

## Pyrometers

### METIS M311 / M322

### METIS H311 / H322

With 12-pin connector, display and push button device configuration

## Quick Start Manual



**Detailed operation manual** under [www.sensortherm.de/en/download-section](http://www.sensortherm.de/en/download-section)

There also the current device firmware and the *SensorTools* software can be downloaded.



Model Designs

#### Sightings:

- Through-lens sighting
- Laser targeting light
- Camera module



#### Optics:

- Fiber optics
- Manual focusable optics
- Motorized focus optics

#### General Information

- Read this manual and the complete user manual carefully before operating the product. All security notes and operation procedures in the manuals must be followed to ensure safety.
- The product conforms to the following standards: CE conformity: DIN EN 61326-1 (electromagnetic compatibility), laser safety: IEC 60825-1 (laser class 2), RoHS: 2011/65/EU.
- Sensortherm is not responsible for damage caused by failure to observe instructions in this manual, deviation from intended use, assignment of unskilled personnel, unauthorized modifications, technical modifications or the use of unapproved spare parts.
- For devices with integrated PID controller Sensortherm assumes no guarantee that the temperature control in all processes meet the desired requirements. Sensortherm excludes the process responsibility.

#### Safety

- When connecting or when working on the **mains voltage**, general safety guidelines must be observed, e.g. when connecting power transformers. Mains voltage can cause serious injury. Improper installation can cause physical damage. Only qualified personnel are allowed to work with mains voltage.
- For easy alignment, the pyrometers may be equipped with a **laser targeting light**, laser class 2 (according to IEC 60825-1). The laser emits a visible red light with a maximum power of < 1 mW and a wavelength around 650 nm. Devices with laser targeting light are marked with a LASER 2 sticker.

**Safety instructions:** Never look into the direct or reflected laser beam. Do not point the laser at anyone. If laser radiation hits the eye, the eye should be averted immediately.

- Devices with **through-lens sighting** and temperature range above 1400°C are equipped with an adjustable eye protection filter in the eyepiece to reduce glare at high measurement temperatures. The unprotected look at temperatures >1400°C can damage the eyes function permanently.

**Safety instructions:** Only look with darkened eyepiece at objects with temperatures above 1400°C / 2552°F to protect the eyes against glare at high radiation temperatures. Before looking at the high temperatures, always first adjust the eyepiece by turning it to the darkest position.

#### Intended Use

The 2-color pyrometers of the Metis M3 and H3 series are devices for non-contact temperature measurement. The M3 models have a response time of < 1 ms. The H3 models are high-speed instruments with a response time of < 80 µs.

## 1 Electrical Connection

The unit is ready for operation when connection is made to the voltage supply. Interrupt the power supply to turn off the pyrometer. To prevent accidental short circuits, cable wires not in use should be secured to the supplied screw terminals.

| Cable color | No. | Function   |
|-------------|-----|--|
| White       | 1   | + 24 V DC power supply (18–30 V DC, power consumption M3: max. 6 VA, H3: max. 12 VA) |
| Brown       | 2   | 0 V DC power supply (ground)   |

## 2 Overview

**Sighting:** Through-lens view finder, laser targeting button or connector for color video

### Display

- 2C: Ratio temperature (2-color) measuring mode
- C1 / C2: 1-color temp. measuring mode channel 1 or 2
- ----: Measured temperature below zero scale temp.
- OVER: Measured temperature above full scale temp.



### LEDs 1,2,3 (Active digital outputs)

- Green: Indicates an activated digital output

### LED 4 (Operating status LED)

- Orange: Self-test phase
- Green: Ready to operate
- Red: Error

## 3 Parameters (adjustment buttons for pyrometer configuration)

- PAR** Press the button repeatedly to get access to all settings sequentially (subcategory with >)
- ▲ ▼** For adjustment of the possible parameters in the categories
- ENT** Opens a parameter category or takes over a modified parameter value

|                     |  |
|---------------------|--|
| <b>DISPLAY&gt;</b>  | Temperature on display   |
| DISPTMP:2C          | Ratio (2-color) temperature  |
| DISPTMP: C1         | Temperature channel 1 (longer spectral range)  |
| DISPTMP: C2         | Temperature channel 2 (shorter spectral range)   |
| <b>MEASPARA&gt;</b> | Measurement parameters   |
| T90                 | Response time $t_{90}$ (min–10 s)  |
| STMOD               | Storage mode peak picker: OFF, trigger (TRIG), automatic (AUTO), extern (EXT), time clear (TIME)     |
| CLR                 | Clear time settings of storage mode (only if STMODE set to TIME): times for time clearing: 1 ms–25 s |
| SLO                 | Emissivity slope (0.800–1.200)   |
| SW.OFF              | Switch-off limit (2–90%)   |
| $\epsilon_1$        | Emissivity (epsilon) channel 1 (5–120%)  |
| TR1                 | Transmittance channel 1 (5–100%)   |
| $\epsilon_2$        | Emissivity (epsilon) channel 2 (5–120%)  |
| TR2                 | Transmittance channel 2 (5–100%)   |
| FF                  | Fill factor of spot size (5–100%)  |
| ZSC                 | Zero scale temperature   |
| FSC                 | Full scale temperature   |
| TU                  | Temperature unit °C / °F   |

|                      |  |
|----------------------|--|
| <b>OUTPUTS&gt;</b>   | Outputs  |
| <b>ANALOG&gt;</b>    | Analog outputs   |
| A1                   | Analog current output 1 (0/4–20 mA)  |
| A1TST                | Test current analog output 1 (OFF, 10 mA at 0–20 mA, 12 mA at 4–20 mA)   |
| A2                   | Analog current output 2 (0/4–20 mA)  |
| A2OUT                | Signal analog output 2: off (OFF), 2-color temperature (2C), temperature channel 1 (C1) or channel 2 (C2), control output (CTR; only devices with PID controller), device temperature (DTMP) |
| A2TST                | Test current analog output 2 (OFF, 10 mA at 0–20 mA, 12 mA at 4–20 mA)   |
| <b>INTERFACE&gt;</b> | Serial interface   |
| RSTYPE               | Interface type RS232 / RS485 (only M3)   |
| BD                   | Baud rate<br>RS232: 4.8–115.2 kBd, RS485: 4.8–921.6 kBd  |
| ADD                  | Address (00–97)  |
| DELAY                | Interface delay (00–20)  |
| <b>MISC&gt;</b>      | Miscellaneous settings   |
| LG                   | Language (English / German)  |
| N.PIN                | Set (new) pin for push button lock (OFF = no pin request)  |
| FACT.SET             | Reset the device to the factory setting (no / yes)   |

## 4 Factory Settings

- **Analog output 1:** 4–20 mA, signal of the measured temperature (always that temperature, displayed on the device)
- **Analog output 2:** no temperature output (manipulated variable for devices with PID controller)
- **Serial interface:** RS485, baud rate: 115.2 kBd
- **Emissivity slope  $\epsilon_2/\epsilon_1=1$ , emissivity  $\epsilon=1$  (100%)**
- **Response time  $t_{90}=\min$  (corresponds M3: <1 ms; H3: <80  $\mu$ s)**
- **Digital inputs / outputs**
  - 1: Set to input: switching on / off laser targeting light (devices with view finder or camera: no function)
  - 2: Set to input: clearing of peak picker storage
  - 3: Set to input: no function

## 5 Adjusting the Measuring Distance / Focus Distance

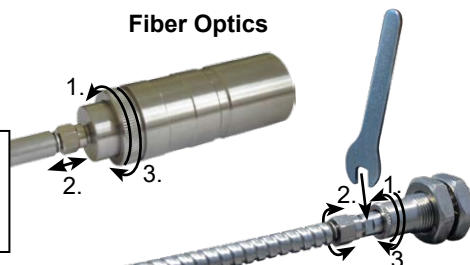
In the focus point of the lens (focus distance) the spot size diameter is smallest, outside the focused distance the spot size diameter is usually bigger. Precise spot sizes can be found in the complete operating manual under “Spot size tables”.

- The **laser targeting light** has its smallest and sharpest picture at the point where the spot size is the smallest.
- **View finder and camera module:** The measuring distance is found when the object is in focus.

### Manual Focusable Optics



### Fiber Optics



### Motorized focus optics



A sticker on the optics shows the focus range or distance (“a” from front of the lens)

## 6 Important Measuring Parameters

- **Emissivity slope  $\varepsilon_2/\varepsilon_1$  or emissivity  $\varepsilon$ :** For a correct measurement result, the surface characteristics and the emissivity of the material to be measured must be considered. In 2-color temperature measurement mode this is the emissivity slope, in one-channel mode this is the emissivity (an emissivity table can be found in the operating instructions).
- **Response time  $t_{90}$ :** Short setting enable the fastest measurement. At longer response times, the measurement signal is smoothed and average values for temperature fluctuations are formed caused by the inertial measurement.
- The storage mode is turned on when the **peak value**, **minimum value** or the **average temperature** of the current measurement is to be captured and displayed or used via the outputs.
- If a viewing window is located between the measuring object and the pyrometer, the **transmittance** of the window must be considered during the measurement. Enter the transmittance of the window in order to obtain a correct measurement result.

## 7 Connecting Analog Devices

The pyrometer has 2 separate **analog outputs** for connecting additional evaluation devices:

- Adjustable to **0-20 mA** or **4-20 mA**
- **Analog output 1** always provides the measured temperature
- **Analog output 2** can be assigned to provide the 2-color temperature, the 1-color temperature, the device temperature, or the control value (manipulated variable) for devices equipped with a PID controller.

| Cable color | No. | Function                        |
|-------------|-----|---------------------------------|
| Green       | 3   | + Analog output 1 (0 / 4–20 mA) |
| Yellow      | 4   | - Analog output 1 (0 / 4–20 mA) |
| White-green | 14  | + Analog output 2 (0 / 4–20 mA) |
| Brown-green | 15  | - Analog output 2 (0 / 4–20 mA) |

## 8 Configure Inputs / Outputs

3 via software *SensorTools* configurable inputs / outputs are each available as:

- **Digital output:** output of a switching signal (50 mA) at different temperature events.
- **Digital input:** switch device functions externally via an input voltage pulse.
- **Analog input** (only M3): adjust via external 0–20 mA the emissivity slope, emissivity (at 1-color measurements), the setpoint (when equipped with a PID controller) or the measuring distance (at motorized focus optics).

| Cable color | No. | Function  |
|-------------|-----|---|
| Grey        | 5   | Digital input / output 1 <sup>1)</sup>                |
| Pink        | 6   | Digital input / output 2 <sup>1)</sup>                |
| Blue        | 13  | Digital input / output 3 / Analog input <sup>1)</sup> |

<sup>1)</sup> Reference potential 0 V, brown

## 9 Use of the Serial Interface

The serial interface is used for digital communication with a computer, for example via the included software *SensorTools*.

- RS232: Baud rate 4.8–115.2 k Bd for a short direct connection up to max. 20 m.
- RS485: Baud rate 4.8–921.6 k Bd for direct connection or bus operation with up to 32 devices.

The pyrometer can be connected to a PC with USB port via a **USB interface converter** (recommended accessory).

| Cable color | No. | Function                                |
|-------------|-----|---|
| Black       | 9   | RS232: Rx D; RS485: B (+) <sup>2)</sup> |
| Grey-pink   | 11  |   |
| Violet      | 10  | RS232: Tx D; RS485: A (-) <sup>2)</sup> |
| Red-blue    | 12  |   |
| Red         | 8   | DGND (ground for interface)             |

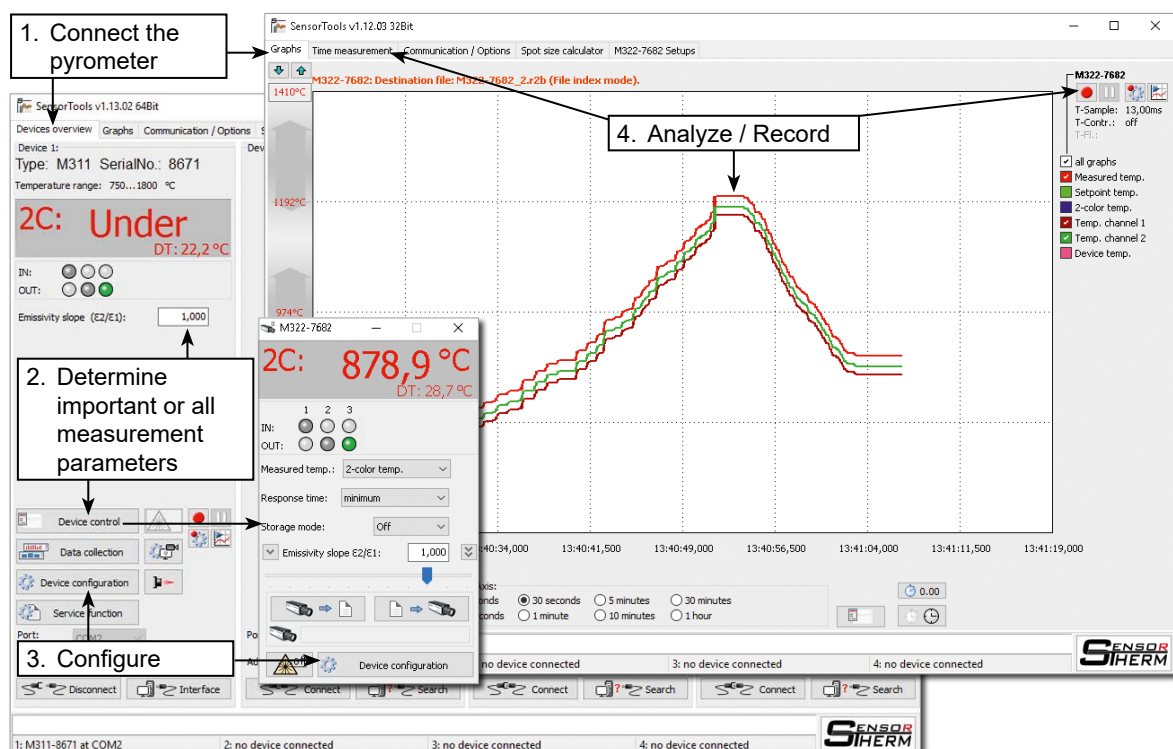
<sup>2)</sup> H3 models only RS485

## 10 SensorTools Software (min. Windows 7)

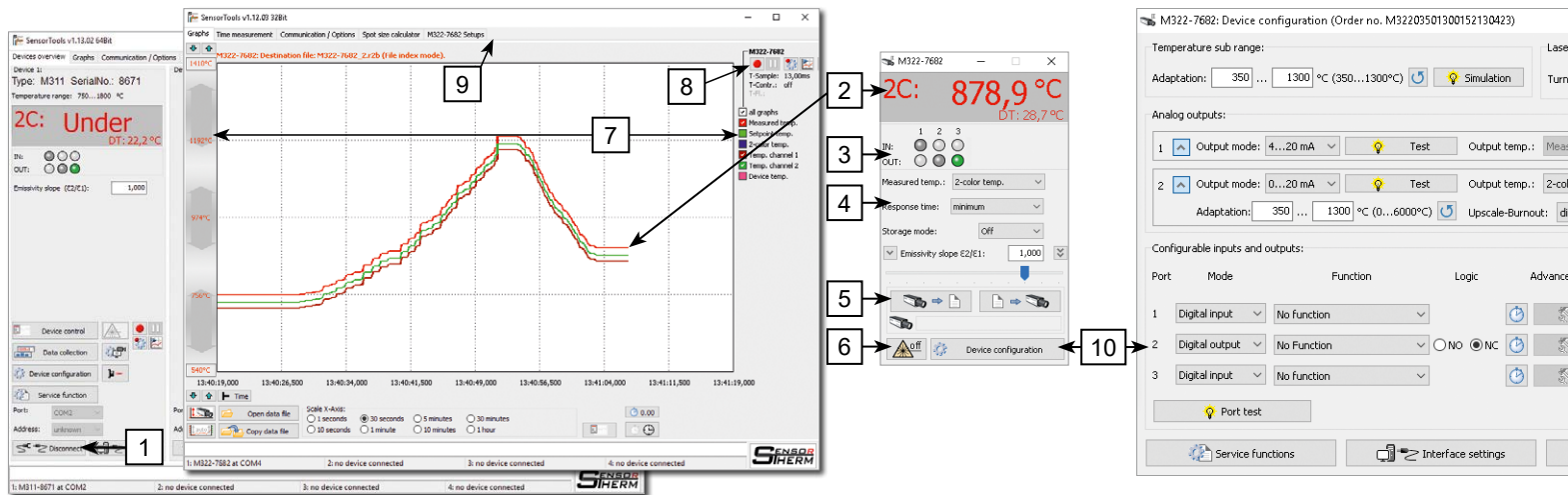
All pyrometer settings can be adjusted via software when a PC connection is established via the serial interface port (for example, via an USB interface converter). Functions such as the configuration of the inputs / outputs can only be carried out via software. In addition, the measurement value trend is displayed numerically and graphically and can be recorded.

With connected pyrometer the device keys are locked, when pressing a key "KEY LOCK" appears.

About *SensorTools*, the pyrometer can be updated to a new firmware version to fix bugs or add new features. *SensorTools* including the latest firmware can be downloaded from the website at [www.sensortherm.de/en/download-section](http://www.sensortherm.de/en/download-section) (given by entering the model number (first 4 characters) and serial number required).







1. Connect the pyrometer:
  - automatically (search)
  - manually (select COM → connect)

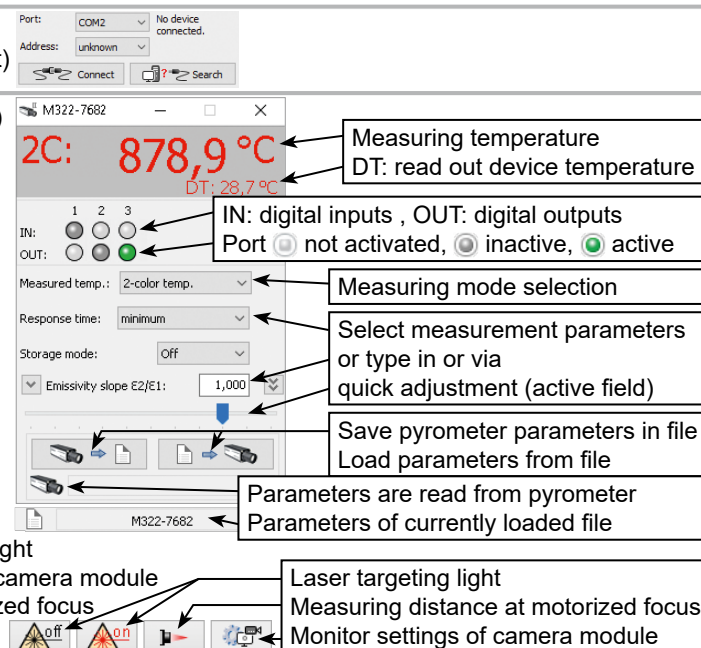
2. Temperature display:
  - numerically (as on the pyrometer)
  - graphically (displayed in time)

3. Digital inputs / outputs:
  - shows active inputs or outputs

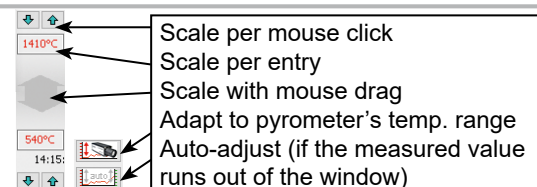
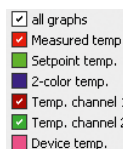
4. Set measuring parameters:
  - measuring relevant
  - rarely required
  - (▼ and ▼ to extend)

5. Save measuring parameters:
  - save all values under a file name

6. Alignment:
  - switching on / off laser targeting light
  - configure monitor settings of the camera module
  - set measuring distance at motorized focus



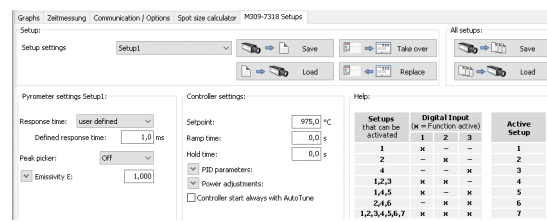
7. Graphic presentation:
  - customize view in the data recording window
  - select view graphs



8. Record data:
  - save measurement data incl. all parameters
  - customize recording settings
  - show measurement information
  - playback and analyze in the viewer

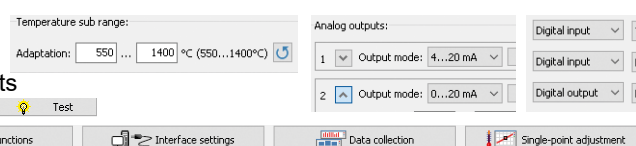


9. Configuration files:
  - save complete pyrometer configurations (setups) and activate them on the PC or externally via digital inputs



10. Device configuration:
  - perform basic device settings

- limit temperature range if necessary
- adapt analog outputs to terminals
- assign functions to digital inputs / outputs
- test analog and digital outputs
- access service functions
- configure interface and data collection settings
- adjusting the pyrometer to a specific measuring temperature value (single-point adjustment)



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## Quickstart-Manual\_Metis\_M3\_H3\_2-color-pyrometers\_12-pin (Nov 24, 2020)

Sensortherm reserves the right to make changes in scope of technical progress or further developments.