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(T2 D=5. CR=0. - ZMIN=-10.5 - FLAT END MILL)
(T3 D=1.5 CR=0.75 - ZMIN=-29.522 - BALL END MILL)
(T4 D=10. CR=0. - ZMIN=-22.99 - FLAT END MILL)
(T9 D=3. CR=0. - ZMIN=-31. - FLAT END MILL)
(T11 D=8. CR=0. TAPER=118DEG - ZMIN=-21. - DRILL)
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N15 G21
N20 G28 G91 Z0.
N25 G90
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N80 X-30.
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N7225 X80.527 Y64.549

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N7250	X72.909	Y64.503
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N7270	X72.452	Y64.551
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N7285	X72.092	Y64.641
N7290	X72.016	Y64.666
N7295	X71.941	Y64.695
N7300	X71.761	Y64.769
N7305	X71.665	Y64.813
N7310	X71.573	Y64.864
N7315	X71.378	Y64.979
N7320	X71.293	Y65.033
N7325	X71.212	Y65.093
N7330	X71.073	Y65.203
N7335	X71.001	Y65.263
N7340	X70.932	Y65.329
N7345	X69.962	Y66.317
N7350	X69.307	Y66.807
N7355	X69.242	Y66.843
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N7365	X68.659	Y67.116
N7370	X68.206	Y67.236
N7375	X67.673	Y67.273
N7380	X67.649	Y67.272
N7385	X67.02	Y67.206
N7390	X66.278	Y67.023
N7395	X65.432	Y66.713
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N7405	X63.056	Y65.503
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N7415	X58.225	Y62.5
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N7430	X63.619	Y59.181
N7435	X65.432	Y58.287
N7440	X66.278	Y57.977
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N7460	X68.205	Y57.764
N7465	X68.73	Y57.904
N7470	X68.744	Y57.91
N7475	X69.294	Y58.184
N7480	X69.306	Y58.191
N7485	X69.962	Y58.683

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N7495	X71.001	Y59.737
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N7535	X71.941	Y60.305
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N7545	X72.092	Y60.359
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N7560	X72.37	Y60.431
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N7570	X72.669	Y60.482
N7575	X72.772	Y60.489
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N7585	X73.064	Y60.5
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N7615	X80.675	Y60.421
N7620	X80.896	Y60.361
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N7630	X81.118	Y60.281
N7635	X81.339	Y60.182
N7640	X81.425	Y60.14
N7645	X81.507	Y60.093
N7650	X81.625	Y60.021
N7655	X81.703	Y59.969
N7660	X81.778	Y59.913
N7665	X81.963	Y59.766
N7670	X82.051	Y59.689
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N7680	X82.288	Y59.437
N7685	X82.355	Y59.358
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N7695	X82.501	Y59.153
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N7710	X82.725	Y59.452
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N9045 X71.293 Y59.967

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N9100	X72.567	Y60.467
N9105	X72.669	Y60.482
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N9145	X80.564	Y60.446
N9150	X80.675	Y60.421
N9155	X80.896	Y60.361
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N9165	X81.118	Y60.281
N9170	X81.339	Y60.182
N9175	X81.425	Y60.14
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N9230	X82.501	Y59.153
N9235	X82.585	Y59.276
N9240	X82.651	Y59.367
N9245	X82.725	Y59.452
N9250	X82.889	Y59.628
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N9280	X83.615	Y60.159
N9285	X83.721	Y60.213
N9290	X83.83	Y60.26
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N11190	X81.589	Y64.958
N11195	X81.398	Y64.848
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N11205	X81.191	Y64.749
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N12110	X151.166	Y71.181	
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N12155	X146.856	Y70.111	Z-3.354
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N13205 X81.963 Y59.766

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N13230	X82.416	Y59.276
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N13240	X82.585	Y59.276
N13245	X82.651	Y59.367
N13250	X82.725	Y59.452
N13255	X82.889	Y59.628
N13260	X82.971	Y59.71
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N13275	X83.326	Y59.989
N13280	X83.421	Y60.048
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N13290	X83.721	Y60.213
N13295	X83.83	Y60.26
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N13375	X100.489	Y60.218
N13380	X105.408	Y60.006
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N13430	X127.064	Y58.13
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N13440	X130.774	Y57.626
N13445	X133.848	Y57.166
N13450	X133.868	Y57.162
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N13460	X137.273	Y56.604
N13465	X140.715	Y55.99

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N13480	X143.956	Y55.368
N13485	X147.456	Y54.643
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N13495	X151.166	Y53.819
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N13505	X155.493	Y52.788
N13510	X155.514	Y52.783
N13515	X159.203	Y51.848
N13520	X159.225	Y51.843
N13525	X163.529	Y50.682
N13530	X163.549	Y50.677
N13535	X167.853	Y49.45
N13540	X167.873	Y49.444
N13545	X172.177	Y48.155
N13550	X172.195	Y48.149
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N13575	Y79.5	
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N13590	X176.497	Y78.2
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N13600	X171.559	Y76.657
N13605	X167.255	Y75.376
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N13615	X162.931	Y74.154
N13620	X162.913	Y74.149
N13625	X159.224	Y73.157
N13630	X159.201	Y73.151
N13635	X154.897	Y72.066
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N13650	X151.166	Y71.181
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N13680	X140.036	Y68.885
N13685	X136.961	Y68.341
N13690	X136.939	Y68.337
N13695	X133.25	Y67.742
N13700	X133.23	Y67.739
N13705	X130.156	Y67.285
N13710	X130.136	Y67.282
N13715	X127.062	Y66.87
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N17160	X80.675	Y60.421
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N17190	X81.507	Y60.093
N17195	X81.625	Y60.021
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N17245	X82.585	Y59.276
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N17260	X82.889	Y59.628
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N19215	X81.191	Y64.749
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N19250	X80.076	Y64.503
N19255	X79.98	Y64.5
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N19275	X72.589	Y64.529
N19280	X72.452	Y64.551
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N19330	X71.293	Y65.033
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N19375	X68.659	Y67.116
N19380	X68.206	Y67.236
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N19390	X67.649	Y67.272
N19395	X67.02	Y67.206
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N19490	X69.306	Y58.191
N19495	X69.962	Y58.683
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N19620	X80.564	Y60.446
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N22825 X127.304 Y64.559

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N23110	X83.447	Y64.933
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N23175	X82.192	Y65.453
N23180	X82.099	Y65.358
N23185	X82.033	Y65.294
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N23195	X81.778	Y65.087
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N23205	X81.589	Y64.958
N23210	X81.398	Y64.848
N23215	X81.297	Y64.795
N23220	X81.191	Y64.749
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N23245	X80.416	Y64.529
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N23255	X80.076	Y64.503
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N23285	X72.452	Y64.551
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N23325	X71.573	Y64.864
N23330	X71.378	Y64.979
N23335	X71.293	Y65.033
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N23365	X69.307	Y66.807
N23370	X69.242	Y66.843
N23375	X68.744	Y67.09
N23380	X68.659	Y67.116
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N23395	X67.649	Y67.272
N23400	X67.02	Y67.206
N23405	X66.278	Y67.023
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N23495	X69.306	Y58.191
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N23820	X88.762	
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N23830	X92.463	
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N23850	X100.489	Y60.218
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N25155 X80.227 Y60.489
N25160 X80.452 Y60.464
N25165 X80.564 Y60.446

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N25190	X81.339	Y60.182
N25195	X81.425	Y60.14
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N25205	X81.625	Y60.021
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N25240	X82.355	Y59.358
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N25255	X82.585	Y59.276
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N25310	X83.83	Y60.26
N25315	X84.065	Y60.348
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N25325	X84.298	Y60.414
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N25335	X84.642	Y60.479
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N25415	X115.29	Y59.362
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N25460	X133.848	Y57.166
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N25475	X137.273	Y56.604
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N25485	X140.734	Y55.986
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N25495	X143.956	Y55.368
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N25665	X151.166	Y71.181
N25670	X147.477	Y70.362
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N26140	X69.242	Y66.843	
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N35360	X220.326	Y76.882
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N35405	X211.412	Y69.136
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N35420	X209.98	Y64.255
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N35435	X209.973	Y60.811
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N35445	X210.278	Y59.046
N35450	X210.744	Y57.457
N35455	X211.412	Y55.864
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N35465	X213.261	Y52.967
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N35475	X214.523	Y51.6
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N35540	X223.41	Y47.253
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N35555	X224.959	Y46.536

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N40520	X216.667	Y74.429
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N40535	X215.015	Y73.086
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N40550	X212.597	Y70.112
N40555	X212.302	Y69.576
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N40595	X210.447	Y62.507
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N40640	X212.597	Y54.888
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N40670	X216.692	Y50.554
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N40735	X224.606	Y47.384
N40740	X224.769	Y47.296
N40745	X225.347	Y46.959
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N81090	X244.903	Y107.457
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N81180	X244.811	Y16.644
N81185	X244.735	Y16.044
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N81215	X244.165	Y13.347
N81220	X244.069	Y13.047
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N81270	X242.346	Y9.567
N81275	X242.046	Y9.189
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N81285	X241.468	Y8.551
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N81295	X241.145	Y8.252

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(MORPHED SPIRAL2)

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(CONTOUR2)

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N116950	X3.925	Y3.461
N116955	X3.738	Y3.642
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N126075	X244.048	Y123.169
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N126085	X244.463	Y122.88
N126090	X244.594	Y122.785
N126095	X244.878	Y122.571
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N126105	X245.155	Y122.35
N126110	X245.293	Y122.238
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N126125	X245.709	Y121.879
N126130	X245.929	Y121.678
N126135	X245.986	Y121.626
N126140	X246.075	Y121.539
N126145	X246.262	Y121.358
N126150	X246.358	Y121.262
N126155	X246.539	Y121.075
N126160	X246.626	Y120.986
N126165	X246.678	Y120.929
N126170	X246.879	Y120.709
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N126185	X247.238	Y120.293
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N126195	X247.508	Y119.958
N126200	X247.571	Y119.878
N126205	X247.785	Y119.594
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N126525	X244.463	Y123.293
N126530	X244.596	Y123.2
N126535	X244.792	Y123.062
N126540	X244.878	Y123.
N126545	X244.98	Y122.924
N126550	X245.164	Y122.785
N126555	X245.293	Y122.684
N126560	X245.512	Y122.508
N126565	X245.57	Y122.462
N126570	X245.678	Y122.37
N126575	X245.847	Y122.225
N126580	X245.986	Y122.103
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N126605	X246.85	Y121.262
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N126625	X247.37	Y120.678
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N126645	X247.785	Y120.164
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N126705	X248.978	Y118.355
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N126740	X249.446	Y117.455
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N135995	X68.863	Y69.414
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N138370	X63.403	Y56.74
N138375	X63.502	Y56.691
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N139040	X80.692	Y57.79
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N139090	X80.814	Y56.771
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N139110	X80.966	Y56.178
N139115	X80.988	Y56.107
N139120	X80.997	Y56.08
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N139135	X81.087	Y55.854
N139140	X81.116	Y55.783
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N139150	X81.211	Y55.586
N139155	X81.262	Y55.487
N139160	X81.284	Y55.445
N139165	X81.314	Y55.388
N139170	X81.375	Y55.29
N139175	X81.383	Y55.276
N139180	X81.438	Y55.191
N139185	X81.482	Y55.121
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N139195	X81.573	Y54.993
N139200	X81.649	Y54.894
N139205	X81.679	Y54.854
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N139225	X81.877	Y54.625

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N139250	X82.207	Y54.302	
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N139275	X82.47	Y54.091	
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N139325	X83.089	Y53.709	
N139330	X83.161	Y53.671	
N139335	X83.26	Y53.626	
N139340	X83.297	Y53.61	
N139345	X83.359	Y53.585	
N139350	X83.458	Y53.544	
N139355	X83.536	Y53.512	
N139360	X83.557	Y53.505	
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N139370	X83.754	Y53.442	
N139375	X83.846	Y53.413	
N139380	X83.853	Y53.41	
N139385	X83.952	Y53.384	
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N139395	X84.248	Y53.319	
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N139420	X84.296	Y53.265	Z-1.492
N139425	X84.339	Y53.215	Z-1.395
N139430	X84.347	Y53.207	Z-1.381
N139435	X84.383	Y53.166	Z-1.323
N139440	X84.426	Y53.116	Z-1.267
N139445	X84.446	Y53.094	Z-1.245
N139450	X84.513	Y53.018	Z-1.18
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N139460	X84.599	Y52.919	Z-1.116
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N140190	X107.366	Y57.653
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N141135	X134.138	Y54.843
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N141170	X134.83	Y54.732
N141175	X134.929	Y54.717
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N141275	X137.695	Y54.249
N141280	X137.794	Y54.232
N141285	X137.892	Y54.215
N141290	X137.959	Y54.203
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N141305	X138.485	Y54.11

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N141390	X141.201	Y53.61
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N141770	X152.747	Y51.141
N141775	X152.81	Y51.126
N141780	X153.106	Y51.055
N141785	X153.155	Y51.042
N141790	X153.205	Y51.031
N141795	X153.502	Y50.959
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N141805	X153.6	Y50.935
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N141840	X154.687	Y50.672
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N141890	X155.973	Y50.351
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N141905	X156.369	Y50.252
N141910	X156.465	Y50.228
N141915	X156.663	Y50.179
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N141925	X157.145	Y50.054
N141930	X157.157	Y50.052
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N141945	X157.552	Y49.95
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N141955	X157.913	Y49.857
N141960	X157.947	Y49.848
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N141975	X158.342	Y49.747
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N141985	X158.639	Y49.671
N141990	X158.68	Y49.659
N141995	X158.738	Y49.645
N142000	X159.034	Y49.566
N142005	X159.053	Y49.561
N142010	X159.133	Y49.54
N142015	X159.726	Y49.382
N142020	X159.799	Y49.363
N142025	X159.824	Y49.357
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N142035	X160.172	Y49.264
N142040	X160.22	Y49.252
N142045	X160.516	Y49.173
N142050	X160.544	Y49.166
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N142060	X160.714	Y49.121
N142065	X160.812	Y49.094
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N142075	X160.911	
N142080	X161.405	Y48.932
N142085	X161.504	Y48.905

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N142145	X162.788	Y48.554
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N142160	X163.085	Y48.472
N142165	X163.381	Y48.388
N142170	X163.426	Y48.375
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N142195	X163.875	Y48.25
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N143495	X177.212	Y80.793
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N143540	X176.539	Y80.576
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N143560	X176.224	Y80.474
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N144000	X167.53	Y77.798
N144005	X167.431	Y77.769
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N144015	X167.234	Y77.711
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N144055	X166.246	Y77.425
N144060	X166.21	Y77.415
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N144070	X166.048	Y77.368
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N144085	X165.851	Y77.311
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N144095	X165.523	Y77.217
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N144105	X165.258	Y77.141
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N146120	X108.919	Y67.439
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N146220	X105.686	Y67.258
N146225	X105.587	Y67.253
N146230	X105.488	Y67.248
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N147085	X30.703	Y25.151
N147090	X30.675	Y25.163
N147095	X30.604	Y25.194
N147100	X30.505	Y25.237
N147105	X30.446	Y25.262
N147110	X30.406	Y25.281
N147115	X30.307	Y25.331
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N147135	X29.813	Y25.583
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N147160	X29.517	Y25.758
N147165	X29.418	Y25.817
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N147175	X29.319	Y25.876
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N147190	X29.049	Y26.052
N147195	X29.023	Y26.07
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N147205	X28.903	Y26.151
N147210	X28.825	Y26.204
N147215	X28.758	Y26.25
N147220	X28.727	Y26.272
N147225	X28.628	Y26.343
N147230	X28.622	Y26.349
N147235	X28.529	Y26.421
N147240	X28.494	Y26.448
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N147270	X28.116	Y26.744
N147275	X28.035	Y26.816
N147280	X27.936	Y26.902
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N147300	X27.739	Y27.076
N147305	X27.668	Y27.139
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N147315	X27.566	Y27.238
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N147325	X27.171	Y27.633
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N147335	X27.083	Y27.732
N147340	X27.047	Y27.773
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N147350	X26.948	Y27.884
N147355	X26.909	Y27.929
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N147365	X26.822	Y28.028
N147370	X26.751	Y28.108
N147375	X26.735	Y28.127
N147380	X26.656	Y28.225
N147385	X26.652	Y28.23
N147390	X26.579	Y28.324
N147395	X26.553	Y28.357
N147400	X26.502	Y28.423
N147405	X26.454	Y28.486
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N147415	X26.356	Y28.613
N147420	X26.349	Y28.621
N147425	X26.276	Y28.719
N147430	X26.257	Y28.748
N147435	X26.209	Y28.818
N147440	X26.158	Y28.894
N147445	X26.142	Y28.917
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N147455	X26.059	Y29.039
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N147465	X25.96	Y29.185
N147470	X25.94	Y29.213
N147475	X25.88	Y29.312
N147480	X25.862	Y29.343
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N147490	X25.763	Y29.51
N147495	X25.705	Y29.608
N147500	X25.664	Y29.677
N147505	X25.646	Y29.707
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N147515	X25.565	Y29.848
N147520	X25.536	Y29.905
N147525	X25.486	Y30.003
N147530	X25.467	Y30.042
N147535	X25.436	Y30.102
N147540	X25.385	Y30.201
N147545	X25.368	Y30.236

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N149750	X223.941	Y82.813
N149755	X223.872	Y82.749
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N149770	X223.743	Y82.631
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N149790	X223.519	Y82.452
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N149800	X223.394	Y82.354
N149805	X223.348	Y82.321
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N149850	X222.769	Y81.958
N149855	X222.755	Y81.951
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N149865	X222.585	Y81.86
N149870	X222.558	Y81.845
N149875	X222.459	Y81.797
N149880	X222.376	Y81.761
N149885	X222.36	Y81.754

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N150145	X217.223	Y80.106

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N152005	X208.727	Y52.224
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N152055	X209.183	Y51.536
N152060	X209.221	Y51.48
N152065	X209.25	Y51.437
N152070	X209.317	Y51.339
N152075	X209.319	Y51.335
N152080	X209.39	Y51.24
N152085	X209.418	Y51.202
N152090	X209.464	Y51.141
N152095	X209.538	Y51.042
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N152110	X209.813	Y50.672
N152115	X209.833	Y50.647
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N152125	X209.914	Y50.548
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N152155	X210.317	Y50.054
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N152380	X212.714	Y47.684
N152385	X212.777	Y47.629
N152390	X212.833	Y47.585
N152395	X212.959	Y47.486
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N152420	X213.336	Y47.19
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N152435	X213.469	Y47.087
N152440	X213.568	Y47.016
N152445	X213.601	Y46.993
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N154995	X30.703	Y95.202
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N155135	X29.417	Y93.515
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N155175	X29.272	Y92.824
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N155185	X29.255	Y92.626
N155190	Y92.428	
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N155225	X29.344	Y91.737
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N155240	X29.418	Y91.482
N155245	X29.431	Y91.441
N155250	X29.468	Y91.342
N155255	X29.509	Y91.243
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N155265	X29.55	Y91.144
N155270	X29.598	Y91.046
N155275	X29.616	Y91.011
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N155325	X30.11	Y90.3
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N156590	X32.58	Y35.744
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N157655	X217.223	Y29.266
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N157670	X217.519	Y29.255
N157675	X217.717	Y29.26
N157680	X217.816	Y29.27
N157685	X218.013	Y29.294

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N161880	X1.813	Y1.152	Z-23.622
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N161890	X1.873	Y1.225	Z-23.352
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N161915	X2.061	Y1.306	Z-22.827
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N161925	X2.131	Y1.303	Z-22.705
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N161935	X2.631	Y1.245	Z-21.932
N161940	X3.013	Y1.205	Z-21.359
N161945	X3.396	Y1.169	Z-20.794
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N161955	X4.435	Y1.086	Z-19.31
N161960	X5.019	Y1.045	Z-18.503
N161965	X5.693	Y1.004	Z-17.579
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N161975	X7.278	Y0.924	Z-15.467
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N162020	X7.308	Y1.81	Z-12.798
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N162055	X5.091	Y3.344	
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