#### CHALLENGE

## Survival Analysis vs Components' Production

In 1988, an experiment was designed and implemented at one AT&T factory.

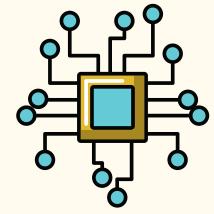
The goal was to investigate alternatives in the "wave soldering" procedure for mounting electronic components to printed circuit boards.

The response (or dependent variable) is the number of visible solder skips.

### **VARIABLE TRANSFORMATION**

01

The dependent variable needs to be configured to be 0 if the event has not happened, or 1, if it has happened. That is a general rule for Data Mining: the inputs must be numeric.



02

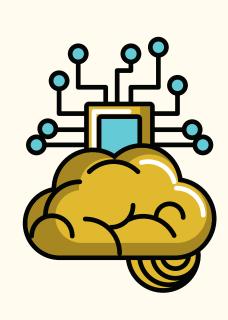
# 02 KAPLAN-MEYER ESTIMATOR

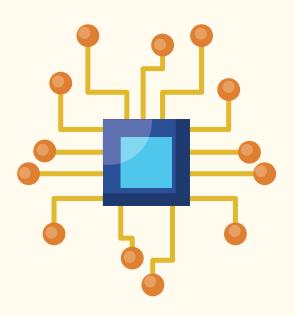
The Kaplan-Meyer Estimator is the algorithm to compute the Survival Curves. The goal is to measure the time until the event occurs.

03

### **VISUALIZATION**

Plotting is of the key outputs of a typical survival analysis model. The usual shape is an inverted S. The goal is to see how long until a significant portion of the events start happening and until when is it expected for the event to happen.





04

### LOG-RANK TEST

We can often segment the data into gender, age, clusters, etc. The log-rank test aims to test whether there are significant differences among the different groups. We need to use the function multivariate\_logrank\_test. Have a look and explore to see how it works.

