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DST STYLE BLADE PRINTS

DST METAL BLADE PRINTS			
Style	Material & Thickness	End Removal	Front Removal
Standard DST (including blades for Accuclean)	All Metals .035" - .060" Thick	S-050-431	S-050-791; Accuclean - use S-050-536
Old "Gullwing" dedent (2000-2015)	All Metals .050" - .060" Thick	S-050-250	---
Old "Speedbump" style dimple (used 1986 - 1999)	All Metals .035" - .060" Thick	1-050-599	S-050-251
With Rivets	All Metals .050" Thick	1-050-824	KSD016353

DST SYNTHETIC BLADE PRINTS			
Style	Material & Thickness	End Removal	Front Removal
Standard DST (including blades for Accuclean)	All Materials .050" - .110" Thick <u>Routed</u>	S-050-241	S-050-240 (Accuclean - use S-050-574)
Standard DST (including blades for Accuclean)	All Materials .050" - .093" Thick <u>Un-Routed</u>	S-050-483	S-050-484 (Accuclean - use S-050-575)
Standard DST (including blades for Accuclean)	All Materials .100" - .125" Thick <u>Un-Routed</u>	S-050-244	S-050-245 (Accuclean - use 1-050-622)
Standard DST (including blades for Accuclean)	All Materials .250" Thick <u>Routed to .100"/.110"</u>	w/ Rivets: S-050-252 Rib: S-050-235	S-050-239 (Accuclean - use S-050-576)

DST BLADE OPTION PRINTS (Metal and Synthetic Blades)

Option	Feature Drawing	Additional Information Required for Ordering
Pull-Out Holes (standard)	S-009-118	---
Dispensing Pull-Out Holes	1-050-761	---
"Front" Pull-Out Holes	1-050-667	---
Double Pull-Out Holes	1-009-1743	A = ? B = ?
Cotter Pin Slots	S-050-143	---
Heat Relief Slots	S-055-158	---
End Relief Slots	S-050-128	A = ?
Sheet Deflector Tabs	S-050-131	Not recommended on carbon blades
Perforations	S-009-80	---
Dubbing (of ends)	S-009-1085	A = ? B = ? C = ?
Notches (Front Edge)	S-050-583	A = ? B = ? C = ?
Scotch Foam Tape (1" wide)	S-050-489	F = ?
Urethane Tape (Black), 1/32" thick x 1-1/2" wide (for stuffing and sealing)	S-050-338	---
Urethane Tape (Brown), 1/16" thick x 1-1/2" wide (for stuffing and sealing)	1-050-823	---
Urethane Tape (Black), 1/32" thick x 1" wide (for sealing @ center of blade)	S-050-532	---
Special Routed Thickness (For .100" - .125" thick synthetic blades)	S-050-585 (end removal) 1-050-593 (front removal)	Specify routed thickness desired
Reverse Bevel, ETU Punch (Metal blade)	S-050-865	---
Reverse Bevel, 20° sharp (.050-.080 Syn)	1-050-582 (end removal) 1-050-595 (front removal)	---

K & KF STYLE BLADE PRINTS

"K" STYLE METAL BLADE PRINTS			
Style	Material & Thickness	Drawing	Comments
"K" (End Removal)	All Metals up to .080" thick	1-009-1863	Spring clips required
"K" (Front Removal)	All Metals up to .080" thick	S-009-95	Spring clips required

"KF" STYLE METAL BLADE PRINTS			
Style	Material & Thickness	Drawing	Comments
KF	All Metals up to .035" thick	1-009-1863	Spring clips required
	All Metals .050" thick & up	S-009-418	Optional <u>with</u> clips, use 1-009-1863

"K" STYLE SYNTHETIC BLADE PRINTS			
Style	Material & Thickness	Drawing	Comments
"K" (End Removal)	All Synthetics, any thickness, .050" - .250"	1-009-1864	Spring clips required
"K" (Front Removal)	All Synthetics, .050" - .080" thick	S-009-95	Spring clips required
"K" (Front Removal)	All Synthetics, .100" - .117" thick	S-009-99	Spring clips required
"K" (Front Removal)	All Synthetics, .250" thick	S-009-1754	No Clips

"KF" STYLE SYNTHETIC BLADE PRINTS			
Style	Material & Thickness	Drawing	Comments
KF	All Synthetics, .050" - .093" thick	S-009-1334	Optional <u>with</u> clips, use 1-009-1864
KF	All Synthetics, .100" - .117" thick	S-009-1569	Optional <u>with</u> clips, use 1-009-1760
KF	All Synthetics, .250" thick	S-009-1580 ("groove")	Optional rivet style, use S-009-1570 Optional rivet <u>with</u> clips, use 1-009-1761

KF BLADE OPTION PRINTS (Metal and Synthetic Blades)

Option	Feature Drawing	Additional Information Required for Ordering
Pull-Out Holes (standard)	S-009-118	---
Dispensing Pull-Out Holes	1-050-761	---
"Front" Pull-Out Holes	1-050-667	---
Double Pull-Out Holes	1-009-1743	A = ? B = ?
Cotter Pin Slots	S-009-100	A = ?
Heat Relief Slots	S-009-337	---
End Relief Slots	S-009-198	A = ?
Sheet Deflector Tabs	S-009-81	Not recommended on carbon blades
Perforations	S-009-80	---
Dubbing (of ends)	S-009-1085	A = ? B = ? C = ?
Notches (Front Edge)	S-050-583	A = ? B = ? C = ?
Scotch Foam Tape (1" wide)	S-009-1621	
Urethane Tape (Black), 1/32" thick x 1-1/2" wide (for stuffing and sealing)	S-050-338	---
Urethane Tape (Black), 1/32" thick x 1" wide (for sealing @ center of blade)	1-009-1722	---
Less Than 24" Long	S-009-1756	---
Reverse Bevel, 20° sharp (.050-.080 Syn)	S-009-1716	---
Reverse Bevel, 20° sharp (.100 - .117 Syn)	S-009-905	---

TYPE "A", CREPING, CERAMIC, COATER, FLO-CLEAN, & WIPING BLADE PRINTS

TYPE "A" BLADE PRINTS			
Style	Material & Thickness	Drawing	Comments
Type A (non-creping)	All Materials - Any Thickness	S-001-831	Specify Bev or Square Edge

CREPING BLADE PRINTS			
Springflex or Steelflex Creping	All Materials - Any Thickness (generally 4" or more in width)	S-001-1240 (Use S-001-1266 when arrow stickers req'd)	Specify Bev or Square Edge
ProCrepe	.035" and .050" Thick	S-001-1210	Specify Bev or Square Edge
CeraEdge "S" or "L" Creping	.035" and .050" Thick	KSD009721	Specify Bev or Square Edge

COATER BLADE PRINTS			
Style	Material & Thickness	Drawing	Comments
Standard Coater Blade	Steelflex, Stainless (various)	S-051-357	various thickness and widths
Coater Blade w/ tabs	Steelflex, Stainless (various)	S-051-3452	various thickness and widths

FLO-CLEAN BLADE PRINTS			
Style	Material & Thickness	Drawing	Comments
Flo-Clean w/ dimples (located 1/4" from rear edge)	Stainless, .015" or .020" Thick	S-009-1007	Generally 1-3/4" wide, square edge
Flo-Clean w/ cones (located 1/4" from rear edge)	Stainless, .015" or .020" Thick	S-009-1709	Generally 3" wide, square edge
Flo-Clean w/ cones (located 13/16" from rear edge)	Stainless, .015" or .020" Thick	S-009-1608	Generally 3" wide, square edge

WIPING BLADE PRINTS			
Style	Assembly	Wiping Blade	Back-up blade
KF Assembly (overall thickness less than .040")	S-051-335	S-051-540	S-051-539
KF Assembly (overall thickness greater than .040")	S-051-523	S-009-1511	S-009-1512

CONFORMATIC 101 STYLE BLADE PRINTS

CNF 101 METAL BLADE PRINTS			
Style	Material & Thickness	Drawing	Comments
Conformatic 101 (over 30" length)	.035" - .050"	S-055-279 (cones & dedents)	Optional Cones & Buttons, use S-055-111
Conformatic 101 (30" & under)	.035" - .050"	S-055-271	---
Conformatic 101 Wiping Blade Assy.	Various metals w/ ss backing blade	S-055-233 (Assy.)	Wiping blade - S-055-244 BKP Blade S-055-242

CNF 101 SYNTHETIC BLADE PRINTS			
Style	Material & Thickness	Drawing	Comments
Conformatic 101	All Synthetics .050" - .093" Thick	S-055-278	
Conformatic 101	All Synthetics .100" - .117" Thick	S-055-112	
Conformatic 101	Lamflex .250" Thick	S-055-175	
Conformatic 101	All Plastics .250" Thick	S-055-190	Machine configuration- end removal only
Conformatic 101	All Plastics .250" Thick w/ backing blade	ER Assembly - S-055-167 , FR Assembly S-055-163	

CNF 101 BLADE OPTION PRINTS (Metal and Synthetic Blades)

Option	Feature Drawing	Additional Information Required for Ordering
Pull-Out Holes (standard)	S-009-118	---
Dispensing Pull-Out Holes	1-050-761	---
"Front" Pull-Out Holes	1-050-667	---
Double Pull-Out Holes	1-009-1743	A = ? B = ?
Cotter Pin Slots	S-055-184 (metal) S-055-185 (syn)	A = ?
Heat Relief Slots	S-055-158	---
End Relief Slots	S-055-205	A = ?
Sheet Deflector Tabs	S-055-158	Not recommended on carbon blades
Dubbing (of ends)	S-009-1085	A = ? B = ? C = ?
Notches (Front Edge)	S-050-583	A = ? B = ? C = ?
Scotch Foam Tape (1/16" thick x 1/2" wide)	S-055-291	---
Scotch Foam Tape (1/16" thick x 1" wide)	1-055-270	---
Urethane Tape (Black), 1/32" thick x 1" wide (for sealing @ center of blade)	1-055-310	---
Reverse Bevel, 20° sharp (.050-.080 Syn)	S-055-308	---

AIRSET & HD CONFORMATIC BACK-UP BLADES

AIRSET BLADE PRINTS			
Style	Material	End Removal	Front Removal
AIRSET "B" (standard - for speeds 2,000 FPM to 4,000 FPM)	BLUE POLY	S-124-104	1-124-111
AIRSET "B" (for speeds < 2,000 FPM or > 4,000 FPM)	BLUE POLY	S-124-114	S-124-115
AIRSET "T"	BLUE POLY	M-124-101	----

STAINLESS BACKUP BLADES		
STYLE	DRAWING	Additional Information Required for Ordering
HD BKP Blade	M-115-676 (Stainless)	Need width "H", if other than 3- 7/16". Blade must be 2-1/2" longer than holder
HD BKP Blade w/ dubbing	M-115-674 (Stainless)	Need width "H", if other than 3- 7/16". Blade must be 2-1/2" longer than holder

SYNTHETIC BACKUP BLADES		
STYLE	DRAWING	Additional Information Required for Ordering
Standard Synthetic - Max load 25 PLI (.125" x 3.40" wide, routed to .095") -	M-115-835	Blade must be 2-1/2" longer than holder
Light Duty Synthetic- loads less than 10 PLI - (.080" x 3.438" wide)	M-115-836	Blade must be 2-1/2" longer than holder

VeriLite Metal Blade Prints						
Retention Type	Material & Thickness	Length	ER or FR	Cutbacks?	Handle?	Print
Dedents	All metals 0.035-0.050" Thick	≤80"	ER	no	no	1-001-1253
Dedents	All metals 0.035-0.050" Thick	All	FR	no	no	1-001-1252
Dedents	All metals 0.035-0.050" Thick	>80"	ER	no	no	1-001-1254
Dedents	All metals 0.035-0.050" Thick	All	ER	no	Yes (4")	KSD008713 (specify tab 1 or 2)
Dedents	All metals 0.035-0.050" Thick	All	ER	no	Yes (6")	1-001-2714G (specify G1 or G2)
Dedents	All metals 0.035-0.050" Thick	All	FR	yes	no	1-001-1260
None (check with Applications)	All metals 0.035-0.050" Thick	All	ER/FR	Yes (old end slots)	no	1-001-1245
None (Type A blade)	All metals 0.035-0.050" Thick	All	ER/FR	no	no	S-001-831

VeriLite Synthetic Blade Prints						
Retention Type	Material & Thickness	Length	ER or FR	Cutbacks?	Handle?	Print
Rivets (end-middle-end)	All synthetics ≤0.040"	All	ER	yes	no	1-001-1250
Rivets (.38" from ends)	All synthetics, 0.075" or less	≤80"	ER	no	no	1-001-1256
Rivets (end-middle-end)	All synthetics, 0.075" or less	>80"	ER	no	no	1-001-1257
Rivets (.38" from ends)	All synthetics, 0.075" or less	≤80"	ER	yes	no	1-001-1258
Rivets (end-middle-end)	All synthetics, 0.075" or less	>80"	ER	yes	no	1-001-1259
Rivets (end-middle-end)	All synthetics, 0.075" or less	All	ER	no	Yes (4")	1-001-1261 (specify tab 1 or 2)
Rivets (end-middle-end)	All synthetics, 0.075" or less	All	ER	no	Yes (6")	1-001-1263 (specify tab 1 or 2)
Rivets (.38" from ends)	All synthetics, 0.075" or less	All	FR	no	no	1-001-1255
Groove (routed)	All synthetics 0.100-0.250"	All	ER	no	no	1-001-1262G (specify G number)
Rivets & Routed	All synthetics 0.100-0.250"	≤80"	ER	no	no	KSD013405
Rivets & Routed	All synthetics 0.100-0.250"	>80"	ER/FR	no	no	KSD013912
Rivets & Routed	All synthetics 0.100-0.250"	≤80"	FR	no	no	KSD013406
Rivets (.38" from ends)	All synthetics, routed	All	FR	no	no	KDS007498
None (check with Applications)	All synthetics 0.050-0.075"	All	ER/FR	Yes (old end slots)	no	1-001-1245
None (Type A blade)	All synthetics 0.050-0.075"	All	ER/FR	no	no	S-001-831

VICKERY & LAMORT STYLE BLADE PRINTS

VICKERY BLADE PRINTS			
Style	Blade Component	Material & Thickness	Drawing
Vickery "U" blade	Keep Plate	.020" thick x .750" wide (MS or SS) or .035" thick x .750" wide (MS or SS)	1-056-156
Vickery "U" blade	Pressure Plate	.030" thick x 1-1/2" wide (MS or SS) or .035" thick x 1-1/2" wide (MS or SS)	1-056-155
Vickery "U" blade	Primary Blade (2" wide)	All Metals .035" - .060" thick	S-009-430
Vickery "U" blade	Primary Blade (2" wide)	All Synthetics .055" - .080" thick	S-009-1751
Vickery "U" blade	Primary Blade (2" wide)	All Synthetics .100" - .117" thick	S-009-563
Vickery Hi-Flex blade	Primary blade (1-1/2" wide)	All Metals .020" - .035" thick	S-009-1583 (ER) S-009-1582 (FR)
Vickery Hi-Flex blade	Primary blade (1-1/2" wide)	All Metals .050" - .060" thick	S-009-940 (ER) S-009-939 (FR)
Vickery Hi-Angle blade	Primary blade	All Metals .050" - .060" thick	S-009-530 (ER)
Vickery Hi-Angle blade	Primary blade	All Synthetics .055" - .080" thick	1-009-1896
Vickery Hi-Angle blade	Primary blade	All Synthetics .100" - .117" thick	S-009-1083
Vickery "RS" blade	Primary blade	All Synthetics .100" - .117" thick	S-009-1149
Vickery Inverflex blade	Packer	.040" thick x .600" wide (MS or SS)	Contact Kadant UK
Vickery Inverflex blade	Pressure Plate	.030" thick x 1.18" wide (MS or SS)	Contact Kadant UK
Vickery Inverflex blade	Primary Blade (2" wide)	All Metals .035" - .060" thick	S-056-103
Vickery Inverflex blade	Primary Blade (2" wide)	All Synthetics .055" - .080" thick	S-056-237
Vickery Inverflex blade	Primary Blade (2" wide)	All Synthetics .100" - .250" thick (routed)	S-056-104
Vickery Maxiflex blade	Primary blade (3" wide)	All Synthetics .055" - .117" thick	M-056-232 (ER) M-056-233 (FR)

LAMORT STYLE BLADE PRINTS		
Style	Material & Thickness	Drawing
Lamort DST <u>or</u> K35A	.035" - .080" (Metal or Syn)	S-050-224 (ER) (if no clips, use 1-050-654). For front removal, ref. 1-050-377 spacing
	.100" - .117" Synthetics	S-050-246
	.250" Synthetics	S-050-264

COMPETITOR STYLE BLADE PRINTS

METSO (VALMET) STYLE BLADES		
HOLDER STYLE	MATERIAL & THICKNESS	DRAWING
VALMATE (Similar to our Accumate)	.035" - .050" Metals	S-009-1788
	.050" - .080" Synthetics	S-009-1789
	.100" - .117" Synthetics	S-009-1790
	.250" Synthetics	S-009-1791 (mach groove)
	.250" Synthetics	S-009-1768 (rivets)
VALFLEX (DST style w/ KF fingers)	.050" - .060" Metals	1-050-643
	.050" - .080" Synthetics	1-050-618
	.250" Synthetics	1-050-644
LITE FIT/ LITE ADAPT	.050" Metal	1-009-1868
	.055" - .093" Synthetic	1-009-1868
LANTIER STYLE HOLDER	.250 Yellow Poly	KSD017971

ESSCO STYLE BLADES		
HOLDER STYLE	MATERIAL & THICKNESS	DRAWING
"RJG" Holder (Similar to our AccuClean holder, but the fingers are narrower. As such, our standard DST end removal blades fall out. Pin spacing needs to be a number that is not a multiple of "3". (i.e. 17" spacing), with 6 pins on each end to help guide.	.035" - .050" Metals	S-050-566 (ER)
	.055" - .080" Synthetics	1-050-779 (ER)
	.100" - .250" Synthetics	see S-050-486 (ER)
"ETU" Holder (similar to DST style holders)	All materials	Use our DST style blade (S-050-431) for Essco style punching on metal blades
"KF-35A" (Same as our Accumate Holder)	All materials	Use our KF style blades

Dimensional Drawings for Ordering Beveled and/ or Routed Coil Stock

MATERIAL & THICKNESS	DRAWING
All Metals, .035" - .060" Thick, Beveled	S-050-587
All Synthetics .055" - .080" Thick, Beveled and Routed	S-050-387
All Synthetics .055" - .080" Thick, Beveled (Non-Routed)	S-050-611
All Synthetics .055" - .080" Thick, 20° Reverse Bevel Sharp, and Routed	S-050-624
All Fiberglass Epoxy & Special Green .093" - .117" Thick, Beveled on <u>One</u> Edge (Non-Routed)	S-050-612
All Fiberglass Epoxy & Special Green .093" - .117" Thick, Beveled on <u>Both</u> Edges (Non-Routed)	S-050-589
All Synthetics .093" - .117" Thick, Beveled and Routed to .050	S-050-588
Lamflex, Kleenslip .117" Thick, Beveled on Both Edges (Non-Routed)	S-050-613
All Synthetics .250" Thick, Beveled and Routed to .100/.105"	S-009-566

BLADE HARDWARE DIRECTORY

ITEM	KEY NO.	DRAWING	MATERIAL SPEC	HOLLOW SHANK OR SOLID	HEAD HEIGHT	HEAD DIAMETER	SHANK LENGTH	SHANK DIAMETER	COMMENTS
CUP BUTTON	N1422	S-009-454	BRASS	---	0.060	0.375	---	---	
CUP BUTTON	N1423	S-009-454	BRASS	---	0.080	0.375	---	---	
CUP BUTTON	N1424	S-009-454	BRASS	---	0.100	0.375	---	---	
CUP BUTTON	N1425	S-009-454	BRASS	---	0.120	0.375	---	---	
CUP BUTTON	P1435	S-009-678	STAINLESS	---	0.080	0.375	---	---	
CUP BUTTON	P1436	S-009-678	STAINLESS	---	0.100	0.375	---	---	
EYELET	P1442	S-055-109	BRASS	HOLLOW	0.020	0.200	0.093	.117/.120	
EYELET	P1443	S-055-109	BRASS	HOLLOW	0.020	0.200	0.125	.117/.120	
EYELET	P1445	S-055-109	BRASS	HOLLOW	0.020	0.200	0.156	.117/.120	
EYELET	P1444	S-005-109	BRASS	HOLLOW	0.020	0.200	0.187	.117/.120	
RIVET	---	1-009-657	BRASS	SOLID	0.026	0.156 (TAPER)	0.062	.117/.120	
FLAT HEAD RIVET	P4123		STAINLESS	SOLID	0.040	0.250	0.375	0.120	POLY/ SS BLADES
RIVET	---	S-009-1092	STAINLESS	SOLID	0.050	0.125	-	-	WELD
RIVET	---	1-009-551	BRASS	SOLID	0.050	0.125	.050 TO .132	0.094	
RIVET	P1420	1-009-391	BRASS	SOLID	0.060	0.156	0.060	.117/.120	
RIVET	N1456	S-009-985	STAINLESS	SOLID	0.060	0.156	-	-	WELD
RIVET	---	1-009-668	BRASS	SOLID	0.060	0.170	0.060	.117/.120	
RIVET	---	1-009-687	BRASS	SOLID	0.062	0.186	0.060	.117/.120	
RIVET	N1441	1-050-123	BRASS	SOLID	0.062	0.250	0.280	0.120	
RIVET	P1449	1-009-431	BRASS	SOLID	0.093	0.156	0.062	.117/.120	
RIVET	P1419	1-009-249	BRASS	SOLID	0.093	0.156	0.125	.117/.120	
RIVET	P1402 OR P1461	1-009-1009	STAINLESS	SOLID	0.093	0.156	0.125	.117/.120	
RIVET	N1455	S-009-984	STAINLESS	SOLID	0.093	0.156	-	-	WELD
RIVET	P1465	1-050-775	BRASS	SOLID	0.093	0.310	0.187	.121/.123	BONFLEX BLADES
RIVET	N1401	S-001-250	BRASS	SOLID	0.120	0.156	0.120	0.120	
RIVET	N1495	1-050-617	STAINLESS	HOLLOW	0.120	0.187	0.115	0.120	
RIVET	---	1-009-712	BRASS	SOLID	0.125	0.125	0.080	0.089	
RIVET	---	S-009-1090	STAINLESS	SOLID	0.125	0.125	-	-	WELD
RIVET	N1430	1-009-654	BRASS	SOLID	0.125	0.141	0.062	.117/.120	
RIVET	---	1-009-695	BRASS	SOLID	0.125	0.374	0.156	.117/.120	
RIVET	N1454	S-009-983	STAINLESS	SOLID	0.125	.140/.142	-	-	WELD
RIVET	---	1-009-1081	BRASS	SOLID	0.125	.245/.250	0.156	.117/.120	
RIVET	---	1-006-105	BRASS	HOLLOW	0.140	.148/.182 TAPER	.126/.136	.117/.120	TYPE F
RIVET	---	1-050-179	BRASS	SOLID	0.156	.151/.156	0.060	.117/.120	
RIVET	N1448	S-055-126	STAINLESS	HOLLOW	0.180	.250 CONICAL	0.156	.117/.120	
RIVET	---	S-055-253	STAINLESS	HOLLOW	0.180	.250 CONICAL	0.156	.117/.120	
RIVET	---	1-009-691	BRASS	SOLID	0.187	0.124	0.060	0.059	
RIVET	---	1-050-189	STAINLESS	SOLID	0.187	.151/.156	0.062	.117/.120	
RIVET	N1446	S-055-124	STAINLESS	HOLLOW	0.250	.250 CONICAL	0.062	.117/.120	
RIVET	N1447	S-055-125	STAINLESS	HOLLOW	0.250	.250 CONICAL	0.093	.117/.120	
RIVET	---	S-055-166	STAINLESS	HOLLOW	0.263	.250 CONICAL	0.062	.117/.120	
RIVET	P1458	1-009-871	BRASS	SOLID	0.313	0.375	0.220	0.120	Slotted Head

BLADE HARDWARE DIRECTORY

ITEM	KEY NO.	DRAWING	MATERIAL SPEC	HOLLOW SHANK OR SOLID	HEAD HEIGHT	HEAD DIAMETER	SHANK LENGTH	SHANK DIAMETER	COMMENTS
RIVET	---	1-009-1674	BRASS	HOLLOW	0.940	.216/.220	.401/.411	.117/.120	
RIVET	---	S-009-1733	BRASS	HOLLOW	.035/.040	.216/.220	.455/.465	.117/.120	
RIVET	1-009-1897	1-009-1897	BRASS	HOLLOW	.047/.052	.151/.156	.085/.090	.117/.120	
RIVET	---	1-050-378	BRASS	SOLID	.050/.055	0.187	.075/.080	.121/.123	
RIVET	---	1-005-96	BRASS	SOLID	.050/.055	0.187	.152/.166	.121/.123	TYPE C
RIVET	---	1-050-355	STEEL	SOLID	.050/.055	.307/.312	.065/.070	.117/.120	
RIVET	---	1-050-451	STAINLESS	HOLLOW	.062	.216/.220	0.281	.117/.120	
RIVET	P1406	1-009-86	BRASS	SOLID	.065/ .075	0.310	0.200	0.120	
RIVET	P1407	1-009-87	BRASS	SOLID	.065/.075	0.310	0.140	0.120	
RIVET	P1427	1-009-568	BRASS	HOLLOW	.068/.073	.161/.165	.128/.132	.117/.120	
RIVET	S-009-453	S-009-453	BRASS	HOLLOW	.068/.073	.216/.220	.176/.190	.117/.120	
RIVET	S-009-677	S-009-677	STAINLESS	HOLLOW	.068/.073	.216/.220	.201/.205	.117/.120	
RIVET	---	S-009-896	STAINLESS	HOLLOW	.068/.073	.216/.220	.201/.205	.117/.120	
RIVET	---	1-050-259	STAINLESS	HOLLOW	.093/.096	.151/.156	.065/.070	.117/.120	
RIVET	P1462	S-050-176	BRASS	HOLLOW	.093/.096	.151/.156	.085/.090	.117/.120	
RIVET	P1469	S-050-176	STAINLESS	HOLLOW	.093/.096	.151/.156	.085/.090	.117/.120	
RIVET	P1463	S-050-219	BRASS	HOLLOW	.093/.096	.151/.156	.120/.125	.117/.120	
RIVET	---	1-009-1616	BRASS	SOLID	.105/.110	.212/.217	0.070	.117/.120	
RIVET	---	1-050-346	STEEL	SOLID	.110/.120	.151/.156	.065/.070	.117/.120	
RIVET	---	1-005-98	STAINLESS	SOLID	.112/ .126	0.187	.090/.095	.121/.123	TYPE E
RIVET	P1409	1-005-97	STAINLESS	SOLID	.112/.126	0.187	.065/.070	.121/.123	TYPE E
RIVET	---	1-009-1637	BRASS	SOLID	.115/.118	.147/.150	.132/.145	.117/.120	
RIVET	---	1-006-97	BRASS	SOLID	.136/.146	.148/.182 TAPER	.190/.210	.117/.120	TYPE F (VICK)
RIVET	---	1-050-366	STEEL	SOLID	.148/.151	.151/.156	.065/.070	.117/.120	
RIVET	P1466	1-050-327	BRASS	HOLLOW	.151/.156	.151/.156	.065/.070	.117/.120	
RIVET	P1467, P1468	1-009-1794	BRASS	HOLLOW	.153/.156	.151/.156	.090/.095	0.120	
RIVET	---	1-009-1619	BRASS	HOLLOW	.153/.158	.153/.158	.065/.070	.117/.120	
RIVET	---	1-009-1640	BRASS	SOLID	.153/.158	.153/.158	.065/.070	.117/.120	
RIVET	P1428	S-009-585	BRASS	HOLLOW	.153/.158	.216/.220	.150/.155	.117/.120	
RIVET	---	1-009-1673	BRASS	SOLID	.195/.200	0.375	.034/.044	.245/.250	
RIVET	---	1-050-334	BRASS	HOLLOW	.218/.221	.151/.156	.065/.070	.117/.120	
RIVET	---	1-050-345	STEEL	SOLID	.218/.221	.151/.156	.065/.070	.117/.120	
RIVET	N4103	1-050-663	STAINLESS	HOLLOW	.247/.250	.215/.220	.062/.065	.117/.120	
SPRING CLIP	P1404	S-009-88	STAINLESS	---	---	---	---	---	
SPRING CLIP	N1408	S-009-88	BRASS	---	---	---	---	---	
WASHER	P1415	S-009-809	STAINLESS	---	0.020	0.437	---	---	
WASHER	P1414	S-009-137	BRASS	---	0.020	0.437	---	---	