

## All Stack Lights



Running



Faulted (Gate Open or Light Curtain)

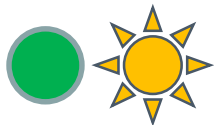


In Standby Mode (Ready to Start)

## Infeed Stack Lights



Running



Ready for Product



Infeed Faulted

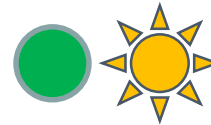
## Carousel Stack Lights



Running



Faulted (Carousel, Stacker, Robot, Strapper, Pallet Dispenser, or Outfeed)



Ran Out of Pallet Boards



Outfeed Full



- Flashing