Order : 4600018028 - YD 205688 - Dhigar

Quantity:

Delivery: 0085638230/000035 1,000

Index : 19090310500

Ref. : Item 30 - Ident code PFQNG500070164P0

Article: 10" S 80 S ELB LR 90 WPB/P265GH BE BOL

Heat : 972617

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VALVITALIA S.p.A. - Tecnoforge Division

Plants and Offices: Via Emilia Pavese, 38 • 29015 Castel S. Giovanni (PC) - Italy Ph. +39 0523 889811 • Fax. +39 0523 889881

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Doc.: INSP.REPORT Rev. 1

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e-mail (PEC): valvitalia@pec.valvitalia.com • www.valvitalia.com

Società con Unico Socio e soggetta alla direzione e coordinamento di Valvitalia Finanziaria S.p.A. Cap. Soc. e 130.000.000,00 i.v. C.F./R.IVA/n. Registro Imprese 05962420963 - R.E.A. 1992445 - Milano

Inspection Certificate 164879 BS - EN 10204-2004 3.1

Date 02/09/2019

Job TF V18-000455

PETER VAN LEEUWEN JR'S BUIZENHANDEL BV Purchaser

3495523 Order

ASTM/ASME A/SA234-15 & EN 10253-2:2007 Specification

Constru	ction Stand	dard :	ASME B16.9/12 - B16.25/12	Heat	Lat
	tem	Quantity	Descriptions	972617	X695D
Y/R	O/R	48	ELB. 10" SCH 80 LR 90 WPB ASTM A/SA234 WPB / P265GH		
31	31		ART. NR.: 146583 SPEC. NO. IN-76102		

SEAMLESS PRODUCED BY PIPE Type of Construction

HOT FORMING BETWEEN 780°-980° COOLING IN STILL AIR Method of Fabrication

NORMALIZING 920°C COOLING IN STILL AIR Heat Treatment

Mill Test Report N. 01/17/06474 DALMINE S.P.A. Supplier

Ladie Analysis

Nb % Al % O/R Heat Mo % Y/R Cr % C % Mn % Si % 0.0040 0.0000 0.008 0.040 0.130 0.190 0.000 0.160 0.018 0.0010 1.240 0.310 D.110 0.004 0.0020 0.0010 972617 31 0.120 0.180 0.028 0.040 0.300 0.018 0.0010 0.150 0.110 1,220 Product

CR + V + MO CU + NI = 0,37 $CE2 = C + \frac{MN}{2} + 0.04 = 0.36$ CE3 = C + CE1 = C + ______ 15 6 = 0.32

Product (if applicable) CE3: CE1 - CE2 Ladle Analysis (%)

				- Motoria	Direction:	TRANSVERSAL	Weld	Direction:		
Tensile	e Test		Ба				Y.S.	T.S.	Elongation %	
ite	em			Y.S.	T.S.	Elongation % (Lo=50mm)	MPA	MPA	(Lo=50mm)	
Y/R	O/R	Test	Heat	MPA	MPA	•	n	0	0.0	
31	31	407107	972617	305	529	34.8	J			

Impa	ct Test	<u> </u>		Direc	tion: TRA	NSV	ERS/	AL	Te	mp.:		*C	Type.	Lat, Exp	oncion	(mm) - A	lva.
,,,,,,,,,,,				0 CM2					(3) (3)	- Avg		hear Are (1) (2)	a (%) - Avg (3)	(1)	(2)	(3)	wg
I	Item	Test		Section CM2			(1)	(2) 112	107	111	•	(.) (-)					
Y/R	O/R	407107	10 X 10	008,0	Base Mat.	:	115	n n	0	0							
31	31				H.A.Z. Weld	:	0	٥	0	0							

Banding Tost					
Bending Test Hardness Test	Base Mat. 197 HBW MAX	H.A.Z.	(VLQC)	Weld	

-HOT YIELD GUARANTEE AS PER ASME BPVC Sect.II, part D. Table Y1 -VISUAL AND DIMENSIONAL CHECK CARRIED OUT ON 10% OF FITTINGS: SATISFACTORY RESULTS IN ACC. TO PED 2014/68/EU/ Annex 1 SEC. 4.3 -ACTUAL HARDNESS VALUES HBW 156-160-FITTINGS COMPLY WITH NACE MR0175/ISO 15156-2, Ed.2015 and NACE MR0103 Ed.2016-STEEL MAKING PROCESS: ELECTRIC

FURNACE
-La Société Valvitalia – Tecnoforge Division garantit que tous les produits objet du present certificate, respectent en leur totalité les prescriptions de l'Article 15 de l'Arte Ministériel du 24 mars 1978 modifié: C<= 0.25%, P< 0.05%, S<0.05% R<= 700N/mm2, E <= 0.9 x R. A% (Lo= 5,65VSo) min. 16% en long. R(A-2) >= 10500 . A% (Lo= 5,65VSo) min. 14% en transv. R x A >= 10500

We certify that the items comply with order requirements and above mentioned specifications.

All items are marked with low stress die stamps or interrupted dot stamps.

Visual and dimensional inspection: SATISFACTORY

Mechanical test carried out on finished items - (YES / P)

Official Designated Inspector | Purchaser Authorized Inspector



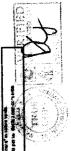






Datmine SPA - Dalmine Plant Piazza Cadut! 6 luglio 1944, 1 24044 Dalmine (BG) - Italy

		Z	SPEC	INSPECTION CERTIFICATE CERTIFICATO DI COLLAUDO	IFICATE LLAUDO			Number / Numero: 01/17/06474		Page / Pagina:		
y		S S	(I EN 102	(UNI EN 10204 3.1 / ISO 10474 3.1.B)	10474 3.1.1	â	<u> </u>	Date / Date: June 13, 2017	13, 2017			1
ustomer / Chente: VALVITALIA SPA DIVISIO		AE TECNOFORGE		Customar 1 Order	Jeritem/Rober On	Oine Clients - Re	Customs	er s Relerence / Pos	uzione Cten	1251772/001	Customer's Cross tean / Paris - Nexts - Nexts - Nexts - Relevance / Positions Chante - Manufacturer's Works Order IV / Confarms-Positions - A 11-next results.	
Aandacture Process / Processo di fabilicazione:	icazione:		Product Type / SS STEEL P TUBI S.S. A	Probat Type / Tipo of produte SS STEEL PIPES FOR MANUFACTURE OF ELBOWS AND FITTINGS (WITH SUPPLEMENTARY REINT AND EXT BARE THEISS. A CALDO PER RICAYO CURVE E RACCORDERIA (CON RICHIESTE SUPPLEMENTARI) GREZZI	CTURE OF EL	BOWS AND FI	TINGS	(WITH SUPPLEI	MENTARY	Surface / Superfice RE INT AND EXT BA RI) GREZZI	nicie: TBARE	l 1
tandard or Specification / Norms o specifical	age:					Steat Grade / Grado dell'Accesso Sein note nr.2 Veell nota nr.2	LAcense			PLAIN END (S	Ends / Estremid PLAIN END (SQUARE CUT) LISC! ALLE ESTREMITA'	
Peol nota ni.:1 Decembers / Dimensioni 8.625" Q.D. x 0.719" W.T, 8.219.07mm Q.D. x 18.26mm W.T.	Schodule / Schooula		Length / Lunghezza 26.247 ft + 38.714 ft 8000 mm + 11800 mm	ezza 8.714 ft 1800 mm	Quantity / Q 387796" 118.12 mt	Quantity / Quantila 11Pcs/Pz 38706" ft 118.12 mt	Pcs/Pz	23351,3 lb 10592 kg		Nominal Weigt 60.77 Ib/ft 90,44 Kg/m	Norninal Weight / Peso raminake 60.77 lb/ft 90.44 Kg/m	
				DELIVERY NOTES / AVVISI DI SPEDIZIONE	OTES / A	WVISI D	SPE	DIZIONE				t I
	a w	Definery Notes Avv. si di spedizione							N W	Delivery Notes Avvisi d spedizione		
Number 0031181687/050010 Shipping note: 99099518 - 13/06/2017 Address Plazza Signiund Freud 1						Town 2 Country 1	20154 MILANO Italy	ow.				
				TENSILE TEST / PROVA DI TRAZIONE	TEST / PI	ROVA DI	TRE	ZIONE				
Specimen condition	condition	Specimen denensions	Brisians	Test Y.B.	U.T.S.	Elengatio	Elongation / Allungamento	rrento				
Heat N' Sample N' Condition ability provetti Coleta N' Prova N' La Se Type O	Type On	Cumension: Jella provetta Size Area Dimensioni Area		temp RUL 0.8% Temp Nim 340.00 di proventan:	Req Min 415.00 Max -	9	t year	Min Obt.				
				The state of the state of the state of								



U.T.S. Ultunate Tensile Strength / Rottura Y.S. Yield Strength / Shervamento

Or: Crientstitun / Crientamento Req Require J / Richiesta Sc: Sperimen condition / Condizioni Provetta

Ls. i coathnn o's sample / Unicazione provetta Mer Meximum / Massimo Miln. Minimum / Minimo Obt. Obtained / Ottenuto

672617 O8869 B AM Ss L

At As manufactured / Come familys

B. Boay / Corpo

Lo Initial length / Lunghezza iniziale . Longitudinal / Longitudinale

Ss. Strip specimen / Rettangolare

Tenaris

Dalmine SPA - Dalmine Plant Piazza Caduti 6 luglio 1944, 1 24044 Dalmine (BG) - Italy

Customer's Reference / Positions Cliente | Maintlanurer's Works Order Nº / Conferma-Positions GREZZ Eros / Estemble PLAME END ISQUARE CUT) LISCI ALLE ESTREMITA* Norical Viecht / Peso combraic 60.77 Ib/R 90.44 Kg/m Page / Pagina: 2/5 CHEMICAL COMPOSITION / COMPOSIZIONE CHIMICA 01/17/06474 Number / Numero: 10592 kg 118.12 mt **NSPECTION CERTIFICATE** CERTIFICATO DI COLLAUDO Length / Lungrezza 26,247 ft + 38,714 ft 8000 mm + 11800 mm CLASSONS / CLERKE VALVITALIA SPA DIVISIONE TECNOFORGE Schedule / Schedula lanulacture Process / Processo d Ribbindazion 219.07mm O.D. x 18.26mm W.T. ndant or Specification / Northo of 8.625" O.D. x 0.719" W.T. edi nota nr.1 mensions / Dimensioni

e note nr.1

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	-	2	2	=	R	100	42	4	46	87	8	ŧ	981	æ	Xey	a.	Sample N° P	Test N
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P. Product / Prodotto

Max Meximum / Mass mo

F1 (V +Nk+Cr+Ma+Cu)

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Tenaris

Dalmine SPA - Dalmine Plant Piazza Caduti 6 luglio 1944, 1 24044 Dalmine (BG) - Italy

4.044 Daimine (60) - 10 + 39 035 560 111 tel + 39 035 560 3827 fax

Manufacture Process : Process of Abbricazione: Sandard of Specification / Norms, or sectica See note nr.1 Ownersons / Dimensons 8 8.825" O.D. x 0.719" W.T., 8 219.07mm O.D. x 18.25mm W.T.	<u>a~ 40 ⊱-</u>	A17-000195/GB	(UNI EN 10204 3.1 / ISO 10474 3.1.B) RGE Customer's Order Item / Rige Orders Cliente - Item Custo A17-000 194/GB	Customer's Raterance / Poesions Cliente - Item Customer's Raterance / Poesions Cliente A17-000 195/08		Wanufacture's Works Circle N° / Contema-Posszone.	
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" W.T, 8.26mm W,T.		1995 1995 1997	Sies Gade / Grado del Addigo See note nr.2 Vedi nota nr.2	o d	PLAIN END (SQUARE CU	Charles and Isolake Cut) LISCI ALLE ESTREMITÀ"	
	ą	Length / Lungfezze Guan 26.247 ft + 38.714 ft 5874 6006 mm + 11800 mm	Suantity / Quantità: 11Pcs/Pz 38706" ft 118.12 mt	7 23361,3 lb 10592 kg	60.77 lb/ft 90.44 Kg/m	Northe Westh / Peso northe 60.77 Ibit 90.44 Kg/m	
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			PRODUCT DESCRIPTION NOTES NOTE DI DESCRIZIONE DEL PRODOTTO		7	- She	
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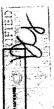
= Tenaris

Dalmine SPA - Dalmine Plant Piazza Caduti 6 luglio 1944, 1 24044 Dalmine (8G) - Italy

INSPECTION CERTIFICATE	Number / Numero:	Page / Pagina:	
CERTIFICATO DI COLLAUDO	01/17/06474	4/5	
(I)NI FN 10204 3 1 / ISO 10474 3.1.B)	Date / Date: June 13, 2017	17	

	Manulacture: s Works Order N' / Conkerna-Posizione 1261772801	Sutaco / Superficie: INT AND EXT BARE GREZZI	Erds / Estremits PLAIN END (SQUARE CUT) LISCI ALLE ESTREMITA'	Northal Weght / Peto Komman 60,77 tb/ft 90.44 Kg/m			T. DESPACENTE SAL FORM ELETTHICE. MONTHLE SENTIAZIONI
Date / Date: June 13, 2017	Customer's Orien item / Rien Orane Charte - Item Customer's Reterence / Postume Cleme Menudoctum i A17-000 (956)GB	(WITH SUPPLEMENTARY REICHESTE SUPPLEMENTARI)	Actinic Entry Entry LISCI LISCI	23351,3 lb 10592 kg	SUPPLEMENTARY INFORMATION / INFORMAZIONI SUPPLEMENTARI		NATERIALE IN ACCORD. ALL, SPEC, ANNE II PART, : TAE, Y. BAL SU TUTAL I LINCREZA. VEL SU TUTAL I LINCREZA. VEL SU TUTAL I LINCREZA. VEL SUNDA SALONTEA FURIT ACCORDO ALLA ASTA-EGGA. VEL CONTROLLO VISIVE E LINERGICALE DE DATO ESITO SOLDISFACENTE C. ANCINCIO VISIVE E LINERGICALE DE DATO ESITO SOLDISFACENTE C. ANCINCIO E' DI TIES CARNIC, A SRAW FING. ROUCITS AL FORDO ELETPHIC. FARBRICATO AL TURANZO L'ALMINE SAN ASPARATO RESINATE EL MATORA, ESH TRI DA MENCIPIO E PALIAZIONI NARAZO INPUELÉZARING FEGALD II PAR MENCIPIO E PALIAZIONI NARAZO INPUELÉZARING FEGALD II PAR MENCIPIO E PALIAZIONI NARAZO INPUELÉZARING FEGALD II PAR MENCIPIO E PALIAZIONI
10474 3.1.B)	der item / Rider Orome Charte - Item! 38	ACTURE OF ELBOWS AND FIT TO CURVE E RACCORDERIA (Sieel Grade / Grade deff.Acciaeo: See note nr.2 Vedi nota nr.2	Querrinty / Quentità 11PCs/Pz 387'06" ft 118.12 mt	MATION / INFORM	Supplementary Information Information	HANTERIALE IN AGGORD, ALLIN EMI SU TUTTA TA LINGEREZA INDIGONO MON METALIATORI TUTTO STANDA SAGLATTA FINI IL CONTROLIO VIANC E LIN IL CONTROLIO VIANC E LIN IL MATERIALE FONATIO ET EMBRICATO DA TENNATIO ELIN APPARETO METALIATE EN ELIN APP
(UNI EN 10204 3.1 / ISO 10474 3.1.B)		Product Type / Tipo of prodotto SS STEEL PIPES FOR MANUFA TUBIS.S. A CALDO PER RICAY		Length / Lunghazza 26.247 ft + 38.714 ft 8006 mm + 11800 mm	PLEMENTARY INFOR		REPSIDE ACTOR (15 TO ASME IT SAME STAME). STAME STAME SATELYA ASMALLE, DE CESTON ACCOMMENDED SE ATTAME SAME ASMALLE, DE CESTON ACCOMMENDED SO CHALDED OUT WITH SATELYA CONTACTOR ACCOMMENDED SAME SECTION OF A SMALL SAME SAME ASSMET SAME SAME SAME SAME SAME SAME SAME SAME
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	Customer / Clenta: VALVITALIA	Manufacture Process / Processo & labbricazione	Bandart of Specification / Norms o specifica See note nr.1 Vedinota nr.1	Dimensions / Dimensions 8 8.625" O.D. x 0.719" W.T. 8 219 0770mm O.D. x 18.26mm W.T.			MAYERIAL ACCORNING TO ACKER IN TAKE OF TAKE THE PART OF THE PART O

STENCILING TASTA ASME A SA 136 8219 07 X 18.76 MPA: 18,0 HEAT _COLATA KG_KG MT_MT TASTA ASME A SA 106 8219 07 X 18.76 MPA: 18,0 HEAT _COLATA KG_KG MT_MT NRNR. LEGENDA T = TEMMIS LINGS T = LOLATA KG_KG MT_MT TASTA ASME A SA 106 8219 07 X 18.76 MPA: 18,0 HEAT _COLATA KG_KG MT_MT TASTA ASME A SA 106 8219 07 X 18.76 MPA: 18,0 HEAT _COLATA KG_KG MT_MT TASTA ASME A SA 106 8219 07 X 18.76 MPA: 18,0 HEAT _COLATA KG_KG MT TASTA ASME A SA 106 8219 07 X 18.76 MPA: 18,0 HEAT _COLATA KG_KG MT TASTA ASME A SA 106 8219 07 X 18.76 MPA: 18,0 HEAT _COLATA KG_KG MT_MT TASTA ASME A SA 106 8219 07 X 18.76 MPA: 18,0 HEAT _COLATA KG_KG MT_MT T = TEMMIS LINGS T = TEMMIS LINGS T = TEMMIS LINGS T = LOLATA KG_KG MT_MT T = LOLATA KG_KG MT_MT T = LOLATA KG_KG MT_MT T = LOLATA KG_KG MT TASTA ASME A SA 106 8219 07 X 18.76 MPA: 18,0 HEAT _COLATA KG_KG MT T = TEMMIS LINGS T = LOLATA KG_KG MT T = TEMMIS LINGS T = LOLATA KG_KG MT T = TEMMIS LINGS T = LOLATA KG_KG MT T = TEMMIS LINGS T = LOLATA KG_KG MT T = TEMMIS LINGS T = LOLATA KG_KG MT T = TEMMIS LINGS T = LOLATA KG_KG MT T = LOLATA KG_KG MT T = TEMMIS LINGS T = LOLATA KG_KG MT T =		Масайля	
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Dalmine SPA - Dalmine Plant Piazza Caduti 6 luglio 1944, 1 24044 Dalmine (BG) - Italy

Page / Pagina:

01/17/06474 Number / Numero: **NSPECTION CERTIFICATE**

Manufacturer's Works Order N' / Confurma-Posizione Product Type / Tipo di prodoto
Surface / Surfa 5/2 stomer's Reterence / Posizione Chente Date / Data: June 13, 2017 Customer's Order tem? Rater Ordina Cherae -(UNI EN 10204 3.1 / ISO 10474 3.1.B) CERTIFICATO DI COLLAUDO CARNOTINE CHEME, VALVITALIA SPA DIVISIONE TECNOFORGE andacture Process / Processo of Imbricatione

GREZZI Fridi Fetremat PLAN END (SQUÁRE CUT) LISCI ALE ESTREMITA' Norrina Vicetri / Feso-concriste 36.44 Kg/m 60.77 IMR ₽ 23351,3 See note nr.2 Vedi nota nr.2 Ovantry / Ouentile 11Pcs/Pz 387'06" ft MARKING / MARCATURA 118.12 mt Length / Lunghezza 26.247 ft ÷ 38.714 ft 6000 mm + 11800 mm ichedule / Schedula 219.07mm O.D. x 18.26mm M.T. andard or Specification / Norms o 8.825" O.D. x 8.719" W.T, nei nota nr.1 mensions / Dimensioni es note nr.1

S) cartica dra il prodejto assurito è stato prodotto, provato, testato e confidelate in conformità al requesa dell'ordene cel dente. Questo certificato non è una dicharazione d'angine e non può essere usato come lale TASA 106 B MPA:19,0 HEAT.C WR a Identifical to numerico del tubi T = 1.0go TENARIS COLATA = Nuniero di colata **GRESONATURA** LEGENDA Marking This is to certify that the product less then her has been makufactured, ashipted, testod, and hispactised in accordance with purchaser order requiraments. This captificate is not a declaration of origin nor may it be used as a declaration of origin. MPA 19,0 HEAT COLATA - Heal Number TENARIS LOGO A:SA 105 B

Omen Joungs. RESPONSABILE DELL'UFRICIO CERTIFICAZIONE OUALITÀ Constructive & white on a tubes an apartram of 6 philippins also with its flood objects open a surface of 2000 their I someone of topicity, quide 1 1000 the Stricture a notices a conferent alongs the conservation up, vectorables para. We also a surface of 1000 their conservation up, vectorables para. We can apply the conservation of their conservations and property and a terms in high. CHEF OF CHALLTY CERTIFICATION DEPT. TENARIS QUALITY DEPARTIMENT SIGNATURE FFRRARI Denigio QUALITY CERTIFICATION DEPT. UFFICIO CERTIFICAZIONE OUALITA' SIGOL I Giantuca CUSTOMER THIRD PARTY INSPECTION COMPANY COMPAGNIA DISPEZIONE

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