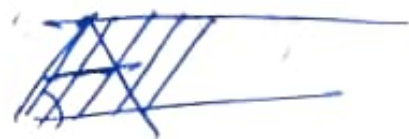
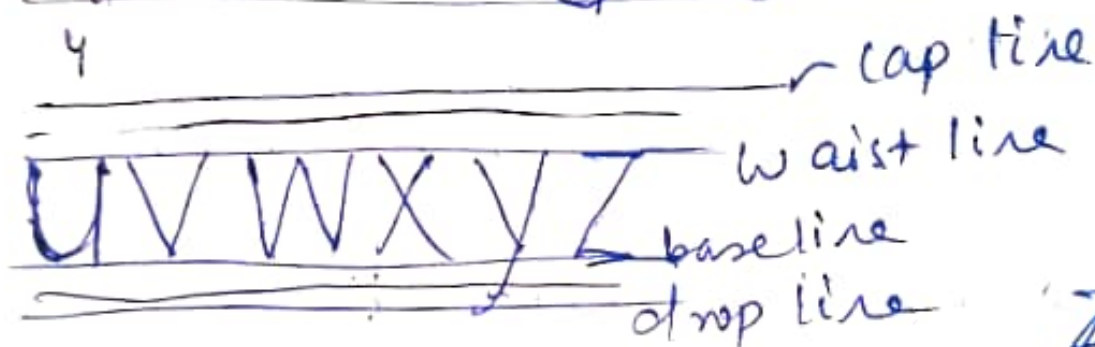


Lower case



Gothic lettering

Stems of single stroke letters given more thickness.

used for main titles of drawings.

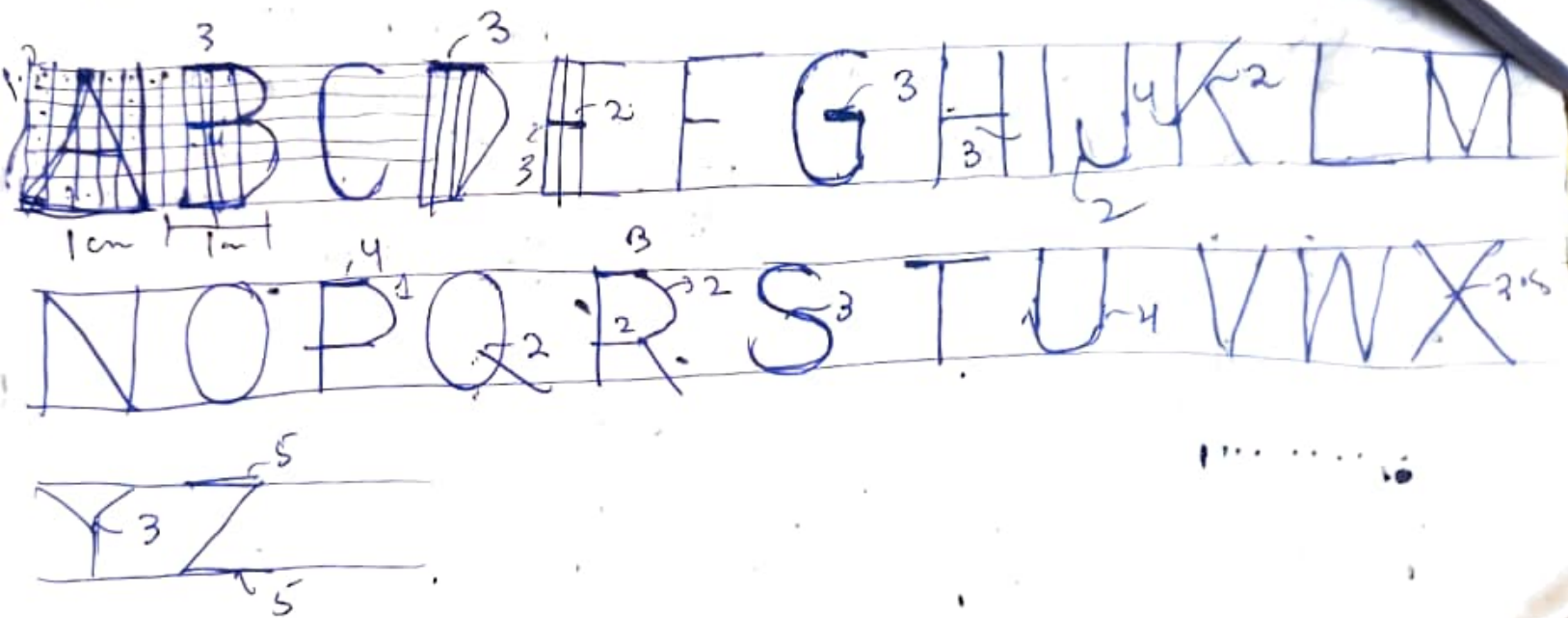
thickness of stem  $\frac{1}{5}$  to  $\frac{1}{10}$  th of height.

of the letters

Single stroke vertical letters

uppercase =  $1.2 \text{ cm} = h$ ,  $w = 1.0 \text{ cm}$

AB



Ht. of the letters & numerals for engg.

drawing can be selected from 2.5, 3.5, 5, 7, 10, 14, 20mm according to the size of the drawing  
height: width . 6:5

Lettering is generally done in capital letters.

Main titles within 6mm to 8mm size.

Subtitles 3mm to 6mm

notes, dimensions, figures etc. 3 to 5 mm size.

The drawing no in the title block in numerals of 10 to 12mm size.

Space bet<sup>n</sup> words = height of letter

Space bet<sup>n</sup> sentences  $\rightarrow$  twice the height of the letters.

Single stroke vertical letters

AB

Uppercase =  $1.2 \text{ cm} = h$ ,  $w = 1.0 \text{ cm}$

