Might be good to itemize role descriptions - paras make identifying individual aspects trickier.



QUALITY ASSURANCE MANUAL DEPARTMENT OF ELECTRONIC ENGINEERING UNIVERSITY OF YORK

MENG YEAR 3

SOFTWARE ENGINEERING GROUP PROJECT

PENELOPE Dez 2022

Version Control

Version	Date	Pages Affected	Modified By	Notes
1.0	12 Nov 2022	All	Roman K & Ethan C	First mock-up of the QA manual structure
2.0	22 Nov 2022	All	Ethan C	Reorganised document structure and adjusted format to fit documentation standards
2.1	22 Nov 2022	4.6. Quality Assurance 5.8. Quality Assurance Manager 6. Deliverables 8.2. Monitoring, Analysis & Improvement	Roman K	Expanded on the QA Assurance sections where appropriate in the document. Added a couple of deliverables. Added a section for <i>Monitoring</i> , <i>Analysis & Improvement</i> .
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2.5.1	30 Nov 2022	Control & Monitoring Phase Processes	Roman	Expanded on the section a little bit
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1. Introduction

1.1. Company Profile

Penelope was founded in the UK at the University of York in late 2022. The organisation was built from the ground up by students, focused on providing high-quality android applications to the local community and beyond.

Here at Penelope, we utilise effective project management strategies that facilitate innovation and communication in the work environment. Striving to provide staff constant self-improvement, and customers with a high-quality product that our employees are proud of.

Penelope's design specifications follow strict industry standards that are frequently revised, taking into account customer feedback and the performance and quality of completed projects. This allows us to compete and excel above other companies providing similar services and build a brand synonymous with quality and excellence.

Penelope's differentiation point comes with the following principles:

How can you follow standards that are frequently changed?

- Collaboration with partners and customers
- Complete understanding of users' needs
- Persistence in delivering the best available solutions, whatever it takes

Our team operates with enthusiasm and flexibility to follow these principles, and are focused on the user experience and customer satisfaction through all stages of the project life cycle.

1.2. Company Vision

Penelope was founded with the vision to enable "secure and easy access to information anytime, anywhere". The aim is to provide the users with robust, comfortable, and easy-to-use systems which not only appeal but inform the user.

1.3. Quality Policy

The Quality Policy Program of Penelope is developed to assure customer satisfaction by providing quality products. We strive for continuous improvement in our quality and meeting the objectives of our company:

- Delivering products that meet or exceed our client's requirements
- Providing a service which results in client satisfaction
- Constant development of our products

We are dedicated to continuous improvement in quality and the assessment of our quality system. This lets us ensure its suitability to meet both the requirements of our client and company.

By meeting the goals defined within this manual, we will be able to:

- Provide customer satisfaction by:
 - o Being on time with our deadlines and deliveries
 - Meeting all of the contract requirements
 - Delivering outstanding service and product quality
- Work efficiently by following agile methodologies within our organisation

1.4. Scope

This manual describes Penelope's Quality System Policies and Procedures. These policies and procedures control all activities from the initial phase of scoping requirements and Supplier procurement up to the final delivery of the product to the customer.

1.5. Purpose

The purpose of this manual is to document the company's quality system, instruct and give guidance to Penelope's personnel whose actions affect product quality, also giving a potential customer, inspector, or auditor an appreciation of Penelope from the outside showing what controls are implemented to assure product quality.

2. Revision Control & Review

The Quality Assurance team will review this manual if any employee raises concerns about or suggests amendments to its contents and revise said contents if appropriate. These changes will be documented, detailing the revisions made to the manual, the pages affected by those revisions, the date those revisions were made as well as the employee who approved said revisions. These revisions will correspond to the version of this document, noted in the header in the top right corner of each page.

3. Organisational Structure

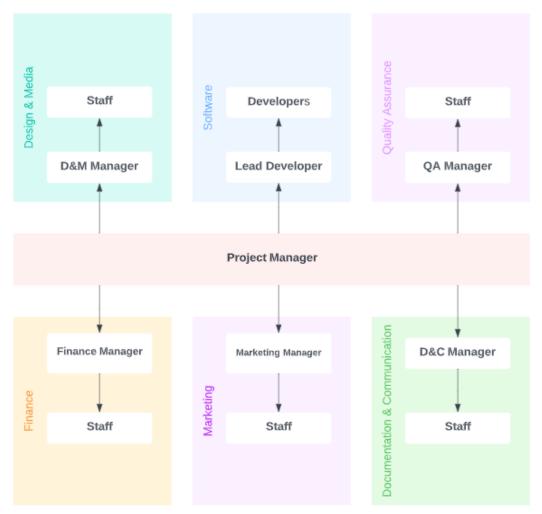


Figure 1 - The Structural organisation of project group

4. Objectives of Major Functional Groups 4.1. Finance

The Finance team is responsible for the financial affairs of Penelope which includes the responsibility for financial reporting and internal financial control, safekeeping of assets, banking and treasury functions, taxation and payroll for the company, administration services, risk management and Business Systems. Therefore, the primary objective of the finance group is to track project finances and act as a consultant on financial decisions.

This team has the authority to establish duties and responsibilities and to authorise working procedures and guidelines pertaining to the above for Penelope.

Finance is responsible for:

- Tracking the organisation's spending and regularly presenting it in a financial report
- Develop a Financial Business Plan that outlines spending throughout the project and acts as a guide
- Ensure the organisation adheres to the created Financial Business Plan

4.2. Marketing

The Marketing team is responsible for the marketing activities for Penelope's product and improving its marketing efforts. They are also responsible for product sales, providing knowledgeable advice on the full range of Penelope's product to clients and agents.

The primary objective of marketing is to ensure the produced product reaches and impacts the intended market.

Marketing is responsible for:

- Conducting research on the current market and recommending a target market. This includes predicting what the future market will look like
- Producing marketing strategies and effective advertising campaigns which can be included in the Financial Business Plan for investors consideration
- Reduce the percentage of lost sales
- Increase customer lifetime value
- Improve awareness and demand of Penelope's product
- Increase positive product reviews
- Increase profitability
- Increase brand authority
- Develop an engaged audience

4.3. Documentation & Communication

The Documentation & Communication team is responsible for the management and tracking of documentation tasks to ensure all publication deadlines are met. This also includes maintaining a documentation standard for the organisation.

Documentation & Communication is responsible for:

- Producing meeting minutes and tracking progress
- Managing availability and preparing necessary documentation
- Overseeing accuracy, completeness, and promptness of legal documents
- Coordinating with legal officials to execute disclosure and resolve sales and legal issues promptly.
- Training and guiding staff on improving efficiency and evaluating their performance regularly
- Mentoring, coordinating, and guiding technical writers and editors
- Assisting in the production of, and maintaining organisational documentation

4.4. Design & Media

The Design & Media team is responsible for planning the form or structure of Penelope's product by providing media assets and ensuring media is presented in a visually appealing manner. This is to ensure users can easily navigate and utilise the product to accomplish the users' goal.

Design & Media are responsible for:

- Product visual design
- Sourcing project media
- Supporting the Marketing team with a design overhaul
- Designing deliverables that directly contribute to the overall sales

4.5. Software

The Software team is responsible for building Penelope's product functions and components according to the product functional and visual specifications outlined by the documentation produced in the project's planning phase.

Software is responsible for:

- Programming the products
- Overseeing the technologies and tools used during development
- Adhering to technical standards
- Ensuring the deliverables correspond to the requirements
- Implementing and controlling development standards and procedures
- Clarifying and understanding the product requirements and translating them into detailed technical specifications
- Maintaining the ability to improve the product in the future by utilising efficient technical designs
- Reviewing the produced product's code regularly to ensure top quality
- Ensuring the product is safe and robust

4.6. Quality Assurance

The Quality Assurance team is responsible for maintaining an effective and efficient Quality Assurance Agenda by establishing and implementing quality policies and various procedures. These said policies are further organised with the cooperation and assistance of the different team managers, in accordance with the Quality Assurance standards and protocols.

Quality Assurance is responsible for:

- Organising all-inclusive training in the quality policy and requirements as described in the Quality Manual. Every Penelope personnel must under-go said Quality training as indicated, with the specific requirements of each department being covered
- Organising plans for the control of quality in advance to any important work being made. This is to provide evidence for the compliance with the contract requirements
- Indicating compliance with the policies and protocols in this manual through internal audits
- Upholding a system of Review & Revision of the various important processes within this manual. This is vital so that control of amenability with the aforementioned contract requirements is guaranteed
- Testing the functionality of the product

 Pointing out the complaints received by the company, as well as maintaining the investigation, scope, analysis, and reporting of said complaints

5. Management Responsibilities

5.1. Project Manager

5.1.1. Role Description

The Project Manager at Penelope has overall responsibility for the system of quality control, to customers for the quality of Penelope's product and for ensuring that all operations are carried out in compliance with the Quality Assurance Policies, Procedures, Standards and Guidelines. They should establish policies and procedures designed to promote an internal culture recognising that quality is essential, however a Project Manager may delegate authority for managing Penelope's system of quality control to a person or persons with sufficient and appropriate experience.

The quality control policies and procedures should not only be adopted, but also implemented by being communicated to Penelope personnel, adhered to and therefore, should be also monitored.

But also need to deal

with risk happening.

For all roles.

5.1.2. Risk Management

ID Risk Description Impact Level of Mitigation of Risk Risk 1 Core functionality and aim of Incorrect prioritisation Low to High Low the product must be clarified and realised as early on as possible, while other product highlights and secondary features focused on a later stage. 2 Medium to Employees conflicting Low Resolve any known issues with each other High between the group members, as well as assign specific tasks to the employees in order to minimise commotion overall.

3	Increased costs and time spent on product development	High	Low to High	Any identified problems must be dealt with early on (design phase), significantly decreasing the cost and time spent dealing with said problem at a later stage of the project.
4	Employee leaves the company or is absent for a prolonged amount of time	Medium	Low	Make sure that more than one team member is trained to do any specific task. For example, all members of a certain group must be comfortable with doing another group member's task.
5	Project Manager leaves or is absent during project execution	High	Low	Carefully review the role for Project Leader and their responsibilities and think of possible compensations that could be put in place. Hiring a consultant is an option to mitigate further risks due to this.
6	Lack of project resources (employees, equipment, materials etc.)	Low to High	Low to Medium	Plan the strategy for dealing with a lack of resources up front. This could involve sourcing alternative suppliers for specific materials, crosstraining your employees so they can cover each other's work when needed.
7	In-house project deadlines overdue	Low to Medium	Low to Medium	Ensure that consistent project review meetings are taking place in order to identify possible overruns ahead of time so that work can be distributed more evenly.

8	Failure to meet one of the requirements	High	Low to Medium	Have regular project review meetings to make sure requirement conformity is in order. Possibly ensure that
				the design of the product is made in such a way that simplifies roll-back in case additional features need to be added.

5.1.3. QA Metrics

Not really measuring, but doing.

Fo	or lot of roles.
Metric	Way of measuring
	7
Maintaining client satisfaction	Holding regular meetings to confirm the client's requirements and ensure that the company's development cycle reflects those requirements. Minutes will be taken to ensure there is no confusion or misinterpretation of the customer's requirements.
Maintaining communication within the company	Holding regular sprint retrospectives.
Maintaining communication within major functional groups	Holding meetings with one or more groups or managers to discuss particular issues that involve those member(s).
Tracking project progress	Assigning tasks to the relevant groups or employees with an associated deadline and time frame through Monday.com [1]. These tasks should be tracked against a project roadmap and adjustments can be made from there.

5.2. Finance Manager

5.2.1. Role Description

The Finance Manager at Penelope is responsible for overseeing end-to-end finance operations and accounting practices, financial planning analysis, balance sheet reconciliations and looking to make improvements to procedures and controls. They are responsible for distributing the financial resources of Penelope and supporting the Project Managers by offering insights and financial advice that will allow them to make the best business decisions for the company.

A Finance Manager is responsible for reviewing all gathered financial information, delivering financial reports related to budgets, account payables, receivables and expenses and the final Financial Business Plan to the Project Manager. They are also responsible for reviewing, monitoring, and managing the development of budgets, forecasts, and strategies.

5.2.2. Risk Management

ID	Risk Description	Impact	Level of Risk	Mitigation of Risk
1	Market risk	Medium	High	Volatility or VaR (Value at Risk) methods in order to correctly evaluate and mitigate Market Risk.
2	Credit risk	Medium to High	Low to Medium	Produce detailed contracts with clients. Make sure to establish credit terms and ensure the credit terms of the sales agreements are clear.
3	Liquidity risk	Medium	Low to Medium	Create an accurate budget and carefully monitor during the project lifecycle. Identify liquidity risk factors and lower the exposure.
4	Poor budgeting	Medium to High	Low to High	Make sure to monitor the budget at regular intervals and possibly adjust if necessary.

5.2.3. QA Metrics

How to measure " how well"?

Metric	Way of measuring
Net Profit Margin	Net profit/Revenue. Measure the profitability of the company, taking all expenses into account.
Return on Equity (ROE)	Net profit/Shareholder's equity. Measure how well the company utilises equity investments and produce profit for shareholders.
Return on Assets (ROA)	Net profit/Average total assets. Indicates how well the company is managing its resources to generate profit.
Debt to equity ratio	Total liabilities/Shareholder's Equity. A low ratio implies less debt from borrowing, increasing profits.

5.3. Marketing Manager

5.3.1. Role Description

The Marketing Manager at Penelope is responsible for developing, implementing, and executing strategic marketing plans for Penelope in order to attract potential clients and retain existing ones.

They are responsible for overseeing all the marketing campaigns for Penelope, implementing the marketing strategy, ensuring the company is communicating the right messaging to attract prospective clients, representing the marketing team to crossfunctional groups including Documentation & Communication, Design & Media or Finance and updating the Project Manager on the progress of marketing activities and reporting on the results of campaigns.

Daily activities of a Marketing Manager include managing and coordinating marketing and creative staff, coordinating with the Finance team and other departments to produce effective strategies, monitoring current campaigns, ensuring the staff meets deadlines and completes necessary tasks and analysing data to evaluate the success of the team and come up with new ideas to improve brand marketing and exposure.

5.3.2. Risk Management

ID	Risk Description	Impact	Level of Risk	Mitigation of Risk
1	Reputational risk	Low to High	Low	Ensure that the company stays conscious of their brand's public perception. Perception can be assessed using surveys, customer reviews etc. This feedback may also provide light on where to further focus the company's efforts.
2	Too small of a marketing scope or lack of diversification	Low to High	Low	Make sure the company includes well-communicated goals and dynamic leadership. Diversify the company's approach as much as possible by extending to blogs, social media, forums etc.
3	Lack of clear brand messaging	Medium	Low to Medium	Re-evaluate the core demographic routinely to guarantee the best return on marketing efforts. This includes demographic info (age, gender), where to find an ideal customer, unique selling points of our product for said customer.
4	Pricing issues related to core products	Low to Medium	Low	Identify trusted sources with sensible pricing.
5	Market access	High	Low	Gain authorisation from required certification organisations.

6	Market competition	Low to High	High	Make sure the quality of the product is up-to standards.
				Produce an appealing advertisement campaign for the product.
				Ensure a satisfactory aftersales product service.

5.3.3. QA Metrics

Metric	Way of measuring		
Reach & Engagement	Social media marketing metrics.		
Customer satisfaction	Customer feedback.		
Cost per customer acquisition	Total marketing campaign costs/Total customers gained. Measure the cost-effectiveness of a marketing campaign.		
Brand awareness	Market research.		

5.4. Documentation & Communication Manager

5.4.1. Role Description

The Documentation Manager of Penelope oversees the company's technical documents to ensure a cohesive voice representing the company and its message. They are responsible for creating, maintaining, releasing company documents, reports, keeping track of meetings, filing and storage.

In addition to working with compliance, a documentation manager is in charge of creating templates, drafting style guides, and managing technical writers as well. Their job is to set out the project-wide standards for the creation of documents as well as ensuring that the documents created across the team are of good quality and are completed on time. They will also directly assist the Project Manager with the drafting of essential documents.

Documentation managers make sure that each technical writer follows the same tone of voice, each document follows the style guide and template, ensuring documents maintain the proper structure and that each document is published on time. They also have to make sure old documents get archived, and new documents get uploaded to the right folders, making sure online records link to the correct locations.

5.4.2. Risk Management

ID	Risk Description	Impact	Level of Risk	Mitigation of Risk
1	Documents are unintentionally lost or destroyed	Low to High	Low	Develop strict policies which enforce the backup of all important documents within the company. Possibly automate the
				backup of said documents.
2	Documents out of date	Low to High	Low	Develop a version control framework. Create strict policies around version control, including naming convention, number of revisions made, role-based access rules etc.
3	Wasting time on searching for a specific document	Low	Low	Create a document structure which reflects the project roadmap, as well as good naming conventions.
4	Not clear where a specific document is located	Low	Low	Develop an audit checklist that includes document location information. Employees can easily access this checklist in case they need a certain document.
5	Group members are not completing documents on time	Medium	Low	Monitor the progress on the documents.

6	Documents are not of	High	Medium	Ensure the standards are
	good enough quality or			known by all team members.
	do not match the			Edit or rewrite if necessary,
	standards expected			any documents that are not of
				good enough quality.

5.4.3. QA Metrics

Metric	Way of measuring
Documents delivered	No. of documents expected VS delivered.
Deadlines met	Deliverable submission date VS timetabled.
Documents standards	No. of submitted documents that met projectwide documentation standards VS expected.

5.5. Design & Media Manager

5.5.1. Role Description

The Design & Media Manager at Penelope oversees the design aspects of the product on behalf of Penelope. They coordinate all design and layout matters related to the product, facilitating communication and collaboration across departments to ensure client specifications are met.

A Design & Media Manager is responsible for overseeing and managing art preparation and platemaking layout, providing guidance as needed; establishing and implementing a work order process through which design consultation can occur and specifications can be collected; maintaining a portfolio of exemplary work samples; collaborating with the Finance and Marketing teams and the client to ensure all expectations are sufficiently met and assisting team members with matters as needed.

5.5.2. Risk Management

ID	Risk Description	Impact	Level of Risk	Mitigation of Risk
1	Additional features being added after already starting the project	High	Low to Medium	Clearly state in the contract that the addition of more features during project development will cost more and cause additional delays in getting the work done on time. Hence, encourage the client to visibly outline all the features prior to project development.
2	Design completion delay	Medium to High	Medium	Re-allocate the current tasks in order to conclude important design features efficiently, so the next phase of project development can start. Review the cause of said delay and identify any solutions.
3	Non-conformance of product according to client's standards	Medium	Medium	Review and identify the parts which are non-conformant. Analyse and resolve according to the standards.

5.5.3. QA Metrics

Metric	Way of measuring
Client design requirements	Holding meetings with the client to check that the current design of the product matches their vision.

User-friendly design	Checking the design against usability heuristics. Holding meetings with the software team to ensure user-friendly design is reflected through the code that is written.
Media collection	Documented through a collection table with multiple examples per subject.

5.6. Lead Developer

5.6.1. Role Description

The Lead Developer at Penelope has the ability to bridge the gap between all other teams. They are responsible for helping translate client requirements into technical requirements for the Software team; planning and documenting technical specifications for features or system design; designing, building and configuring applications to meet business process and application requirements; directing the Software team in the design, development, coding, testing and debugging of the application; writing testable, efficient code and leading code reviews and mentoring junior team members and ensuring they adhere to determined software quality standards.

5.6.2. Risk Management

ID	Risk Description	Impact	Level of Risk	Mitigation of Risk
1	Failure of code	High	Low to High	If reoccurring, consider assigning more manpower to correct identified failure. Cooperate with the QA testing team in order to provide a complete set of test cases required.

2	Poor quality code	Medium to High	Low to High	Identify and provide specific standards for coding in terms of format, comments, naming conventions etc. Keep a reference of all the additions related to critical parts of the code.
3	Other employees aren't aware of the code's functionality	High	Low to Medium	Possibly arrange meetings with the entire group in order to review and showcase any parts of the code that other employees don't understand.

5.6.3. QA Metrics

Metric	Way of measuring
Code commenting	Measure the amount of comments against executable code written.
Extensibility	Record if adding new user stories breaks previously written code.
Efficiency	Measure the computing resources needed for the program to run. Measure the time it takes for the program to run.
Documentation	Keep an up to date document explaining how particular parts of the codebase work and the design choice behind said code.

5.7. Quality Assurance Manager

5.7.1. Role Description

The Quality Assurance Manager at Penelope works through procedures and protocols stated in this Manual in order to ensure the results manufactured by the company are of the highest possible quality that meet the client's requirements. The manager is responsible for the progress and management of the company's Quality affairs. This includes:

- First-hand for maintaining/editing the Quality Assurance Manual and introducing changes in order to meet internal needs
- Adjusting the quality system according to internal audits or direct orders from Project Manager
- Recognising necessary corrective actions and ascertaining that they are accomplished
- Monitor the use of Quality Manual procedures through the collection of QA Metrics
- Present regular updated reports to the Product Manager regarding project progress and efficiency in following the Quality policy
- Ensure that all documents produced follow the general standard set by the company
- Ensure that the documentation available and used by the company is up-to-date at all times
- Ascertain that all project meetings are appropriately documented and recorded
- Monitor the document's delivery deadlines
- Conducting exploratory testing simultaneous test design and execution
- Produce and execute test cases to detect usability and performance issues with the product
- Heavy participation in test planning as well as providing feedback to the Software team

5.7.2. Risk Management

ID	Risk Description	Impact	Level of Risk	Mitigation of Risk
1	Missing or corrupted documents	High	Low to High	Always present a backup whenever a document is about to be added or updated.
2	Failure to carry out a Quality protocol	Medium to High	Low	Hold regular project meetings to reflect Quality processes. Contemplate said protocols on a regular basis and make sure of their validity.

3	QA metric not met	Low to High	Low	Regularly validate employees' adherence to the Quality Assurance protocols.
4	Poor communication with the client	Low to High	Low to High	Request detailed requirements and clarification regarding certain parts of the product.
5	Frequently changing requirements	Medium to High	Medium to High	Identify the change in requirements and consult the Project Manager to define further steps.

5.7.3. QA Metrics

Metric	Way of measuring		
Test plan followed	Monitor test execution and compare the execution against the plan.		
Error correction	Measure the time it takes to fix errors.		
Quality Assurance Editing	Record any edits made to the document in the version control section, including the version, date, pages affected, who it was modified by and any notes regarding the edits.		

6. Deliverables

Not really a deliverable for each project.

Deliverables	Maker	Recipient	Due Date
QA Manual	QA/Software/Finance/Des ign Teams	All company employees	Company establishment
Project Requirements	The client	Project/QA/Design/ Software Manager	Start of project
Project Schedule	Project Manager	Project team	Start of project
Functional Specification	Design/Documentation Teams	Project team	End of specification phase
General Design Specifications	Design/Software Teams	QA Manager	Design phase

7. Project Management Methodology

7.1. The Agile Project Management Methodology

We at Penelope follow an Agile project management methodology, utilising a Scrum framework to implement the 4 central Agile values [2]:

- Individuals and interactions over processes and tools
- Working software over comprehensive documentation
- Customer collaboration over contract negotiation
- Responding to change over following a plan

The Agile project management methodology is adopted for Penelope's projects as most projects begin with many unknowns and require a fast and flexible development. Following the Agile values allows Penelope to quickly produce a high-quality product while quickly reacting and adapting to changes in the project. This is achieved by adopting the 4 central values, and implementing the 12 Agile principles to gain an organisation status of flexible, responsive and adaptive to changes, allowing Penelope to quickly and efficiently deliver a high-quality product to customers.

The 12 Agile principles [3] are as follows:

- 1. Our highest priority is to satisfy the customer through early and continuous delivery of valuable software.
- 2. Welcome changing requirements, even late in development. Agile processes harness change for the customer's competitive advantage.
- 3. Deliver working software frequently, from a couple of weeks to a couple of months, with a preference to the shorter timescale.
- 4. Business people and developers must work together daily throughout the project.
- 5. Build projects around motivated individuals. Give them the environment and support they need and trust them to get the job done.
- 6. The most efficient and effective method of conveying information to and within a development team is face-to-face conversations.
- 7. Working software is the primary measure of progress.
- 8. Agile processes promote sustainable development. The sponsors, developers and users should be able to maintain a constant pace indefinitely.
- 9. Continuous attention to technical excellence and good design enhances agility.
- 10. Simplicity the art of maximising the amount of work not done is essential.
- 11. The best architectures, requirements, and designs emerge from self-organising teams.
- 12. At regular intervals, the team reflects on how to become more effective, then tunes and adjusts its behaviour accordingly.

In summary, implementing the Agile project manage methodology helps our organisation:

- Produce a product early in the development process to quickly gain feedback from customers
- Adapt to changes in the development process
- Maintain a healthy working environment where employees feel appreciated
- Reduce workflow waste leading to a more cost-efficient product

Doesn't really help staff reading this work out what they are supposed to do.

7.2. The Scrum Framework

Penelope implements the Agile Project Management Methodology by using the Scrum Project Management Framework. The Scrum framework follows an iterative approach to project management that breaks the project down into sprints that last 2 weeks. Each sprint focuses on the completion of a working version of the final product/deliverable by the end of the sprint. This encourages an evolutionary design that is not threatened by changes in the product vision.

At the end of each sprint, Penelope completes a face-to-face sprint retrospective meeting to ensure we are fully utilising project time during each sprint. During the retrospective the team:

- Reflects on what went well in the sprint
- Reflects on what could be improved
- Decides what we will commit to improve in the next sprint

Sprint retrospectives ensure all employees are using their time effectively and producing high-quality work. It also gives employees an opportunity to give feedback to management and have a voice in the organisation's continuous improvement.

7.3. The Product Development Cycle <

Might be better to have summary here then integrate detail below into 8. Saves overlap and increased maintenance - improves readability.

To simplify the product development process, Penelope splits the project lifecycle into 5 distinct phases that provide the project with more predictability.

7.3.1. The Initiation Phase

The Initiation Phase of the product development cycle defines the "what" we are producing. This phase consists of creating a product vision and defining the project. This includes communicating with the customer to create a functional specification document that they approve of, giving the customer an expectation for the end product and giving the organisation a defined set of requirements to achieve.

By the end of this phase, the Project Manager should have a clear understanding of the project's purpose, requirements, and risk.

7.3.2. The Planning Phase

The Planning Phase defines the "how" we are creating the product defined in the initiation phase. This phase is arguably the most important stage, and hence can take a larger amount of time to complete than other phases as this phase typically defines how the remainder of the project will run.

In the planning phase, we outline all details and goals needed to complete the requirements laid out in the initiation phase. Vitally, this includes creating a roadmap for the project to follow. Main objectives of this phase are as follows:

- Define employee roles and responsibilities
- Create a project plan
- Establish logistics and communication channels for teams
- Identify project risks and create contingency plans
- Create a workflow/roadmap

7.3.3. The Execution Phase

The Execution phase of the product development cycle is when the team produces the product. Before reaching this phase, the Project Manager should have a clear and high-level understanding of what the project is creating and how it will be created. Deliverables are set to ensure project requirements are met and to keep the project on track.

7.3.4. The Control & Monitoring Phase

This phase is executed alongside the execution phase. During this phase the Project Manager carefully monitors progress and keeps the project on track, removing any roadblocks that may appear and making adjustments to the project plan if necessary due to unforeseen circumstances or changes in the project requirements that may be requested by the customer. The Project Manager ensures status meetings and reports are constantly produced and that the organisation is constantly undergoing continuous improvement.

The quality of produced work is also monitored by the Project Manager and Quality Assurance Team to ensure all deliverables are completed to a high-quality standard. Adjustments in the workflow or project plan may be necessary to improve the quality of work.

7.3.5. The Closure Phase

This phase marks the end of the project. The Closure Phase cannot be started until a complete product has been produced. During this phase, Penelope ensures the product has undergone and passed all required tests and that the product meets all requirements defined in the Initiation phase. Then the product is released to the customer and if required, handed over to another development team.

The Closure Phase also provides an opportunity for the organisation to review the project performance and results and take action to improve for the next project.

8. Product Realisation

8.1. Initiation Phase Processes

8.1.1. Customer Requirements

Each business unit together with the technical support groups determines the performance and manufacturing requirements (including availability, delivery and support) related to the product or customer.

We at Penelope, will follow a thorough requirements capture analysis in order to outline all the important needs presented by the client. These may include unstated requirements by the customer but are necessary for the specified or intended use of the product by the customer. Examples of these requirements include:

- Codes and standards from industry and/or government regulatory bodies
- Applicable government, environmental regulations applied to the acquisition, storage, or handling of the product

Any inconsistencies or imprecisions between the functional specification and requirements will be identified and discussed with the client, to ensure the requirements are understood, internalised into process, agreed to and confirmed as achievable by Penelope.

The client should provide a statement to Penelope of what they require the product to do and we conform to the client's requirements for the designation, documentation and control of special characteristics.

8.1.2. Review of Customer Requirements

Before committing to the client, Penelope reviews the requirements related to the project to ensure they are met. These include reviews of the design and product specifications.

The purpose of these reviews is to ensure that the projects' requirements are appropriately defined. Any differences with the previously contracted requirements are resolved and are subject to the review and approval of the Project Manager, the Quality Assurance and the Software team as applicable.

Where a client provides a verbal order, an order confirmation is produced and sent to the client to guarantee agreement on the requirements.

Before the acceptance of an order from the client, Penelope reviews such orders to ensure that:

- The order requirements are adequately defined, documented and agreed to internally before acceptance
- All product or client requirements are met
- Any differences between the order requirements and the company capacity plan are resolved
- The company has the capacity to meet the order requirements
- The company has investigated the feasibility of the product including a risk assessment

These reviews are always performed, and records of these reviews are maintained. Changes to the original client order are reviewed in the same manner as the original review.

8.1.3. Customer Communication

In accordance with our commitment to exceed our customer's expectations, Penelope highlights effective customer communication as an essential part of delivering customer satisfaction. Appropriate handling of customer communication helps to reduce customer complaints and dissatisfaction.

The Documentation & Communication Team and Project Manager are responsible for establishing adequate methods of communication with the client to ensure that enquiries, requests, contracts, and client feedback are handled promptly and professionally.

The Project Manager is responsible for establishing communication with the Marketing, Design, Quality Assurance or Finance departments within Penelope or directly to the end customer on any technical, capacity, post-delivery and other planning and completion details to meet the client's requirements. Penelope communicates information, including data, in the client's specified language and format. The following formats, events and processes constitute an example:

- Brochures, specifications, or technical data sheets relating to our product
- Enquiries, quotations and order forms, invoices, and credit notes
- Confirmation of authorised orders and amended orders
- Delivery notes and certificates of conformity
- E-mails, letters, and general correspondence
- When customer property is handled or controlled
- Customer feedback and complaints management process

8.2. Planning Phase Process

8.2.1. Project Planning

Project planning and realisation starts with the design phase and ends with the delivery to the client. All phases of development and realisation, including necessary design aims, media collecting, software and testing are completed by various team groups during the project lifecycle. Regular internal meetings are held to review weekly progress, suggest new ideas, and develop new processes and other procedures that might need attention. Project records are kept in various forms such as separately filed documents, meeting minutes, actions items and progress reports.

8.2.2. Design

Penelope incorporates an overall design process which incorporates other team groups where necessary, in order to make sure all the necessary planned out requirements are met. The design process incorporates the following key elements: Planning, Inputs, Outputs, Review and Validation.

Planning

Project design and realisation starts off with a design review. This is organised by the Design & Media Manager and includes the participation of the Software and Quality Assurance departments. Project design is thoroughly negotiated and revised if needed, ensuring all the final aspects of it are kept as realistic as possible. Design meeting results are recorded and documented.

Inputs

Project requirements such as client, performance, functional, accessibility and other necessities crucial to the application are all design inputs. All the design inputs are documented on the appropriate project functional specification.

Outputs

Project design outputs incorporate a plan for executing the application and testing the product in order to verify the specified requirements are satisfied. Outputs could also comprise information for in-house production, sales and purchasing if appropriate.

Review

Following the design review meetings, extra comments and reviews take place in order to talk over any new results, make any changes and document anything necessary.

Validation

Final project inspection takes place in order to confirm that all the specified design specifications are met. This is achieved by undergoing all the necessary test cases produced by the Testing team. These results are recorded and documented.

8.3. Execution Phase Processes

8.3.1. Version Control

Utilising Git, development will take place on several branches to ensure version control is maintained. Development on the main branch should be avoided to avoid bugs and vulnerabilities occurring in the live product. A separate development branch will be used when writing software to reinforce this, which will then be merged at the end of the testing phase of production. Additional branches will be created in the case of multiple developers working at the same time to allow them to work in parallel without harming the development branch.

8.3.2. Test Driven Development

Each user story will be fed through a pipeline to ensure the feature not only functions as intended by the customer and developer, but also is of high quality and secure.

Before implementing any new feature, the Software Development team must approach the Quality Assurance team so that they can provide a testing methodology they deem appropriate, and make sure both teams are working towards the same goal. The Software Development team must gain a good understanding of the proposed testing plan before making any changes to the code.

When a member of the Software Development team has finished working on a feature, they will submit a pull request.

If the pull request fails to pass the tests, it cannot be merged, and the development team will have to address the issue(s). Alternatively, if the pull request passes the tests, the code will be peer-reviewed by either the Quality Assurance team or a developer who was not involved in writing the patch. If the reviewer deems the code fit, the pull request can be merged into the main branch.

8.3.3. Test Execution

Unit tests and Instrumentation tests will be written by members of the Quality Assurance team to ensure not only that individual classes function correctly, but also that the addition of the user story does not introduce bugs and complications that interfere with the rest of the product. Unlike Unit and Instrumentation testing, User Interface testing will be handled by an automated test framework.

8.3.4. Automated Test Framework

Espresso [4] is an automated test framework for Android created by Google that will be utilised when writing User Interface tests. This ensures reliable end-to-end tests that can be reused with each new user story, where appropriate.

8.4. Control & Monitoring Phase Processes

8.4.1. Status Meetings & Reports

Sprint Retrospectives and status meetings are regularly scheduled to inform the Project Manager of project progress and gain insight on current roadblocks to progress. These meetings also give a chance for employees to provide feedback and suggest improvements, promoting communication and continuous improvement.

Status meetings are conducted according to documented protocols in order to make sure that timely corrective actions are implemented to correct any insufficiencies that may be found. The results of status meetings are recorded and submitted to the necessary company personnel having responsibility in the sections of the project discussed. Such meetings and audits are considered successful when the application and effectiveness of corrective actions have been validated and documented.

The resulting reports produced from status meetings allows the Project Manager to ensure the project is on track and quickly adapt to changes in the project roadmap.

Status meetings and subsequent reports also meet the contract and/or regulatory requirements.

8.4.2. Resource Management

Tasks are allocated to each team by the Project Manager according to the project plan/roadmap. Utilising resource management tools such as monday.com [1], the Project Manager can view current and future deliverables, and allocate resources accordingly. The use of resource management tools allows the organisation to troubleshoot problems before they occur, and prevent burnout from over-allocation of resources.

The tools also provide transparency to teams of the overall workload allocation and give insight to the overall efficiency of each sprint, providing valuable monitoring information.

8.4.3. Corrective/Preventive Action

Penelope will incorporate a corrective and preventive action system which is utilised for the monitoring and analysis of all quality related issues, allowing us to identify trends and determine any causes of project non-conformances. This process is also used for keeping track of any corrective and/or preventive actions in order to measure their efficiency.

Any corrective and preventive actions may originate from internal status meetings, reports during the implementation phase, customer feedback complaints and management reviews.

8.5. Closure Phase Processes

8.5.1. Product Review

A report is completed outlining all passed tests. Quality Assurance ensures all tests still pass and that the product contains all features outlined in the project vision.

8.5.2. Product Handover

Communications with the customer are made to receive feedback on the final product, and ensure the customer is satisfied with the finished product.

During the handover, if the product is being handed over to another team for further development, this is the time to provide completed documentation for the use of the team.

8.5.3. Project Post-Mortem

On project completion, Penelope holds a project post-mortem. The organisation reviews the performance of the project and identifies areas for improvement going forward. This is also a time to acknowledge team members and celebrate the project completion.

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