# Síntesis de automatismos empleando Mapas de Karnaugh

Ejemplos de Autómatas

Mezclador

Llenado de un tanque

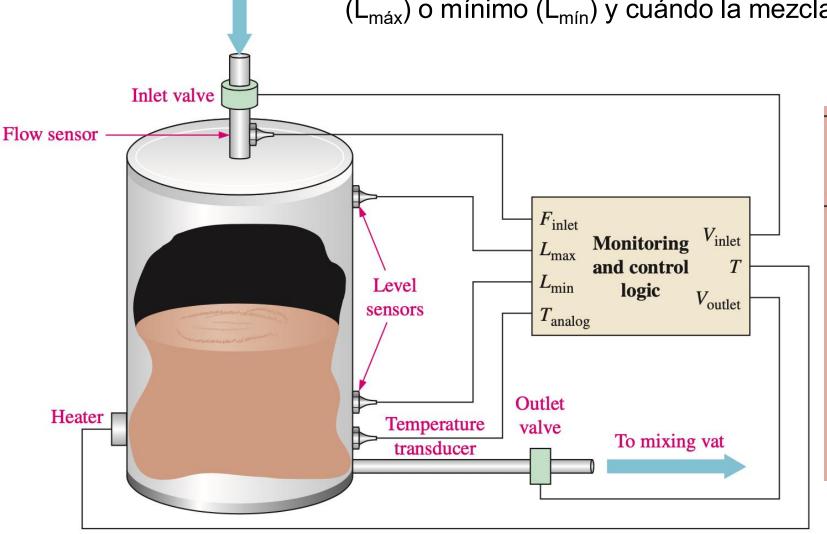
Sistema hidráulico

Equivalencia de las funciones lógicas y su cálculo en  $\,\mathbb{R}\,$ 

Simulación

### Ejemplo: Mezcla para arepuelas

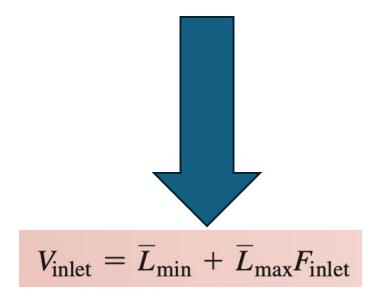
La lógica de control de la válvula detecta cuándo se alcanza el nivel máximo  $(L_{máx})$  o mínimo  $(L_{mín})$  y cuándo la mezcla fluye hacia el tanque  $(F_{inlet})$ .

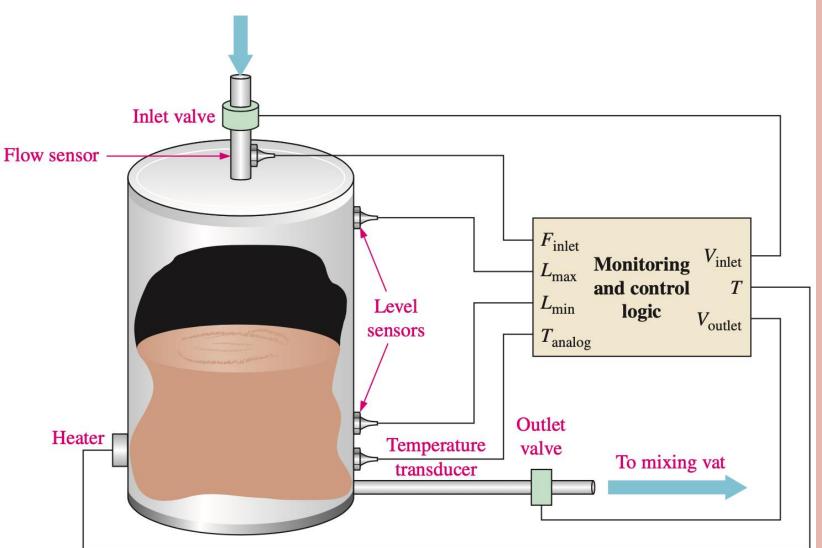


	Inputs		Output
$L_{\text{max}}$	$L_{\min}$	$F_{ m inlet}$	$V_{ m inlet}$
0	0	0	1
0	0	1	1
0	1	0	0
0	1	1	1
1	0	0	X
1	0	1	X
1	1	0	0
1	1	1	0

	Inputs	4	Output
$L_{\text{max}}$	$L_{\min}$	$F_{ m inlet}$	V <sub>inlet</sub>
0	0	0	1
0	0	1	1
0	1	0	0
0	1	1	1
1	0	0	X
1	0	1	X
1	1	0	0
1	1	1	0

$$V_{\text{inlet}} = \overline{L}_{\text{max}} \overline{L}_{\text{min}} \overline{F}_{\text{inlet}} + \overline{L}_{\text{max}} \overline{L}_{\text{min}} F_{\text{inlet}} + \overline{L}_{\text{max}} L_{\text{min}} F_{\text{inlet}}$$





	Inputs			Output
$L_{\text{max}}$	$L_{\min}$	$L_{\min}$ $F_{\mathrm{inlet}}$		V <sub>outlet</sub>
0	0	0	0	0
0	0	0	1	0
0 0 0 0	0	1	0	0
0	0	1	1	0
0	1	0	0	0
0	1	0	1	1
0	1	1	0	0
0	1	1	1	0
1	0	0	0	X
1	0	0	1	X
1	0	1	0	X
1	0	1	1	X
1	1	0	0	0
1	1	0	1	1
1	1	1	0	0
1	1	1	1	0

<del>7.</del>	Inp	outs		Output
$L_{\text{max}}$	$L_{\min}$ $F_{\mathrm{inlet}}$		T	V <sub>outlet</sub>
0	0	0	0	0
0	0	0	1	0
0	0	1	0	0
0	0	1	1	0
0	1	0	0	0
0	1	0	1	1
0	1	1	0	0
0	1	1	1	0
1	0	0	0	X
1	0	0	1	X
1	0	1	0	X
1	0	1	1	X
1	1	0	0	0
1	1	0	1	1
1	1	1	0	0
1	1	1	1	0

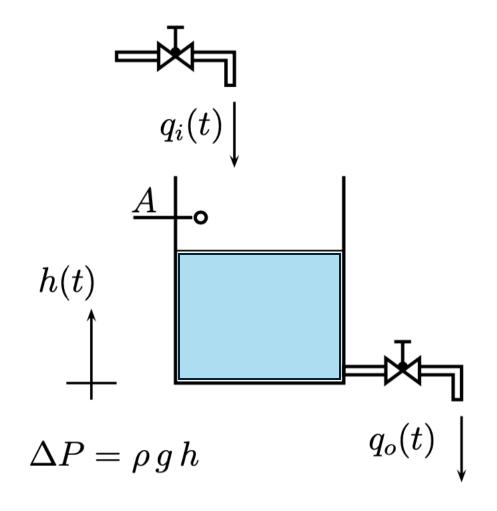
$$V_{\text{outlet}} = \overline{L}_{\text{max}} L_{\text{min}} \overline{F}_{\text{inlet}} T + L_{\text{max}} L_{\text{min}} \overline{F}_{\text{inlet}} T$$



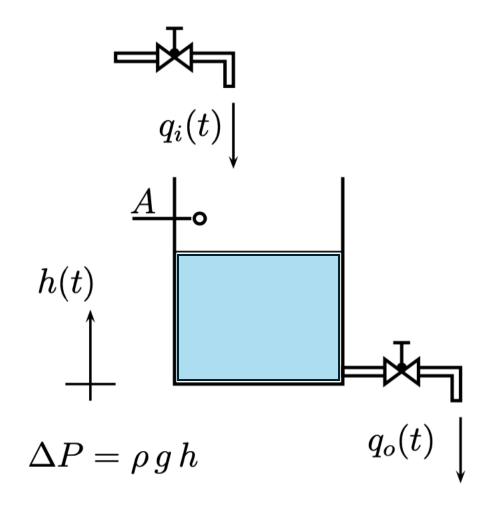
$$V_{\text{outlet}} = L_{\min} \overline{F}_{\text{inlet}} T$$

Usar mapas de Karnough para simplificar la expresión

Ejemplo: Sistema de llenado de un tanque

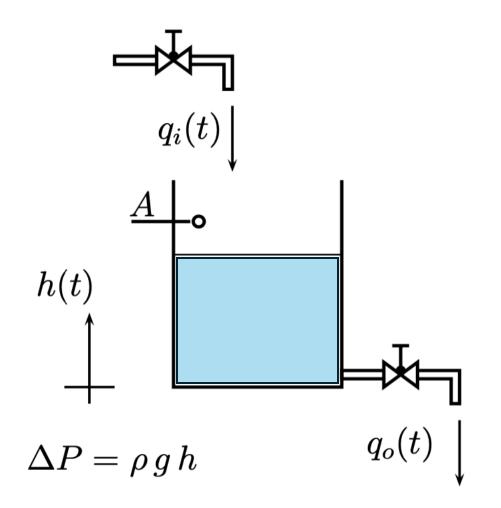


## Ejemplo: Sistema de llenado de un tanque



$$C_H \frac{d\Delta P}{dt} = q_i - q_o$$

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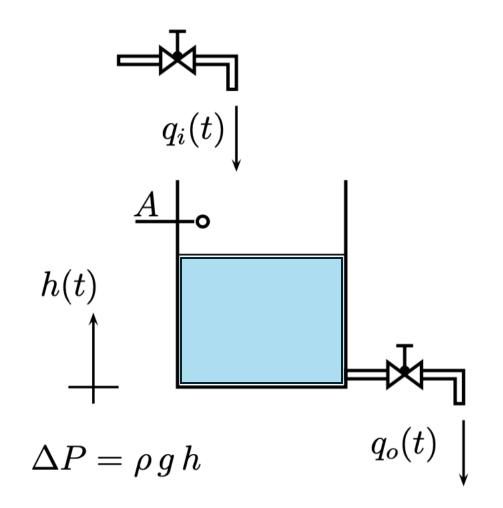
$$C_H \frac{d\Delta P}{dt} = q_i - q_o$$

 $C_H$ : Capacitancia hidráulica del tanque.

 $q_i$ : Caudal de entrada con retardo  $q_i(t-T_d)$ .

 $q_o$ : Caudal de salida dado por  $q_o = \frac{\Delta P}{R_H}$ .

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$$C_H \rho g \frac{dh}{dt} = q_i(t - T_0) - \frac{\rho g}{R_H} h(t)$$

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$$\mathcal{L}\left\{C_{H}\rho g \frac{dh}{dt}\right\} = \mathcal{L}\left\{q_{i}(t - T_{0})\right\} - \mathcal{L}\left\{\frac{\rho g}{R_{H}}h(t)\right\}$$

$$C_{H}\rho g H(s)s = Q_{i}(s)e^{-T_{0}s} - \frac{\rho g}{R_{H}}H(s)$$

$$H(s)\left(C_{H}\rho g s + \frac{\rho g}{R_{H}}\right) = Q_{i}(s)e^{-T_{0}s}$$

$$G(s) = \frac{H(s)}{Q_{i}(s)} = \frac{e^{-T_{0}s}}{C_{H}\rho g s + \frac{\rho g}{R_{H}}}$$

$$G(s) = \frac{\frac{R_{H}}{\rho g}e^{-T_{0}s}}{C_{H}R_{H}s + 1}$$

 $G(s) = \frac{Ke^{-r_0 s}}{\tau s + 1}$ 

$$K = 10, \tau = 1 \text{ y } T_0 = 0.5$$

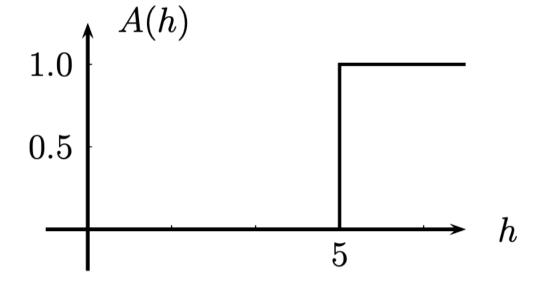
$$G(s) = \frac{10e^{-0.5s}}{s+1}$$

$$q_i(t) \downarrow$$

$$h(t) \downarrow$$

$$\Delta P = \rho g h$$

$$q_o(t) \downarrow$$



$$K = 10, \tau = 1 \text{ y } T_0 = 0.5$$

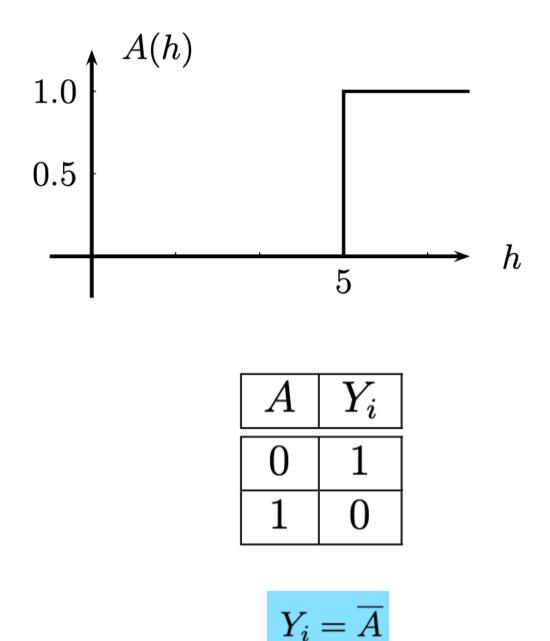
$$G(s) = \frac{10e^{-0.5s}}{s+1}$$

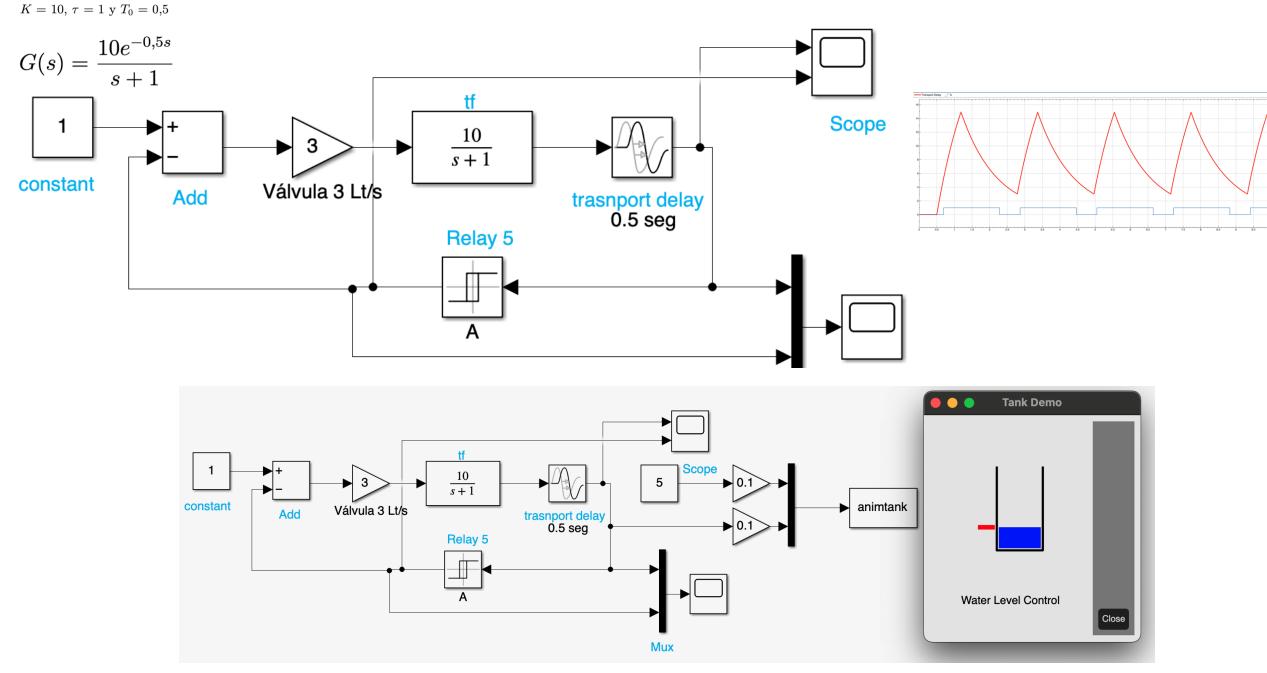
$$q_i(t) \downarrow$$

$$h(t) \downarrow$$

$$\Delta P = \rho g h$$

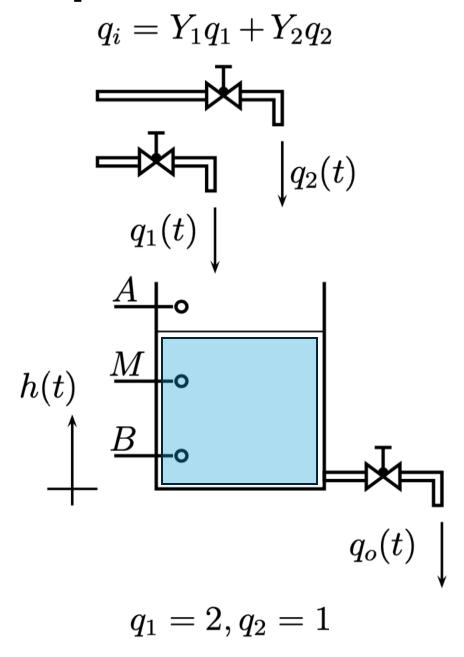
$$q_o(t) \downarrow$$

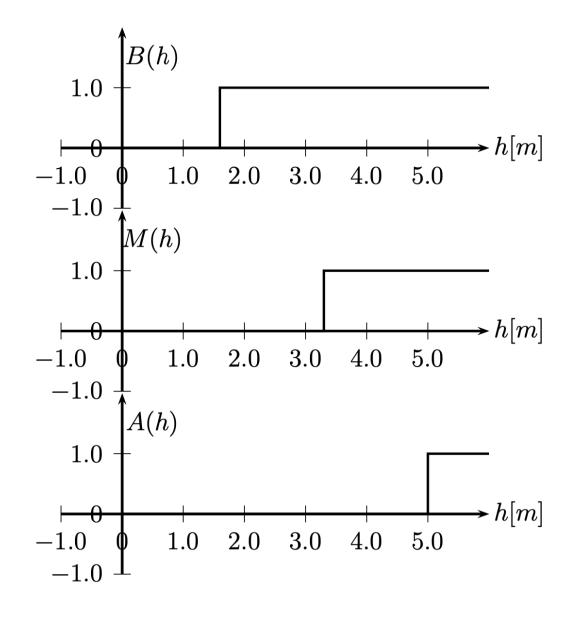


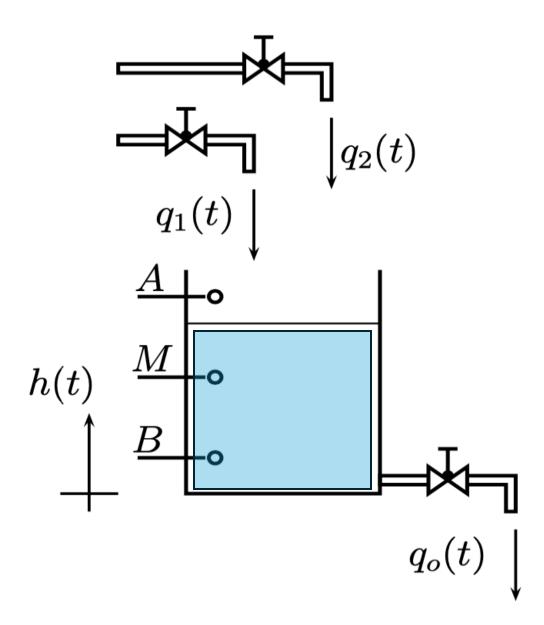


open\_system("sltank")

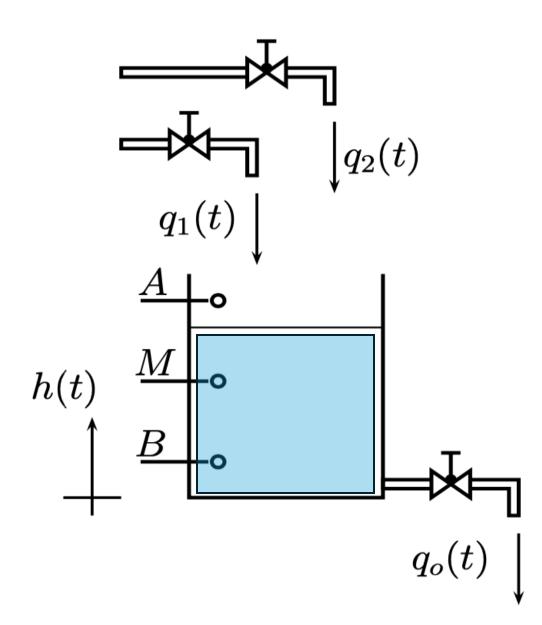
## Ejemplo: Sistema hidráulico



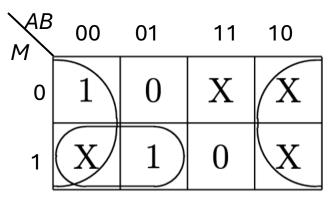




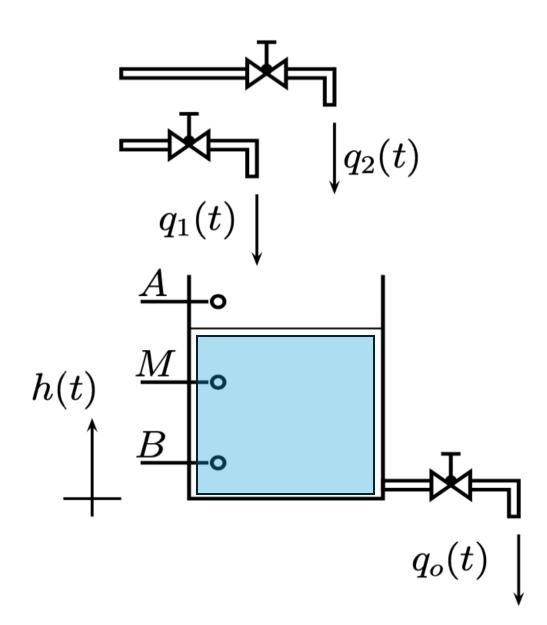
A	M	B	$Y_1$	$Y_2$
0	0	0	1	1
0	0	1	0	1
0	1	1	1	0
1	1	1	0	0



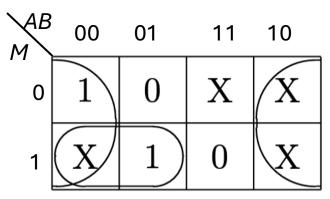
$oxedsymbol{A}$	M	B	$Y_1$	$Y_2$
0	0	0	1	1
0	0	1	0	1
0	1	1	1	0
1	1	1	0	0



$$Y_1 = \overline{B} + \overline{A}M$$



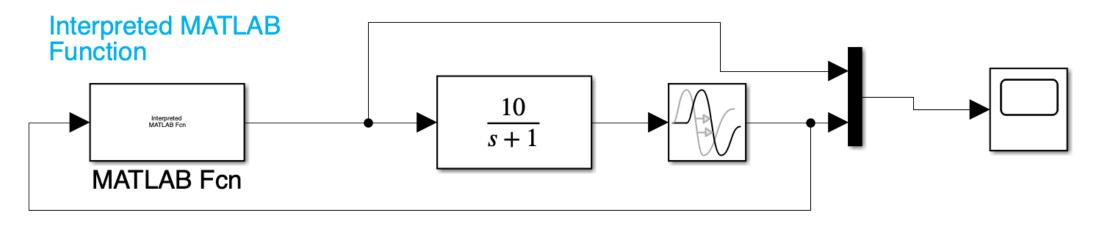
$oxed{A}$	M	B	$Y_1$	$Y_2$
0	0	0	1	1
0	0	1	0	1
0	1	1	1	0
1	1	1	0	0

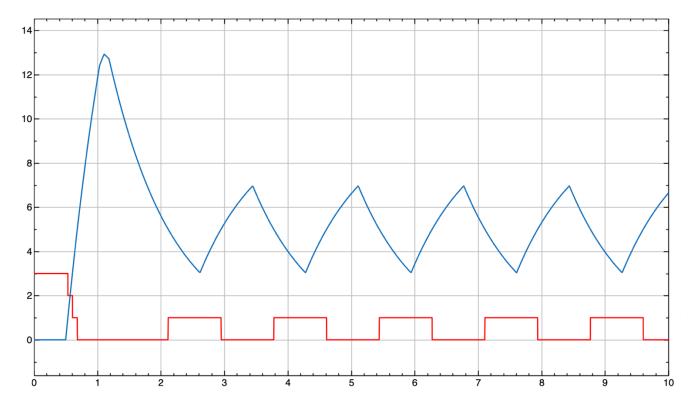


$$Y_1 = \overline{B} + \overline{A}M$$

(1	1	X	X
X	0	0	X

$$Y_2 = \overline{M}$$





Suma lógica (OR):  $A + B = \max\{A, B\}$ 

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Producto lógico (AND):  $A \cdot B = \min\{A, B\}$ 

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Negación (NOT):  $\overline{A} = 1 - A$ 

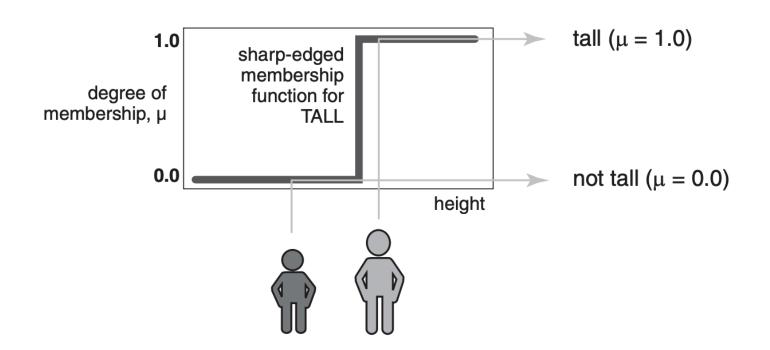
#### Equivalencia de las funciones lógicas y su cálculo en $\,\mathbb{R}\,$

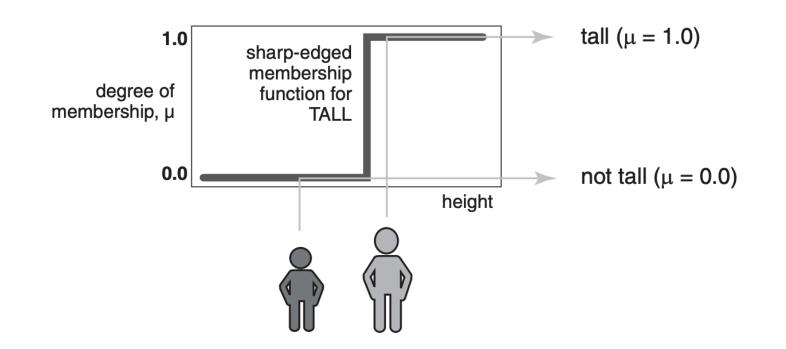
Suma lógica (OR):  $A + B = \max\{A, B\}$ 

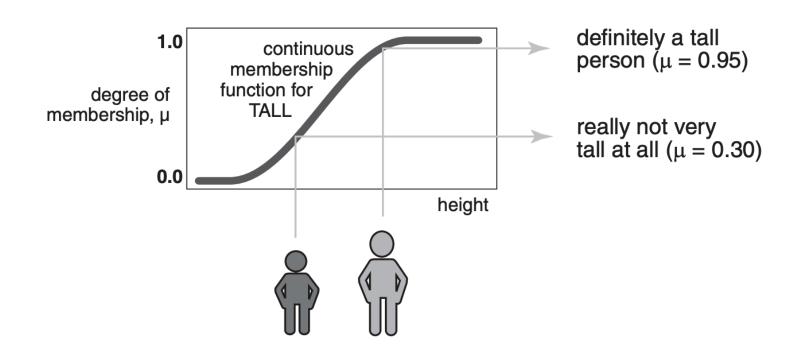
Producto lógico (AND):  $A \cdot B = \min\{A, B\}$ 

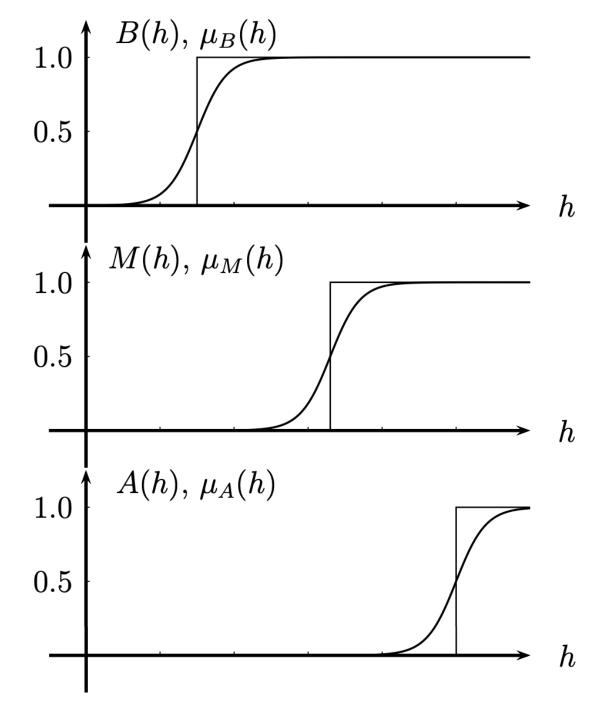
Negación (NOT):  $\overline{A} = 1 - A$ 

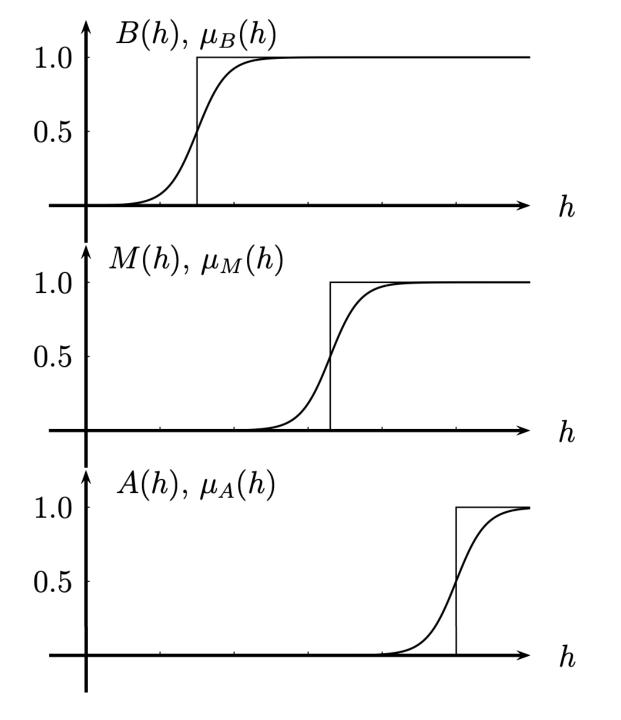
AB	A+B	$A \cdot B$	$\overline{A}$	$\max\{A,B\}$	$\min\{A,B\}$	1-A
00	0	0	1	0	0	1
01	1	0	1	1	0	1
10	1	0	0	1	0	0
11	1	1	0	1	1	0











$$Y_2 = \overline{M}$$

$$Y_2 = 1 - \mu_M$$

$$Y_1 = \overline{B} + \overline{A}M$$

$$Y_1 = \max\{(1 - \mu_B), \min\{(1 - \mu_A), \mu_M\}\}$$

