

500 Green Street Washington, PA 15301

Certificate of Test

VIX Eterrari

Norsen DeFerrari - Sr. Manager, Quality

Customer Information

Mill Information Cert Number 0188590-00

Cert Date

umber 0188590-00 Name Sales 50-108-356 PO

Jan-29-2019

PO CRP-19804-LT

PO Oct-15-2018

Samuel Salary

3/13/1

Material Information

ATI GRADE 2 UNALLOYED TITANIUM
PMP HOT ROLLED PLATE ANNEALED POLISHED FINISH COMMERCIAL CUT EDGE

SPE 113591

ASTM-E-112-13

ASTM-F-67-13 R2017

ISO 5832-2:1999E

ASTM-B-265-15 - GRADE 2

Piece Information

	Gauge	Width	Length					Total Wt
Pcs	(in)	(in)	(in)	Heat #	Piece ID	Section Id	Lot #	(lbs)
Item: 00	3 Cust-l Cust-Jo			Go	vt-Contract-#: ScheduleB:		Govt-DO-Rating:	
1	.7874	51.9300	149.9300	UCR8F78	CE92383-0001	A4A	482027	999
1	.7874	51.9300	149.9300	UCR8F78	CE92383-0002	A4B	482027	999
Item: 00	5 Cust-l Cust-Jo	•		Go	vt-Contract-#: ScheduleB:		Govt-DO-Rating:	
1	. 9843	54.0000	140.0000	UCR8F78	CE92382-0001	A3A	482028	1213
1	. 9843	54.0000	140.0000	UCR8F78	CE92382-0002	АЗВ .	482028	1213

Chemistry Testing

Element	Requirements		Final Heat Analy	Final Heat Analysis		
(wt %)	Min	Max	UCR8F78 BOT	Loc	UCR8F78 TOP	Loc
С		.08	.01	RW	.01	RW
TI		***	BAL		BAL	
N		.03	.01	RW	< .01	RW
FE		. 30	.13	RW	.12	RW
02		.25	.16	RW	.15	RW
ROE		.10	< .10		< .10	
ROT		.40	< .40		< .40	



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Chemistry Testing

ATI Flat Rolled Products performs chemical analysis by following techniques for testing locations TC, BN, & LO: C, S by combustion/infrared; N, O, H by inert fusion/thermal conductivity; Mn, P, Si, Cr, Nı, Mo, Cu, Cb, Co, V, by WDXRF; Pb, Bi, Ag by GFAA; P by OES; Al and Ti (>=0.10%) by WDXRF, otherwise by OES.

UCR8F78

- Material was produced by EB melting.

USA melt and manufacture

ROE = Residuals - Others Each

ROT = Residuals - Others Total

Chemistry results are reported in weight percent (wt.%)

Mechanical Testing

		LOT 482028		LOT 482028		LOT 482027	-	LOT 482027	
Co	ondition:	ANNEALED		ANNEALED		ANNEALED		ANNEALED	
D	irection:	LONGITUDINAL		TRANSVERSE		LONGITUDINAL		TRANSVERSE	
Temp	perature:	ROOM TEMP		ROOM TEMP		ROOM TEMP		ROOM TEMP	
	Spec:								
Test Limit	Units	Result	Loc	Result	Loc	Result	Loc	Result	Loc
YS 0.2% OFFSET	psi	47400.	тс	56100.	тс	46500.	тс	56800.	тс
TENSILE	psi	72200.	тс	74500.	тс	72200.	тс	75000.	тс
ELONG. IN 2"	%	27.	тс	25.	тс	28.	тс	27.	тс
A(5.65) ELONG.	%	23.	тс	22.	тс	25.	тс	24.	тс
RED OF AREA	%	56.	тс	61.	тс	56.	тс	57.	тс
HARDNESS	***	164. HBW	TC			168. HBW	тс	u- ev u-	

When hardness is measured using the Brinell scale, the indentation measuring device is Type A.

Mechanical Property Requirements

C	condition:	ANNEALED		ANNEALED		
	Direction: Temperature:		AL .	TRANSVERSE ROOM TEMP		
Теп						
	Spec:					
Test Limit	Units	Min	Max	Min	Max	
YS 0.2% OFFSET	psi	40000.	65000.	40000.	65000.	



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Mechanical Property Requirements

	Condition:	ANNEALED		TRANSVERSE ROOM TEMP		
	Direction:		L .			
Ter						
	Spec:					
Test Limit	Units	Min	Max	Min	Max	
TENSILE	psi	50000.	***	50000.		
ELONG. IN 2"	%	20.		20.		
A(5.65) ELONG.	%	20.		20.		
RED OF AREA	%					
HARDNESS	_					

Other Testing

Test ID	Result Name	Result	Units	Loc	Requirements
CE92382	HYDROGEN PROD	.0002	% :	тс	.0125 max
CE92383	HYDROGEN PROD	.0003	% :	тс	.0125 max

Metallography - General

Test ID	Result Name	Condition	Test Result	Loc	Requirements
482028	GRAIN SIZE	ANNEALED	7.	тс	S. min
482027	GRAIN SIZE	ANNEALED	6.5	тс	5. min
CE92382	ALPHA CASE	ANNEALED	PASS .	тс	
CE92383	ALPHA CASE	ANNEALED	PASS .	тс	
482028	MICROSTRUCTURE	ANNEALED	PASS .	тс	We also do
482027	MICROSTRUCTURE	ANNEALED	PASS .	TC	

Metallographic magnification: 100X; Etchant used KROLLS ETCH

For grain size measurements, a lower number corresponds to a coarser grain size



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MASe Ferrari

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Certification Statements

ATI Flat Rolled Products processing and testing incorporates the removal of undesirable alpha case and other surface contamination.

EN 10204:2005 - 3.1 Certificate does not imply that material is an approved PED grade. For a complete listing of approved PED grades, visit our website at www.atimetals.com.

The manufacturer for ingot material is as follows: Heats beginning or ending in "UC", "EM", or "WC" were Electron Beam melted at ATI-Richland Operations, Richland, Washington (USA) and manufactured in the USA. Heats beginning or ending in "R", "VU" were multiple melted (VAR final melt) at VSMPO, Salda, Russia and manufactured in the USA. Heats beginning or ending in "VS" were Electron Beam melted at Strategy BM LTD., Kiev (Ukraine) and manufactured in the USA.

The supplied material has been stress relieved at low temperature.

ATI Flat Rolled Products does not use mercury in the testing or production of its products.

No welds/weld repairs performed.

EN 10204:2005 3.1 Certificate.

General Statements

The Finishing Location for ALL PIECES The Shipping Location is ATI-FRP MONACA

TESTING WAS PERFORMED AT THE FOLLOWING LOCATIONS
RW = ATI-Richland; 3101 Kingsgate Way; Richland, WA. 99354

TC = ATI FLAT ROLLED PRODUCTS; 1300 Pacific Avenue; Natrona Heights, PA 15065

Knowingly and willfully recording any false, fictitious or fraudulent statement or entry on this document may be punished as a felony under Federal Statutes, including Federal Law, Title 18, Chapter 47.

WARNING: Processing that makes fumes, dust, or solutions may cause lung disease. Please see Safety Data Sheet for further information which has been supplied to your Purchasing Department. For an additional copy, please refer to our website at: www.atimetals.com/Products/ati-sds

For access to online Certifications of Test, please register at MyATI.ATIMetals.com

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