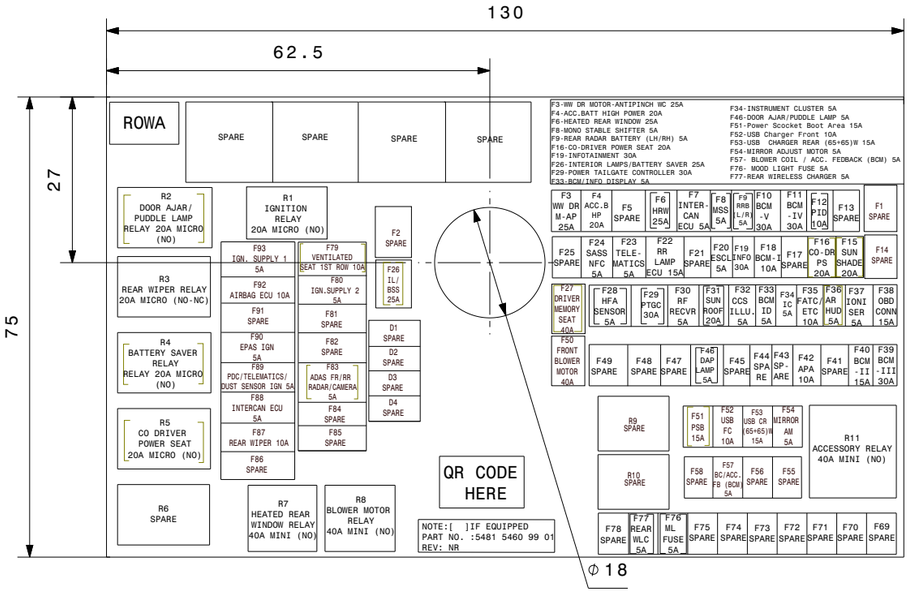
Do not scale the drg	Unless otherwise stated 1. All dimns. in mm. 2. Drg drawn to first angle projection 3. For supplier drg release,refer angle of projection on supplier drg	Nominal dim	Tolerances in µ m
If in doubt, Ask		----	--



SR. NO.	CHARACTERISTICS	UNIT	REQ VALUE
1	Thickness	mm	0.070mm +/- 10%
1A	Thickness of the film	mm	0.050mm +/- 5%
1B	Thickness of adheslve layer	mm	0.020mm +/- 5%
2	Sticker Color	-	LIGHT GREEN
3	Text Color	-	BLACK
4	Adheslon to back of tape	Gms / 25mm	400 (min)
5	Elongatlon at rupture	%	70 (min)
6	Ruptured load	Kgs/25mm	7 (min)
7	Ocatlonal contact with engine oil at 22hr (23oC+/-2o)	-	No crack & Seperation
8	Ocatlonal contact with coolent 1hr (230 c +/-20)	-	No crack & Seperation
9	Heat ageing	150 +/2°C	NA

NOTES:
1) STICKER APPLICABLE FOR ROWA MAIN WH
2) BLACK COLOR SCREEN PRINTING ON LIGHT GREEN BACKGROUND
3) SCREEN PRINTING SHOULD BE "UV" RESISTANCE
4) TEXT HEIGHT = 1 & 2 MM
5) STICKER MUST BE FLUID RESISTANCE AS PER TS75065.
6) MATERIAL POLYSTER FILM FASSUN 50 U
7) TOLERANCE ± 1 MM
8) QR CODE SHOULD BE AS PER THE SAMPLE MENTIONED AND READABLE IN WIRELESS HAND HELD,
PART No. AAAAAAAAAAAAAA
REVISION LEVEL: BB
VENDOR CODE: CCCCCC
MFG DATE (MMYY) : DDDD
VENDOR BATCH NO: EEEEEE

VALIDATION STATUS
DR3

SR. NO.	SYMBOL VIEW	SYMBOL DESCRIPTION
1.		NO TAPING / NO INSULATION
2.		SPIRAL / CANDY-STRIP TAPING
3.		FULL / HALF LAP TAPING
4.		POINT/SPOT TAPING
5.		UN-SLIT CORRUGATED TUBE W PART DESCRIPTION /SLIT PVC TUBE W PART DESCRIPTION WITH FULL TAPING
6.		SLIT CORRUGATED TUBE WITH FULL TAPING
7.		SLIT CORRUGATED TUBE WITH SPIRAL TAPING
8.		GRO TUBE
9.		VENYL SHEET
10.		PP STICK
11.	FOAM FOAM	FOAM / FOAM PAD
12.		UN-SLIT PVC TUBE
13.		TWIST TUBE
14.		WASH HOSE TUBE WITH COLOUR DESCRIPTION
15.		SLIT CORRUGATED TUBE WITH SPOT TAPING
16.		SPLICE NODE/SPLICE POSITION
17.		OPEN NODE
18.		CLOSED NODE
19.		DATUM NODE
20.		EYE TERMINAL WITH HST
21.	GOLD	GOLD PLATED TERMINAL
22.	J	DIP SOLDER
23.	*	TWISTED CABLE
24.	#	SHILDED CABLE
25.		HEAT SHRINK WITH COPPER BRAIDED

For Bar Codes System of Supplier Parts, refer TS 11879
For Numbering of Aggregates Manufactured in-house, refer TS 11842
For List of Parts having Recall & Traceability Requirements, refer TS 10814

For all Vehicle Components & Assemblies,
Tata Group Mark & Part No. to be marked as per TS10806

For M1 & N1 class of vehicles, applicable standards are:
TS11414, TS11418, TS11419 & TS11420

Material Description, Size, Spec, Std. No.

POLYESTER FILM FASSON 50u,

Classification of characteristic:
● Critical ▲ Key Instruction
◐ Major (None) Minor
Applies to upper limit
Applies to lower limit

Date	Mod No	S. No	Zone	Modification	DRN	Chkd	Appd
11/04/2025	XXXX	NR		NEW RELEASE	SA	SS	AS

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	SIGN	DATE
DRN	SA	11/04
CHKD	SS	11/04
APPD	AS	11/04

Envelope Dimensions (130 X 75 X 0.1)

Fin mass in kg: -

Surface protection as per Std. - -

Tol. as per std.

Scale: NTS

Product/Group No.: ROWA

Replaces Drg. - -
Reference Drg. No. - -
Opp. Hand Drg. /Pt. No. - -

TATA MOTORS LIMITED
ERC – Pune

Drg. /Part Designation: STICKER CABIN FUSE & RELAY BOX

Drg. /Part No. 54815460990 1

Sheet No 1 of 1 Sheets

For explanation of drawing format contents, refer to TS11103

Original drawing size A3