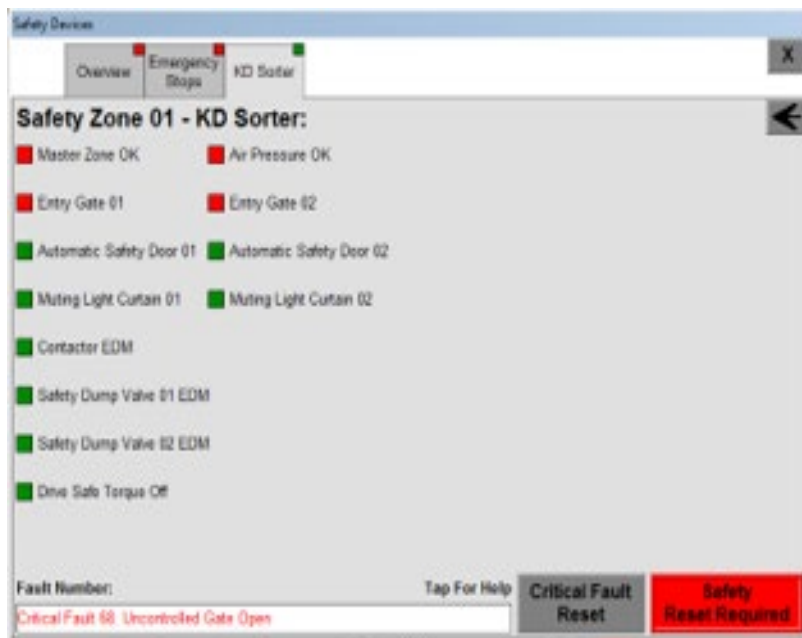


Resetting Critical Faults



Any unexpected faults of the system will create a “Critical Safety Reset” button. The affected zone must be reset via “Critical Safety Reset” button on the HMI. These resets are zone specific.

Any critical fault that keeps re-occurring must be reported to maintenance to fix the problem if ignored it may cause a unsafe situation.



STEP	ACTION
1	Visually check the system to ensure no one is inside the safety fence and everything looks in a fit state to run.
2	<p>Click the “Safety System” button in order to bring up the safety devices overview screen.</p> <p>If a critical fault has occurred that zone button should turn red and say “critical fault” in the status description.</p> <p>From the safety overview tab click on the affect Safety Zone button which will bring up the tab for that zone.</p>
3	Press the critical fault reset button in order to reset the fault.
4	<p>Reset any affected safety zones.</p> <p>Note: the critical fault must first be reset on the HMI as per step 2 in order to be able to reset the safety zone.</p>
5	Press Start All at the gate or HMI control panel.