

NVA/WASTE ANALYSIS

[illegible]

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Summary

- **Total Time:** 42 minutes
- **Value-Added Time (VA):** 11 minutes
- **Non-Value-Added Time (NVA):** 31 minutes
- **% VA Time** = $(17 / 42) \times 100 \approx \mathbf{26.19\%}$
- **% NVA Time** = $(25 / 42) \times 100 \approx \mathbf{73.81\%}$