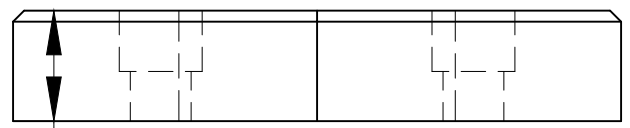
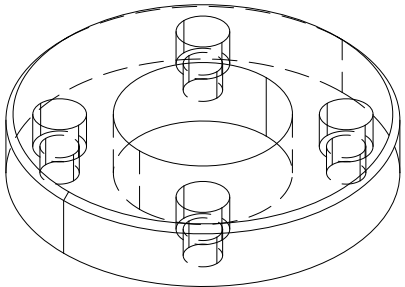


Coordinates of all bolts and dowels to be placed			
Hole No.	X	Y	Hole Specs
1	-28.3	28.3	Ø 11.0 thru all ; Ø 17.0 to depth 11.0
2	28.3	28.3	
3	28.3	-28.3	
4	-28.3	-28.3	



DETAIL NO.	4	QTY.	1	DRAWING SIZE	COMPANY Shree Saigan Industries			
MAT'L	MS	TREATMENT		A4	TOOL DESC. PET Bottle blow mould			
MAT'L SIZE Ø 110.0 X 20h					SW FILE NAME Locating Ring			REV. -
<div>TOLERANCES (UNLESS OTHERWISE SPECIFIED): ± .005 FOR SCREW HOLE LOCATIONS ± .0002 FOR DOWEL HOLE LOCATIONS ± .010 ON TWO-PLACE DIMENSIONS ± .001 ON THREE-PLACE DIMENSIONS ± .0005 ON FOUR PLACE DIMENSIONS ± 1° ON ANGLES</div>				SW DESC.			PROJECT NAME PET Bottle	
				SW COMMENT			DRAWN BY Sanyak D	TOOL NO.
				DATE DRAWN 04/05/2022	SCALE	CHECKED BY Amol S	SHEET OF	