

RANDACK FASTENERS INDIA PVT. LTD.

Gat No 1197, Near Ghotawade Phata, Village Pirangut, Taluka Mulshi, Dist :Pune, 412108.

3.1 CERTIFICATE AS PER EN 10204

Customer: Inox Wind Limited
PO No: 5100010430
RFI CO No: CON/16-17/00122

T.C. No.: 12345

Date: 2016-10-03

Date: 2016-07-07

Part Description: Stretch Stud M33x468

Date: 2016-07-11

Ref Std./Drawing No.: 10005-23-14-09.03.04.01

Rev.00

Item Code: FTNSTUD110

Qty: 930 Nos

Material: 34CrNiMo6

A. Chemical Composition:

Reference STD: EN 10263-4 32CrB4+QT 1.7076

Elements		Heat No.	C %	Si %	Mn %	P %	S %	Remark
Sr.No.	Batch	Min	0.3	0	0.6	0	0	
	Code	Max	0.34	0.30	0.90	0.025	0.025	
0	CZE	K10268 6T2-952	0.3345	0.2567	0.8010	0.0183	0.0149	Passed
1	CZD	K10268 6T2-951	0.3342	0.2551	0.8147	0.0181	0.0147	Passed

B. Mechanical Properties :

Reference STD: ISO 898-1 10.9

Parameters		Heat No.	0.2% Proof Stress (N/mm2)	U.T.S. (N/mm2)	Elongation (%)	Reduction (%)	Impact @ -20C	Hardness	Remark
Sr.No.	Batch Code	Min Max	940		9	48	32	32 39	
{{iindex+1}}	{{item.BatchCode}} /{{item.BatchNo}}	{{item.HeatNo}}	{{i.Value number:2}} }}	{{item.Impact}}	Surface Core	{{i}} {{i}}	{{item.Remark}}		
{{iindex+1}}	{{item.BatchCode}} /{{item.BatchNo}}	{{item.HeatNo}}	{{i.Value number:2}} }}	{{item.Impact}}	Surface Core	{{i}} {{i}}	{{item.Remark}}		