	Doc. No. ABC /Anne 1 FSSC 22000 V 5.1
Food Fraud Vulnerability Assessment	Issue No- 3.0 /Rev. No.: 00
Plan	Date : 01/05/2020
Piali	Page : 1

### Rice Bran

		Food Frau	ud Vulner	ability As	sessmen	t- Rice bran			
Step. No	Vulnerabili	1	Action Plan						
	Vulnerabilities Identified	Priority	Risl	k Assessn	nent				
		Score as per SSAFE - ( Spider web)	LOO	LOD	Risk Score	Plan of action	Monitoring	Verific ation	Doc/Re cord
18	Corruption level of company – own country	2	1	2	L	Nil	-	-	-
20	Economic condition of suppliers	2	2	3	M	Physical verification of the rice bran on receipt in each supply	Production for each supply	Store swill verify	RM receivin g record
25	Corruption in the country - Supplier	2	2	2	L	nil	-	-	-
30	Level of competition branch of industry	2	2	2	L	-	-	-	-
36	Information on the mass balance	2	2	3	L				

	Doc. No. ABC /Anne 1 FSSC 22000 V 5.1
Food Fraud Vulnerability Assessment	Issue No- 3.0 /Rev. No.: 00
Plan	Date : 01/05/2020
Fian	Page : 2

	system in the company								
39	Ethical code of conduct of the company	2	2	3	М	Ethical code of conduct to be established	FSTL By Sept 2020	MD	SOP
40	Whistle blowing system of the company	3	2	3	M	Whistle blowing system	HR By Sept 2020	MD	SOP
41	Contractual requirements of Suppliers	3	2	3	М	Food fraud control aspects to be communicated to suppliers as part of the Supply order.	Purchase Head By –Aug 2020		Supplie r commu nication

<sup>\*</sup>LOO- Likelihood of Occurrence \*LOD-Likelihood of Detection

	Doc. No. ABC /Anne 1 FSSC 22000 V 5.1
Food Fraud Vulnerability Assessment	Issue No- 3.0 /Rev. No.: 00
Plan	Date : 01/05/2020
FIAII	Page : 3

### **Crude Oil**

		Food Frau	ud Vulner	ability Ass	sessmen	t- Rice bran			
Step. No	Vulnerabili	ty Assess	ment			Action Plan			
	Vulnerabilities Identified	Priority	Priority Risk Assessment						
		Score as per SSAFE - ( Spider web)	LOO	LOD	Risk Score	Plan of action	Monitorin g	Verific ation	Doc/Re cord
18	Corruption level of company – own country	2	1	2	L	Nil	-	-	-
20	Economic condition of suppliers	2	2	2	L	Nil			
25	Corruption in the country - Supplier	2	2	2	L	Nil	-	-	-
30	Level of competition branch of industry	2	2	2	L	-	-	-	-
36	Information on the mass balance system in the company	2	2	3	L				
	Ethical code of conduct of the	2	2	3	M	Ethical code of conduct	FSTL	MD	SOP

	Doc. No. ABC /Anne 1 FSSC 22000 V 5.1
Food Fraud Vulnerability Assessment	Issue No- 3.0 /Rev. No.: 00
Plan	Date : 01/05/2020
Fiaii	Page : 4

39	company					to be established	By Sept 2020		
40	Whistle blowing system of the company	3	2	3	M	Whistle blowing system	HR By Sept 2020	MD	SOP
41	Contractual requirements of Suppliers	3	2	3	M	Food fraud control aspects to be communicated to suppliers as part of the Supply order.	Purchas e Head By –Aug 2020		Supplie r commu nication

<sup>\*</sup>LOO- Likelihood of Occurrence

<sup>\*</sup>LOD-Likelihood of Detection

	Doc. No. ABC / Anne 1 FSSC 22000 V 5.1
Food Fraud Vulnerability Assessment	Issue No- 3.0 /Rev. No.: 00
Plan	Date : 01/05/2020
FIAII	Page : 5

# Sun Flower Oil/ Vegetable oil

		Food Frau	ud Vulner	ability As	sessmen	t- Rice bran			
Step. No	Vulnerabili	ty Assess	Action Plan						
	Vulnerabilities Identified	Priority	Ris	k Assessn	nent				
		Score as per SSAFE - ( Spider web)	LOO	LOD	Risk Score	Plan of action	Monitorin g	Verific ation	Doc/Re cord
18	Corruption level of company – own country	2	1	2	L	Nil	-	-	-
20	Economic condition of suppliers	2	2	3	L	Nil			
25	Corruption in the country - Supplier	2	2	2	L	nil	-	-	-
30	Level of competition branch of industry	2	2	2	L	-	-	-	-
36	Information on the mass balance system in the company	2	2	3	L				
	Ethical code of conduct of the	2	2	3	M	Ethical code of conduct	FSTL	MD	SOP

	Doc. No. ABC /Anne 1 FSSC 22000 V 5.1
Food Fraud Vulnerability Assessment	Issue No- 3.0 /Rev. No.: 00
Plan	Date : 01/05/2020
Fiaii	Page : 6

39	company					to be established	By Sept 2020		
40	Whistle blowing system of the company	3	2	3	M	Whistle blowing system	HR By Sept 2020	MD	SOP
41	Contractual requirements of Suppliers	3	2	3	M	Food fraud control aspects to be communicated to suppliers as part of the Supply order.	Purchas e Head By –Aug 2020		Supplie r commu nication

<sup>\*</sup>LOO- Likelihood of Occurrence

<sup>\*</sup>LOD-Likelihood of Detection

	Doc. No. ABC /Anne 1 FSSC 22000 V 5.1
Food Fraud Vulnerability Assessment	Issue No- 3.0 /Rev. No.: 00
Plan	Date : 01/05/2020
FIAII	Page: 7

## **Enzymes & Vitamins**

		Food Frau	ıd Vulner	ability Ass	sessmen	t- Rice bran			
Step. No						Action Plan			
	Vulnerabilities Identified	Priority Score as per SSAFE - ( Spider web)	Risi LOO	Assessm LOD	ent Risk Score	Plan of action	Monitorin g	Verific ation	Doc/Re cord
5	Detectability of adulteration in final product	2	1	2	L	Getting COA from suppliers	-	-	COA
24	Victimization of suppliers	2	1	2	L	Nil	-	-	-
25	Corruption level country of supplier	2	2	2	L	Nil			
30	Level of competition branch of industry	2	2	2	L	-	-	-	_
36	Information on the mass balance system in the company	2	2	3	L				

	Doc. No. ABC /Anne 1 FSSC 22000 V 5.1
Food Fraud Vulnerability Assessment	Issue No- 3.0 /Rev. No.: 00
Plan	Date : 01/05/2020
Flail	Page : 8

39	Ethical code of conduct of the company	2	2	3	M	Ethical code of conduct to be established	FSTL By Sept 2020	MD	SOP
40	Whistle blowing system of the company	3	2	3	M	Whistle blowing system	HR By Sept 2020	MD	SOP
41	Contractual requirements of Suppliers	3	2	3	M	Food fraud control aspects to be communicated to suppliers as part of the Supply order.	Purchas e Head By –Aug 2020		Supplie r commu nication
46	Fraud control in Industry	2	2	2		Nil			
49	Low enforcement chain	2	2	2		Nil			

<sup>\*</sup>LOO- Likelihood of Occurrence

<sup>\*</sup>LOD-Likelihood of Detection

	Doc. No. ABC /Anne 1 FSSC 22000 V 5.1
Food Fraud Vulnerability Assessment	Issue No- 3.0 /Rev. No.: 00
Plan	Date : 01/05/2020
Fiaii	Page : 9

## **Processing Aides**

		Food Frau	ud Vulner	ability Ass	sessmen	t- Rice bran			
Step. No	Vulnerabil	Action Plan							
	Vulnerabilities Identified	Priority Score as per SSAFE - ( Spider web)	Risl LOO	Assessm LOD	Risk Score	Plan of action	Monitorin g	Verific ation	Doc/Re cord
5	Detectability of adulteration in final product	2	1	2	L	Getting COA from suppliers	-	-	COA
18	Corruption level of company – own country	2	1	2	L	Nil	-	-	-
24	Victimization of suppliers	2	1	2	L	Nil	-	-	-
25	Corruption level country of supplier	2	2	2	L	Nil			
30	Level of competition branch of industry	2	2	2	L	-	-	-	-

	Doc. No. ABC /Anne 1 FSSC 22000 V 5.1
Food Fraud Vulnerability Assessment	Issue No- 3.0 /Rev. No.: 00
Plan	Date : 01/05/2020
Flail	Page : 10

36	Information on the mass balance system in the company	2	2	3	L				
39	Ethical code of conduct of the company	2	2	3	M	Ethical code of conduct to be established	FSTL By Sept 2020	MD	SOP
40	Whistle blowing system of the company	3	2	3	M	Whistle blowing system	HR By Sept 2020	MD	SOP
41	Contractual requirements of Suppliers	3	2	3	M	Food fraud control aspects to be communicated to suppliers as part of the Supply order.	Purchas e Head By –Aug 2020		Supplie r commu nication
46	Fraud control in Industry	2	2	2		Nil			

<sup>\*</sup>LOO- Likelihood of Occurrence

<sup>\*</sup>LOD-Likelihood of Detection

	Doc. No. ABC /Anne 1 FSSC 22000 V 5.1
Food Fraud Vulnerability Assessment	Issue No- 3.0 /Rev. No.: 00
Plan	Date : 01/05/2020
Piali	Page: 11

# **Packing Materials**

		Food Frau	ıd Vulner	ability As	sessmen	t- Rice bran			
Step. No	Vulnerabi	Action Plan							
	Vulnerabilities Identified	Priority Score as per SSAFE - ( Spider web)	Ris LOO	k Assessn LOD	nent Risk Score	Plan of action	Monitorin g	Verific ation	Doc/Re cord
5	Detectability of adulteration in final product	2	1	2	L	Getting COA from suppliers	-	-	COA
18	Corruption level of company – own country	2	1	2	L	Nil	-	-	-
24	Victimization of suppliers	2	1	2	L	Nil	-	-	-
25	Corruption level country of supplier	2	2	2	L	Nil			
30	Level of competition branch of industry	2	2	2	L	-	-	-	-

	Doc. No. ABC /Anne 1 FSSC 22000 V 5.1
Food Fraud Vulnerability Assessment	Issue No- 3.0 /Rev. No.: 00
Plan	Date : 01/05/2020
Fiaii	Page : 12

36	Information on the mass balance system in the company	2	2	3	L				
39	Ethical code of conduct of the company	2	2	3	M	Ethical code of conduct to be established	FSTL By Sept 2020	MD	SOP
40	Whistle blowing system of the company	3	2	3	M	Whistle blowing system	HR By Sept 2020	MD	SOP
41	Contractual requirements of Suppliers	3	2	3	M	Food fraud control aspects to be communicated to suppliers as part of the Supply order.	Purchas e Head By –Aug 2020		Supplie r commu nication
46	Fraud control in Industry	2	2	2		Nil			

<sup>\*</sup>LOO- Likelihood of Occurrence

<sup>\*</sup>LOD-Likelihood of Detection

	Doc. No. ABC /Anne 1 FSSC 22000 V 5.1		
Food Fraud Vulnerability Assessment	Issue No- 3.0 /Rev. No.: 00		
Plan	Date : 01/05/2020		
Fiaii	Page : 13		

# Cleaning Chemicals/ Pest control Chemicals

Food Fraud Vulnerability Assessment- Rice bran									
Step. No	Vulnerabi	Action Plan							
	Vulnerabilities Identified	Priority Score as per SSAFE - ( Spider web)	Ris LOO	k Assessn LOD	nent Risk Score	Plan of action	Monitorin g	Verific ation	Doc/Re cord
5	Detectability of adulteration in final product	2	1	2	L	Getting COA from suppliers	-	-	COA
18	Corruption level of company – own country	2	1	2	L	Nil	-	-	-
24	Victimization of suppliers	2	1	2	L	Nil	-	-	-
25	Corruption level country of supplier	2	2	2	L	Nil			
30	Level of competition branch of industry	2	2	2	L	-	-	-	-

		Doc. No. ABC /Anne 1 FSSC 22000 V 5.1
	Food Fraud Vulnerability Assessment	Issue No- 3.0 /Rev. No.: 00
	Plan	Date : 01/05/2020
		Page : 14

36	Information on the mass balance system in the company	2	2	3	L				
39	Ethical code of conduct of the company	2	2	3	M	Ethical code of conduct to be established	FSTL By Sept 2020	MD	SOP
40	Whistle blowing system of the company	3	2	3	M	Whistle blowing system	HR By Sept 2020	MD	SOP
41	Contractual requirements of Suppliers	3	2	3	М	Food fraud control aspects to be communicated to suppliers as part of the Supply order.	Purchas e Head By –Aug 2020		Supplie r commu nication
46	Fraud control in Industry	2	2	2		Nil			

<sup>\*</sup>LOO- Likelihood of Occurrence

<sup>\*</sup>LOD-Likelihood of Detection