit	Units	Min	Max
HARDNESS			240. HBW					

Certification Statements

Grade verification was performed spectroscopically.

ATI Flat Rolled Products does not use mercury in the testing or production of its products.

No welds/weld repairs performed.

DIN EN 10204:2005 - ATI Flat Rolled Products is approved as a manufacturer according to Pressure Equipment Directive PED 2014/68/EU.

Quality System certified according to Pressure Equipment Directive 2014/68/EU, Annex I, Paragraph 4.3 by TUV SUD, Industrie Service GmbH, (Notified Body 0036)

Material was solution annealed at 2025F (1107c) minimum for a time commensurate with thickness and rapidly cooled with air or water.

EN 10204:2005 3.1 Certificate.

General Statements

The Finishing Location for ALL PIECES
The Shipping Location is ATI-FRP WA is ATI-FRP ATI-FRP WASHINGTON

TESTING WAS PERFORMED AT THE FOLLOWING LOCATIONS

BN = ATI FLAT ROLLED PRODUCTS; 100 River Road; Brackenridge, PA 15014

TC = ATI FLAT ROLLED PRODUCTS; 1300 Pacific Avenue; Natrona Heights, PA 15065

Knowingly and willfully recording any false, fictitious or fraudulent statement or entry on this document may be punished as a felony under Federal Statutes, including Federal Law, Title 18,

WARNING: Processing that makes fumes, dust, or solutions may cause lung disease. Please see Safety Data Sheet for further information which has been supplied to your Purchasing Department. For an additional copy, please refer to our website at: www.atimetals.com/Products/ati-sds

For access to online Certifications of Test, please register at MyATI.ATIMetals.com

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ATI Flat Rolled Products website contains listing of material produced, general technical and contact information, and current quality and company accreditations including but not limited to ISO-9001, AS-9100, Nadcap, and ISO/IEC 17025. Please visit us at www.atimetals.com

Ву:

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