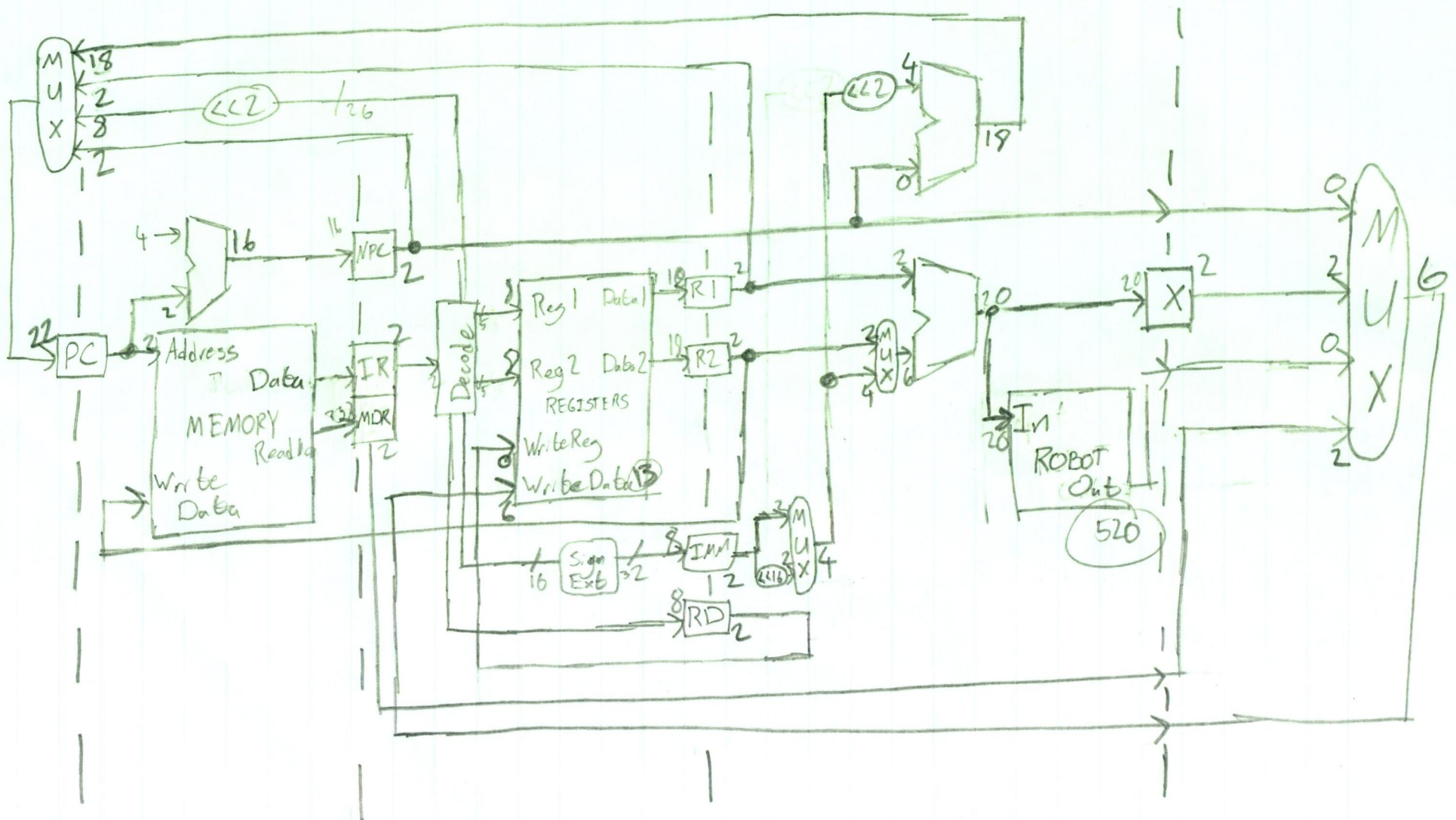


Cycle Time = 520



$$\geq 35'4$$

$$\geq 20$$

$$\geq 520$$

$$\geq 13$$