



Rest of semester plan

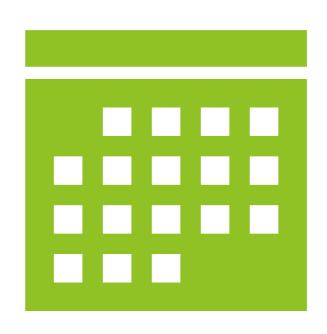
## Today's plan



Interactive lecture



**Build sensors!** 



Rest of semester plan/check-in

## Check in/plan

- ▶ How are we feeling with writing, compiling, and flashing code? Common challenges?
- ► How are we feeling with wiring/breadboarding/soldering?
- ▶ 6 more classes (including today!).
- Final class dedicated to final presentations, so 5 classes for development
- ▶ Ideally we'll deploy in penultimate class, so 4 classes for development
- Your first deployment might not work, so 3 classes for development and deployment test;)
- Progress—everyone is doing well, but going to be extremely tight. Make sure if you are not your group's coding leader that you find other work to stay busy. No one should be sitting on their hands at this point in the semester; plenty of jobs for all.
- Final reports need some data—doesn't have to be final, successful instrument, but has to have something. Talk with your team about how you will ensure inclusion of data in your final presentation and continuity report.



## 3D Design

Many options: some free, some extremely expensive

Some good for hobby design, some for professional

Some meant for engineering, some for art/professional design

## 3D Design Process

#### Measure

Measure what you have. What are you building around? E.g., sensor components, off-the-shelf PVC tubes, etc.

#### Sketch 2D

Sketch out

what you

think you

with 2D

want, starting

Sketch out 3D

#### Sketch 3D Consider

Consider how it will be made:

- 3D printer?
- CNC mill?
- Manual lathe?
- Hacksaw & hot glue?

## 3D Design Process

#### Measure

Measure what vou have.

Even better—
many
manufacturers
supply part
drawings in
datasheets, or
even supply CAD
models for you to
use!

#### Sketch 2D

Sketch out what you think you want, starting with 2D

#### Sketch 3D

Sketch out 3D

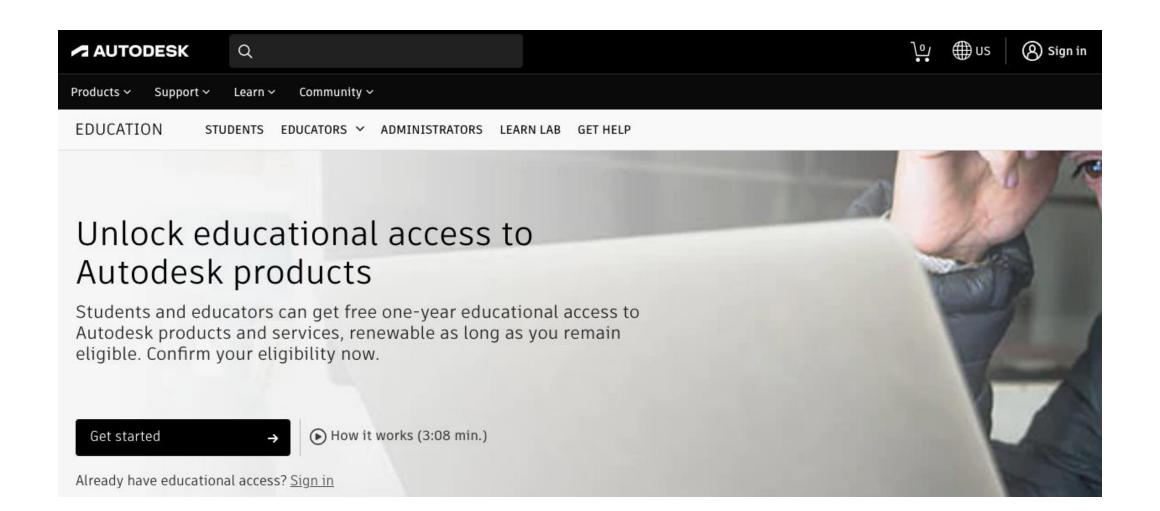
#### Consider

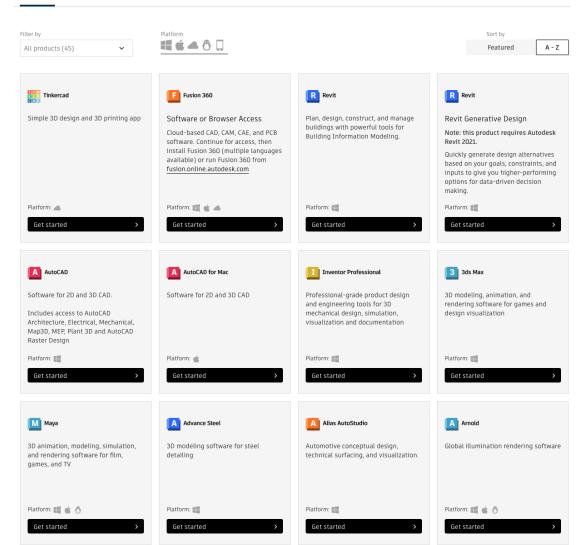
Consider how it will be made:

- 3D printer?
- CNC mill?
- Manual lathe?
- Hacksaw & hot glue?

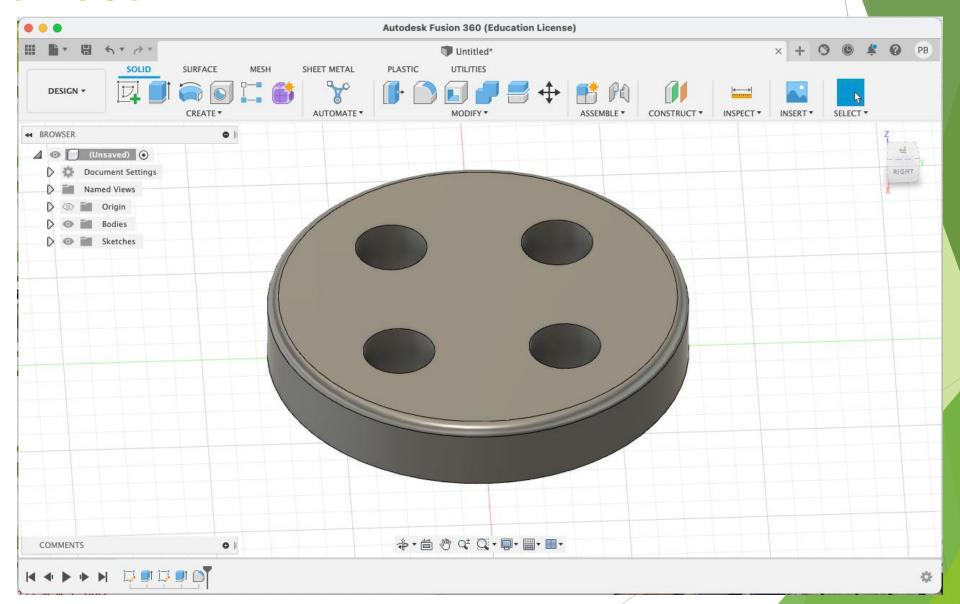
# CAD (Computer-Aided Design) should be preceded by PAD (Pencil-Aided Design)

- Let's draw an end cap for a single housing with a few individual sensors that need to contact the water (i.e., protrude through the end cap)
- Known requirements:
  - Must have outer diameter that nearly matches inner diameter of housing it is going into (leave some wiggle room AKA tolerance)
  - Must have thru holes with diameters that match diameters of sensors that will protrude (again, with some tolerance)
  - Should have features to help put it into housing, e.g., softened edges that will slide in more easily
  - Can't have features smaller than smallest printable/machinable feature
  - ► Can't have footprint larger than working area of printer/machine

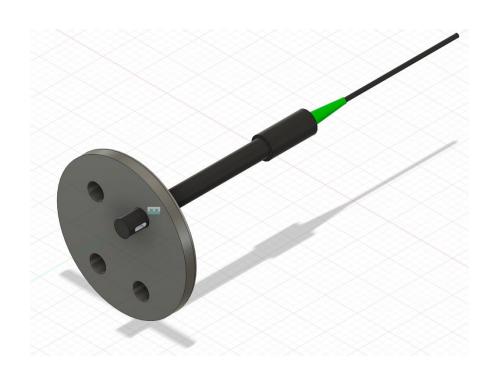




### Fusion 360



## Fusion 360 Assembly

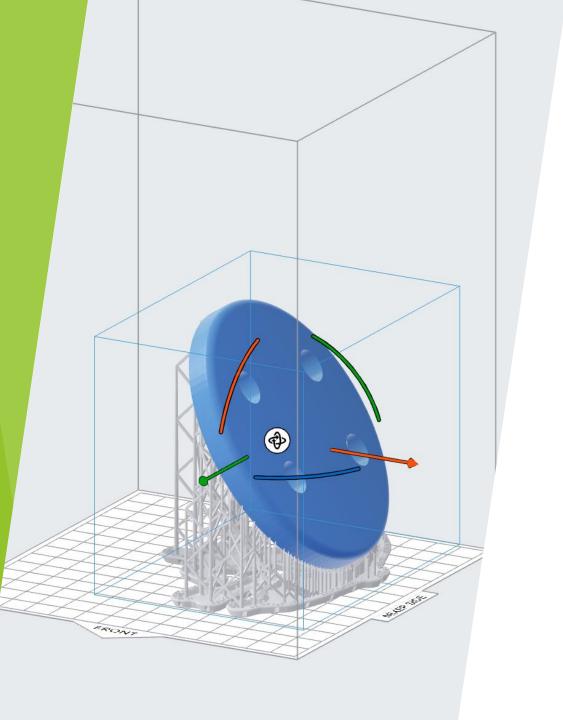


- Open Panel on top left of Fusion
- Download .STEP file of Atlas K1 Conductivity probe from Atlas website
- Open .STEP file in Fusion, save to current cloud project
- Create new design file in Fusion
- Right click on assembly parts in Panel and select "Insert into Current Design"
- Select "Joint" option under "Assemble toolbar and define relationships



#### What to do with 2D or 3D models

- Subtractive manufacturing:
  - Start with piece of stock material (solid brick/sheet/rod of material)
  - ▶ Drill, cut, lathe, sand, file, etc.
- Additive manufacturing:
  - > 3D printing: start with nothing but an empty panel
  - Add filament or cure resin



Export as .stl, open in FormLabs' PreForm software