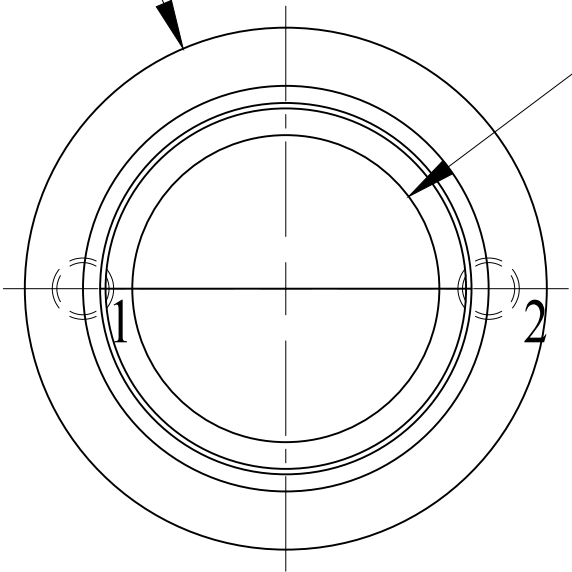


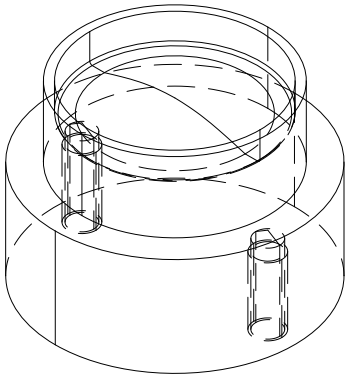
Ø85.0

Ø50.0



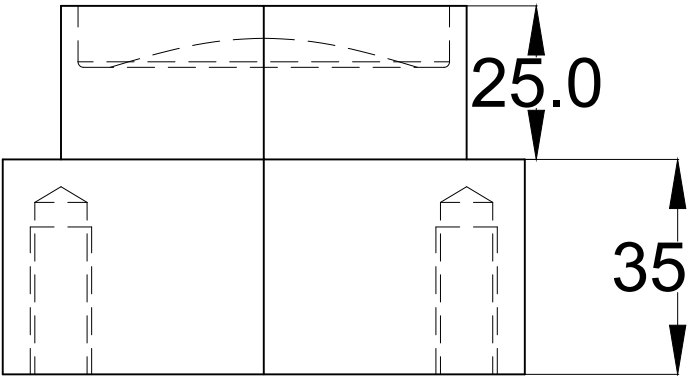
Coordinates of all bolts and dowels to be placed

Hole No.	X	Y	Hole Specs
1	-33.0	0.0	Ø 8.5 to 28.0 ; M10X1.5 to 24.0 farside
2	33.0	0.0	



25.0

35.0



DETAIL NO.	5	QTY.	1	DRAWING SIZE	COMPANY Shree Saigan Industries		
MAT'L	MS	TREATMENT		A4	TOOL DESC. PET Bottle blow mould		
MAT'L SIZE	Ø 85.0 X 60h			SW FILE NAME Cavity Insert		REV.	-
TOLERANCES UNLESS OTHERWISE SPECIFIED: # .005 FOR SCREW HOLE LOCATIONS # .0002 FOR DOWEL HOLE LOCATIONS # .010 ON TWO-PLACE DIMENSIONS # .001 ON THREE-PLACE DIMENSIONS # .0005 ON FOUR-PLACE DIMENSIONS # 10° ANGLES				MM DIMENSIONS IN MM 1st ANGLE PROJECTION		SW DESC.	
				SW COMMENT		PROJECT NAME PET Bottle	
				DATE DRAWN 04/05/2022		SCALE	DRAWN BY Sanyak D
				CHECKED BY Amol S		SHEET	OF