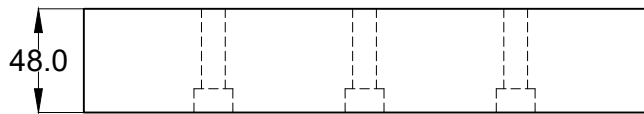
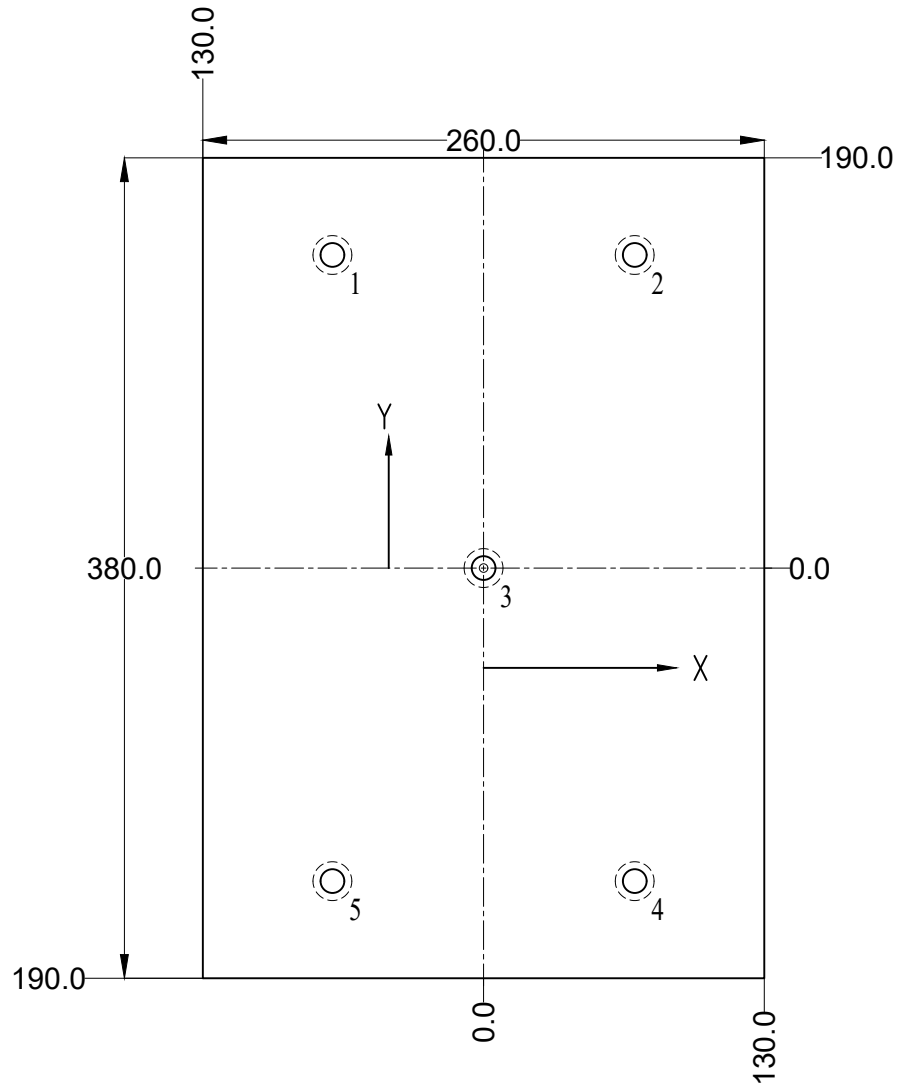
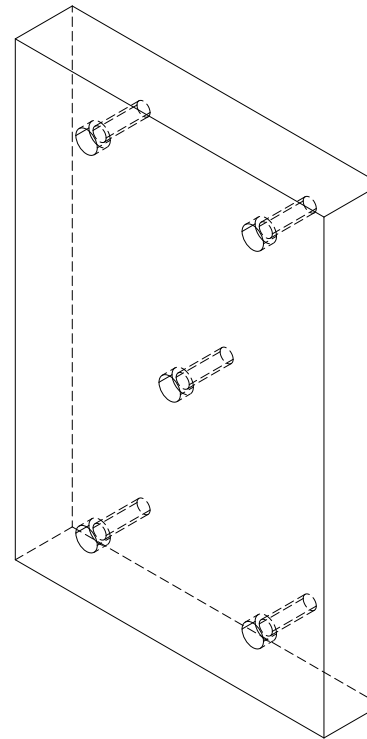


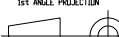
BILL OF MATERIALS					
KEY NUMBER	QTY.	NAME	DESIGNATION	DIMENSIONS	MATERIAL
1	1	Back Support Plate	260 x 380 x 48		MS
2	1	Cavity_plate_1	180 x 330 x 65		AL
3	1	Cavity Plate_2	180 x 330 x 65		AL
4	1	Locating Ring	∅ 1100 x 20h		EN31
5	1	Cavity Insert	∅ 85.0 x 60h		EN31
6	1	Guide Pillar	∅ 25.0 x 135h		EN31
7	1	Front Support Plate	260 x 380 x 48		MS

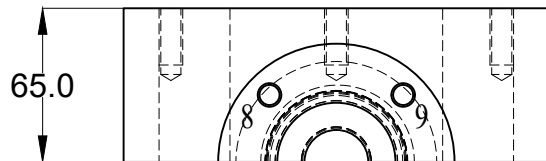
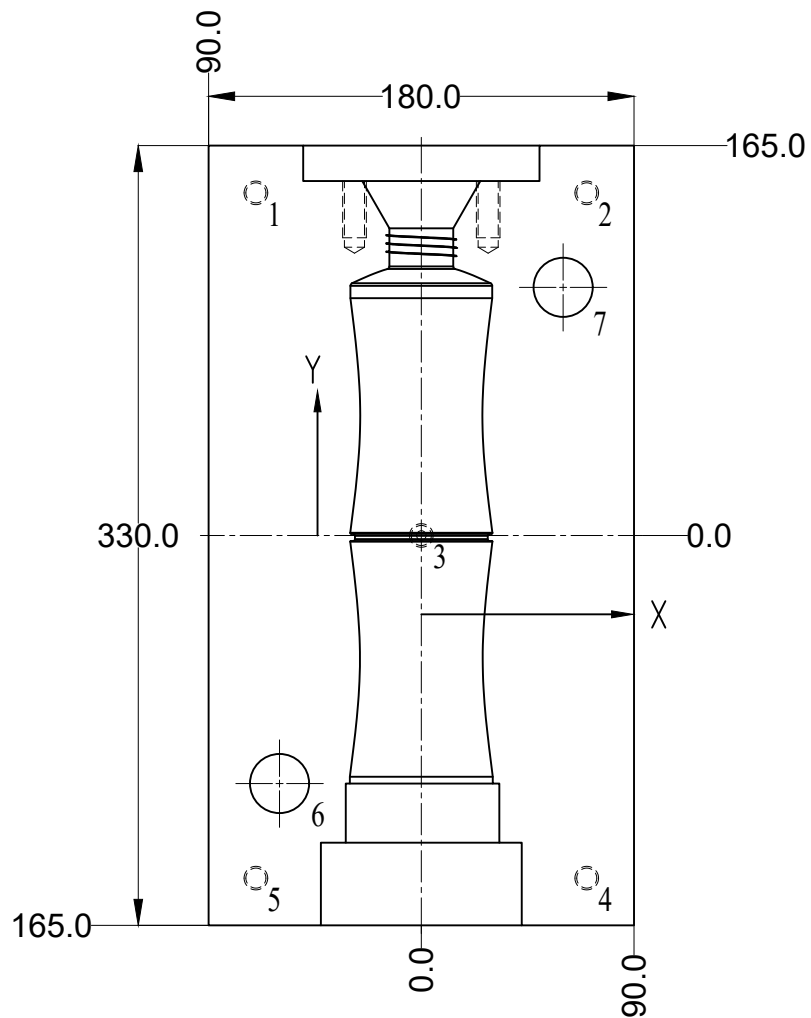
DETAIL NO.	QTY.	DRAWING SIZE	COMPANY
	1	A4	Shree Saigan Industries
MATL.	TREATMENT		TOOL DESC.
			PET Bottle blow mould
MATL. SIZE			SW FILE NAME
			Assembly Drawing
TOLERANCES UNLESS OTHERWISE SPECIFIED			REV.
1. AS PER SCREW HOLE LOCATIONS			
2. AS PER SCREW HOLE LOCATIONS			
3. AS PER TWO-PLACE DIMENSIONS			
4. AS PER THREE-PLACE DIMENSIONS			
5. AS PER FOUR-PLACE DIMENSIONS			
6. 10° ANGLES			
MM DIMENSIONS IN MM 1:100 HOLE PROJECTION			
DATE DRAWN			SCALE
04/05/2022			
DRAWN BY			CHECKED BY
Sanyak D			Anol S
PROJECT NAME			SHEET
PET Bottle			OF



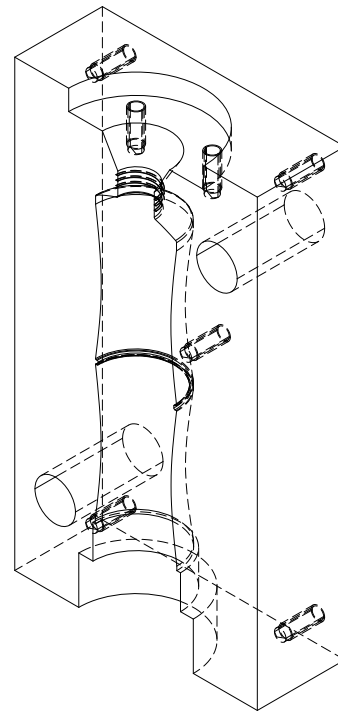
Coordinates of all bolts and dowels to be placed			
Hole No.	X	Y	Hole Specs
1	-70.0	145.0	Ø 11.0 thru all ; Ø 18.0 to depth 11.0 on the farside
2	70.0	145.0	
3	0.0	0.0	
4	70.0	-145.0	
5	-70.0	-145.0	



DETAIL NO.	1	QTY.	1	DRAWING SIZE	COMPANY		
MAT'L	MS	TREATMENT		A4	TOOL DESC.		
MAT'L SIZE					SW FILE NAME		REV.
260 X 380 X 48				Back Support Plate		-	
TOLERANCES (UNLESS OTHERWISE SPECIFIED) # .005 FOR SCREW HOLE LOCATIONS # .0002 FOR DOWEL HOLE LOCATIONS # .010 IN TWO-PLACE DIMENSIONS # .001 IN THREE-PLACE DIMENSIONS # .0005 IN FOUR-PLACE DIMENSIONS # 1° ON ANGLES				SW DESC.		PROJECT NAME	
						PET Bottle	
<div>MM DIMENSIONS IN MM 1st ANGLE PROJECTION</div> 				SW COMMENT		DRAWN BY	
						Sanyak D	
DATE DRAWN				SCALE	CHECKED BY	SHEET	
04/05/2022					Amol S	01	

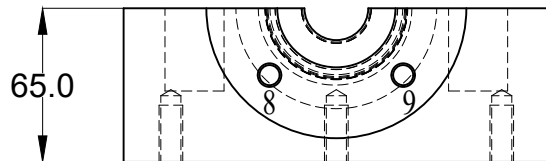
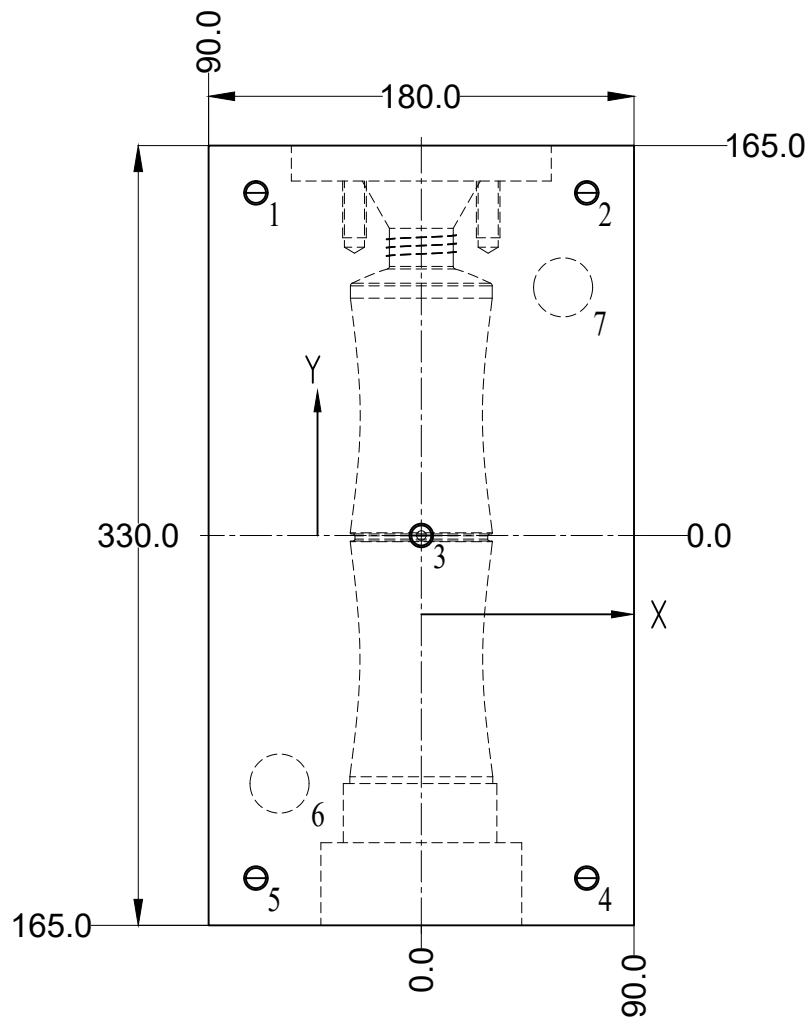


260 X 380 X 48

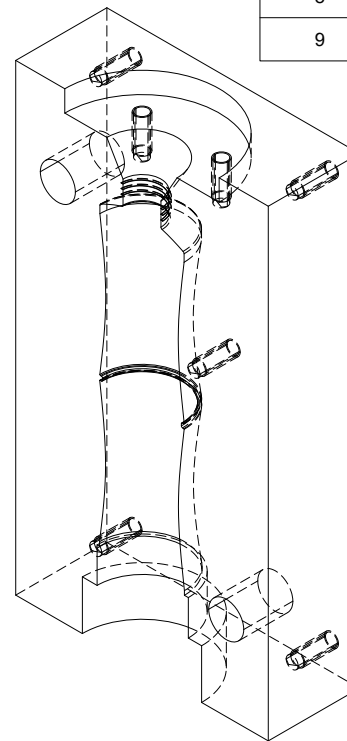


Coordinates of all bolts and dowels to be placed			
Hole No.	X	Y	Hole Specs
1	-70.0	145.0	Ø 8.5 to 28.0 ; M10X1.5 to 24.0
2	70.0	145.0	
3	0.0	0.0	
4	70.0	-145.0	
5	-70.0	-145.0	
6	60.0	105.0	Ø 25.0 thru all ;
7	-60.0	-105.0	
8	-28.3	28.3	Ø 8.5 to 28.0 ; M10 X 1.5 to 24.0
9	28.3	28.3	

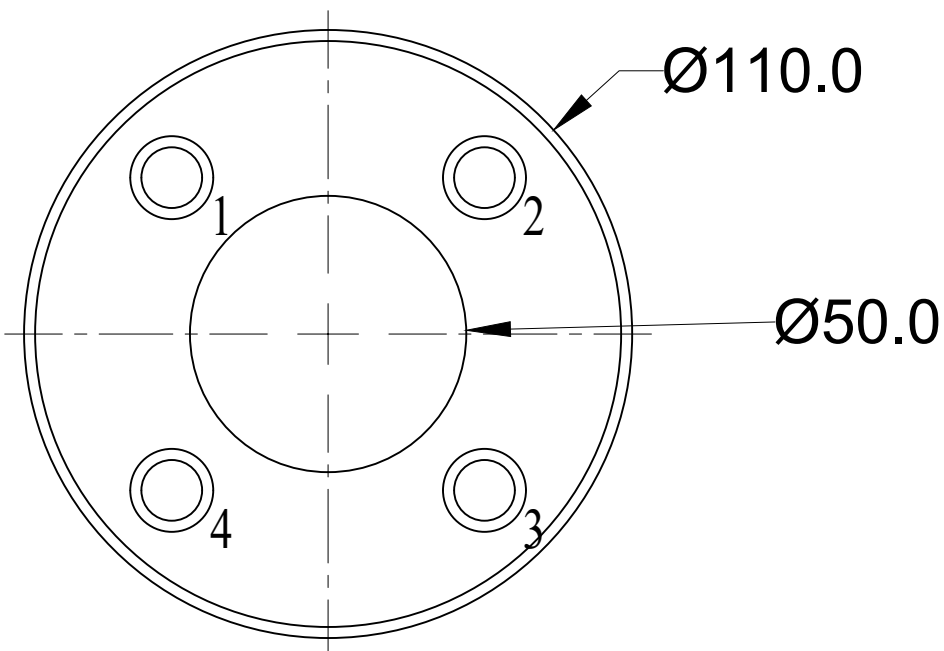
DETAIL NO.	3	QTY.	1	DRAWING SIZE	A4	COMPANY Shree Saigan Industries		
MAT'L	MS	TREATMENT				TOOL DESC. PET Bottle blow mould		
MAT'L SIZE	180 x 330 x 65					SW FILE NAME Cavity_plate_1		REV. -
TOLERANCES (UNLESS OTHERWISE SPECIFIED)				MM DIMENSIONS IN MM 1st ANGLE PROJECTION	SW DESC.		PROJECT NAME PET Bottle	
* .005 FOR SCREW HOLE LOCATIONS * .0002 FOR DOWEL HOLE LOCATIONS * .001 ON TWO-PLACE DIMENSIONS * .001 ON THREE-PLACE DIMENSIONS * .005 ON FOUR PLACE DIMENSIONS * 1/32 ANGLES					SW COMMENT		DRAWN BY Samyak D	TOOL NO.
					DATE DRAWN 04/05/2022		SCALE	CHECKED BY Amol S



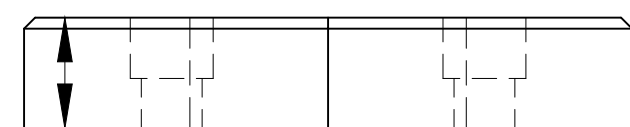
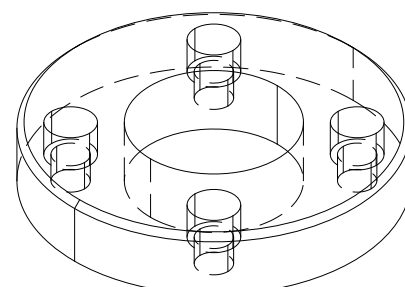
Coordinates of all bolts and dowels to be placed			
Hole No.	X	Y	Hole Specs
1	-70.0	145.0	Ø 8.5 to 28.0 ; M10X1.5 to 24.0 Farside
2	70.0	145.0	
3	0.0	0.0	
4	70.0	-145.0	
5	-70.0	-145.0	Ø 25.0 to depth 35.0
6	60.0	105.0	
7	-60.0	-105.0	Ø 8.5 to 28.0 ; M10 X 1.5 to 24.0
8	-28.3	-28.3	
9	28.3	-28.3	



2	QTY. 1	DRAWING SIZE	COMPANY Shree Saigan Industries	
MS	TREATMENT	A4	TOOL DESC. PET Bottle blow mould	
180 x 330 x 65		SW FILE NAME Cavity_plate_2		REV. -
TOLERANCES UNLESS OTHERWISE SPECIFIED		SW DESC.		PROJECT NAME PET Bottle
FOR SCREW HOLE LOCATIONS		SW COMMENT		TOOL NO.
FOR DOWEL HOLE LOCATIONS		DATE DRAWN 04/05/2022		CHECKED BY Amol S
ON TWO-PLACE DIMENSIONS		SCALE		SHEET OF
ON THREE-PLACE DIMENSIONS		DRAWN BY Sanyak D		
ON FOUR-PLACE DIMENSIONS		CHECKED BY		
ON ANGLES		DRAWN BY		



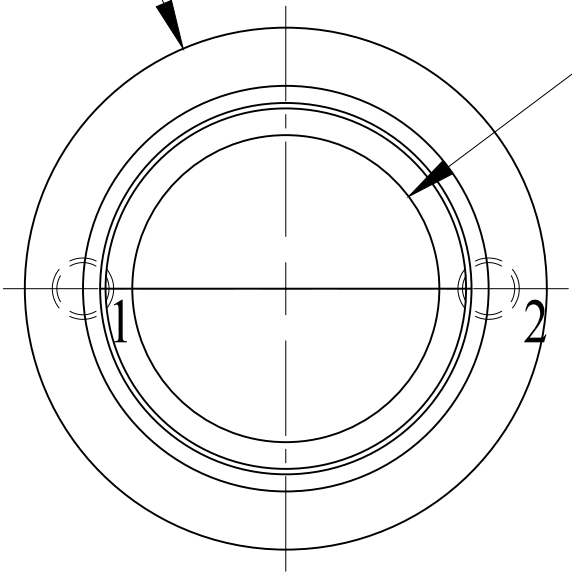
Coordinates of all bolts and dowels to be placed			
Hole No.	X	Y	Hole Specs
1	-28.3	28.3	Ø 11.0 thru all ; Ø 17.0 to depth 11.0
2	28.3	28.3	
3	28.3	-28.3	
4	-28.3	-28.3	



DETAIL NO.	4	QTY.	1	DRAWING SIZE	COMPANY Shree Saigan Industries			
MAT'L	MS	TREATMENT		A4	TOOL DESC. PET Bottle blow mould			
MAT'L SIZE Ø 110.0 X 20h					SW FILE NAME Locating Ring			REV. -
<div>TOLERANCES (UNLESS OTHERWISE SPECIFIED): ± .005 FOR SCREW HOLE LOCATIONS ± .0002 FOR DOWEL HOLE LOCATIONS ± .010 ON TWO-PLACE DIMENSIONS ± .001 ON THREE-PLACE DIMENSIONS ± .0005 ON FOUR PLACE DIMENSIONS ± 1° ON ANGLES</div>				SW DESC.			PROJECT NAME PET Bottle	
				SW COMMENT			DRAWN BY Sanyak D	TOOL NO.
				DATE DRAWN 04/05/2022	SCALE	CHECKED BY Amol S	SHEET OF	

Ø85.0

Ø50.0

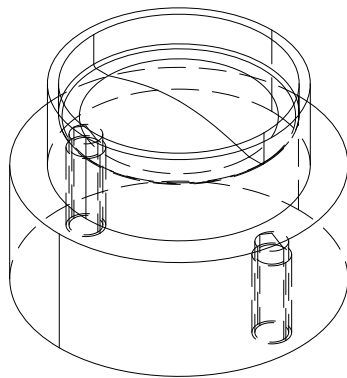
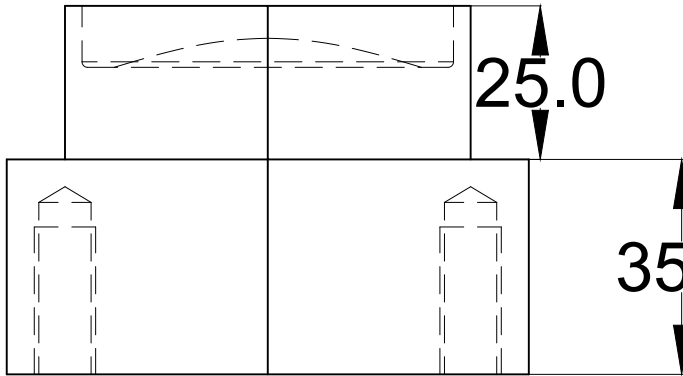


Coordinates of all bolts and dowels to be placed

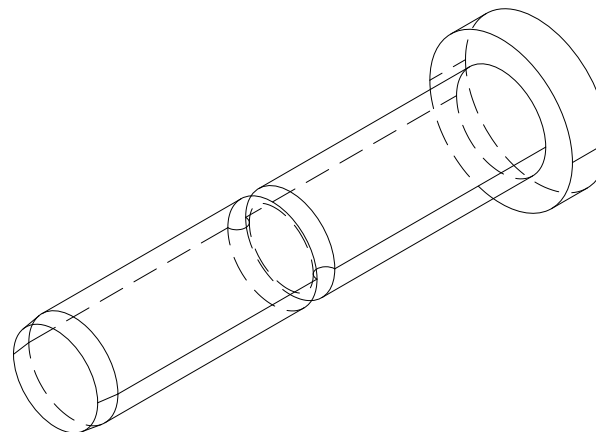
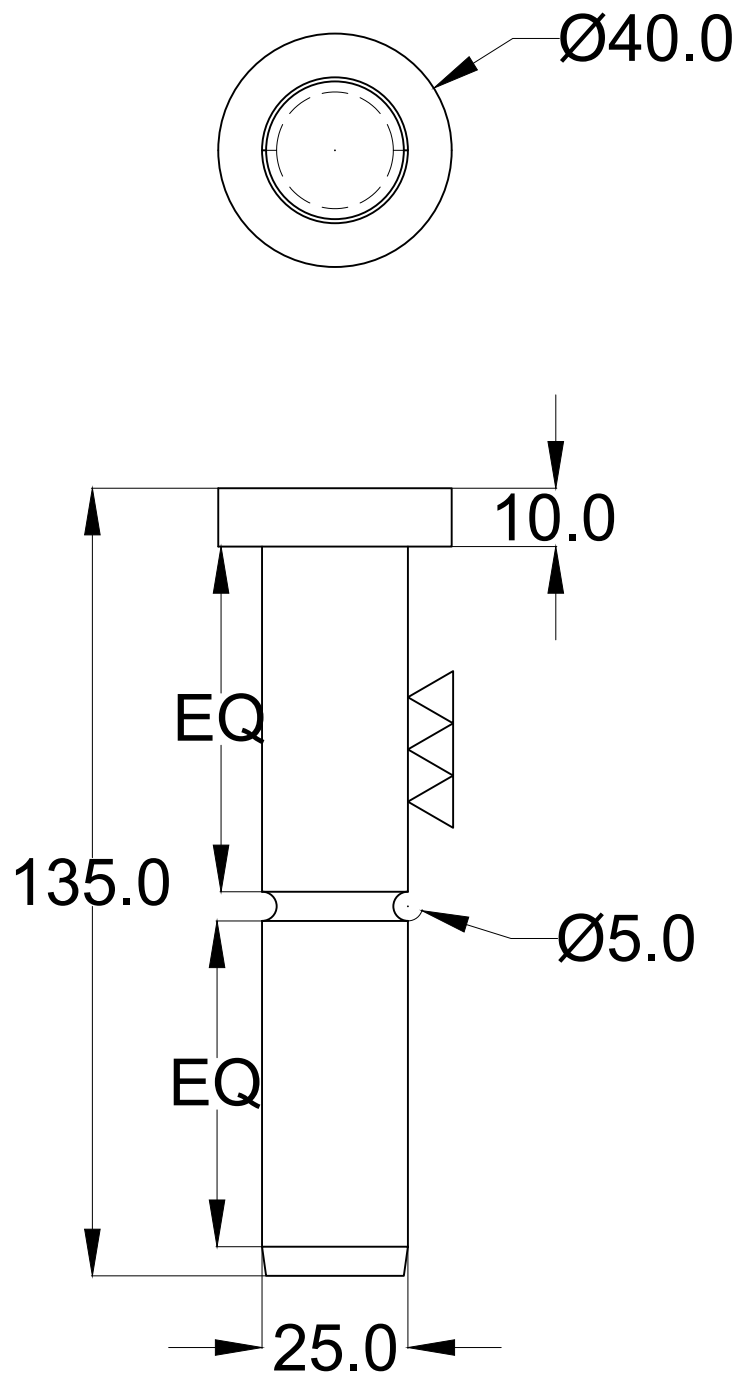
Hole No.	X	Y	Hole Specs
1	-33.0	0.0	Ø 8.5 to 28.0 ; M10X1.5 to 24.0 farside
2	33.0	0.0	

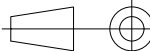
25.0

35.0



DETAIL. NO.	5	QTY.	1	DRAWING SIZE	COMPANY Shree Saigan Industries		
MAT'L	MS	TREATMENT		A4	TOOL. DESC. PET Bottle blow mould		
MAT'L. SIZE	Ø 85.0 X 60h			SW FILE NAME Cavity Insert		REV.	-
TOLERANCES UNLESS OTHERWISE SPECIFIED: # .005 FOR SCREW HOLE LOCATIONS # .0002 FOR DOWEL HOLE LOCATIONS # .010 ON TWO-PLACE DIMENSIONS # .001 ON THREE-PLACE DIMENSIONS # .0005 ON FOUR PLACE DIMENSIONS # 10° ANGLES				MM DIMENSIONS IN MM 1st ANGLE PROJECTION		SW. DESC. PROJECT NAME PET Bottle	
				SW. COMMENT		DRAWN BY Sanyak D	TOOL. NO.
				DATE DRAWN 04/05/2022		SCALE	CHECKED BY Amol S
						SHEET	OF



DETAIL NO. 6		QTY. 2		DRAWING SIZE A4	COMPANY Shree Saigan Industries				
MAT'L MS		TREATMENT			TOOL DESC. PET Bottle blow mould				
MAT'L SIZE Ø 25.0 X 135h					SW FILE NAME Guide Pillar			REV. -	
TOLERANCES (UNLESS OTHERWISE SPECIFIED) ± .005 FOR SCREW HOLE LOCATIONS ± .0002 FOR DOWEL HOLE LOCATIONS ± .010 ON TWO-PLACE DIMENSIONS ± .001 ON THREE-PLACE DIMENSIONS ± .0005 ON FOUR-PLACE DIMENSIONS ± 1° ON ANGLES				<div>MM DIMENSIONS IN MM 1st ANGLE PROJECTION</div> 		SW DESC.		PROJECT NAME PET Bottle	
		SW COMMENT				DRAWN BY Samyak D		TOOL NO.	
		DATE DRAWN 04/05/2022		SCALE		CHECKED BY Amol S		SHEET OF	