

GREEN PROPELLANTS:

INTRODUCTION:

As humans explore further into space, innovation must be sustainable. Traditional rocketry fuels such as hydrazine and its derivatives are extremely energetic, but they are also very toxic chemical agents that can be difficult and dangerous to handle. Green Propellants are a new generation of sustainable fuel changing the upper propulsion landscape in space. These new fuels will also assist in cleaner launches, safer operation, and a more efficient process overall. All of this represents a significant advancement in the field of space science and engineering.



WHAT ARE GREEN PROPELLANTS?

Green propellants serve as alternative chemical fuels that can be used for spacecraft and satellite propulsion and are considered less toxic. Green propellants, unlike conventional propellants, are made from various alternative energetic materials (such as ammonium Possible spelling mistake found. (ADN) or hydroxyl ammonium nitrate (HAN)) that minimize toxic emissions and risks associated

with storage and use. Green propellants are a part of the broader space industry movement to minimize the environmental impacts on orbit and the ground.

WHY REPLACE HYDRAZINE?

Green propellants are alternative chemical fuels for the propulsion of spacecraft and satellites that are less toxic. Green propellants, unlike conventional propellants, consist of alternative energetic compounds (e.g., ammonium Possible spelling mistake found. (ADN) or hydroxyl ammonium nitrate (HAN)) that reduce toxic emissions and storage and use risk factors. Green propellants are part of a larger push by the space industry to minimize environmental impacts on-orbit and on-ground.

LEADING FORMULATIONS:

Hydroxyl ammonium nitrate (HAN)-based blends: They are often created by combining HAN with stabilizers and energy boosters to form ionic liquids or energetic solutions. When properly calibrated, they have a competitive specific impulse and are denser than hydrazine. Precise ignition and catalyst designs are important, as HAN fuels degrade differently than hydrazine.

Ammonium dinitramide (ADN)-based blends: Formulations derived from ADN sold as a commercial mixture are another established method of decreasing acute toxicity

and increasing performance when compared to hydrazine. There are also several commercial spacecraft that have flown with ADN fuels. In both families of additives and stabilizers, there are stabilizers, corrosion inhibitors, and possibly combustion boosters to stabilize storage life and thermal properties, and make the additive and fuel mixture compatible with propulsion hardware.

PERFORMANCE:

Density: Because green propellants typically have a higher liquid density than hydrazine, they can store more propellant mass in a given container. This is advantageous for small spacecraft with constrained tank sizes. In system-level comparisons (considering density), green propellants can offer higher delivered UV per tank volume and match or approach the specific impulse (ISP) of hydrazine, depending on formulation and thruster design.



Thermal behaviour: Nozzle materials, catalyst life, and thermal insulation requirements are all impacted by blends that burn hotter or generate distinct combustion products. Mission planners should consider the following trade-offs: supplier maturity, storage

temperature and shelf life, catalyst life (repeatable ignitions), and material compatibility (seals, valves, and tanks).

TESTING & QUALIFICATION:

A thorough path for testing and qualification of a green-propellant propulsion system can proceed through staged, reduced-risk milestones. Evaluate the materials and carry out the chemical screening of seals, coatings, valves and adhesives. Complete hot-fire tests on the component (single pulse and steady state) to measure thrust, ISP, chamber status and immediate erosion. Next, run endurance and cycle-life campaigns to quantify catalyst degradation and ignition repeatability against proposed targets. Enter thermal vacuum and thermal cycling tests for both the storage envelope and on-orbit envelope and plume/contamination characterization for sensitive payloads. Run integrated tank-to-thruster system testing under realistic ground procedures and run through full environmental qualification (vibration, shock, acoustics, EMI/EMC). Throughout the qualification process, be diligent with data collection, conduct failure mode analysis, review safety/hazards & supplier audits, and complete into a flight demonstration flight until qualification and TRL have been achieved.

OPERATIONAL SAFETY:

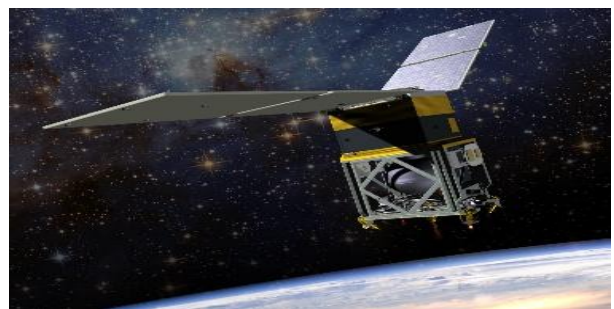
Utilizing green propellants can increase safety in space missions and have a more human-

centric mindset. In the past, when launches and upper stage propulsion were completed using hydrazine or other toxic fuels, members of the team had to spend a long time in bulky protective clothing and in restricted areas to reduce the chance of exposure. Now, with fuel options that are less toxic and more environmentally friendly, team members can do their work safely and confidently, without a lot of tricky safety gear. Green propellant fuels are usually safe to work with, easy to store, and generally do not leak or have other unfavourable situations. Using and implementing green propellants is safer for people working with launches and fuels and cuts down on time for the mission team to prepare for upcoming launches in a more timely and efficient manner. Green propellants are a clear indication that space exploration can be equally vibrant and adventurous while putting a greater priority on people and the environment.

CHALLENGES:

While green propellants are appealing, there are numerous technical issues that remain to be resolved prior to maturation into full operational use. Long-term catalyst performance, as well as the reliability and consistency of ignition through multiple cycles, are all aspects of mission assurance. A catalyst that fails to perform will provide little hope for reliable thrust. The longevity of this propellant

in long-term storage; specifically, under thermal variation tests, should yield positive data such that chemical degradation or a pressure anomaly is highly unlikely for long mission profiles. In the case of propellants with sensitive payloads at stake such as optical telescopes, the potential for the formation of a residue or film of combusive product can negatively impact system performance; hence, combustion product analysis should be incorporated in the test plan. Supply-chain development and certification of lots of propellant requires standardization for continuous reliable production for mass utilization. The development of a resolution to this highly complex problem would result in a green propelling system being identified as a safe, reliable alternative energy-propulsion technology for future missions.



COMBUSTION BYPRODUCTS:

Green propellants are cleaner than traditional propellants (e.g., hydrazine), but still produce combustion byproducts that must be considered and managed, especially when investigating reports of contamination on sensitive instruments (e.g., optical telescopes and

spectrometers) aboard a spacecraft. Some of the combustion byproducts produced would include trace oxides of the propellant, water vapor, some carbon compounds, and particulates, which could all deposit onto the surface of the instrument or an optical element, thereby reducing the optical signal. Engineers will use testing and computer simulation to examine the plume behaviour (i.e., direction of thrust) of green propellants and help predict where deposits would potentially occur, and what interactions could occur. The supplier of the propellant will also assess the placement and direction of the thrusters for any exhaust material, in addition to assessing liner materials for the thrusters to potentially mitigate degradation as well. Engineers would also investigate contamination using burn testing, which means igniting the thrusters in a controlled sequence and removing any remaining propellant and combustion exhaust product from the spacecraft, which would ensure cleanliness.

MILESTONE MISSION:

Several missions have demonstrated the use of green propellants in missions and planned missions; NASA's mission in 2019 to demonstrate GPIM is notable, showing a fuel based on hydroxyl ammonium nitrate (AF-M315E). The successful mission demonstrated the expected performance improvements of this propellant, with nearly 50% more dense

specific impulses than hydrazine's, and much less toxic than hydrazine. Notably, the Swedish Prisma satellites (2010) employed ADN-based propellants, and were one of the first demonstrations of green propulsion in orbit. ESA and ISRO are continuing work on additional tests with material compatibility, long-term storage behaviours, and catalyst endurance. The case study data provides important experience and lessons as important for many aspects such as system integration of systems, operational safety, and scalable missions that can be translated into future meaningful practice related to the adoption of green propulsion for missions.

FUTURE PROSPECTS:

The future prospects for green propellants appear to be optimistic as progress continues in the aerospace sector towards sustainable and efficient practices. Along with heightened awareness for our environment and reusable spacecraft, we see the increase in interest for safer, non-toxic, and high-performance energy propellants. The research into green propellants is theoretically focused on the production of higher energy densities, reliable ignition, and stability for long-term storage, enabling these fuels to extend into space and interplanetary exploration. Currently, there are several space agencies (NASA, ESA, and ISRO) that are researching green propulsion as a promising field for broad application in satellites, landers,

and small launch vehicles. When the production is produced and costs are confirmed to be efficient and economical, green propellants will be used as a standard propulsion option, due to the reduced emissions from launch vehicles, decreased health hazards associated with handling propellant systems, and the lowered demand on Earth's environment for space exploration, thus transitioning the future of humanity to an environmentally sustainable era.

CONCLUSION:

Green propellants are transforming the way that we have come to explore the universe—with equity, safety, and cell/planet Earth consideration. Green propellants are an improvement over old, terrible, hazardous/toxic propellants. Green propellants help to make launches safer for engineers; they create less impact on planet Earth as well. Green propellants demonstrate that we can understand our responsibility to be stewards of the Earth if we do not create space developments to the detriment of Earth. As scientists, student-researchers, and space organizations continue to innovate and develop this type of fuel, we can eventually move into a space where every mission does not represent a leap for discovery, but new missions pose a promising commitment to keeping our home world safe and sound. In the end, green propellants remind us that responsibly acting

and exploring is as important as exploring the universe!