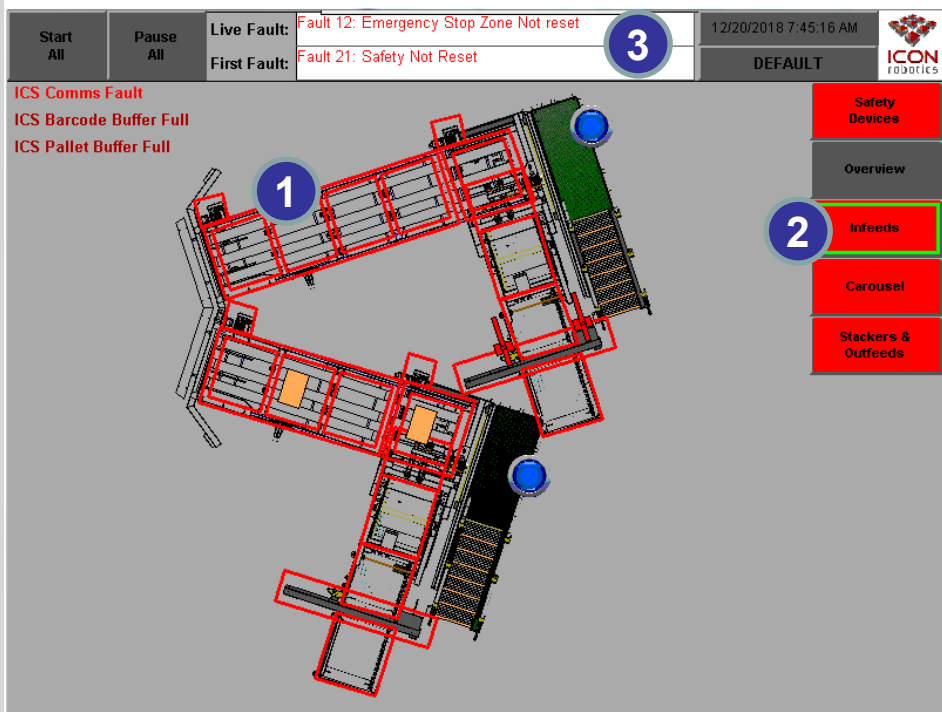# Identify Location of the Fault

STEP	ACTION
1	Identify the location of the fault on the HMI. The location of the fault will be highlighted in red.
2	You may need to toggle between Overview screens to locate the fault that is highlighted in red (The Overview screen where the fault is located will be highlighted in red on the banner)
3	Fault description will appear at the top of the screen.

⚠️ ALWAYS use correct lockout procedure to enter the cell.
DO NOT reach over or through the fence to clear jams.
DO NOT get someone to lock you inside the fence.
DO NOT stand on conveyors

Entering a Safety Cell and Clearing the Jam

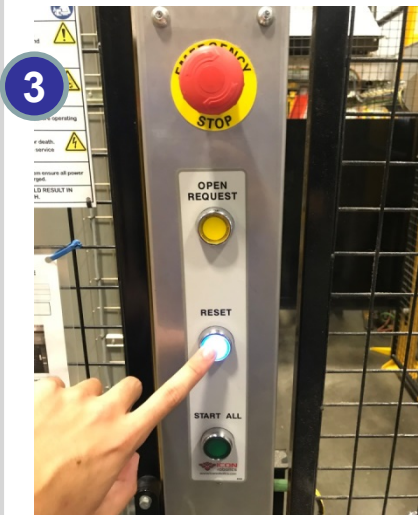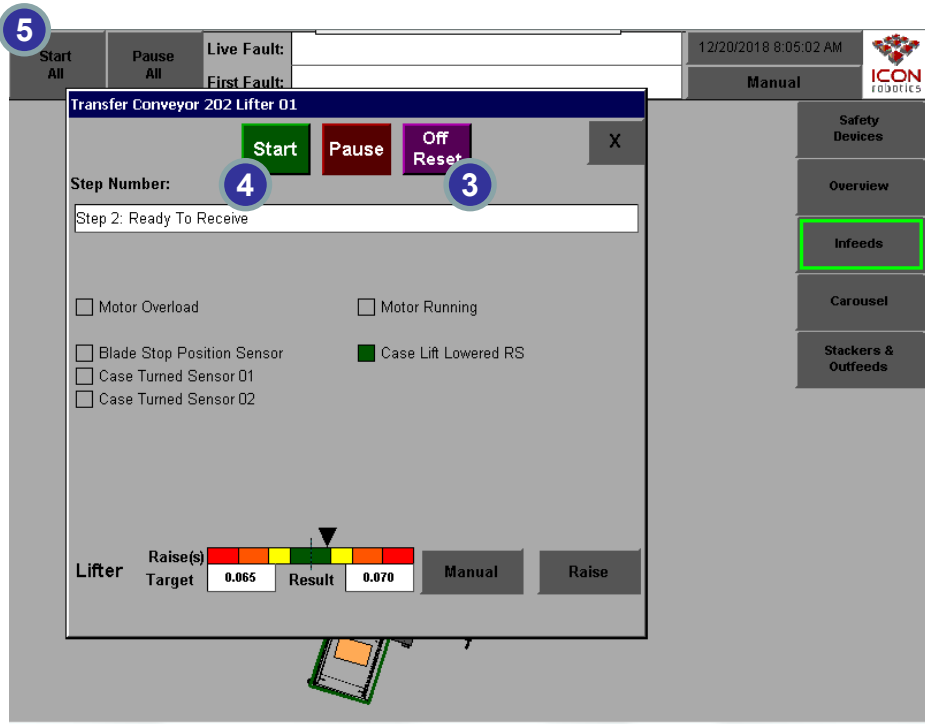| STEP	ACTION
1	Press the OPEN REQUEST button. The lock will release the gate once: A: The robots have moved to park positions. B: An emergency stop button is pressed. You can now open the gate and enter the cell. **Follow any Lock Out Tag Out procedures (LOTO) as per site policy.** Note: The gate will release after 10 seconds if the robot does not return to its park position.
2	Rectify the issue in the cell. If a KD is jammed, you may need to remove it from the system.
3	Close the gate and press the RESET button **Twice** (RESET button light will turn off when gate is reset).
4	Press the START ALL button to start the system back up.

Resetting the Fault in the System

STEP	ACTION
1	From the overview screen, select the desired location by clicking on it.
2	Verify all downstream locations from the Fault are on Step 2: "**Ready to Receive**" by clicking on those locations.
3	Within the faulted location, press "**OFF RESET**" to reset the equipment to the beginning' of the process.
4	Press "**START**", which will start the device.
5	Once each piece of equipment is started individually, then get back to the main overview screen and press the "**START ALL**" button.