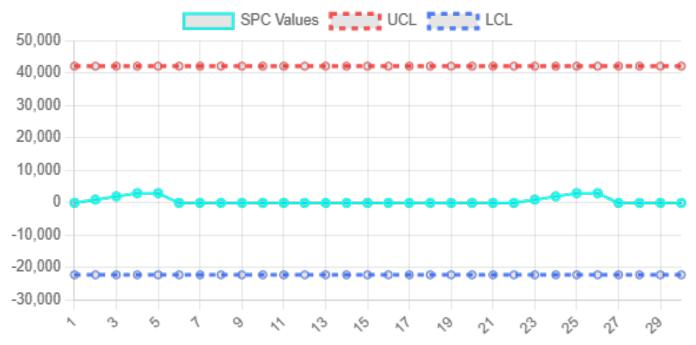
SPC Chart

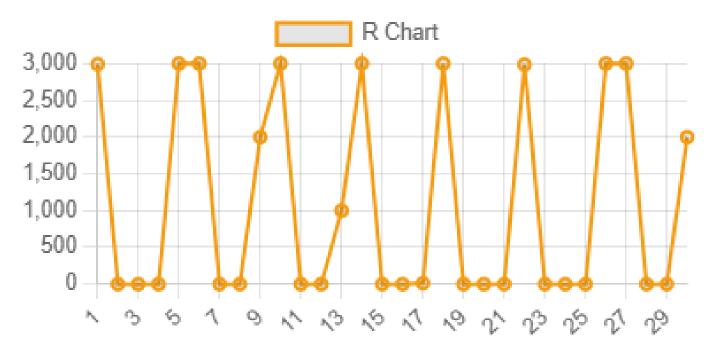


SPC Chart Data:

- 1.9
- 2.1000
- 3.2000
- 4.3000
- 5.3000
- 6.0
- 7.0
- 8.0
- 9.0
- 10.0
- 11.0
- 12.0
- 13.0
- 14. 0
- 15. 0
- 16. 0
- 17. 0
- 18.0
- 19.0
- 20.0
- 21. 0
- 22. 10

- 23. 1000
- 24. 2000
- 25. 3000
- 26. 3000
- 27. 0
- 28. 0
- 29. 0
- 30.0

R Chart

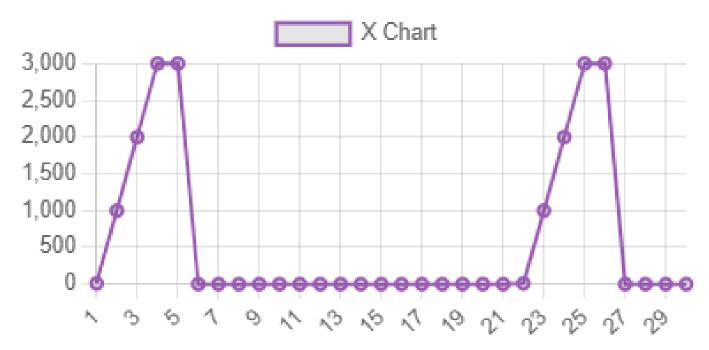


R Chart Data:

- 1.2991
- 2. 0
- 3. 0
- 4. 0
- 5.3000
- 6.3000
- 7. 0
- 8.0
- 9. 2000
- 10.3000
- 11.0
- 12.0
- 13. 1000
- 14.3000
- 15. 0
- 16. 0
- 17. 13
- 18.3000
- 19.0
- 20.0
- 21.0
- 22. 2986

- 23. 0
- 24. 0
- 25. 0
- 26. 3000
- 27. 3000
- 28. 0
- 29. 0
- 30. 2000

X Chart

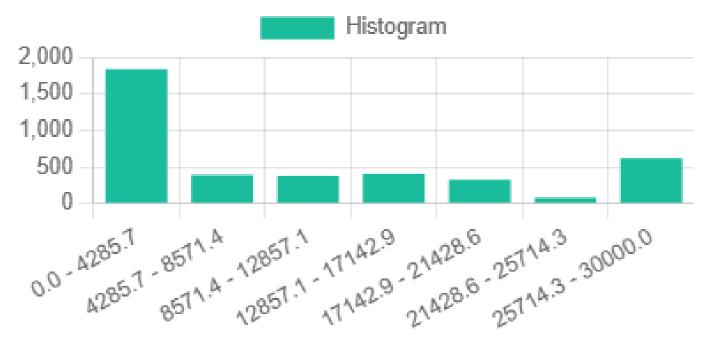


X Chart Data:

- 1. 9
- 2. 1000
- 3. 2000
- 4. 3000
- 5. 3000
- 6.0
- 7.0
- 8.0
- 9. 0
- 10.0
- 11.0
- 12.0
- 13.0
- 14. 0
- 15. 0
- 16.0
- 17. 0
- 18. 0
- 19.0
- 20.0
- 21.0
- 22. 10

- 23. 1000
- 24. 2000
- 25. 3000
- 26. 3000
- 27. 0
- 28. 0
- 29. 0
- 30.0

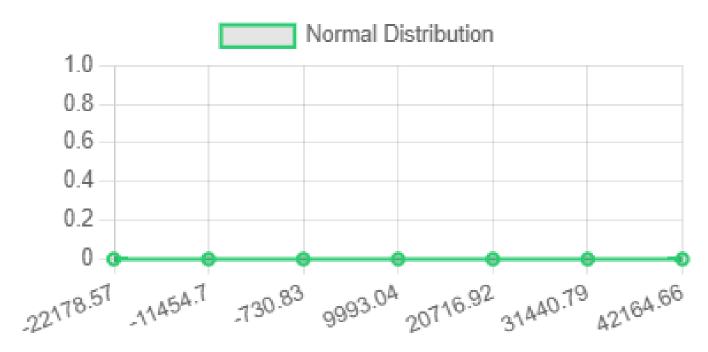
Histogram



Histogram Data:

- 1. 1842
- 2. 393
- 3. 382
- 4. 408
- 5.328
- 6.80
- 7.620

Normal Distribution



Normal Distribution Data:

- 1.0
- 2. 0
- 3. 0
- 4. 0
- 5. 0
- 6. 0
- 7. 0