Step No.	Procedure for Jig Installation	
1	Connect Pneumatic Line to the Pneumatic node of the Jig .Ensure that the Pressure is between 5 to 6 Bars.	
2	Connect the Programming cables to the Tx (x : 1,6) connectors on the Programmer.	
3	Connect the Programmer to the POx (x : 1,6) connectors on the Jig PCA.	
4	Connect the FT card across CON1,CON2 and CON3 connectors in the Jig PCA.	
5	Connect the Communication cables from Moxa onto the OPPx (x : 1,6) connectors on the Jig PCA.	

6	Connect the RS 232 Port of The Mux card to the Moxa port.	
7	Connect the adapter to the Programmer power supply port	
8	Connect the RS 232 port of the programmer to PC Communication Port.	
9	Connect the adapter of the Programmer to Power Supply.	
8	Connect the Jig Power Cable to Power supply.	
9	Power ON The Jig after connections.	

10	Run the Test Software and Go to the Edit settings tab. Enter Programing File ID,Version,Release No. and other details as per MIS.	
11	Enter the admin password	
12	Click on the update button	
12	Go to the Mains tab and click on start button	